



## Recommended Xerox Media for Xerox® DocuColor® 8002/7002/8080

### Version 2.0. July 2011

This supersedes any previous Recommended Media for Xerox DocuColor 8002/7002/8080

#### Important Notes:

Media recommendations made in this publication are based on qualification tests conducted using standard test images with moderate to heavy image area coverage. Test machines are maintained within specifications defined by user documentation.

\* Testing environment: Temperature 23°C±2, Relative Humidity range 20-50%.

Reliability is based on your operating environment and application mix.

Machine reliability specifications may be affected by high usage of heavy weight and specialty stocks. In addition, variances in machine reliability may occur due to extended use of some media types.

#### Warranty disclaimer:

Xerox makes no guarantees or warranties, either expressed or implied, concerning the performance, use or replacement of non-Xerox branded media or throughput products. Customers should inquire directly of their paper distributor or manufacturer for any guidance when purchasing a particular media product for the first time, customers are advised to purchase small quantities to ensure that their expectations are met. The quality of Xerox supplies is consistent from ream to ream and is backed by a 100% guarantee. The quality of non-Xerox branded paper may vary from ream to ream or carton to carton, so for optimum performance on Xerox Colour equipment, use only the best - Xerox supplies.

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European Recommended Materials List - DocuColor 8002/7002/8080

