

1954 KAISER and WILLYS COLORS

"DUCO" STOCK, ORDER AND CODE NUMBER

1527-H★

260-57297-H Persian Gray "Metalli-Chrome"
 246-0751-H Chrome Oxide Green
 246-0484 Brown
 246-0312-H Fast Red
 202-081 Metallic Base (Coarse)

★DUCO 1527-H { Persian Gray
 "Metalli-Chrome"

1616★

246-57433 Jade Tint
 246-0097 White
 246-0785-H Blue-Toned Green
 246-064 Ferrite Yellow
 246-025 Black

★DUCO 1616 Jade Tint

1669-H

202-57500-H Copper Dust Metallic
 246-0484 Brown
 246-0887-H Medium Maroon
 246-025 Black
 246-0097 White
 202-081 Metallic Base (Coarse)

DUCO 1669-H { Copper Dust
 Metallic

1685★

246-57581 Powder Blue
 246-0097 White
 246-0594-H Organic Blue
 246-025 Black
 246-0312-H Fast Red

★DUCO 1685 Powder Blue

1899★

246-57858 Beryl Green
 246-0097 White
 246-0785-H Blue-Toned Green
 246-0594-H Organic Blue
 246-025 Black

★DUCO 1899 Beryl Green

1901-H

246-57861-H Bristol Red
 246-0381-H Dark Red
 246-0383-H Light Red
 246-0312-H Fast Red
 246-0097 White

DUCO 1901-H Bristol Red

1902★

246-57860 Arctic White
 246-0097 White
 246-0612-H Green Gold Toner
 246-025 Black
 246-0751-H Chrome Oxide Green

★DUCO 1902 Arctic White

1908-H★

202-57555-H Signal Green Metallic
 246-0785-H Blue-Toned Green
 246-0751-H Chrome Oxide Green
 246-064 Ferrite Yellow
 246-0312-H Fast Red
 202-081 Metallic Base (Coarse)

★DUCO 1908-H { Signal Green
 Metallic

★A Du Pont mixing machine formula for DULUX Enamel is available.



See Reverse Side for 1954 Kaiser and Willys
 Color Combination Numbers →

ISSUED MARCH 10, 1954

1954 KAISER COLOR COMBINATION NUMBERS

Paint Code	DUCO Code	Color	Paint Code	DUCO Code	Color	
622	246-57433	Jade Tint	Upper	{ 202-57555-H	Signal Green Metallic	
647	202-57500-H	Copper Dust Metallic	726		{ 246-57433	Jade Tint
648	260-57297-H	Persian Gray "Metalli-Chrome"	Lower	Upper		{ 202-57556-H
658	246-57559	Palm Beach Ivory	727	{ 246-57559	Palm Beach Ivory	
664	202-57557	Blue Comet Metallic	Lower		{ 202-57557	Blue Comet Metallic
666	202-57555-H	Signal Green Metallic	Upper	{ 246-57581	Powder Blue	
667	202-57556-H	Island Green Metallic	729		{ 202-57557	Blue Comet Metallic
669	246-57581	Powder Blue	Lower	{ 246-57860	Arctic White	
671	246-57860	Arctic White	Upper		{ 246-57860	Arctic White
672	246-57861-H	Bristol Red	731	{ 202-57557	Blue Comet Metallic	
673	246-57858	Beryl Green	Lower		{ 202-57557	Blue Comet Metallic
674	246-2048	Raven Black	Upper	{ 246-57860	Arctic White	
Upper	{ 202-57500-H	Copper Dust Metallic	732		{ 202-57557	Blue Comet Metallic
725		{ 246-57559	Palm Beach Ivory	Lower	{ 246-57860	Arctic White
Lower				Upper	{ 260-57297-H	Persian Gray "Metalli-Chrome"
			733	{ 246-57860	Arctic White	
			Lower			

