Recommended Xerox Media for Xerox® DocuColor® 8002/7002/8080

Version 3.1. August 2012
This supersedes any previous Recommended Media for Xerox DocuColor 8002/7002/8080

Important Notes:
Media recommendations made in this publication are based on qualification tests conducted using standard test images with moderate to heavy image area coverage. Test machines are maintained within specifications defined by user documentation.

* Testing environment: Temperature 23°C±2, Relative Humidity range 20-50 %.

Reliability is based on your operating environment and application mix.

Machine reliability specifications may be affected by high usage of heavy weight and specialty stocks. In addition, variances in machine reliability may occur due to extended use of some media types.

Warranty disclaimer:
Xerox makes no guarantees or warranties, either expressed or implied, concerning the performance, use or replacement of non-Xerox branded media or throughput products. Customers should inquire directly of their paper distributor or manufacturer for any guidance when purchasing a particular media product for the first time, customers are advised to purchase small quantities to ensure that their expectations are met. The quality of Xerox supplies is consistent from ream to ream and is backed by a 100 % guarantee. The quality of non-Xerox branded paper may vary from ream to ream or carton to carton, so for optimum performance on Xerox Colour equipment, use only the best - Xerox supplies.

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European Recommended Materials List - DocuColor 8002/7002/8080

Product	Decurler Setting Paper Type	A4 210x297mm	A3 297x420mm	SRA3 320x450mm	Grammage Weight (g/m2)	60-80 gsm Simplex	60-80 gsm Duplex	81-105 gsm Simplex	81-105 gsm Duplex	106-135 gsm Simplex	106-135 gsm Duplex	136-186 gsm Simplex	136-186 gsm Duplex	187-220 gsm Simplex	187-220 gsm Duplex	221-300 gsm Simplex	221-300 gsm Duplex
Business Papers (bond, xerographic and laser grades)	Decurler Setting Paper Type																
Xerox Colour Impressions 80 gsm	A		003R97662		80	OK All Trays	OK All Trays										
		003R97661			80	OK All Trays	OK All Trays										
Xerox Colotech+ Gold 90 gsm	A			003R98840	90			OK All Trays	OK All Trays								
			003R98839		90			OK All Trays	OK All Trays								
		003R98837			90			OK All Trays	OK All Trays								
Xerox Colotech+ 90 gsm	A			003R95838	90			OK All Trays	OK All Trays								
			003R94642		90			OK All Trays	OK All Trays								
		003R94641			90			OK All Trays	OK All Trays								
Xerox Colour Impressions 90 gsm	A			003R97665	90			OK All Trays	OK All Trays								
			003R97664		90			OK All Trays	OK All Trays								
		003R97663			90			OK All Trays	OK All Trays								
Xerox Colotech+ Gold 100 gsm	A			003R98845	100			OK All Trays	OK All Trays								
			003R98844		100			OK All Trays	OK All Trays								
		003R98842			100			OK All Trays	OK All Trays								
Xerox Colotech+ 100 gsm	A			003R95839	100			OK All Trays	OK All Trays								
			003R94647		100			OK All Trays	OK All Trays								
		003R94646			100			OK All Trays	OK All Trays								
Xerox Colotech Natural White 100 gsm	A		003R97103		100			OK All Trays	OK All Trays								
		003R97102			100			OK All Trays	OK All Trays								
Xerox Colour Impressions 100 gsm	A			003R97668	100			OK All Trays	OK All Trays								
			003R97667		100			OK All Trays	OK All Trays								
		003R97666			100			OK All Trays	OK All Trays								
Xerox Colotech+ Gold 120 gsm	B			003R98849	120					OK All Trays	OK All Trays						
			003R98848		120					OK All Trays	OK All Trays						
		003R98847			120					OK All Trays	OK All Trays						
