1929



### HUDSON

TECHNICAL INFORMATION HANDBOOK

### INDEX

General Data Sheet	3
Mechanical Specifications	4-12
Engine	4
Camshaft Drive, Bearings	4
Valves	4
Crankcase and Crankshaft	5 5 5
Connecting Rod	5
Piston, Piston Pin, Piston Rings	5
Lubricating System	5
Cooling System	6
Fuel System	6
Exhaust System	6
Ignition System	6
Starter Motor	6
Generator	6
Battery	7
Lighting System	7
Lamp Bulb Specifications	7
Horn	7
Chassis	7
Transmission	7
Clutch	8
Universals	8
Type of Drive	8
Front Axle	8
Standard Brakes	8
Service Brake, Hand Brake	8
Wheels, Rims, Tires	9
Steering Gear	9
Springs	9
Frame	9
Gear Ratios and Rules for Comparing Speed	10
Standard Equipment	11
Body Details	12
Auto-Lite Electrical System (Ser. No. 825415 up)	13
Wiring Diagram	14
A.E.A. Tune-up Chart	15
Paint Specifications (Mar. 1929)	19-40
Paint Specifications (Aug. 1929)	41-53

#### 1929 Hudson

#### General Chassis Data

HP WB
$4   122\frac{1}{2}$
4 139

Model 'R'	FP	Model 'L'	FP
5 Dags Standard Sadan	¢1175	4 Dags Snort Phaston (DC)	\$2200
5-Pass. Standard Sedan	\$1175	4-Pass. Sport Phaeton (DC)	\$2200
5-Pass. Coach	1095	5-Pass. Club Sedan	1850
4-Pass. RS Coupe	1195	7-Pass. Sedan	2000
5-Pass. Conv. Coupe	1450	7-Pass. Limousine	2100
5-Pass. Phaeton	1350	7-Pass. Phaeton	1600
5-Pass.Town Sedan	1375		
5-Pass. Club Sedan	1850		
5-Pass. Victoria	1500		
5-Pass. Landau Sedan	1500		

#### Electrical Equipment: AUTO-LITE

Starter : MUA-4011 - 1927-1929 Hudson all

Generator : GAB-4008 - 1928-1929 Hudson all (see 1927 Hudson)

Regulator : CB-4014 - 1927-1929 Hudson Distributor : IGA-4058 - 1929 Hudson

Ignition Coil: CE-4065 - 1929 Hudson; 1929 Essex

#### Fuel System

Carburetor (Marvel): VB-10-725 - 1929 Hudson

#### **Shipments**

71,179

#### <u>Notes</u>

- 1) Body suppliers: Briggs Town Sedan, 5-Pass. Phaeton, Conv. Coupe Biddle & Smart Landau Sedan, 7-Pass. Sedan, Club Sedan, DC (Dual Cowl) Sport Phaeton, 7-Pass. Phaeton.
- 2) Grafen Listing: Series R: s/n 825407 through 871399 ('R') 1st series;

Series R: s/n 861400 through 893401 ('R') - 2nd series

Series L: s/n 41384 through 44399 ('L') - 1st series;

Series L: s/n 44400 through 46598 ('L') - 2nd series

- 3) 1st Series (orig. 2nd Series) intro'd Jan 1929; 2nd Series (orig.. 1st Series 1930) intro'd July 1929 See "The History of Hudson", Butler, for explanation of this policy
- 4) Starter MUA-4001 used on RHD Models.

#### REVISED JANUARY, 1929

#### Mechanical Specifications for Hudson Super Six 1929 Models

122 – 7/16" Wheel Base Car Serial No. 825,407 to \_\_\_\_\_

#### **ENGINE**

Make	Hudson	Piston Displacement	288
Model	Super-Six	Suspension	4 Point
No. of Cylinders	6	Type of Head	F
Cylinder Arrangement	Vertical	Cylinder head	Detachable
Bore	3½"	Cylinders cast	En Bloc
Stroke	5"	Crankcase	Separate
Rated H.P.	29.4	Upper half	Aluminum
Firing order	1-5-3-6-2-4	Lower half	Pressed Steel

#### **CAMSHAFT DRIVE**

Type of drive	Chain	No. of links	63
Make	Morse	Pitch	1/2"
Туре	No. 28	Adjustment	Adjustable eccen.
Width of chain	1½"	Sprocket material	Cast iron
Camshaft sprocket	42 teeth	-	

#### **CAMSHAFT BEARINGS**

No. of bearings	4		
No. 1 (front) diameter	2-19/32"	No. 3 diameter	2-5/16"
No. 1 length	1-5/8"	No. 3 length	1-1/16"
No. 2 diameter	2-11/32"	No. 4 diameter	1½"
No. 2 length	1-1/16"	No. 4 length	1-3/4"

#### **VALVES**

	Inlet Valve	Exhaust Valve
Head material	Silicon steel	Silicon steel
Head diameter (outside)	2-1/32"	1-27/32"
Head diameter (opening)	1-7/8"	1-5/8"
Stem length	6"	6-3/4"
Stem diameter	.373	.371
Stem type of end	Grooved	Grooved
Tappet (type)	Roller	Roller
Tappet clearance	.004006	.006008
Valve lift	11/32"	15/64"
Valve stem guides	Removable	Removable
Spring pressure	96 lbs.	75 lbs.

