



## Recommended Xerox Materials List for - WorkCentre<sup>®</sup> 7120/7125 (Europe)

### Version 1.1 - July 2011

This supersedes any previous Recommended Materials for Xerox WorkCentre 7120/7125

#### Important Notes:

All media is listed by product, paper type, paper tray settings - image quality, weight (standard gsm), reorder number, size, tray runnability, and integrated office finisher runnability. The additional information column is for hints and tips on how to run certain media applications.

Machine reliability specifications may be affected by increased usage of all Cardstock, Glossy and special media modes. In addition, variances in machine reliability may occur due to extended use of some media types. Your Xerox service representative can advise you on the use of all Cardstocks, Glossy or special application media types for long duration copy/print runs

Environmental conditions may require that Glossy, Glossy Cardstock and HW Glossy Cardstock papers be fed one sheet at a time to avoid jams. Relative Humidity greater than 40 % could cause multifeds.

For Manual Duplex, it may be helpful to manually remove curl after printing side 1 before reloading sheets into feeder for side 2.

The Integrated Office "A" Finisher is capable of stapling at maximum; (maximum number will decrease if paper weight is greater than 24lb / 90 gsm):  
50 Sheets of Letter (8.5 x 11" / A4), Executive (7.25 x 10.5), in Long Edge Feed (LEF); or of Letter in Short Edge Feed (SEF)  
30 Sheets of Tabloid/Ledger (11 x 17" / A3), Legal (8.5 x 14"), or 8.5 x 13"

The Office Finisher LX (SB) is capable of stapling at maximum; (maximum number will decrease if paper weight is greater than 24lb / 90 gsm):  
50 Sheets of Paper up to the size of 11 x 17" / A3 Short Edge Feed (SEF)

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**Trays 1,2, TTM, MSI & HCF**

Plain / Bond / Recycled (64 - 105 gsm)  Glossy (106 - 169 gsm)  Lightweight Cardstock (106 - 169 gsm)

Transparency  Glossy Cardstock (170 - 216 gsm)  Cardstock (170 - 216 gsm)

Labels  HW Glossy Cardstock (217 - 256 gsm)  Heavyweight Cardstock (217 - 256 gsm)

**Paper Types are selected when Paper Tray is closed**

**WorkCentre 7120/7125**

**RML**

**Europe**

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**Simplex / Duplex Capabilities**