Xerox Colotech+ 120 gsm	B			003R95840	120					OK All Trays	OK All Trays						
			003R94652		120					OK All Trays	OK All Trays						
		003R94651			120					OK All Trays	OK All Trays						
Xerox Colour Impressions 120 gsm	A			003R97670	120					OK All Trays	OK All Trays						
			003R97669		120					OK All Trays	OK All Trays						
		003R98685			120					OK All Trays	OK All Trays						
Uncoated Heavy Stocks	Decurler Setting Paper Type																
Xerox Colour Impressions 160 gsm	A			003R98686	160							OK All Trays	OK All Trays				
			003R98008		160							OK All Trays	OK All Trays				
		003R98007			160							OK All Trays	OK All Trays				
Xerox Colotech+ Gold 160 gsm	A			003R98855	160							OK All Trays	OK All Trays				
			003R98854		160							OK All Trays	OK All Trays				
		003R98852			160							OK All Trays	OK All Trays				
Xerox Colotech+ 160 gsm	A			003R95841	160							OK All Trays	OK All Trays				
			003R94657		160							OK All Trays	OK All Trays				
		003R94656			160							OK All Trays	OK All Trays				
Xerox Colotech Natural White 160 gsm	A		003R95957		160							OK All Trays	OK All Trays				
		003R95956			160							OK All Trays	OK All Trays				
Xerox Colotech+ Gold 200 gsm	A			003R97969	200									OK All Trays	OK All Trays		
			003R97968		200									OK All Trays	OK All Trays		
		003R97967			200									OK All Trays	OK All Trays		
Xerox Colotech+ 200 gsm	A			003R95842	200									OK All Trays	OK All Trays		
			003R94662		200									OK All Trays	OK All Trays		
		003R94661			200									OK All Trays	OK All Trays		
Xerox Colotech Natural White 200 gsm	A		003R95959		200									OK All Trays	OK All Trays		
		003R95958			200									OK All Trays	OK All Trays		
Xerox Colotech+ Gold 220 gsm	A			003R97973	220									OK All Trays	OK All Trays		
			003R97972		220									OK All Trays	OK All Trays		
		003R97971			220									OK All Trays	OK All Trays		
Xerox Colotech+ 220 gsm	A			003R95843	220									OK All Trays	OK All Trays		
			003R94669		220									OK All Trays	OK All Trays		
		003R94668			220									OK All Trays	OK All Trays		
Xerox Colotech+ Gold 250 gsm	A			003R98977	250											OK All Trays	OK All Trays
			003R98976		250											OK All Trays	OK All Trays
		003R98975			250											OK All Trays	OK All Trays
Xerox Colotech+ 250 gsm	A			003R95844	250											OK All Trays	OK All Trays
			003R94672		250											OK All Trays	OK All Trays
		003R94671			250											OK All Trays	OK All Trays
Xerox Colour Impressions 250 gsm (not recommended for rated speed mode)	A			003R97672	250											OK All Trays	OK All Trays
			003R97671		250											OK All Trays	OK All Trays
Xerox Colotech+ Gold 280 gsm	A			003R97981	280											OK All Trays	OK All Trays
			003R98980		280											OK All Trays	OK All Trays
		003R98979			280											OK All Trays	OK All Trays
Xerox Colotech+ 280 gsm	A			003R97099	280											OK All Trays	OK All Trays
			003R97098		280											OK All Trays	OK All Trays
		003R97097			280											OK All Trays	OK All Trays
Xerox Colotech+ Gold 300 gsm	A			003R97985	300											OK All Trays	OK All Trays
			003R97984		300											OK All Trays	OK All Trays
		003R97983			300											OK All Trays	OK All Trays
Xerox Colotech+ 300 gsm	A			003R97554	300											OK All Trays	OK All Trays
			003R97553		300											OK All Trays	OK All Trays
		003R97552			300											OK All Trays	OK All Trays

Standard Cut Sizes | **Grammage Weight (g/m2)**: Weight of the paper in grams per square metre | **DC8002/7002/8080 Trays/Weight Selection and Best Practices for Operation** — IOT: Trays 1 and 2 / SFM: Trays 3 and 4

Weight Range Specification ---->
Instructions for printing one side (Simplex) or two sides (Duplex) ---->