CRANK	CASE	AND (	TRANI	ZSHAFT
	L.A.DIV.	-		\.\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\

No. of main bearings	4	Crankpin diameter	21/4"
No. 1 (frt.) diameter	2-3/8"	Main bearing material	Bronze & babbitt
No. 1 length	2-9/16"	Main bearing end play	.006012
No. 2 diameter	2-13/32"	Main bearing clearance	.0015002
No. 2 length	1-1/8"	End thrust on	Rear center brg.
No. 3 diameter	2-7/16"	Sprocket	21 teeth
No. 3 length	2 -1/8"	Material	Steel
No. 4 diameter	2-11/32"		

#### **CONNECTING ROD**

Material	D. F. steel	Lower end bearing clearance	.0015002
Weight	2.8 lbs.	Length	2"
Length C. to C.	11.625	Clearance (endwise)	006010
Lower end bearing – Diameter	2.25"	Material	Bronze & babbitt

#### **PISTON**

Туре	Lynite Control		4.2.4.000
Material	Aluminum with steel struts	Distance between boses	1-3/8"
Weight	20 ounces	Clearance skirt	.002"
Length	4-1/16"	Depth of grooves	5/32"
Pin center to top	21/4"		
Middle groove	Drilled radially	4 holes	3/32" diameter
Lower groove	Drilled radially	10 holes	3/32" diameter

#### **PISTON RINGS**

Material	Cast iron	No- of rings above pin	3
No. per piston	3"	Type of joint	Mitre
Width	1/8"	Gap clearance	.006 .008
No. of comp. rings	1	No. of oil control rings	2

#### **PISTON PIN**

Type	Floating	Bushing outside dia	1.283
Diameter	1.0937	Bushing inside dia	1.0937
Length	2-11/16"	Bushing length	1-1/8"

#### **LUBRICATING SYSTEM**

Type	Circulating splash
Oil pump type	Plunger
Stroke of pump	Not adjustable
Capacity-oil reservoir only	7 quarts
Capacity-oil reservoir and troughs	9 quarts
Mesh of screen	50

Oil recommended Medium heavy-Use low cold test in winter

#### **COOLING SYSTEM**

Type Centrifugal pump

Radiator-make Harrison
Core type Ribbon cellular

Radiator shutter - type Pressed steel - Vertical

Shutter control type Manual Capacity of cooling system 5½ gallons Radiator hose - upper - diameter 11/2" Radiator hose - upper -length 7" Radiator hose - lower - diameter 11/2" Radiator hose - lower - length 101/2" Fan belt "V" type Fan-make Hudson Fan bearing type Plain

#### **FUEL SYSTEM**

Carburetor - make Marvel VB-10-725

Carburetor -size  $1\frac{1}{2}$ 

Fuel feed type

Vacuum tank

Make of vacuum tank

Air cleaner-type

A. C.

Gasoline tank capacity

Method of heating mixture

Vacuum tank

Stewart

A. C.

18<sup>3</sup>/<sub>4</sub> gallons

Marvel heat control

EXHAUST SYSTEM

Muffler-make - Hudson Exhaust pipe diameter 2<sup>1</sup>/<sub>4</sub>"

#### **IGNITION SYSTEM**

MakeAuto-Lite CorporationCurrent sourceBattery and generatorSpark control typeSemi-AutomaticFiring order1-5-3-6-2-4

Timing 10 degrees BDC fully advance

Breaker point gap
Ignition coil make
Spark plug- make
Spark plug- type
Short

.020
Auto-Light
A. C. Titan
Spark plug- type
Short

Spark plug -size Metric 18 m/m, 1.5 m/m thread

Spark plug-gap .025 - .028

Note: Any other information must be obtained from the Manufacturer.

#### STARTER MOTOR

Make - Auto-Lite Corporation MUA-4011

Drive type Manual - sliding gear

No. of teeth on flywheel 118 Width of tooth face 3/4"

Pinion meshes from Front of flywheel

Note: Any other information must be obtained from the Manufacturer.

#### **GENERATOR**

Make - Auto-Lite Corporation GAB-4008

Normal charging rate - hot 13 amperes

Normal charging rate - cold 17 amperes

Note: Any other information must be obtained from the manufacturer

#### **BATTERY**

Make	Exide	Terminal grounded neg.
Type	2 V1 15 1 C	Langth overall

Type 3-X1-15-1-G Length-overall 10¼"

Voltage 6 Width-overall 7-1/8"

No. of plates 15 Height of box 7-7/8"

Height over terminal 9"

#### **LIGHTING SYSTEM**

Head side and tail lamps-make John Brown Lamp Co, Head side reflector-make John Brown Lamp Co.