A = Auto Duplex  
S = Simplex Only  
M = Manual Duplex

**Finisher Capabilities**

- Capable of Stacking
- ◆ Capable of Stapling

n = not supported

Media	Paper Type Setting	Weight	Re-Order #	Type	Size	Trays					MSI (Bypass)		Integrated (A) Office Finisher		Office (SB) Finisher LX		Additional Information
						1 IOT		2 TM		3	4	5	Stack	Staple	Stack	Staple	
						1	2	1	2								
Xerox Business	Plain	80 gsm	003R91820		A4	A	A	A	A	A			•	◆	•	◆	
			003R91821		A3	A	A	A	A	A			•	◆	•	◆	
Xerox Premier	Plain	60 gsm	003R91713		A4	A	A	A	A	A			•	◆	•	◆	
			003R91720		A4	A	A	A	A	A			•	◆	•	◆	
	003R91721	A3	A		A	A	A	A			•	◆	•	◆			
	003R91854	A4	A		A	A	A	A			•	◆	•	◆			
	Bond	90 gsm	003R91853		A3	A	A	A	A	A			•	◆	•	◆	
Xerox Recycled	Recycled	80 gsm	003R91165 003R91166	Recycled	A4 A3	A	A	A	A	A			•	◆	•	◆	
Xerox Recycled Supreme TCF	Recycled	80 gsm	003R94565 003R94568	Recycled	A4 A3	A	A	A	A	A			•	◆	•	◆	
Xerox Exclusive	Plain	80 gsm	003R90208	4 hole	A4	A	A	A	A	A			•	◆	•	◆	
			003R91712		A4	A	A	A	A	A			•	◆	•	◆	
	003R90209	A3	A		A	A	A	A			•	◆	•	◆			
	003R90600	A4	A		A	A	A	A			•	◆	•	◆			
	Bond	90 gsm	003R90618		A3	A	A	A	A	A			•	◆	•	◆	
Xerox Colour Impressions	Plain	80 gsm	003R97661		A4	A	A	A	A	A			•	◆	•	◆	Cannot run heavier than 216 gsm from MSI. A & SB Finisher Stack/Staple only to 220 gsm
			003R97662		A3	A	A	A	A	A			•	◆	•	◆	
	003R97663	A4	A		A	A	A	A			•	◆	•	◆			
	003R97664	A3	A		A	A	A	A			•	◆	•	◆			
	003R97666	A4	A		A	A	A	A			•	◆	•	◆			
	003R97667	A3	A		A	A	A	A			•	◆	•	◆			
	Lightweight Cardstock	120 gsm	003R98685		A4	A	A	A	A	A			•	◆	•	◆	
	003R97669	A3	A		A	A	A	A			•	◆	•	◆			
	Lightweight Cardstock	160 gsm	003R98007		A4	A	A	A	A	A			•	◆	•	◆	
	003R98008	A3	A		A	A	A	A			•	◆	•	◆			
Heavyweight Cardstock	250 gsm	003R98787	A4	M	M	M	M	n/a			n	n	n	n			
003R97671	A3	M	M	M	M	n/a			n	n	n	n					
Xerox Colotech+	Bond	90 gsm	003R94641		A4	A	A	A	A	A			•	◆	•	◆	This group of papers only available in German speaking countries. Cannot run heavier than 216 gsm from MSI. A & SB Finisher Stack/Staple only to 220 gsm
			003R94642		A3	A	A	A	A	A			•	◆	•	◆	
	003R94646	A4	A		A	A	A	A			•	◆	•	◆			
	003R94647	A3	A		A	A	A	A			•	◆	•	◆			
	Lightweight Cardstock	120 gsm	003R94651		A4	A	A	A	A	A			•	◆	•	◆	
	003R94652	A3	A		A	A	A	A			•	◆	•	◆			
	Lightweight Cardstock	160 gsm	003R94656		A4	A	A	A	A	A			•	◆	•	◆	
	003R94657	A3	A		A	A	A	A			•	◆	•	◆			
	Cardstock	200 gsm	003R94661		A4	M	M	M	M	M			•	◆	•	◆	
	003R94662	A3	M		M	M	M	M			•	◆	•	◆			
Heavyweight Cardstock	220 gsm	003R94668	A4	M	M	M	M	n/a			•	◆	•	◆			
003R94669	A3	M	M	M	M	n/a			•	◆	•	◆					
Heavyweight Cardstock	250 gsm	003R94671	A4	M	M	M	M	n/a			n	n	n	n			
003R94672	A3	M	M	M	M	n/a			n	n	n	n					

Trays 1,2, TTM, MSI & HCF			
Plain / Bond / Recycled (64 - 105 gsm)	Glossy (106 - 169 gsm)	Lightweight Cardstock (106 - 169 gsm)	
Transparency	Glossy Cardstock (170 - 216 gsm)	Cardstock (170 - 216 gsm)	
Labels	HW Glossy Cardstock (217 - 256 gsm)	Heavyweight Cardstock (217 - 256 gsm)	

Paper Types are selected when Paper Tray is closed

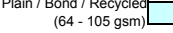
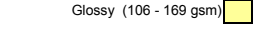
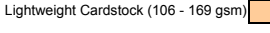
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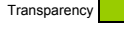
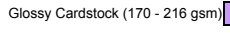
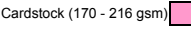
**Simplex / Duplex Capabilities**  
A = Auto Duplex  
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M = Manual Duplex


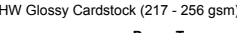
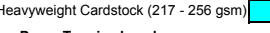
**Finisher Capabilities**  
• Capable of Stacking  
♦ Capable of Stapling  
n = not supported