European Recommended Materials List - DocuColor 8002/7002/8080

	Paper Type / Decurler Setting	A4 210x297 mm	A3 297x420 mm	SRA3 320x450 mm	Grammage Weight (g/m2)	60-80 gsm Simplex	60-80 gsm Duplex	81-105 gsm Simplex	81-105 gsm Duplex	106-135 gsm Simplex	106-135 gsm Duplex	136-186 gsm Simplex	136-186 gsm Duplex	187-220 gsm Simplex	187-220 gsm Duplex	221-300 gsm Simplex	221-300 gsm Duplex
Coated Text or Book Stocks C2S	Decurler Setting / Paper Type																
Xerox Colotech+ Silk Coated 120 gsm	A			003R90357	120					OK All Trays	OK All Trays						
			003R90356		120					OK All Trays	OK All Trays						
		003R90355			120					OK All Trays	OK All Trays						
Xerox Colotech+ Gloss Coated 120 gsm	A			003R90338	120					OK All Trays	OK All Trays						
			003R90337		120					OK All Trays	OK All Trays						
		003R90336			120					OK All Trays	OK All Trays						
Xerox Colotech+ Silk Coated 140 gsm	A			003R90360	140							OK All Trays	OK All Trays				
			003R90359		140							OK All Trays	OK All Trays				
		003R90358			140							OK All Trays	OK All Trays				
Xerox Colotech+ Gloss Coated 140 gsm	A			003R90341	140							OK All Trays	OK All Trays				
			003R90340		140							OK All Trays	OK All Trays				
		003R90339			140							OK All Trays	OK All Trays				
Coated Heavy Stocks C2S	Decurler Setting / Paper Type																
Xerox Colotech+ Silk Coated 170 gsm	A			003R90363	170							OK All Trays	OK All Trays				
		003R90361	003R90362		170							OK All Trays	OK All Trays				
		003R90361			170							OK All Trays	OK All Trays				
Xerox Colotech+ Gloss Coated 170 gsm	A			003R90344	170							OK All Trays	OK All Trays				
			003R90343		170							OK All Trays	OK All Trays				
		003R90342			170							OK All Trays	OK All Trays				
Xerox Colotech+ Silk Coated 210 gsm (not recommended at rated speed)	A			003R90366	210									OK All Trays	OK All Trays		
			003R90365		210									OK All Trays	OK All Trays		
		003R90364			210									OK All Trays	OK All Trays		
Xerox Colotech+ Gloss Coated 210 gsm	A			003R90347	210									OK All Trays	OK All Trays		
			003R90346		210									OK All Trays	OK All Trays		
		003R90345			210									OK All Trays	OK All Trays		
Xerox Colotech+ Silk Coated 250 gsm	A			003R90369	250											OK All Trays	OK All Trays
			003R90368		250											OK All Trays	OK All Trays
		003R90367			250											OK All Trays	OK All Trays
Xerox Colotech+ Gloss Coated 250 gsm (not recommended at rated speed)	A			003R90350	250											OK All Trays	OK All Trays
			003R90349		250											OK All Trays	OK All Trays
		003R90348			250											OK All Trays	OK All Trays
Xerox Colotech+ Silk Coated 280 gsm	A			003R90372	280											OK All Trays	OK All Trays
			003R90371		280											OK All Trays	OK All Trays
		003R90370			280											OK All Trays	OK All Trays
Xerox Colotech+ Gloss Coated 280 gsm (not recommended at rated speed)	A			003R90353	280											OK All Trays	OK All Trays
			003R90352		280											OK All Trays	OK All Trays
		003R90351			280											OK All Trays	OK All Trays
Super Gloss Coated Heavy Stocks C1S	Decurler Setting / Paper Type																
Xerox Colotech+ Supergloss 135 gsm — Image quality will not be as good on second side	A	Select 106-135 gsm mode. Load with coated side up.															
		003R97679			135							OK All Trays	OK All Trays				
Xerox Colotech+ Supergloss 160 gsm — Image quality will not be as good on second side	A	Select 187-220 gsm mode. Load with coated side up.															
			003R97681		160									OK All Trays	OK All Trays		
		003R97680			160									OK All Trays	OK All Trays		
Xerox Colotech+ Supergloss 210 gsm — Image quality will not be as good on second side (not recommended for rated speed)	A			003R97684	210									OK All Trays	OK All Trays		
			003R97683		210									OK All Trays	OK All Trays		
		003R97682			210									OK All Trays	OK All Trays		
Xerox Colotech+ Supergloss 250 gsm — Image quality will not be as good on second side (not recommended for rated speed)	A	Select 221-300 gsm mode. Load with coated side up.															
				003R97688	250											OK All Trays	OK All Trays
			003R97687		250											OK All Trays	OK All Trays
		003R97686			250											OK All Trays	OK All Trays
Label Stock	Decurler Setting / Paper Type				Label Stock (Approximately)												
Xerox Colour Laser Printer Labels	C													OK All Trays			
1 per A4		003R93872			190									OK All Trays			
6 per A4		003R93873			190									OK All Trays			
8 per A4		003R93874			190									OK All Trays			
14 per A4		003R93875			190									OK All Trays			
24 per A4		003R97524			190									OK All Trays			
Xerox Colotech+ Gloss Labels A4 1-up		003R97288			190									OK All Trays			
Xerox Colotech+ Matt 2-up CD Labels and CD Inserts Combi Box	C&A	003R97515			190 & 120									OK All Trays			
Xerox DuraPaper Label (polyolefin face material)	C			003R98688	250									OK All Trays			
			003R98645		250									OK All Trays			
		003R97344			250									OK All Trays			
Xerox Glossy White Self Adhesive Label for Conventional Toner (not recommended for rated speed)	Default			003R97348	190									OK All Trays			
		003R97245			190									OK All Trays			
Xerox Crystal Clear Self Adhesive Label for Conventional Toner (not recommended for rated speed)	Default			003R97347	190									OK All Trays			
		003R97244			190									OK All Trays			

