



## Recommended Xerox Media for Xerox<sup>®</sup> DocuColour<sup>®</sup> 242/252/260 - Europe

### Version 2.0. March 2012

This supersedes any previous Recommended Media for Xerox DocuColor 242/252/260.

### Important Notes:

All media is listed by product, machine run mode, Image Quality System Setting, weight (standard gsm), re-order number, size and tray runnability. The additional information column is for hints and tips on how to run certain media applications.

Media recommendations made in this publication are based on qualification tests\* conducted using standard test images with moderate to heavy image area coverage. Test duration for each product/media type is based on the suggested machine monthly copy/print volume. Test machines are maintained within specifications defined by user documentation.

\* Testing environment Temperature 23°C±2, Relative Humidity 50 % ±5.

\*Machine reliability specifications may be affected by increased usage of the Heavyweight 1, Heavyweight 2, Heavyweight 3, Coated 1, Coated 2 and Coated 3 modes. In addition, variances in machine reliability may occur due to extended use of some media types. Your Xerox service representative can advise you on using Heavyweight 1, Heavyweight 2, Heavyweight 3, Coated 1, Coated 2 and Coated 3 modes or special application media types for long duration copy/print runs.

Environmental conditions may require that coated paper be fed one at a time through Tray 5 (Bypass). Relative Humidity greater than 40 % could cause multifeeds. Oversize High Capacity Feeder Options (OHCF) prevents multifeeds for Coated 1, Coated 2 and Coated 3 modes when relative humidity is greater than 40 %. Output may require removal at 25 sheets in the tray when not using a finisher.

Oversize High Capacity Feeder Option is recommended for optimal feeding performance of Coated 2 Side (C2S) media. Coated 1, Coated 2 and Coated 3 modes prevent multifeeds, especially in high humidity environments. Coated 1 Side (C1S) media has best feeding performance in high humidity when using Coated 2 mode. In low humidity environment, Heavyweight 2 mode may yield better image quality.

For Manual Duplex, it may help to manually remove curl after printing side 1 before placing sheets into feeder for side 2.

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Plain/Recycled (64-105gsm)		Coated 1 (106 - 176gsm)		Coated 2 (177 - 220gsm)		<b>RML</b> <b>DC242/252/260</b> <b>EUROPE</b> <b>V2.0 March 2012</b>
Transparency		Coated 3 (221 - 300gsm)				
Heavyweight 1 (106 - 176gsm)						
Heavyweight 2 (177 - 220gsm)						
Heavyweight 3 (221 - 300gsm)						
Transfer Paper						
Label						
Paper Types are selected within System Settings						

A=Auto Duplex M=Manual Duplex  
S=Simplex Only

Media	Paper Type	Image Quality System Setting	Weight	Re-Order #	Type	Size
Xerox Premier	Plain	Plain A	80 gsm	003R91720	A4	
				003R91721	A3	
Xerox Business	Plain	Plain B	90 gsm	003R91854	A4	
				003R91853	A3	
Xerox Exclusive	Plain	Plain A	80 gsm	003R91820	A4	
				003R91821	A3	
	Plain	Plain B	90 gsm	003R90208	A4	
				003R91712	A4-4 hole	
			003R90209	A3		
Xerox Colour Impressions	Plain	Plain A	80 gsm	003R90600	A4	
				003R90618	A3	
	Plain	Plain B	90 gsm	003R97661	A4	
				003R97662	A3	
				003R97663	A4	
				003R97664	A3	
				003R97665	SRA3	
	Plain	Plain B	100 gsm	003R97666	A4	
				003R97667	A3	
				003R97668	SRA3	
Heavyweight 1	HW1A	120gsm	003R97669	A3		
			003R97670	SRA3		
Heavyweight 3	HW3A	250 gsm	003R97671	A3		
			003R97672	SRA3		

