

Recommended Xerox Media for Xerox® Colour 550/560 Printer - Europe

Version 1.1. October 2011

This supersedes any previous Recommended Media for Xerox Colour 550/560 Printer.

Important Notes:

All media is listed by product, machine run mode, Image Quality System Setting, weight (standard gsm), re-order number, size and tray runability. The additional information column is for hints and tips on how to run certain media applications.

Media recommendations made in this publication are based on qualification tests^{*} conducted using standard test images with moderate to heavy image area coverage. Test duration for each product/media type is based on the suggested machine monthly copy/print volume. Test machines are maintained within specifications defined by user documentation.

* Testing environment Temperature 23 degrees C ±2, Relative Humidity 20-40%.

*Machine reliability specifications may be affected by increased usage of the Heavyweight 1, Heavyweight 2, Heavyweight 3, Heavyweight 4, Coated 1, Coated 2 and Coated 3 modes. In addition, variances in machine reliability may occur due to extended use of some media types. Your Xerox service representative can advise you on using Heavyweight 1, Heavyweight 2, Heavyweight 3, Heavyweight 4, Coated 1, Coated 2 and Coated 3 modes or special application media types for long duration copy/print runs.

Auto-duplexing of Coated 1, Coated 2 and Heavyweight 2 media may cause increased jams. When this occurs, use manual duplexing. Increased jams may occur when Output Format is Auto or Face Down. Use Face Up output format if this occurs.

Environmental conditions may require that coated paper be fed one at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Oversize High Capacity Feeder Option (OHCF) prevents multifeeds for Coated 1, Coated 2 and Coated 3 modes when Relative Humidity is greater than 40%. Output may require removal at 25 sheets in the tray when not using a finisher.

Oversize High Capacity Feeder Option is recommended for optimal feeding performance of Coated 2 Side (C2S) media. Coated 1, Coated 2 and Coated 3 modes prevent multifeeds, especially in high humidity environments. Coated 1 Side (C1S) media has best feeding performance in high humidity when using Coated 2 or Coated 3 mode. In low humidity environment, Heavyweight 2 or Heavyweight 3 mode may yield better image quality.

For specifications and a description of the various media types discussed in this publication, please refer to the Colour Material Usage Guide that comes with your equipment.

For Manual Duplex, it may help to manually remove curl after printing side1 before placing sheets into feeder for side 2.

Warranty Disclaimer:

Xerox makes no guarantees or warranties, either expressed or implied, concerning the performance, use or replacement of non-Xerox branded media or throughput products. Customers should inquire directly of their paper distributor or manufacturer for any guarantees they may offer. When purchasing a particular media product for the first time, customers are advised to purchase small quantities to ensure that their expectations are met.

The quality of Xerox supplies is consistent from ream to ream, carton to carton and it is backed by a Xerox 100% guarantee. The quality of non-Xerox branded paper may vary from ream to ream or carton to carton, so for optimum performance on Xerox colour equipment, use only the best - Xerox Supplies.