Weight Range Specification / Instructions for printing one side (Simplex) or two sides (Duplex)

Standard Cut Sizes — A4 210x297 mm, A3 297x420 mm, SRA3 320x450 mm

DC8002/7002/8080 Trays/Weight Selection and Best Practices for Operation — IOT: Trays 1 and 2, SFM: Trays 3 and 4

European Recommended Materials List - DocuColor 8002/7002/8080

		Standard Cut Sizes			Grammage Weight (g/m2)	DC8002/7002/8080 Trays/Weight Selection and Best Practices for Operation											
		A4 210x297 mm	A3 297x420 mm	SRA3 320x450 mm	Weight of the paper in grams per square metre	IOT: Trays 1 and 2 SFM: Trays 3 and 4		IOT: Trays 1 and 2 SFM: Trays 3 and 4		IOT: Trays 1 and 2 SFM: Trays 3 and 4		IOT: Trays 1 and 2 SFM: Trays 3 and 4		IOT: Trays 1 and 2 SFM: Trays 3 and 4		IOT: Trays 1 and 2 SFM: Trays 3 and 4	
Weight Range Specification ---->						60-80 gsm		81-105 gsm		106-135 gsm		136-186 gsm		187-220 gsm		221-300 gsm	
Instructions for printing one side (Simplex) or two sides (Duplex) ---->						Simplex	Duplex	Simplex	Duplex	Simplex	Duplex	Simplex	Duplex	Simplex	Duplex	Simplex	Duplex
Specialties	Decurler Setting Paper Type				Various												
Xerox Colotech+ Supergloss 210 gsm A4 Prescored White	A	Second side image quality will not be as good as side one. 003R97685			210									OK All Trays	OK All Trays		
Xerox DocuCard 500 sheet box	A	Maximum of 50 sheet stacks 003R97571			160									OK All Trays	OK All Trays		
Xerox ValuPeelCard Uncoated 500 sheet box	A	Maximum of 50 sheet stacks 003R97952			216									OK All Trays	OK All Trays		
Xerox ValuPeelCard Coated 500 sheet box	A	Maximum of 50 sheet stacks 003R97953			216									OK All Trays	OK All Trays		
Xerox ValuPerfCard Uncoated 500 sheet box	A	Maximum of 50 sheet stacks 003R97690			216									OK All Trays	OK All Trays		
Xerox DocuMagnet Coated 500 sheet box	A	Max. 50 sheet stack. Load short edge feeding, magnet trailing. 003R96071			Magnet 430 micron											OK All Trays	Manual Duplex
Xerox DocuMagnet Uncoated 500 sheet box	A	Max. 50 sheet stack. Load short edge feeding, magnet trailing. 003R96072			Magnet 430 micron											OK All Trays	Manual Duplex
Xerox Premium NeverTear*	Default	Select Coated 136-186 g/m2 Transfer=130. Each batch run should not be more than 500 duplex. Must run 50 sheets paper between batches. Static in sheets may cause issues. 003R98056 003R98057 003R98031			95 microns									OK All Trays	OK All Trays		
		Select Coated 136-186 g/m2 Transfer=150. Each batch run should not be more than 500 duplex. Must run 50 sheets paper between batches. Static in sheets may cause issues. 003R98058 003R98059 003R98035			120 microns									OK All Trays	OK All Trays		
Xerox DuraPaper	A	Select Uncoated 187-220 gsm mode. Load image side up. 003R97513			250 microns									OK All Trays	Manual Duplex		
Xerox Colotech Supergloss Document Folder (not recommended for rated speed)	A	Select Coated 221-300 gsm mode for glossy side, Uncoated 221-280 gsm for matt side. 003R97634			250											OK All Trays	Manual Duplex