Trays 1 - 4				Tray 6		Tray 5 (Bypass)	
1	2	3	4	HCF	OHCF	5	
A	A	A	A	A	A	A	A
A	A					A	A
A	A	A	A	A	A	A	A
A	A					A	A
A	A	A	A	A	A	A	A
A	A					A	A
A	A	A	A	A	A	A	A
A	A					A	A
A	A	A	A	A	A	A	A
A	A					A	A
A	A					A	A
						S	M
						S	M

On Light Production Finisher, do not staple more than 65 sheets per set.
For 4 Hole Paper, select Hole Punched Paper Type to avoid false jams.
On Light Production Finisher, do not staple more than 70 sheets per set.
On Light Production Finisher, do not staple more than 70 sheets per set.
On Light Production Finisher, do not staple more than 65 sheets per set.
On Light Production Finisher, do not staple more than 60 sheets per set.

Plain/Recycled (64-105gsm)		Coated 1 (106 - 176gsm)		Coated 2 (177 - 220gsm)		<b>RML</b> <b>DC242/252/260</b> <b>EUROPE</b> <b>V2.0 March 2012</b>
Transparency		Coated 3 (221 - 300gsm)				
Heavyweight 1 (106 - 176gsm)						
Heavyweight 2 (177 - 220gsm)						
Heavyweight 3 (221 - 300gsm)						
Transfer Paper						
Label						
Paper Types are selected within System Settings						

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Media	Paper Type	Image Quality System Setting	Weight	Re-Order #	Type	Size
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Trays 1 - 4				Tray 6		Tray 5 (Bypass)
1	2	3	4	HCF	OHCF	5

Xerox Colotech+  
(Blue label)

Plain	Plain B	90 gsm	003R94641
			003R94642
			003R95838
Plain	Plain B	100 gsm	003R94646
			003R94647
			003R95839
Heavyweight 1	HW1A	120gsm	003R94651
			003R94652
			003R95840
Heavyweight 1	HW1B	160gsm	003R94656
			003R94657
			003R95841
Heavyweight 2	HW2A	200 gsm	003R94661
			003R94662
			003R95842
Heavyweight 2	HW2A	220 gsm	003R94668
			003R94669
			003R95843
Heavyweight 3	HW3A	250 gsm	003R94671
			003R94672
			003R95844
Heavyweight 3	HW3B	280 gsm	003R97097
			003R97098
			003R97099
Heavyweight 3	HW3B	300 gsm	003R97552
			003R97553
			003R97554

A4
A3
SRA3
A4
A3
SRA3
A4
A3
SRA3
A4
A3
SRA3
A4
A3
SRA3
A4
A3
SRA3
A4
A3
SRA3

A	A	A	A	A	A	A
A	A				A	A
A	A				A	A
A	A				A	A
A	A	A	A	A	A	A
A	A				A	A
A	A	A	A	A	A	A
A	A				A	A
S	S	S	S	S	S	M
S	S				S	M
S	S				S	M
S	S	S	S	S	S	M
S	S				S	M
					S	M
					S	M
					S	M
					S	M
					S	M
					S	M

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On Light Production Finisher, do not staple more than 65 sheets per set.

On Light Production Finisher, do not staple more than 60 sheets per set.

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Plain/Recycled (64-105gsm)		Coated 1 (106 - 176gsm)		Coated 2 (177 - 220gsm)		<b>RML</b> <b>DC242/252/260</b> <b>EUROPE</b> <b>V2.0 March 2012</b>
Transparency		Coated 3 (221 - 300gsm)				
Heavyweight 1 (106 - 176gsm)						
Heavyweight 2 (177 - 220gsm)						
Heavyweight 3 (221 - 300gsm)						
Transfer Paper						
Label						
Paper Types are selected within System Settings						