Head and side lamp type

Head lamp lens-type

Head lamp lens-diameter

Bullet

Parabeam

10"

Head lamp dimmer method Separate filament

Dash and tail lights connected Separate

Ammeter-make National Gauge & Equipment. Co.

Lighting switch control On steering wheel

Ignition switch-type Electrolock

#### LAMP BULB SPECIFICATIONS

	Make	Mazda No.	CP	Base	Voltage
Head	Mazda	1110	21-21	D. C.	6-8
Side	Mazda	63	3	S. C.	6-8
Tail	Mazda	63	3	S. C.	6-8
Dash	Mazda	63	3	S. C.	6-8
Stop	Mazda	87	15	S. C.	6-8
Dome	Mazda	63	3	S. C.	6-8

#### **HORN**

E. A. Horn Vibrator type

#### **CHASSIS**

Wheelbase 122-7/16" Lubricating system Oil cups-wick

Overall length with bumpers 16

Location of serial number Frame rear cross member R. H. end

#### **TRANSMISSION**

Make	Hudson	Pocket bearing	Bronze bush.
Location	Unit	Reverse idler	Hyatt No, 16820
Speeds	3 forward, 1 reverse	Main shaft - front	N. D. 1308
Gear ratio-low	3.04 to 1	Main shaft-rear	Hyatt No. 16684
Gear ratio- second	1.81 to 1	Countershaft - front	Hyatt No. 16506
Gear ratio- high	1 to 1	Countershaft - rear	Hyatt No. 16506
Gear ratio - reverse	3.69 to 1	Countershaft - rotates	
Type of lubricant	Light transmission oil	Pilot bearing in crankshaft	N. D. No. 1204

Oil capacity (approx.) 1½ quarts

**CLUTCH** 

Make Hudson Facing material Cork inserts
Type Single disc in oil Throwout brg. Nice No. 0210

No. cork inserts 144 Throwout 5/32" Lubrication 3/4 pt. Clearance at floor board 3/4"

(Mixture1/8pt. motor oil and

1/8 pt. kerosene)

UNIVERSALS

Front - make Spicer Rear - make Spicer Front type Metal Rear - type Metal

**TYPE OF DRIVE** 

Propulsion through rear springs.

**REAR AXLE** 

Make Hudson No. of teeth in pinion 12 (4-5/12 to 1)

No. of teeth in pinion 13 (4-1/13 to 1)

Type Semi-floating No. of teeth in gear 53

Gear ratio 4-5/12 and 4-1/13 to 1

Type of drive Spiral bevel Pinion Adjustable Min. road clearance 8" Pinion hearing Adjustable

Clearance for jack 10<sup>1</sup>/<sub>4</sub>" Oil capacity (approx.) 2<sup>1</sup>/<sub>2</sub> quarts

Differential -make Hudson Type of lubricant Diff. oil.

Pinion bearing Front Timken 3196 and 3120
Pinion bearing Rear Timken 439T and 432
Differential bearing Right Timken 377 and 3720
Differential bearing Left Timken 377 and 3720

FRONT AXLE

Make Hudson Toe in - none - or not over 1/8"

Section type I-beam Castor angle 1 degree backward

End type Rev. Elliott Min. road clearance 8" King pin thrust bearing Special thrust Clearance for jack 63/4"

King pin transverse inclination

6½ degrees

Spindle transverse inclination

2½ degrees

STANDARD BRAKES

Type of standard brakes Bendix 4-wheel brakes

SERVICE BRAKE

LocationFront and Rear wheels Lining length per wheel 3 pieces 30-1/4"MakeBendixWidth of lining2"TypeInternalThickness of lining3/16"Total braking area242 sq. in.Clearance of lining.010

Drum diameter Front and Rear 14" Method of application Front pedal

HAND BRAKE

The hand lever operates the rear wheel brakes independently of the foot pedal and should be used for parking, especially when car is standing on an incline

#### **WHEELS**

Type Wood-steel felloe Make Motor Wheel Corp.

Front wheel inner bearing
Front wheel outer bearing
Rear wheel bearing
Timken No. 415 and 412A
Timken No. 315 and 312
Timken No. 458T and 454

#### **RIMS**

Type Split Diameter 19"
Make Firestone Width 4½"

#### **TIRES**

Size 31 x 6.50 (139" W.B.) 31 x 6.00 (122-7/16" W.B.)

Make Goodyear

Number of plies 4

Recommended pressure 35 lbs. Rear 38 lbs.