Weight Range Specification Instructions for printing one side (Simplex) or two sides (Duplex)	Decurler Setting Paper Type	Standard Cut Sizes			Grammage Weight (g/m <sup>2</sup> ) Weight of the paper in grams per square metre	DC8002/7002/8080 Trays/Weight Selection and Best Practices for Operation											
		A4 210x297 mm	A3 297x420 mm	SRA3 320x450 mm		IOT: Trays 1 and 2 SFM: Trays 3 and 4		IOT: Trays 1 and 2 SFM: Trays 3 and 4		IOT: Trays 1 and 2 SFM: Trays 3 and 4		IOT: Trays 1 and 2 SFM: Trays 3 and 4		IOT: Trays 1 and 2 SFM: Trays 3 and 4		IOT: Trays 1 and 2 SFM: Trays 3 and 4	
					60-80 gsm		81-105 gsm		106-135 gsm		136-186 gsm		187-220 gsm		221-300 gsm		
					Simplex	Duplex	Simplex	Duplex	Simplex	Duplex	Simplex	Duplex	Simplex	Duplex	Simplex	Duplex	
<b>Business Papers</b> (bond, xerographic and laser grades)	Decurler Setting Paper Type																
Xerox Colour Impressions 80 gsm	A	003R97661	003R97662		80	OK All Trays	OK All Trays										
				003R98840	80	OK All Trays	OK All Trays										
Xerox Colotech+ Gold 90 gsm	A		003R98839		90			OK All Trays	OK All Trays								
		003R98837			90			OK All Trays	OK All Trays								
Xerox Colotech+ 90 gsm	A		003R95838		90			OK All Trays	OK All Trays								
		003R94641	003R94642		90			OK All Trays	OK All Trays								
Xerox Colour Impressions 90 gsm	A		003R97664		90			OK All Trays	OK All Trays								
		003R97663			90			OK All Trays	OK All Trays								
Xerox Colotech+ Gold 100 gsm	A		003R98844		100			OK All Trays	OK All Trays								
		003R98842			100			OK All Trays	OK All Trays								
Xerox Colotech+ 100 gsm	A		003R95839		100			OK All Trays	OK All Trays								
		003R94646	003R94647		100			OK All Trays	OK All Trays								
Xerox Colotech Natural White 100 gsm			003R97103		100			OK All Trays	OK All Trays								
		003R97102			100			OK All Trays	OK All Trays								
Xerox Colour Impressions 100 gsm	A		003R97667		100			OK All Trays	OK All Trays								
		003R97666			100			OK All Trays	OK All Trays								
Xerox Colotech+ Gold 120 gsm	B		003R98848		120			OK All Trays	OK All Trays								
		003R98847			120			OK All Trays	OK All Trays								
Xerox Colotech+ 120 gsm	B		003R95840		120			OK All Trays	OK All Trays								
		003R94651	003R94652		120			OK All Trays	OK All Trays								
Xerox Colour Impressions 120 gsm	A		003R97670		120			OK All Trays	OK All Trays								
		003R98685	003R97669		120			OK All Trays	OK All Trays								
					120			OK All Trays	OK All Trays								
<b>Uncoated Heavy Stocks</b>	Decurler Setting Paper Type																
Xerox Colour Impressions 160 gsm	A		003R98008	003R98686	160			OK All Trays	OK All Trays								
		003R98007			160			OK All Trays	OK All Trays								
Xerox Colotech+ Gold 160 gsm	A		003R98854	003R98855	160			OK All Trays	OK All Trays								
		003R98852			160			OK All Trays	OK All Trays								
Xerox Colotech+ 160 gsm	A		003R95841		160			OK All Trays	OK All Trays								
		003R94656	003R94657		160			OK All Trays	OK All Trays								
Xerox Colotech Natural White 160 gsm			003R95957		160			OK All Trays	OK All Trays								
		003R95956			160			OK All Trays	OK All Trays								
Xerox Colotech+ Gold 200 gsm	A		003R97968	003R97969	200							OK All Trays	OK All Trays				
		003R97967			200							OK All Trays	OK All Trays				
Xerox Colotech+ 200 gsm	A		003R94662	003R95842	200							OK All Trays	OK All Trays				
		003R94661			200							OK All Trays	OK All Trays				
Xerox Colotech Natural White 200 gsm			003R95959		200							OK All Trays	OK All Trays				
		003R95958			200							OK All Trays	OK All Trays				
Xerox Colotech+ Gold 220 gsm	A		003R97972	003R97973	220							OK All Trays	OK All Trays				
		003R97971			220							OK All Trays	OK All Trays				
Xerox Colotech+ 220 gsm	A		003R97394		220							OK All Trays	OK All Trays				
		003R94668	003R94669		220							OK All Trays	OK All Trays				
Xerox Colotech+ Gold 250 gsm	A		003R98977		250									OK All Trays	OK All Trays		
			003R98976		250									OK All Trays	OK All Trays		
					250									OK All Trays	OK All Trays		
		003R98975			250									OK All Trays	OK All Trays		
Xerox Colotech+ 250 gsm	A		003R95844		250							OK All Trays	OK All Trays				
		003R94671	003R94672		250							OK All Trays	OK All Trays				
Xerox Colour Impressions 250 gsm (not recommended for rated speed mode)	A		003R97672		250							OK All Trays	OK All Trays				
			003R97671		250							OK All Trays	OK All Trays				
Xerox Colotech+ Gold 280 gsm	A		003R98980	003R97981	280							OK All Trays	OK All Trays				
		003R98979			280							OK All Trays	OK All Trays				
Xerox Colotech+ 280 gsm	A		003R97098	003R97099	280							OK All Trays	OK All Trays				
		003R97097			280							OK All Trays	OK All Trays				
Xerox Colotech+ Gold 300 gsm	A		003R97984	003R97985	300							OK All Trays	OK All Trays				
		003R97983			300							OK All Trays	OK All Trays				
			003R97554		300							OK All Trays	OK All Trays				
Xerox Colotech+ 300 gsm	A		003R97553		300							OK All Trays	OK All Trays				
		003R97552			300							OK All Trays	OK All Trays				