1954 WILLYS COLOR COMBINATION NUMBERS

Paint Suffix	DUCO Code	Color	Paint Suffix	DUCO Code	Color	
80	246-2048	Raven Black	Upper	{ 202-57555-H	Signal Green Metallic	
92	246-57858	Beryl Green	99-101		{ 246-57433	Jade Tint
93	246-57861-H	Bristol Red	Lower	Upper		{ 202-57556-H
99	202-57555-H	Signal Green Metallic	100-106	{ 246-57559	Palm Beach Ivory	
100	202-57556-H	Island Green Metallic	Lower		Upper	{ 246-57433
101	246-57433	Jade Tint	101-99	{ 202-57555-H	Signal Green Metallic	
102	202-57500-H	Copper Dust Metallic	Lower		Upper	{ 260-57297-H
103	260-57297-H	Persian Gray "Metalli-Chrome"	103-94	{ 246-57860	Arctic White	
104	202-57557	Blue Comet Metallic	Lower		Upper	{ 202-57557
105	246-57581	Powder Blue	104-94	{ 246-57860	Arctic White	
106	246-57559	Palm Beach Ivory	Lower		Upper	{ 202-57557
Upper	{ 246-2048	Raven Black	104-94	{ 246-57860	Arctic White	
80-93					Lower	
Lower	{ 246-57861-H	Bristol Red	Upper	{ 202-57557	Blue Comet Metallic	
Upper	{ 246-2048	Raven Black	104-105		{ 246-57581	Powder Blue
80-94			Lower	Upper		{ 246-57559
Lower	{ 246-57860	Arctic White	106-93	{ 246-57861-H	Bristol Red	
Upper	{ 246-57861-H	Bristol Red	Lower		Upper	{ 246-57559
93-106			106-100	{ 202-57556-H	Island Green Metallic	
Lower	{ 246-57559	Palm Beach Ivory	Lower			
Upper	{ 246-57860	Arctic White				
94-103						
Lower	{ 260-57297-H	Persian Gray "Metalli-Chrome"				

"DUCO" STOCK, ORDER AND CODE NUMBER

1909-H★

- 202-57556-H Island Green Metallic
- 246-0751-H Chrome Oxide Green
- 246-0484 Brown
- 246-064 Ferrite Yellow
- 246-0097 White
- 202-081 Metallic Base (Coarse)



★DUCO 1909-H { Island Green Metallic

1910★

- 202-57557 Blue Comet Metallic
- 246-0594-H Organic Blue
- 246-0785-H Blue-Toned Green
- 202-081 Metallic Base (Coarse)



★DUCO 1910 { Blue Comet Metallic

1915★

- 246-57559 Palm Beach Ivory
- 246-0097 White
- 246-064 Ferrite Yellow
- 246-025 Black



★DUCO 1915 Palm Beach Ivory

★A Du Pont mixing machine formula for DULUX Enamel is available.

ORDER ONLY BY "DUCO" STOCK ORDER NUMBER

1954 KAISER PAINT CODES

DUCO Code	Color	Paint Code	DUCO Code	Color	Paint Code
260-57297-H	Persian Gray "Metalli-Chrome"	648, 207, 469 (U), 733 (U)	246-57860	Arctic White	671, 238, 467 (U), 468 (L), 469 (L), 731 (U), 732 (L), 733 (L)
246-57433	Jade Tint	622, 222, 462 (L), 726 (L)	202-57555-H	Signal Green Metallic	666, 226, 462 (U), 726 (U)
202-57500-H	Copper Dust Metallic	647, 206, 461 (U), 725 (U)	202-57556-H	Island Green Metallic	667, 227, 463 (U), 727 (U)
246-57581	Powder Blue	669, 229, 465 (L), 729 (L)	202-57557	Blue Comet Metallic	664, 224, 465 (U), 467 (L), 468 (U), 729 (U), 731 (L), 732 (U)
246-57858	Beryl Green	673, 237	246-57559	Palm Beach Ivory	658, 218, 461 (L), 463 (L), 725 (L), 727 (L)
246-57861-H	Bristol Red	672, 236			

Combination numbers appear on a body code number plate on the center front portion of the firewall under the hood.