#### STEERING GEAR

Make Gemmer

Type Worm and roller disc

Ratio 20 to 1

Steering wheel turns 2<sup>3</sup>/<sub>4</sub> (full swing left to right)

Turning radius 20 feet

Lubricant Heavy bodied gear oil

#### **SPRINGS**

Fr	ont Spring	Rear Spring		
Type	Semi-elliptic	Type	Semi-elliptic	
Length	39 "	Length	57-11/16"	
Width	21/4"	Width	21/4"	
No. of leaves	9	No. of leaves	10	
Material	Spring steel	Material	Vanadium stee	
Enout bushins	11/16U diamatan	Enout brooking	3/11 diameter	

MaterialSpring steelMaterialVanadium steelFront bushing11/16" diameterFront bushing¾" diameterRear bushing11/16" diameterRear bushing11/16" diameterBushing materialPhosphor bronzeBushing materialPhosphor bronze

Spring lubrication Motor oil Shackles-type Adjustable

#### **FRAME**

 $\begin{array}{ccccc} \text{Make} & \text{Hudson} & \text{Depth} & 7" \\ \text{Material} & \text{Steel} & \text{Thickness} & 3/16" \\ & & \text{Width of flange} & 2^{1}\!\!\!/\!\!\!/" \end{array}$ 

#### **HUDSON SUPER SIX**

## Gear Ratios and Rules for Comparing Speed in Miles per Hour with Motor R. P. M.

122-7/16" Wheel Base Car Serial No. 825,407 to

#### TO OBTAIN MOTOR R. P. M. FOR ANY DESIRED SPEED IN MILES PER HOUR

*Note*: The following rule No. 1 is good only for a gear ratio of 4 5/12 to one and with wheel diameter of 31 inches.

Rule No. 1 - M. P. H. Multiplied by 47.5 = Motor R. P. M. (approx.)

Example what is the R. P. M. at 40 miles per hour?

Answer - 40 multiplied by 47.5 = 1900 R. P. M. (approx.)

The following rule No. 2 is good only for a gear ratio of 4 1/13 to one and with wheel diameter of 31 inches.

Rule No. 2-M. P. H. multiplied by 44 = Motor R. P. M. (approx.)

#### TO OBTAIN SPEED IN MILES PER HOUR FOR ANY DESIRED MOTOR R. P. M.

*Note*: The following rule No. 3 is good only for a gear ratio of 4 5/12 to one and with wheel diameter of 31 inches.

Rule No. 3-R. P. M. divided by 47.5 = Speed in miles per hour (approx.)

Example-what is the speed at 2400 R. P. M.

Answer-2400 divided by 47.5 = 50 M. P. H. (approx.)

The following rule No. 4 is good only for a gear ratio of 4 1/13 to one and with wheel diameter of 31 inches.

Rule No. 4 - R. P. M. DIVIDED by 44 = Speed in miles per hour (approx.)

*Gear Ratios* --- To obtain the number of revolutions of the motor required for one revolution of the rear wheel, multiply the transmission ratio by the rear axle ratio.

Example-3.04 (low gear ratio)  $\times$  4.42 (rear axle ratio) = 13.528. Revolutions of the motor to one revolution of rear wheel.

The following list shows the various motor to wheel ratios worked out as above for Super Six cars:

	Trans.	Rear Axle	Motor	Wheel
	Ratio	Ratio	Revs.	Revs.
With transmission in low	3.04	4.42	13.437	1
With transmission in second	1.81	4.42	8.	1
With transmission in high	1.	4.42	4.42	1
With transmission in reverse	3.69	4.42	16.31	1

#### EVISED JANUARY, 1929

#### Hudson Super Six Standard Equipment 1929 Models

122-7/16" Wheel Base Car Serial No. 825,407 to \_\_\_\_\_

	139" WHEEL BASE	122-7/16" WHEE	
	7-Pass. Phaeton	Coach	Landau Sedan
		Std. Sedan	Victoria
	7-Pass. Sedan	Std. Coupe	Roadster
	5-Pass. Sport Phaeton	Converible. Coupe	5-Pass. Phaeton
	5-Pass. Club Sedan	Town Sedan	
W/S Cleaner- make	Trico vacuum		ALL MODELS
Cowl Ventilator			ALL MODELS
Engine heat indicator	on instrument board		ALL MODELS
Gasoline gauge – on in	nstrument board		ALL MODELS
Oil resevior gauge – E	Clectric – on instrument board		ALL MODELS
Wheels	122-7/8" Wood	ALL MODEI	LS EXCEPT VICTORIA
	139" – Wire		ALL MODELS
Smoking Set		ALL MODELS, EXCEPT COUPE, C	ONVERTIBLE COUPE
		P	HAETON, ROADSTER
Cigar Lighter		TOWN SEDAN, LANDA	U SEDAN, VICTORIA
Sun visor		ALL MODELS EXCEPT P.	HAETON, ROADSTER
Radiator shutters			ALL MODELS
Rear traffic signal			ALL MODELS
Com. tail and stop ligh	nt John Brown Lamp Co	ompany	ALL MODELS
Cowl lights			ALL MODELS
Rear vision mirror			ALL MODELS
Ignition electrolock			ALL MODELS
Speedometer - make	Stewart-Warner		ALL MODELS
Spare rim	One		ALL MODELS
Horn - make	E. <b>A</b>		ALL MODELS
Headlamps - make	John Brown Lamp Co	ompany	ALL MODELS
Tire carried in R. H. fr	ront fender well		ALL MODELS
Storage battery - make	e "Exide"		ALL MODELS
Shock Absorber make			ALL MODELS
Trunk			VICTORIA
Trunk Rack	ALL MODE	ELS EXCEPT VICTORIA, CLUB SED	AN, SPORT PHAETON