Media	Paper Type Setting	Weight	Re-Order #	Type	Size	Trays					Finisher Capabilities				Additional Information
						IOT		2 TM		MSI (Bypass)	Office Finisher		Office (SB) Finisher LX		
						1	2	3	4	5	Stack	Staple	Stack	Staple	
Xerox Colotech+ (Gold label)	Bond	90 gsm	003R98837	Type	A4	A	A	A	A	A	•	♦	•	♦	Cannot run heavier than 216 gsm from MSI. A & SB Finisher Stack/Staple only to 220 gsm
			003R98839		A3	A	A	A	A	A	•	♦	•	♦	
	Bond	100 gsm	003R98842	A4	A	A	A	A	A	•	♦	•	♦		
			003R98844	A3	A	A	A	A	A	•	♦	•	♦		
	Lightweight Cardstock	120 gsm	003R98847	A4	A	A	A	A	A	•	♦	•	♦		
			003R98848	A3	A	A	A	A	A	•	♦	•	♦		
	Lightweight Cardstock	160 gsm	003R98852	A4	A	A	A	A	A	•	♦	•	♦		
			003R98854	A3	A	A	A	A	A	•	♦	•	♦		
Cardstock	200 gsm	003R97967	A4	M	M	M	M	M	•	♦	•	♦			
		003R97968	A3	M	M	M	M	M	•	♦	•	♦			
Xerox Colotech+ Natural White	Bond	100 gsm	003R97102	Type	A4	A	A	A	A	A	•	♦	•	♦	
			003R97103		A3	A	A	A	A	A	•	♦	•	♦	
	Lightweight Cardstock	160 gsm	003R95956	A4	A	A	A	A	A	•	♦	•	♦		
			003R95957	A3	A	A	A	A	A	•	♦	•	♦		
Xerox Colotech+ Gloss Coated	Glossy	120 gsm	003R97574	Type	A4	A	A	A	A	A	•	n	•	♦	Run from trays 1 - 4 for best results. Environmental conditions (high humidity) may require that this product be fed 1 sheet at a time to avoid jams. If jams still occur, load paper with curl up. Cannot run heavier than 216gsm from MSI. If poor toner transfer occurs when running this 250gsm media, in low temperature / humidity conditions, have your service rep. change 745-240 from 6 to 7.
			003R97575		A3	A	A	A	A	A	•	n	•	♦	
	Glossy	140 gsm	003R97577	A4	A	A	A	A	A	•	n	•	♦		
			003R97578	A3	A	A	A	A	A	•	n	•	♦		
	Glossy Cardstock	170 gsm	003R97580	A4	M	M	M	M	M	•	n	•	♦		
			003R97581	A3	M	M	M	M	M	•	n	•	♦		
Xerox Colotech+ Silk Coated	Glossy	120 gsm	003R97592	Type	A4	A	A	A	A	A	•	n	•	♦	Run from trays 1 - 4 for best results. Environmental conditions (high humidity) may require that this product be fed 1 sheet at a time to avoid jams. If jams still occur, load paper with curl up. Cannot run heavier than 216gsm from MSI. If poor toner transfer occurs when running this 250gsm media, in low temperature / humidity conditions, have your service rep. change 745-240 from 6 to 7.
			003R97593		A3	A	A	A	A	A	•	n	•	♦	
	Glossy	140 gsm	003R97595	A4	A	A	A	A	A	•	n	•	♦		
			003R97596	A3	A	A	A	A	A	•	n	•	♦		
	Glossy Cardstock	170 gsm	003R97598	A4	M	M	M	M	M	•	n	•	♦		
			003R97599	A3	M	M	M	M	M	•	n	•	♦		

**Trays 1,2, TTM, MSI & HCF**

Plain / Bond / Recycled (64 - 105 gsm)  Glossy (106 - 169 gsm)  Lightweight Cardstock (106 - 169 gsm) 

Transparency  Glossy Cardstock (170 - 216 gsm)  Cardstock (170 - 216 gsm) 

Labels  HW Glossy Cardstock (217 - 256 gsm)  Heavyweight Cardstock (217 - 256 gsm) 

**Paper Types are selected when Paper Tray is closed**

**WorkCentre 7120/7125**

**RML**

**Europe**

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**Simplex / Duplex Capabilities**