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Media	Paper Type	Image Quality System Setting	Weight	Re-Order #	Type	Size
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Xerox Colotech+ (Gold label)	Plain	Plain B	90 gsm	003R98837	A4	
				003R98839	A3	
				003R98840	SRA3	
	Plain	Plain B	100 gsm	003R98842	A4	
				003R98844	A3	
				003R98845	SRA3	
	Heavyweight 1	HW1A	120gsm	003R98847	A4	
				003R98848	A3	
				003R98849	SRA3	
	Heavyweight 1	HW1B	160gsm	003R98852	A4	
				003R98854	A3	
				003R98855	SRA3	
	Heavyweight 2	HW2A	200 gsm	003R97967	A4	
				003R97968	A3	
				003R97969	SRA3	
Heavyweight 2	HW2A	220 gsm	003R97971	A4		
			003R97972	A3		
			003R97973	SRA3		
Heavyweight 3	HW3A	250 gsm	003R98975	A4		
			003R98976	A3		
			003R98977	SRA3		
Heavyweight 3	HW3B	280 gsm	003R98979	A4		
			003R98980	A3		
			003R97981	SRA3		
Heavyweight 3	HW3B	300 gsm	003R97983	A4		
			003R97984	A3		
			003R97985	SRA3		
Xerox Colotech+ Natural White	Plain	Plain B	100 gsm	003R97102	A4	
				003R97103	A3	
	Heavyweight 1	HW1B	160gsm	003R95956	A4	
				003R95957	A3	
				003R97276	SRA3	
	Heavyweight 2	HW2A	200gsm	003R95958	A4	
003R95959				A3		
			003R97277	SRA3		

Trays 1 - 4				Tray 6		Tray 5 (Bypass)
1	2	3	4	HCF	OHCF	5

A	A	A	A	A	A	A
A	A					A
						A
A	A	A	A	A	A	A
A	A					A
						A
A	A	A	A	A	A	A
A	A					A
						A
S	S	S	S	S	S	M
S	S					S
						M
S	S	S	S	S	S	M
S	S					S
						M
					S	M
					S	M
					S	M
					S	M
A	A	A	A	A	A	A
A	A					A
						A
S	S	S	S	S	S	M
S	S					S
						M

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On Light Production Finisher, do not staple more than 65 sheets per set.

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Plain/Recycled (64-105gsm)		Coated 1 (106 - 176gsm)		Coated 2 (177 - 220gsm)		<b>RML</b> <b>DC242/252/260</b> <b>EUROPE</b> <b>V2.0 March 2012</b>
Transparency		Coated 3 (221 - 300gsm)				
Heavyweight 1 (106 - 176gsm)						
Heavyweight 2 (177 - 220gsm)						
Heavyweight 3 (221 - 300gsm)						
Transfer Paper						
Label						
Paper Types are selected within System Settings						

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Media	Paper Type	Image Quality System Setting	Weight	Re-Order #	Type	Size
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Trays 1 - 4				Tray 6		Tray 5 (Bypass)
1	2	3	4	HCF	OHCF	5

**Xerox Colotech+ Gloss**

Coated 1	Coated 1A	120gsm	003R90336 003R90337 003R90338
Coated 1	Coated 1B	140gsm	003R90339 003R90340 003R90341
Coated 1	Coated 1B	170gsm	003R90342 003R90343 003R90344
Coated 2		210gsm	003R90345 003R90346 003R90347
Coated 3		250gsm	003R90348 003R90349 003R90350
Coated 3		280gsm	003R90351 003R90352 003R90353

A4
A3
SRA3
A4
A3
SRA3
A4
A3
SRA3
A4
A3
SRA3
A4
A3
SRA3

S	S	S	S	S	S	M
S	S				S	M
S	S	S	S	S	S	M
S	S				S	M
S	S	S	S	S	S	M
S	S				S	M
S	S	S	S	S	S	M
S	S				S	M
					S	M
					S	M
					S	M

Environmental conditions may require that coated paper be fed one sheet at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine roll, especially on high area coverage prints.  
OHCF Option is recommended for high humidity environments when Relative Humidity is greater than 40%.  
140gsm generally performs better than 120gsm.

Environmental conditions may require that coated paper be fed one sheet at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine roll, especially on high area coverage prints.  
OHCF Option is recommended for high humidity environments when Relative Humidity is greater than 40%.