#### REVISED JANUARY, 1929

#### Hudson Super Six Body Details 1929 Models

122-7/8" Wheel BaseCar Serial No. 825,407 to\_\_\_\_\_

	5-Pass. Phaeton	Landau. Sedan	Victoria	Std. 5-Pass. Sedan	Town Sedan
Weight		3825		3785	
No. of doors	4	4	2	4	4
No. of passengers	5	5	4	5	5
Seat arrangements	Std	Std.	Right front seat folding	Std.	Std.
Gear ratio	4 5/12 or 4 1/13			Al	LL MODELS
Make of body	Briggs	Biddle & Smart	Biddle & Smart	Own	Briggs
Framework mater.	Steel	Wood	Wood	Steel	Wood
Body panel mater.	Steel	Aluminum	Aluminum	Steel	Aluminum
Wheels type	Wood			Al	LL MODELS
Tire size	31 x 6.00			Al	LL MODELS
Tire type front	4 ply			Al	LL MODELS
Smoking set	No	Yes	Yes	Yes	Yes

#### 1929 HUDSON Super Six

Serial Number 825415 up Auto-Lite Electrical System

**BATTERY:** - **Exide, Type 3-XI-15-IG**, 6 volt. The negative (-) terminal Is grounded. Starting capacity (20 minute rate) is 114 amperes for 20 minutes. Lighting capacity (5 ampere rate) is 5 amperes for 20 hours. Battery is mounted under the left front seat.

**IGNITION: - Coil Model IG-4065**. Coil is mounted on the front of the engine block. Ignition current is 1-3 amperes at 6 volts with engine running and 3.4-5 amperes at 6 volts with engine stopped.

Distributor Model IGA-4058. Breaker contacts separate .018-.020". Set contact gap by loosening lock nut on stationary contact mounting stud and turning up stud until correct gap is secured with breaker arm on lobe of cam. Resurface contacts when necessary with a fine flat contact file or on a medium hard oilstone. Breaker arm spring tension is 16-20 ounces. Distributor is semi-automatic. Maximum manual advance is 28 degrees (engine). Automatic advance begins at 600 R.P.M. of engine. Maximum automatic advance Is 36 degrees (engine) reached at 3200 R.P.M. Electrolock ignition switch Is standard equipment.

Mounting: - Distributor is mounted on the crank case at the right of the engine. To remove distributor, disconnect manual advance rod and remove distributor head with cables intact. Then disconnect Electrolock at dash and take out two bolts in distributor mounting flange. Then lift distributor out and remove with Electrolock as a unit. The Electrolock can be removed from the distributor by taking off the nut on the terminal stud inside the case and pulling the Electrolock cable, ferrule and stud straight out from the distributor housing.

Oiling: - Put 6 or 8 drops of light engine oil in the oiler on the side of the distributor housing each 500 miles. Each 250 miles put one drop of oil on the breaker arm pivot pin. Every 5000 miles remove the distributor head and rotor and put a small bit of vaseline on the face of the breaker cam.

**Timing:** - Breaker contacts begin to open when the piston entering power stroke reaches a position 3 teeth on the flywheel before top dead center with the manual spark control fully advanced. To set timing, crank engine over until piston No. 1 enters compression stroke (the up stroke with both valves closed). Fully advance manual spark control lever. Continue to crank engine until the punch mark on the flywheel (which is three teeth before the top dead mark 'DC-1-6') is opposite the pointer on the inspection hole in the left side of the flywheel case. Then loosen the advance arm clamp screw and rotate the distributor until contacts begin to open. Tighten the clamp screw and

Timing (Cont'd)

connect the segment opposite the rotor to the spark plug In cylinder No. 1. Connect the remaining spark plugs in order 5-3-6-24 clockwise around the distributor head.

Firing Order: - The firing order is 1-5-3-6-2-4.