1954 WILLYS PAINT SUFFIXES

DUCO Code	Color	Paint Suffix	DUCO Code	Color	Paint Suffix
260-57297-H	Persian Gray "Metalli-Chrome"	103, 94-103 (L), 103-94 (U)	246-57860	Arctic White	80-94 (L), 94-103 (U), 94-104 (U), 103-94 (L)
246-57433	Jade Tint	101, 99-101 (L), 101-99 (U)	202-57555-H	Signal Green Metallic	99, 99-101 (U), 101-99 (L)
202-57500-H	Copper Dust Metallic	102	202-57556-H	Island Green Metallic	100, 100-106 (U), 106-100 (L)
246-57581	Powder Blue	105, 105-104 (U)	202-57557	Blue Comet Metallic	104, 94-104 (L), 105-104 (L)
246-57858	Beryl Green	92	246-57559	Palm Beach Ivory	106, 93-106 (L), 100-106 (L), 106-93 (U), 106-100 (U)
246-57861-H	Bristol Red	93, 80-93 (L), 93-106 (U), 106-93 (L)			

Production finishing of the 1954 Willys Utility and Commercial Vehicles (civilian jeeps and trucks) are in Bristol Red, Island Green Metallic and Persian Gray "Metalli-Chrome"; 1954 Model Willys Station Wagons and Sedan Delivery are in Beryl Green, Bristol Red, Island Green Metallic, Persian Gray "Metalli-Chrome" and Palm Beach Ivory; and 1954 Willys Station Wagons in two-tone combinations (first number on roof and lower body, second number on window belt) 100-106, 106-100, 93-106, 106-93 and 103-94.

DUCO tinting colors, for the various formulas, are shown where available. These colors are listed in the order of their importance in the event that tinting is necessary.

Passenger car combination numbers appear on a body identification plate on the right side portion of the firewall under the hood.

NOTE: Every possible precaution is taken to provide the refinish trade with accurate DUCO and DULUX color matches. Due to circumstances beyond our control, we cannot be responsible for inaccurate color matches resulting from changes in standards by automobile manufacturers without our knowledge, change of car colors on aging, and color variances caused by application methods, etc. We will assume responsibility only for factory color matches to established Du Pont color standards.

As the accuracy of color matches made with the Du Pont Color Blending Service depends on the individual operating the equipment, we will assume responsibility only for the uniformity of our mixing enamels.

SEE OTHER SIDE FOR 1952-1953 KAISER AND WILLYS COLORS
REFER TO PREVIOUS BULLETINS FOR OTHER YEARS

1952-1953 Kaiser and Willys Colors

1952 KAISER

DUCO	DULUX	Color	Comb. No.	DUCO	DULUX	Color	Comb. No.
★101		Gunmetal Gray Metallic	421 (U), 427 (U), 428 (U), 623 (U), 638 (U), 639 (U), 642 (U)	★995		Blue Satin	403 (U), 413 (L), 619 (L), 624 (L), 636 (L)
★220		Academy Blue Metallic	611	★997		Ceramic Green	400 (L), 410 (U), 412 (U), 414 (L), 557 (L), 621 (L), 628 (U)
★528		Crystal Green	150, 582, 409 (L), 410 (L), 414 (U), 628 (L), 632 (L), 637 (U)	★999		Horizon Blue	415 (U), 631 (L), 634 (U)
★531-M		Cardinal	110, 597, 405 (U), 408 (U), 417 (L), 425 (U), 559 (U), 612 (U), 613 (U), 633 (U), 641 (U)	★1132		Arena Yellow	600 (L)
★595		Green Spray	411 (U), 429 (L), 622 (U)	★1188-G		Pasadena Yellow	406 (L)
★659		Flax	413 (U), 422 (U), 620 (U), 636 (U)	★1343		Willow Gray	399, 608, 405 (L), 428 (L), 641 (L), 642 (L)
★701		Glass Green	409 (U), 556 (L), 632 (U)	★1344		Gunmetal Gray	397, 606, 428 (U), 642 (U)
★706		Blue Satin Metallic	561 (L)	★1345-G		Turquoise Blue	392, 602, 404 (U), 416 (U), 609 (U)
★710		Garden Green Metallic	419 (U), 556 (U), 637 (L)	★1346		Cerulean Blue	398, 604, 404 (L), 609 (L)
★990		Mineral Gray	420 (U), 423 (L), 549 (U), 613 (L), 617 (L), 626 (L), 627 (U)	★1432-K	†181-22395	Parakeet Green Metallic	426 (U)
★991		Mariner Gray	403 (L), 407 (L), 408 (L), 415 (L), 416 (L), 417 (U), 418 (U), 549 (L), 559 (L), 561 (U), 612 (L), 617 (U), 619 (U), 624 (U), 629 (U), 631 (U), 634 (L)		†181-24167	Caribbean Coral Metallic	425 (L), 427 (L), 623 (L), 633 (L), 639 (L)
★994-G		Forest Green Metallic	325, 576, 400 (U), 411 (L), 412 (L), 429 (U), 557 (U), 621 (U), 622 (L)		†93-55079	Saddle Bronze Metallic	235, 547, 407 (U), 424 (L)
					No Match	Horizon Blue	415 (U), 631 (L), 634 (U)
					No Match	Oakwood Brown Metallic	424 (U), 620 (L)
						Blue Satin Metallic	396, 607

†DULUX only.