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OHCF Option is recommended for high humidity environments when Relative Humidity is greater than 40%.

**Xerox Colotech+ Silk**

Coated 1	Coated 1A	120gsm	003R90355 003R90356 003R90357
Coated 1	Coated 1B	140gsm	003R90358 003R90359 003R90360
Coated 1	Coated 1B	170gsm	003R90361 003R90362 003R90363
Coated 2		210gsm	003R90364 003R90365 003R90366
Coated 3		250gsm	003R90367 003R90368 003R90369
Coated 3		280gsm	003R90370 003R90371 003R90372

A4
A3
SRA3
A4
A3
SRA3
A4
A3
SRA3
A4
A3
SRA3
A4
A3
SRA3

S	S	S	S	S	S	M
S	S				S	M
S	S	S	S	S	S	M
S	S				S	M
S	S	S	S	S	S	M
S	S				S	M
S	S	S	S	S	S	M
S	S				S	M
					S	M
					S	M
					S	M

Environmental conditions may require that coated paper be fed one sheet at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine roll, especially on high area coverage prints.  
OHCF Option is recommended for high humidity environments when Relative Humidity is greater than 40%.  
140gsm generally performs better than 120gsm.

Environmental conditions may require that coated paper be fed one sheet at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine roll, especially on high area coverage prints.  
OHCF Option is recommended for high humidity environments when Relative Humidity is greater than 40%.

Environmental conditions may require that coated paper be fed one sheet at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine roll, especially on high area coverage prints.  
OHCF Option is recommended for high humidity environments when Relative Humidity is greater than 40%.

**Xerox Colotech+ Supergloss**

Coated 1	Coated 1B	135gsm	003R97679
Coated 1 or Coated 2 or Heavyweight 2		160gsm	003R97680 003R97681
Coated 2 or Heavyweight 2		210gsm	003R97682 003R97683 003R97684
Coated 3 or Heavyweight 3		250gsm	003R97686 003R97687 003R97688

A4
A4
A3
A4
A3
SRA3
A4
A3
SRA3

					S	M
					S	M
					S	M
					S	M
					S	M
					S	M
					S	M
					S	M
					S	M
					S	M

Environmental conditions may require that coated paper be fed one sheet at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine roll, especially on high area coverage prints.

Environmental conditions may require that this product be fed one sheet at a time. Gloss variation can occur from machine rolls, especially on high area coverage prints. Preference for Coated 1, Coated 2, or Heavyweight 2 may occur.

Environmental conditions may require that coated paper be fed one at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine rolls, especially on high area coverage prints. Preference for Coated 2 or Heavyweight 2 may occur. OHCF prevents multifeeds better using Coated 2 when Relative Humidity is greater than 40%.

Plain/Recycled (64-105gsm)		Coated 1 (106 - 176gsm)	
Transparency		Coated 2 (177 - 220gsm)	
Heavyweight 1 (106 - 176gsm)		Coated 3 (221 - 300gsm)	
Heavyweight 2 (177 - 220gsm)			
Heavyweight 3 (221 - 300gsm)			
Transfer Paper			
Label			

Paper Types are selected within System Settings

RML  
DC242/252/260  
EUROPE  
V2.0 March 2012

A=Auto Duplex M=Manual Duplex  
S=Simplex Only

Media	Paper Type	Image Quality System Setting	Weight	Re-Order #	Type	Size
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Trays 1 - 4				Tray 6		Tray 5 (Bypass)
1	2	3	4	HCF	OHCF	5

Xerox Colour Copier/Laser Labels	Label Mode	Label 1		003R93872	1-up	A4
				003R95813	4-up	A4
				003R93874	8-up	A4
				003R93875	14-up	A4
				003R95815	21-up	A4
				003R97524	24-up	A4

S	S	S	S	S		S
S	S	S	S	S		S
S	S	S	S	S		S
S	S	S	S	S		S
S	S	S	S	S		S
S	S	S	S	S		S

Labels are not intended as sole application of machine. Do not stack large amounts in Output Tray

Xerox Transparency	Transparency Mode			003R98202	A4	
				003R98220	A4	

S	S	S	S		S	S
S	S	S	S		S	S

It is not recommended to output more than 20 transparencies at a time. If your job is larger than 20 pages, use Transparency Separators feature.