**Spark Plugs**: - Spark plugs are 18MM. Metric. Gaps are .025".

**VALVE TIMING: - INLET VALVES: -** Head diameter, 2-1/32". Stem diameter, .373". Stem length, 6". Valve lift, 11/32". Spring pressure, 96 pounds. Tappet clearance, .004-.006".

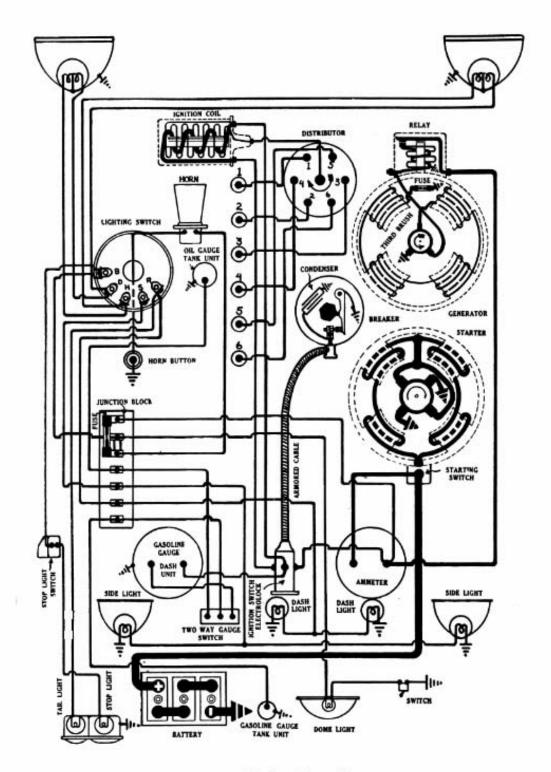
**EXHAUST VALVES**: - Head diameter, 1-27/32". Stem diameter, .373". Stem length, 6-3/4". Valve lift, 19/64". Spring pressure, 75 pounds. Tappet clearance, .006-.008". Valve stem guides are removable. Oversize valves are not made.

Valve Timing: - Inlet valves open 7 degrees after top dead center with the piston 5/64" down on the intake stroke. To check valve timing, crank engine over until No. 1 piston is on top dead center entering power stroke. Set tappet clearance of No. 1 inlet valve at .004" Then turn engine over one complete revolution and stop with the piston 7 degrees past top dead center with the flywheel mark '1.0' directly opposite the indicator in the inspection hole In the front face of the flywheel housing at the left of the engine. The tappet clearance should be taken up and No. 1 inlet valve about to open at this point.

To Adjust Timing Chain. Timing chain is adjusted by rotating the eccentric accessory shaft mounting. To take up timing chain, take out the three flange mounting bolts and rotate the flange In a clockwise direction (facing forward) by means of a special wrench until there is approximately 1/8" movement on the circumference of the coupling between the water pump and the generator. Replace the mounting bolts. If it is necessary to shift the flange to line up the bolt holes, back off the adjustment slightly.

To Set Valve Timing: - Sprockets and chain are marked. In assembling chain (with chain adjustment turned to minimum position), mesh chain teeth opposite the two marked pins on chain between the two marked sprocket teeth on each sprocket.

**STARTER: - Model MUA-4001**. Starter is connected to the engine through a sliding gear shift interconnected with the starting switch. Pressing down on the starting pedal meshes the gears and closes the starting switch. When the pedal is released a spring reverses these operations. The direction of rotation is



1929 Hudson Super Six Serial Number - 825415 up

Starter (Cont'd)

clockwise, viewed from the commutator end. spring tension is 1-3/4-2-1/4 pounds. Starter cranks the engine at 110 R.P.M. drawing 250 amperes at 5.5 volts.

Starter Data					
Torque	R.P.M.	Volts	Amperes		
0 lb. ft	4200	6	50		
2 "	1500	5.3	130		
4 "	1000	5.0	200		
6 "	600	4.6	275		
8 "	450	4.2	340		
22 "	Lock	3.5	500		

Mounting: - Starter is cradle mounted on special mounting bracket at the right of the engine. The starting the bracket. To remove switch is built In starter, loosen the mounting clamp band and lift starter

Oiling - Starter bearings are oilless. They require no attention.

GENERATOR: - Model GAB-4008. The direction of rotation is counter-clockwise, viewed from the commutator end. Generator current regulation is by third brush shunt field. To adjust generator output, remove the commutator cover band and shift the third brush mounting plate by tapping on the mounting stud with a screwdriver. Shift the third brush in a counter-clockwise direction to increase the charging rate and in the opposite direction to decrease the charging rate. The brush is held in position by friction between the mounting stud and the end plate. With standard car setting, maximum charging rate is 15 amperes (cold) reached at 1300 R.P.M. of the generator armature.