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		Standard Cut Sizes			Grammage Weight (g/m2)	DC8002/7002/8080 Trays/Weight Selection and Best Practices for Operation											
		A4 210x297 mm	A3 297x420 mm	SRA3 320x450 mm	Weight of the paper in grams per square metre	IOT: Trays 1 and 2 SFM: Trays 3 and 4		IOT: Trays 1 and 2 SFM: Trays 3 and 4		IOT: Trays 1 and 2 SFM: Trays 3 and 4		IOT: Trays 1 and 2 SFM: Trays 3 and 4		IOT: Trays 1 and 2 SFM: Trays 3 and 4		IOT: Trays 1 and 2 SFM: Trays 3 and 4	
Weight Range Specification					60-80 gsm		81-105 gsm		106-135 gsm		136-186 gsm		187-220 gsm		221-300 gsm		
Instructions for printing one side (Simplex) or two sides (Duplex) ----->					Simplex	Duplex	Simplex	Duplex	Simplex	Duplex	Simplex	Duplex	Simplex	Duplex	Simplex	Duplex	
<b>Coated Text or Book Stocks</b> <b>C2S</b>	Decurler Setting Paper Type																
Xerox Colotech+ Silk Coated 120 gsm	A		003R97593	003R97594	120					OK All Trays	OK All Trays						
		003R97592			120					OK All Trays	OK All Trays						
			003R97576		120					OK All Trays	OK All Trays						
Xerox Colotech+ Gloss Coated 120 gsm	A		003R97575		120					OK All Trays	OK All Trays						
		003R97574			120					OK All Trays	OK All Trays						
Xerox Colotech+ Silk Coated 140 gsm	A		003R97596	003R97597	140					OK All Trays	OK All Trays						
		003R97595			140					OK All Trays	OK All Trays						
Xerox Colotech+ Gloss Coated 140 gsm	A		003R97578		140					OK All Trays	OK All Trays						
		003R97577			140					OK All Trays	OK All Trays						
<b>Coated Heavy Stocks</b> <b>C2S</b>	Decurler Setting Paper Type																
Xerox Colotech+ Silk Coated 170 gsm	A		003R97599	003R97600	170					OK All Trays	OK All Trays						
		003R97598			170					OK All Trays	OK All Trays						
Xerox Colotech+ Gloss Coated 170 gsm	A		003R97581	003R97582	170					OK All Trays	OK All Trays						
		003R97580			170					OK All Trays	OK All Trays						
Xerox Colotech+ Silk Coated 210 gsm (not recommended at rated speed)	A		003R97602	003R97603	210							OK All Trays	OK All Trays				
		003R97601			210							OK All Trays	OK All Trays				
Xerox Colotech+ Gloss Coated 210 gsm	A		003R97584	003R97585	210							OK All Trays	OK All Trays				
		003R97583			210							OK All Trays	OK All Trays				
Xerox Colotech+ Silk Coated 250 gsm	A		003R97605	003R97606	250									OK All Trays	OK All Trays		
		003R97604			250									OK All Trays	OK All Trays		
Xerox Colotech+ Gloss Coated 250 gsm (not recommended at rated speed)	A		003R97587	003R97588	250									OK All Trays	OK All Trays		
		003R97586			250									OK All Trays	OK All Trays		
Xerox Colotech+ Silk Coated 280 gsm	A		003R97608	003R97609	280									OK All Trays	OK All Trays		
		003R97607			280									OK All Trays	OK All Trays		
Xerox Colotech+ Gloss Coated 280 gsm (not recommended at rated speed)	A		003R97590	003R97591	280									OK All Trays	OK All Trays		
		003R97589			280									OK All Trays	OK All Trays		
<b>Super Gloss Coated Heavy Stocks</b> <b>C1S</b>	Decurler Setting Paper Type																
Xerox Colotech+ Supergloss 135 gsm Image quality will not be as good on second side	A	Select 106-135 gsm mode. Load with coated side up.			135							OK All Trays	OK All Trays				
Xerox Colotech+ Supergloss 160 gsm Image quality will not be as good on second side	A	Select 187-220 gsm mode. Load with coated side up.			160									OK All Trays	OK All Trays		
		003R97680	003R97681		160									OK All Trays	OK All Trays		
Xerox Colotech+ Supergloss 210 gsm Image quality will not be as good on second side (not recommended for rated speed)	A		003R97683	003R97684	210									OK All Trays	OK All Trays		
		003R97682			210									OK All Trays	OK All Trays		
Xerox Colotech+ Supergloss 250 gsm Image quality will not be as good on second side (not recommended for rated speed)	A	Select 221-300 gsm mode. Load with coated side up.			250										OK All Trays	OK All Trays	
		003R97686	003R97687	003R97688	250									OK All Trays	OK All Trays		
					250									OK All Trays	OK All Trays		
<b>Label Stock</b>	Decurler Setting Paper Type																
Xerox Colour Laser Printer Labels 1 per A4 6 per A4 8 per A4 14 per A4 24 per A4	C	003R93872			190									OK All Trays			
		003R93873			190									OK All Trays			
		003R93874			190									OK All Trays			
		003R93875			190									OK All Trays			
		003R97524			190									OK All Trays			
Xerox Colotech+ Gloss Labels A4 1-up		003R97288			190									OK All Trays			
Xerox Colotech+ Matt 2-up CD Labels and CD Inserts Combi Box	C&A	003R97515			190 & 120									OK All Trays			
Xerox DuraPaper Label (polyolefin face material)	C		003R98645	003R98688	250									OK All Trays			
		003R97344			250									OK All Trays			
Xerox Glossy White Self Adhesive Label for Conventional Toner (not recommended for rated speed)	Default			003R97348	190									OK All Trays			
		003R97245			190									OK All Trays			
Xerox Crystal Clear Self Adhesive Label for Conventional Toner (not recommended for rated speed)	Default			003R97347	190									OK All Trays			
		003R97244			190									OK All Trays			