Xerox Laser Business Cards 10-up	A	Select Uncoated 187-220 gsm mode in Tray 3 - image side up. 003R97512			195											OK All Trays	Manual Duplex
Xerox Laser Window GraphiX Clear window decal	A	Select Coated 187-220 gsm mode - image side up. 003R97494			125 micron									OK All Trays	OK All Trays		
Xerox Laser Window GraphiX Opaque White window decal	A	Select Coated 187-220 gsm mode - image side up. 003R97539 003R97511			125 micron									OK All Trays	OK All Trays		
Transfer Paper	Decurler Setting Paper Type																
Xerox Universal Transfer Paper	D	Select Coated 136-186 gsm mode - image side up. Each batch run should not exceed 500 sheets. 100 sheets Colotech+ Paper should be run between batches. No more than 500 sheets per day. 003R93545 003R93544										OK All Trays OK All Trays					
Tab Stock	Decurler Setting Paper Type																
		Feed long edge first, tabs trailing.															
Xerox Colotech Tabs White 100x5 Reverse Collated	B	003R97231			200									OK All Trays	OK All Trays		
Xerox Colotech Tabs White 50x10 Reverse Collated	B	003R97232			200									OK All Trays	OK All Trays		
Xerox Reinforced Tabs White 100x5 Reverse Collated	B	003R97229			200									OK All Trays	OK All Trays		
Transparencies	Decurler Setting Paper Type																
Xerox Universal Transparency with Paper Backing (not recommended for rated speed)	Default	For high print quality Select Uncoated 221-300 gsm mode. Load transparency facing up. 003R98201 003R98199			100 micron 100 micron											OK All Trays OK All Trays	
Xerox Universal Transparency with Paper Backing (not recommended for rated speed)	Default	For high speed (standard print quality) Select Uncoated 187-220 gsm mode. Load transparency facing up. 003R98201 003R98199			100 micron 100 micron									OK All Trays OK All Trays			
Xerox Colobind Gloss Covers	Decurler Setting Paper Type																
Xerox Colobind Gloss Covers		Limit tray capacity to 50 sheets. Image quality can vary from good to fair depending on score quality. Slightly degraded image quality on uncoated side. Image coated side 1st to minimise gloss/oil streaking. Do not image within 6mm around the score lines. Manual duplex printing only. Postscript custom size required for 6mm, 9mm and 12 mm spines.															
Spine width 1.5 mm		003R98022			210											OK All Trays	Manual Duplex
Spine width 3 mm		003R98023			210											OK All Trays	Manual Duplex
Spine width 6 mm		003R98024			210											OK All Trays	Manual Duplex
Spine width 9 mm		003R98025			210											OK All Trays	Manual Duplex
Spine width 12 mm		003R98026			210											OK All Trays	Manual Duplex

* Custom Paper Profiles (BTB) adjustment may be required to achieve optimum image quality. Contact your local Service Representative and refer to System Administration Guide for details