#### **Generator Data**

Cold Test (72° F.)			Hot Test (206° F.)		
Amperes	Volts	R.P.M.	Amperes	Volts	R.P.M.
4	6.8	630	4	6.8	790
10	7.4	800	10	7.6	1240
14	7.8	1020	12.5	8.0	1550
15	8.0	1300	11	7.8	2000
12	7.8	1950			

Motoring at 355-390 R.P.M. generator draws 4.7-5.2 amperes at 6 volts. Shunt field current is 6.1-6.8 amperes at 6 volts. Each coil draws 24.4-27.2 amperes at 6 volts. Brush spring tension is 1-1.5 pounds. The fuse in the field circuit is 7.5 ampere capacity.

Mounting: - Generator is cradle mounted on special bracket at right of engine. To remove generator, disconnect lead and drive coupling and loosen ounting clamp band. Then lift generator from place.

Oiling: - Put 4 or 5 drops of light engine oil in each of the generator bearing oilers every two weeks or each 500 miles of operation.

RELAY: - Model CB-4014. Relay is mounted on the generator. Relay closes at 545-625 R.P.M. when the generator voltage reaches 7-7.5 volts and opens with a discharge current of 0-2.5 amperes. Charging current must not exceed 5 amperes at closing of contacts. Contacts separate .025-.035". Air gap is .010-.030" with contacts closed.

LIGHTING: - Clum Switch Model 10717. Lighting switch is mounted at base of steering column. Double filament headlights using a second 21 cp. filament instead of dimmers are standard equipment.

Position	Voltage	CP B	ase	Mazda		
				No.		
Headlights	6-8	21-21	D.C.	1110		
Stop light	6-8	15	S.C.	87		
Side, dash and tail lights	6-8	3	S.C.	63		
Switch: - Soreng-Manegold Switch, Model 2560-A was						

FUSES: - Generator field fuse Is 7.5 ampere capacity.

Lighting fuse mounted on junction block on dash Is 20 ampere capacity.

also used.

# HUDSON Six 1929

"Greater Hudson" Standard (122" W. B.) "Greater Hudson" Special (139" W. B.) \*\*

SPARK PLUGS

## TUNE-UP SYSTEM A. E. A.

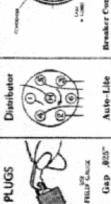
# ustmen Automotive Electric Association ssued January, 1935

Form No. HU.

IGNITION TIMING



IGNITION



Rotation Firing Order 1-5-3-6-2-4 3+(see toyens side) Auto-Lite No. IGA-4058

Brecker-Arm Spring

Automatic Advance-Semi-Automatic-18° at 1600 R.P.M. Condenser-Part No. IG-128t Capacity-20 to 25 Mid. -Clockwise (viewed from top of distributor Manual Advance-14" (Distributor) Breaker Contact Gap... 813" to 1930" 530" to 1934"

Cooler Ping (Heavy Dury) G-9 to renedy turning and pre-ignorate

Consult AC Heat Range Chart\*

Original Equipment

18mm.

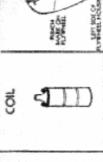
AC Type G-10

Carifor 1988 miles of operations county managed contest points

confacta to open for No. 1 Cylinder when punch mark on flywheel (3 teeth before "DC 1 & 6" mark) is opposite timing pointer. Lamp-Breaker Use Timing

Manual spark control fully advanced.

Off-Doff sell-At-



Auto-Life No.1G-4865 Coll mounted on cyl-inder head at the front of engine,

For Service, Use 16-4076 Coil and 16-1585 Bracket

Third Brush Adjustment

GENERATOR



TO BATTERY

GROUND ON GENERATOR AT A POSSIT MRE OF GRASS

VOLTMETER-

٥

OR PARK

Rotation—Cleckwise (viewing drive end.)

Keguiaskon—Third Derekt for thermosters as general 1300 [R. P. M. of Trees resolings at seize at 1300 [Generator] for on chalf will be appress at 1300 [Generator] for on chalf will be appress

8.0 Volta, 8.0 Volta

Cold-14 to 16 Ange.

Hot .. 125 Amps.

Maximum Output Safe Setting:

AUTO-LITE GAB-1963

(DENETACIO)

Cut-Out Relay.—Fact No. CB-1014 Closes at 7 to 9 Volta; at 545 to 625 R.P.M. Opens at 5-25 Amp. discharge. Brush Spring Tension—16 to 24 oz. (all brushes).

COOLING, FUEL & OIL SUPPLY

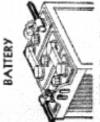
Radiator Flow-15.4 Gals. (U.S.) per gain, Temperature Gauge-Moto MeterH-1725

Cooling System-Cap, 22 Qts.

FLOAT LEVEL

# STARTING & LIGHTING

(Maximum advance in distributor degrees at distributor B. F. M.)