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Plain/Recycled (64-105gsm) Transparency Heavyweight 1 (106-176gsm) Coated 1 (106 - 150gsm) Heavyweight 2 (177-220gsm) Coated 2 (151-220gsm) Goated 3 (221-300gsm) Transfer Paper Label Paper Types are selected within System Settings						ML 550/560 ROPE 1.1	A=Auto Duplex M=Manual Duplex S=Simplex Only	
Media	Paper Type	Image Quality System Setting	Weight	Re-Order #	Туре	Size	Trays 1 - 4 Tray 6 Tray 5 (Bypass)	
Yaan Daamiaa	Plain	Plain A	80 gsm	003R91720 003R91721		A4 A3	1 2 3 4 HCF OHCF 5 A A A A A A A A A A A A A A A A A A A A A A A	
Xerox Premier	Plain	Plain B	90 gsm	003R91854 003R91853		A4 A3	A A A A A A A A A A A A A	On Light Production Finisher, do not staple more than 70 sheets per set.
Xerox Business	Plain	Plain A	80 gsm	003R91820 003R91821		A4 A3	AAAAAAAAA	
Xerox Exclusive	Plain	Plain A	80 gsm	003R90208 003R91712 003R90209		A4 A4 4-hole A3	A A	For 4-hole Paper, select Hole Punched Paper Type to avoid false jams.
	Plain	Plain B	90 gsm	003R90600 003R90618		A4 A3	A A A A A A A A A A	On Light Production Finisher, do not staple more than 70 sheets per set.
	Plain	Plain A	80 gsm	003R97661 003R97662		A4 A3	A A A A A A A A A A A A	On Light Production Finisher, do not staple more than 70 sheets per set.
	Plain	Plain B	90 gsm	003R97663 003R97664 003R97665		A4 A3 SRA3	A A A A A A A A A A A A A A A A A A	On Light Production Finisher, do not staple more than 65 sheets per set.
Xerox Colour Impressions	Plain	Plain B	100 gsm	003R97666 003R97667 003R97668		A4 A3 SRA3	A A A A A A A A A A A A A A A A A A A A A A A A	On Light Production Finisher, do not staple more than 60 sheets per set.
	Heavyweight 1	HW1A	120gsm	003R98685 003R97669 003R97670		A4 A3 SRA3	A A A A A A A A A A A A A A A A A A A	
	Heavyweight 1	HW1C	160gsm	003R98007 003R98008 003R98686		A4 A3 SRA3	A A A A A A A A A A A A A A A A A A A	
	Heavyweight 3		250 gsm	003R98687 003R97671 003R97672		A4 A3 SRA3	S M S M S M S M	
	Plain	Plain B	90 gsm	003R94641 003R94642 003R95838		A4 A3 SRA3	A A A A A A A A A A A A A A A A	On Light Production Finisher, do not staple more than 65 sheets per set.
	Plain	Plain B	100 gsm	003R94646 003R94647 003R95839		A4 A3 SRA3	A A A A A A A A A A A A A A A A	On Light Production Finisher, do not staple more than 60 sheets per set.
Xerox Colotech+ (Blue label)	Heavyweight 1	HW1A	120gsm	003R94651 003R94652 003R95840		A4 A3 SRA3	A A A A A A A A A A A A A A A A A A	
	Heavyweight 1	HW1C	160gsm	003R94656 003R94657 003R95841		A4 A3 SRA3	A A A A A A A A A A A A A A A A	
	Heavyweight 2		200 gsm	003R94661 003R94662 003R95842		A4 A3 SRA3	S S S S M S S S S M S S S S M	Increased jams may occur when auto-duplexing. Use Manual Duplexing when this occurs. Increased jams may
	Heavyweight 2		220 gsm	003R94668 003R94669 003R95843		A4 A3 SRA3	S S S S M S S S S M S S S S M	Increased pairs may occur when ratio-appexing. Use Manual Depresing when this occurs, increased pairs may occur when Output Format is Auto or Face Down. Use Face Up output format if this occurs.
	Heavyweight 3		250 gsm	003R94671 003R94672 003R95844		A4 A3 SRA3	S S S S M S S S M Image: Solution of the state of the	
	Heavyweight 4		280 gsm	003R97097 003R97098 003R97099		A4 A3 SRA3	S M S M S M S M	
	Heavyweight 4		300 gsm	003R97552 003R97553 003R97554		A4 A3 SRA3	S M S M S M S M	