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		A4 210x297 mm	A3 297x420 mm	SRA3 320x450 mm		IOT: Trays 1 and 2 SFM: Trays 3 and 4		IOT: Trays 1 and 2 SFM: Trays 3 and 4		IOT: Trays 1 and 2 SFM: Trays 3 and 4		IOT: Trays 1 and 2 SFM: Trays 3 and 4		IOT: Trays 1 and 2 SFM: Trays 3 and 4		IOT: Trays 1 and 2 SFM: Trays 3 and 4
Weight Range Specification					60-80 gsm		81-105 gsm		106-135 gsm		136-186 gsm		187-220 gsm		221-300 gsm	
Instructions for printing one side (Simplex) or two sides (Duplex)					Simplex	Duplex	Simplex	Duplex	Simplex	Duplex	Simplex	Duplex	Simplex	Duplex	Simplex	Duplex
Specialties	Decurler Setting Paper Type	Various														
Xerox Colotech+ Supergloss 210 gsm A4 Prescored White	A	Second side image quality will not be as good as side one			210								OK All Trays	OK All Trays		
Xerox DocuCard 500 sheet box	A	Maximum of 50 sheet stacks			160								OK All Trays	OK All Trays		
Xerox DocuGlossCard 500 sheet box	A	Maximum of 50 sheet stacks			120								OK All Trays	OK All Trays		
Xerox ValuPeelCard Coated 500 sheet box	A	Maximum of 50 sheet stacks			216								OK All Trays	OK All Trays		
Xerox ValuPeelCard Uncoated 500 sheet box	A	Maximum of 50 sheet stacks			216								OK All Trays	OK All Trays		
Xerox ValuPerfCard Coated 500 sheet box	A	Maximum of 50 sheet stacks			216								OK All Trays	OK All Trays		
Xerox ValuPerfCard Uncoated 500 sheet box	A	Maximum of 50 sheet stacks			216								OK All Trays	OK All Trays		
Xerox DocuMagnet Coated 500 sheet box	A	Max. 50 sheet stack. Load short edge feeding, magnet trailing.			Magnet 430 micron										OK All Trays	Manual Duplex
Xerox DocuMagnet Uncoated 500 sheet box	A	Max. 50 sheet stack. Load short edge feeding, magnet trailing.			Magnet 430 micron										OK All Trays	Manual Duplex
Xerox Premium NeverTear*	Default	Select Coated 136-186 g/m <sup>2</sup> Transfer+130. Each batch run should not be more than 500 duplex. Must run 50 sheets paper between batches. Static in sheets may cause issues.			95 microns								OK All Trays	OK All Trays		
		Select Coated 136-186 g/m <sup>2</sup> Transfer+150. Each batch run should not be more than 500 duplex. Must run 50 sheets paper between batches. Static in sheets may cause issues.			120 microns									OK All Trays	OK All Trays	
Xerox DuraPaper	A	Select Uncoated 187-220 gsm mode. Load image side up.			250 microns								OK All Trays	Manual Duplex		
Xerox DocuPac Glossy White Presentation Folder	A	Select Coated 151-220 gsm mode - load glossy side up, score line trailing.			210								OK All Trays	OK All Trays		
Xerox DocuPac Matt Presentation Folder	A	Select Uncoated 187-220 gsm mode - load glossy side up, score line trailing. Image quality not as good as Colotech+.			180								OK All Trays	OK All Trays		