A = Auto Duplex  
S = Simplex Only  
M = Manual Duplex

**Finisher Capabilities**

- Capable of Stacking
- ◆ Capable of Stapling
- n = not supported

Media	Paper Type Setting	Weight	Re-Order #	Type	Size	Trays					MSI (Bypass)		Additional Information				
						IOT		2 TM		5		Office Finisher	Office Finisher LX	Stack	Staple	Stack	Staple
						1	2	3	4	5							
Xerox Colotech+ Supergloss Coated 1 side	Glossy	135 gsm	003R97679		A4	A	A	A	A	M			•	n	•	◆	
	Glossy	160 gsm	003R97680 003R97681		A4 A3	A	A	A	A	M			•	n	•	◆	
	Glossy Cardstock	210 gsm	003R97682 003R97683 003R97685	pre scored	A4 A3 A4	M	M	M	M	M			•	n	•	◆	
	Heavyweight Glossy Cardstock	250 gsm	003R97686 003R97687		A4 A3	M	M	M	M	n/a			n	n	n	n	
	Xerox Colour Laser Labels	Heavyweight Labels		003R93872	1 up	A4	S	S	S	S	S			•	n	n	n
				003R95813	4 up	A4	S	S	S	S	S			•	n	n	n
			003R93874	8 up	A4	S	S	S	S	S			•	n	n	n	
			003R93875	14 up	A4	S	S	S	S	S			•	n	n	n	
			003R95815	21 up	A4	S	S	S	S	S			•	n	n	n	
			003R97524	24 up	A4	S	S	S	S	S			•	n	n	n	
Xerox High Speed Laser Removable Labels	Heavyweight Labels		003R96177 003R96178	16 up 24 up	A4 A4	S	S	S	S	S			•	n	n	n	
Xerox High Speed Laser labels	Heavyweight Labels		003R96284	10 up	A4	S	S	S	S	S			•	n	n	n	
Xerox DuraPaper Labels	Labels		003R97344	1 up	A4	S	S	S	S	S			•	n	n	n	
Xerox Colotech Supergloss Labels	Glossy Cardstock		003R97288	1 up	A4	S	S	S	S	n/a			•	n	n	n	
Xerox Colotech Super Gloss CD Labels	Glossy Cardstock		003R97516	2 up	A4	S	S	S	S	S			•	n	n	n	
Xerox Colour Laser Matt CD Labels, Combi Box	Lightweight Cardstock		003R97515	2 up	A4	S	S	S	S	S			•	n	n	n	
Xerox Plain Transparency for Colour	Transparency (Cardstock)		003R98205	Standard Transp.	A4	n/a	n/a	n/a	n/a	S			•	n	n	n	
Xerox DocuPac Folders High Gloss White	Glossy Cardstock	210 gsm	003R97251		A4 + (Custom)	S	S	S	S	S			•	n	n	n	
Xerox DocuPac Folders Matt White	Cardstock	180 gsm	003R97353		A4 + (Custom)	S	S	S	S	S			•	n	n	n	
Envelopes	Envelope	75 - 90 gsm		C5	9 x 6.4 in	n/a	n/a	n/a	n/a	S			•	n	n	n	

Run from trays 1 - 4 for best results. Environmental conditions (high humidity) may require that this product be fed 1 sheet at a time to avoid jams. If jams still occur, load paper with curl up. Cannot run heavier than 216gsm from MSI

**For all Labels**

- If Glossy labels jam from MSI, switch to main trays.
- Labels with high curl may jam from Main trays. Uncurl labels or feed from MSI.
- If toner rubs off of labels, switch to the next heavier mode.
- Poor stacking in exit tray may require removing individual sheets when they exit.
- Environmental conditions may require feeding one sheet at a time.
- If smears are seen in Black & White mode, print in colour mode or have service person increase paper to paper pitch.
- Labels should not be fed more than once through the machine.

Feed from MSI only, LEF only. If image defects occur in low temperature / humidity conditions, have the service rep set 745 237 from 6 to 8. Each sheet should be removed individually as it exits the machine.

Run from trays 1 - 4 for best results. Environmental conditions (high humidity) may require that this product be fed 1 sheet at a time to avoid jams. If jams still occur, load paper with curl up.

Envelope tray is available as an option. Misfeed jams may occur in high temperature / humidity conditions. If wrinkles occur, try another brand or type.