Plain/Recycled (64-105gsm) Transporecy Heavyweight 1 (106 - 176gsm) Heavyweight 2 (177 - 220gsm) Coated 2 (151 - 2 Heavyweight 3 (/221 - 300gsm) Coated 3 (221 - 3 Label Poper Types are selected within System Settings	50gsm) 20gsm) 00gsm)				RML Xerox 550/560 EUROPE V 1.1	A=Auto Duplex M=Manual Duplex S=Simplex Only	
Media	Paper Type	Image Quality System Setting	Weight	Re-Order #	Type Size	Trays 1 - 4 Tray 6 Tray 5 (Bypass) 1 2 3 4 HCF OHCF 5	
	Plain	Plain B	90 gsm	003R98837 003R98839 003R98840	A4 A3 SRA3	1 2 3 4 HCF OHCF 5 A A A A A A A A A A A A A A A A A A A A A A A A A A A A A A	On Light Production Finisher, do not staple more than 70 sheets per set.
	Plain	Plain B	100 gsm	003R98842 003R98844 003R98845	A4 A3 SRA3	A A A A A A A A A A A A A A A A A A	On Light Production Finisher, do not staple more than 70 sheets per set.
	Heavyweight 1	HW1A	120gsm	003R98847 003R98848 003R98849	A4 A3 SRA3	A A A A A A A A A A A A A A A A A A	
	Heavyweight 1	HW1C	160gsm	003R98852 003R98854 003R98855	A4 A3 SRA3	A A A A A A A A A A A A A A A A A A	
Xerox Colour Colotech+ (Gold Label)	Heavyweight 2		200 gsm	003R97967 003R97968 003R97969	A4 A3 SRA3	S S S S M S S - - S M S - - S M	Increased jams may occur when auto-duplexing. Use Manual Duplexing when this occurs. Increased jams may
	Heavyweight 2		220 gsm	003R97971 003R97972 003R97973	A4 A3 SRA3	S S S S M S S S M S S M	occur when Output Format is Auto or Face Down. Use Face Up output format if this occurs.
	Heavyweight 3		250 gsm	003R97975 003R97976 003R97977	A4 A3 SRA3	S S S S M S S S M Image: Solution of the second secon	
	Heavyweight 4		280 gsm	003R98979 003R98980 003R97981	A4 A3 SRA3	S M S M S M S M	
	Heavyweight 4		300 gsm	003R97983 003R97984 003R97985	A4 A3 SRA3	S M S M S M S M	
	Plain	Plain B	100 gsm	003R97102 003R97103	A4 A3	AAAAAAAAA	On Light Production Finisher, do not staple more than 70 sheets per set.
Xerox Colotech+ Natural White	Heavyweight 1	HW1C	160gsm	003R95956 003R95957	A4 A3	A A A A A A A A A A A	
	Heavyweight 2		200gsm	003R95958 003R95959	A4 A3	S S S S S M S S S S S M	Increased jams may occur when auto-duplexing. Use Manual Duplexing when this occurs. Increased jams may occur when Output Format is Auto or Face Down. Use Face Up output format if this occurs.
	Coated 1	Coated 1A	120gsm	003R97574 003R97575 003R97576	A4 A3 SRA3	A A A A A M A A	Environmental conditions may require that coated paper be fed one sheet at a time through Tray 5 (Byposs). Relative Humidity greater that 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine roll, especially on high area coverage prints.
	Coated 1	Coated 1B	140gsm	003R97577 003R97578 003R97579	A4 A3 SRA3	A A A A A M A A A A M A A A M	OHCF Option is recommended for high humidity environments when Relative Humidity is greater than 40%. 140gs: generally performs better than 120gs:n. Increased jams may occur when auto-duplexing. Use Manual Duplexing when this occurs. Increased jams may occur when Output Format is Auto or Face Down. Use Face Up output format if this occurs.
Xerox Colotech+ Gloss Coated	Coated 2	Coated 2A	170gsm	003R97580 003R97581 003R97582	A4 A3 SRA3	S S S S S M S S - - S M S - - S M M	Environmental conditions may require that coated paper be fed one sheet at a time through Tray 5 (Bypass). Relative Humidity greater that 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine roll, especially on high area coverage mater.
	Coated 2	Coated 2B	210gsm	003R97583 003R97584 003R97585	A4 A3 SRA3	S S S S M S S S M S S M	prints. OHCF Option is recommended for high humidity environments when Relative Humidity is greater than 40%. Increased jams may occur when auto-duplexing. Use Manual Duplexing when this occurs. Increased jams may occur when Output Format is Auto or Face Down. Use Face Up output format if this occurs.
	Coated 3		250gsm	003R97586 003R97587 003R97588	A4 A3 SRA3	S M I S M I S M I S M	Environmental conditions may require that coated paper be fed one sheet at a time through Tray 5 (Bypass). Relative Humidity greater that 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine roll. especially on high area coverage
	Coated 3		280gsm	003R97589 003R97590 003R97591	A4 A3 SRA3	S M S M S M S M S M	tray when not using a minsher. Vious Vanation can occur from machine roll, especially on nigh area coverage prints. OHCF Option is recommended for high humidity environments when Relative Humidity is greater than 40%.