Xerox Colotech Supergloss Document Folder (not recommended for rated speed)	A	Select Coated 221-300 gsm mode for glossy side, Uncoated 221-280 gsm for matt side.			250										OK All Trays	Manual Duplex
Xerox Laser Business Cards 10-up	A	Select Uncoated 187-220 gsm mode in Tray 3 - image side up.			195										OK All Trays	Manual Duplex
Xerox Laser Window GraphiX Clear window decal	A	Select Coated 187-220 gsm mode - image side up.			125 micron								OK All Trays	OK All Trays		
Xerox Laser Window GraphiX Opaque White window decal	A	Select Coated 187-220 gsm mode - image side up.			125 micron								OK All Trays	OK All Trays		
Transfer Paper	Decurler Setting Paper Type															
Xerox Transfer Paper for Conventional Toner	A	Select Coated 136-186 gsm mode - image side up. Each batch run should not exceed 500 sheets. 100 sheets Colotech+ Paper should be run between batches. No more than 500 sheets per day.											OK All Trays			
Tab Stock	Decurler Setting Paper Type												OK All Trays			
Xerox Colotech Tabs White 100x5 Reverse Collated	B	Feed long edge first, tabs trailing.			200								OK All Trays	OK All Trays		
Xerox Colotech Tabs White 50x10 Reverse Collated	B				200								OK All Trays	OK All Trays		
Xerox Reinforced Tabs White 100x5 Reverse Collated	B				200								OK All Trays	OK All Trays		
Transparencies	Decurler Setting Paper Type															
Xerox Universal Transparency with Paper Backing (not recommended for rated speed)	Default	For high print quality Select Uncoated 221-300 gsm mode. Load transparency facing up.			100 micron										OK All Trays	
Xerox Universal Transparency with Paper Backing (not recommended for rated speed)	Default	For high speed (standard print quality) Select Uncoated 187-220 gsm mode. Load transparency facing up.			100 micron										OK All Trays	
Xerox Colobind Gloss Covers	Decurler Setting Paper Type															
Xerox Colobind Gloss Covers		Limit tray capacity to 50 sheets. Image quality can vary from good to fair depending on score quality. Slightly degraded image quality on uncoated side. Image coated side 1st to minimise gloss/oil streaking. Do not image within 6mm around the score lines. Manual duplex printing only. Prescript custom size required for 6mm, 9mm and 12mm spines.														
Spine width 1.5 mm		003R98022			210										OK All Trays	Manual Duplex
Spine width 3 mm		003R98023			210										OK All Trays	Manual Duplex
Spine width 6 mm		003R98024			210										OK All Trays	Manual Duplex
Spine width 9 mm		003R98025			210										OK All Trays	Manual Duplex
Spine width 12 mm		003R98026			210										OK All Trays	Manual Duplex

\* Custom Paper Profiles (BTB) adjustment may be required to achieve optimum image quality. Contact your local Service Representative and refer to System Administration Guide for details