1953 KAISER

DUCO	DULUX	Color	Comb. No.	DUCO	DULUX	Color	Comb. No.
★528		Robin Hood Green	150, 582	★1530		Stardust Ivory	097, 106, 214, 654, 433 (L), 439 (U), 440 (U), 442 (L), 443 (U), 447 (U), 448 (L), 449 (U), 705 (L), 711 (U), 712 (U), 714 (U), 715 (L), 719 (U), 720 (L)
★531-M		Cardinal	110, 597, 435 (L), 707 (L)	★1531-G		Tropical Green Metallic	395, 603, 440 (L), 446 (U), 712 (L), 718 (U)
★1346		Cerulean Blue	398, 445 (L), 604	★1615-G		Jade Green Metallic	099, 202, 643, 442 (U), 443 (L), 714 (L), 715 (U)
★1526		Sabre Jet Blue	204, 646, 436 (L), 444 (U), 708 (L), 716 (U)	★1616		Jade Tint	098
★1527-H		Persian Gray "Metalli-Chrome"	207, 648, 432 (U), 441 (L), 704 (U), 713 (L)	★1669-H		Copper Dust Metallic	206, 647, 438 (L), 710 (L)
★1528		Anchor Gray	208, 649, 432 (L), 441 (U), 704 (L), 713 (U)	★1684		Pine Tint	228, 668, 446 (L), 447 (L), 718 (L), 719 (L)
★1529		Australian Beige	213, 653, 435 (U), 436 (U), 438 (U), 444 (L), 707 (U), 708 (U), 710 (U), 716 (L)	★1685	†93-72045-K	Powder Blue	229, 669, 448 (U), 720 (U)
						Peacock Blue	203, 644, 433 (U), 439 (L), 445 (U), 705 (U), 711 (L)

†DULUX only.

1952 WILLYS

DUCO	DULUX	Color	Model	DUCO	DULUX	Color	Model
★1363	93-71807	Bermuda Blue	Passenger Car	★1370-G	181-10639-K	Hampshire Green Metallic	Passenger Car, Jeep, Truck, Station Wagon
★1364	93-71840	Hatteras Green	Passenger Car	★1371-M	181-10640-M	Cherokee Red Metallic	Passenger Car
★1365	93-71841	Riviera Gray	Passenger Car	★1372-G	181-10641-K	Mediterranean Blue Metallic	Passenger Car
★1366	93-71842	Duchess Gray	Passenger Car	★1639	181-10822	Oxford Gray Metallic†	Passenger Car, Station Wagon, Panel Delivery
★1368	181-10637	Inverness Green Metallic	Passenger Car	No Match	93-71843-M	Smoked Ruby	Passenger Car, Station Wagon
★1369	No Match	Shadow Gray Metallic	Passenger Car, Station Wagon				

†This color replaced Shadow Gray Metallic, Stock No. 1369.

1953 WILLYS

DUCO	DULUX	Color	Model	DUCO	DULUX	Color	Model
★1365	93-71841	Riviera Gray	Passenger Car	★1642-M	93-57492-M	Sabre Rouge	Passenger Car, Station Wagon, Panel Delivery and Trucks
★1372-G	181-10641-K	Mediterranean Blue Metallic	Passenger Car	★1643-G	181-10862-H	Willow Green Metallic	Passenger Car
★1640-G	181-10821-K	Woodstock Green Metallic	Passenger Car, Jeep, Station Wagon, Panel Delivery and Trucks	★1644	181-10861-K	Cadet Gray Metallic	Passenger Car, Station Delivery
★1641	93-57427	Jasper Green	Passenger Car	★1645	181-10841	Admiral Blue Metallic	Passenger Car

★A Du Pont mixing machine formula for DULUX Enamel or an approximate suggested match is available.

The above Kaiser and Willys colors are available to Refinishers from Distributors of Du Pont Refinishing Materials.



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