Plain/Recycled (64-105gsm) Transparency Heanyweight 1 (106 - 176gsm) Discover and the strength of the strengt of the strength of the strength of the stre	20gsm) 🗾				Xerox	RML Xerox 550/560 EUROPE V 1.1		
Media	Paper Type	Image Quality System Setting	Weight	Re-Order #	Туре	Size	Trays 1 - 4 Tray 6 (Bypass)	
	Coated 1	Coated 1A	120gsm	003R97592 003R97593 003R97594		A4 A3 SRA3	1 2 3 4 HCF OHCF 5 A A A A A A M A A A A A A M A A C C A M A A C C A M	Environmental conditions may require that coated paper be fed one sheet at a time through Tray 5 (Bypass). Relative Humidity greater that 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine rol. especially on high area coverage
	Coated 1	Coated 1B	140gsm	003R97595 003R97596 003R97597		A4 A3 SRA3	A A A A A A A A A A A M A A A A M	prints: DNCF Option is recommended for high humidity environments when Relative Humidity is greater than 40%. 140gsm generally performs better than 120gsm. Increased Jams may occur when auto-duplexing. Use Manual Duplexing when this occurs. Increased Jams may occur when outo-duplexing. See Manual occur when Output Format is Auto or Face Down. Use Face Up output format if this occurs.
Xerox Colotech+ Silk Coated	Coated 2	Coated 2A	170gsm	003R97598 003R97599 003R97600		A4 A3 SRA3	S S S S S M S S S S M M S S S S M M	Environmental conditions may require that coated paper be fed one sheet at a time through Tray 5 (Bypass). Relative Humidity greater that 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine roll, especially on high area coverage prints.
	Coated 2	Coated 2B	210gsm	003R97601 003R97602 003R97603		A4 A3 SRA3	S S S S S M S S S S M S M S S S S M S M	OHCF Option is recommended for high humidity environments when Relative Humidity is greater than 40%. Increased Jams may occur when auto-duplexing. Use Manual Duplexing when this occurs. Increased jams may occur when Output Format is Auto or Face Down. Use Face Up output format if this occurs.
	Coated 3		250gsm	003R97604 003R97605 003R97606		A4 A3 SRA3	S M S M S M S M	Environmental conditions may require that coated paper be fed one sheet at a time through Tray 5 (Bypass). Relative Humidity greater that 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine roll, especially on high area coverage prints.
	Coated 3		280gsm	003R97607 003R97608 003R97609		A4 A3 SRA3	S M S M S M	, OHCF Option is recommended for high humidity environments when Relative Humidity is greater than 40%.
	Coated 1	Coated 1B	135gsm	003R97679		A4	S M	Environmental conditions may require that coated paper be fed one sheet at a time through Truy 5 (Bypass). Relative Humidity greater that 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when no tusing a finisher. Gloss variation can occur from machine roll, especially on high area coverage prints.
Xerox Colotech+ Supergloss	Coated 1 or Coated 2 or Heavyweight 2		160gsm	003R97680 003R97681		A4 A3	S M S M	Environmental conditions may require that this product be fed one sheet at a time. Gloss variation can occur from machine rolls, especially on high area coverage prints. Preference for Coated 1, Coated 2, or Heavyweight 2 may occur.
	Coated 2 or Heavyweight 2	Coated 2B	210gsm	003R97682 003R97683 003R97684		A4 A3 SRA3	S M S M S M	Environmental conditions may require that coated paper be fed one at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine rolls, especially on high area coverage prints.
	Coated 3 or Heavyweight 3		250gsm	003R97686 003R97687 003R97688		A4 A3 SRA3	S M S M S M	Preference for Coated 2 or Heoryweight 2 may occur. OHCF prevents multifeeds better using Coated 2 when Relative Humidity is greater than 40%.
Xerox Colour Copier/Laser Labels	Label Mode	Label 1		003R93872 003R95813 003R93874 003R93875 003R95815 003R97524	1-up 4-up 8-up 14-up 21-up 24-up	A4 A4 A4 A4 A4 A4 A4	S S	Labels are not intended as sole application of machine. Do not stack large amounts in Output Tray
Xerox Premium Transparency Mono Xerox Premium Transparency Colour Xerox Premium Transparency Universal	Transparency Mode			003R98202 003R98205 003R98220		A4 A4 A4	S S S S S S S	It is not recommended to output more than 20 transparencies at a time. If your job is larger than 20 pages, use Transparency Separators feature.
Xerox Dividers	Tab Stock 1		160gsm	003R90873 (5 bank) 003R91012 (5 bank)		A4/A4cover A4/A4cover	S S	For copy jobs, A4 size should be selected. For print jobs, A4 cover size should be selected. Tab stock functionality and work flow will vary for different Digital Front End Print/Network Controllers. Please consult the Network controller documentation when numing tabs.
	Tab Stock 2		200 gsm	003R97231 (5 bank)	l	A4	S S	
Xerox Universal Transfer Paper	Transfer Paper			003R93544 003R93545		A4 A3	S S	Transfer Paper is not intended as sole application of machine. Limit Monthly usage. Use a machine with Offset Catch Tray rather than finishing devices if possible to minimize the risk of paper Jams. While the Job is printing, remove each sheet as it exits the machine to avoid stacking problems in the exit tray