Xerox Window GraphiX Opaque	Heavyweight 1	HW1 Special 2		003R97511	A4	
				003R97539	A3	
Xerox Window GraphiX Clear	Heavyweight 1			003R97494	A4	

						S
						S

Environmental conditions may require that coated paper be fed one at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Gloss variation can occur from machine rolls, especially on high area coverage prints. Preference for Coated 2 or Heavyweight 2 may occur.

Xerox Supergloss Document Folder	Coated 2 or Heavyweight 2		250 gsm	003R97634	SRA3	
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						S
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For copy jobs, A4 size should be selected. For print jobs, A4 cover size should be selected. Tab stock functionality and work flow will vary for different Digital Front End Print/Network Controllers. Please consult the Network controller documentation when running tabs.

Xerox Dividers	Tab Stock 1		160gsm	003R90873 (5 bank)	A4/A4cover	
				003R91012 (5 bank)	A4/A4cover	
	Tab Stock 2		200 gsm	003R97231 (5 bank)	A4/A4cover	

						S
						S

Load Media in the Short Edge Feed orientation, 10 sheets maximum, with the card up and on the trailing edge. It is not recommended to image 1/8 inch from the perimeter edge of the magnet or 3 1/2 inch from the bottom of the carrier sheet, except on the magnet itself.

Xerox 1-up uncoated DocuMagnet	Heavyweight 2	HW2B	163gsm	003R96072	A4	M
Xerox 1-up coated DocuMagnet	Heavyweight 2	HW2B	180gsm	003R96071	A4	M

						M
						M

Run A4 Short Edge Feed only, simplex only. Don not image within 5mm of score lines and die cuts. Manual Duplex is possible, However do not image within 5mm of the tape on the second side.

Xerox Colour Laser Business Cards	Heavyweight 2	HW 2A	195 gsm	003R97512	A4	M
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						M
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Post script Custom Page size required for 1.5mm,9mm and 12 mm spines. Manual Duplex only. Moderate curl and slightly skewed stacking should be expected

Xerox Colobind Gloss Cover	Coated 2 or Heavyweight 2	HW2A	210gsm	003R98022 (1.5mm)	Custom	M
				003R98023 (3mm)	Custom	M
				003R98024 (6mm)	Custom	M
				003R98025 (9mm)	Custom	M
				003R98026 (12mm)	Custom	M
				003R98027 (multipack)	Custom	M

						M
						M
						M
						M
						M
						M

Transfer Paper is not intended as sole application of machine. Limit Monthly usage. Use a machine with Offset Catch Tray rather than finishing devices if possible to minimize the risk of paper jams. While the job is printing, remove each sheet as it exits the machine to avoid stacking problems in the exit tray

Xerox Universal Transfer Paper	Transfer Paper			003R93544	A4	S
				003R93545	A3	S

						S
						S

Transfer Paper is not intended as sole application of machine. Limit Monthly usage. Use a machine with Offset Catch Tray rather than finishing devices if possible to minimize the risk of paper jams. While the job is printing, remove each sheet as it exits the machine to avoid stacking problems in the exit tray

**Warranty Disclaimer**  
Xerox makes no guarantees or warranties, either express or implied, concerning the performance, use or replacement of non-Xerox branded media or throughput products. Customers should inquire directly of their paper distributor or manufacturer for any guarantees they may offer. When purchasing a particular media product for the first time, customers are advised to purchase small quantities to insure that their expectations are met.  
The quality of Xerox supplies is consistent from ream to ream, carton to carton, and it is backed by a Xerox 100% guarantee. The quality of non-Xerox branded paper may vary from ream to ream or carton to carton, so for optimum performance on Xerox colour equipment, use only the best-Xerox Supplies.