Capacity-103 Amp, Hear, Ground: Negative terral-nal grounded. Lecation—On left side un-der front seat. (20 hr. rate) EXIDE-Type X-15

TO PWICH AND BAPTER? STARTING MOTOR AUTO-LITE No. MUA-4661 POLIMETER 0

Lock Torque (Stailed)-22 Ft. Lbs. 560 Amps. 25 Volts. Free Running Speed-4600 IR.P.M. 50 Amps. 5.5 Volts. Brive-Overrunning clutch Part No. MU-2089 tAt armature shaft.

# CARBURETION

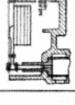
THE PROPERTY.

3

DMING

CLEARANCE

VALVES



of float chamber to top of float with foat held in closed Measure from top Float Level-19:64"

Part No. 40-180-C-28 Part No. 47-180-A Jet-Part No. 40-180-S-34 Fart No. 64-680-C

Low Speed Jet-Intermediate R.S. , Metering Pm Jet-

# Crankcase-Capacity-7 Qts. (U.S.Meag.)

TYPE-Single Updraft

tille Adjustensat -- Arr Screwer Iche at 5 to TMPR.

Inlet Valves open 7.
or 24 gywheel teeth, or 200 piston travel after top
dead tenter.

Kngine Het

Might (Clockwise) Whith Speed Jet ...

Fixed Jets-

Tappet Lash for tim-

POR

With engine oil Exhaust - 806" Intake--. 994"

erating temperatures.

coolant at normal op-

MARWEL-Model VR (No. 18-124)

NR XX

See Reverse Side

F-Type Head

To make rich.

Or top position.

# Windshield Wiper. Trico.

#### Oil Level Gauge-Moto Meter (Electric) Stewart-Warner Gasoline Gauge---Moto Meter (Electric) Oil Pressure Gauge---Moto Meter G-916 Speedometer-Stewart-Warner Ammeler-Moto Meter R-917 Air Cleaner--AC No. 864170 Vacuum-Operated Devices: Fuel Feed-Vacuum Tunk: Oil Filter-None

# ADDITIONAL DATA

This information applies to the items of equipment on ref-verse side, which are marked as follows:

\*Consult A. R. A. SERVICE MANUAL, for more complete in-formation on servicing this unit.

IONTITION LOCK

Briggs & Stratton

# RECOMMENDED SERVICE TOOLS

Vacuum Osuge Theing Lamp

Marvel Carbureter Tools Low Range Voltmeter Compression Cauge

> KEY SERIES HM201-HM400 KEY-BLANK PART No. 42107 LOCK PART No. 40811, 50391

Fuel Pump Pressure Gauge

Precision tools and gauges are necessary for accurate wark.

Let Manufacturers' Standards be Your Standards.

Consult Service Manuals Often.

Don't Guess

\*\* Serial Number.—On engine side of dash.

Berial Numbers: Standard Line—\$25,407 to \$93,401 (approximate)
Special Line.——41,384 to 46,598 (approximate)
Engine Number.—On top of left hand engine leg.

Distributor—Auto-Lite No. 1CA-4658 used after: Berlal No. 825,415, Engine No. 554,255 (122" wheelbase) Serial No. 41,384, Engine No. 554,440 (139" wheelbase)

• Air Serew—To be approximately flush with ratchet spring. Set dash head control in HOT position with adjusting. Turn serew to left item) until engine falters: then to right until engine runs evenly. Set throttle adjustment to proper speed Open throttle quickly and, if engine falters, turn air serew to right until engine runs smoothly.
Air Valve Spring Length—1½. (Part No. 24-114) Do not after; if not correct length, replace spring.

\*\* Windsthield Wiper.—Service Motors:
Open Models.—R291—40
Coupe, Conch & Sedan.—No. REL.50
Landaq, Victoria, Club Sedan & 7-Pass. Sedan.—No. S-30

VALVE CLEARANCE



## HUDSON MOTOR CAR COMPANY DETROIT, MICH., U.S.A.

#### TECHNICAL SERVICE BULLETIN

TS 98-04

File Under: Service, General

All Hudson Owners; 1929 Models

#### Hudson Super Six Standard Equipment 1929 Models

139" Wheel Base 122<sup>3</sup>/<sub>8</sub>" Wheel Base

7-Pass. Phaeton Coach Landau Sedan
7-Pass. Sedan Standard Sedan Victoria
7-Pass. Sport Phaeton Standard Coupe Roadster
5-Pass. Sport Sedan Convertible Coupe 5-Pass. Phaeton

Town Sedan

W/S Cleaner - Trico Vacuum

Cowl Ventilator

Engine heat indicator - on instrument board

Gasoline Gauge Electric - on instrument board

Oil reservoir gage - Electric - on instrument board

Wheels, Wood type

All Models

All Models

Smoking setAll Models, Except PhaetonCigar lighterLandau Sedan, VictoriaSun visorAll Models Except Phaeton

All Models Radiator shutters Rear traffic signal All Models Combination tail and stop light (John Brown Lamp Co.) All Models Cowl lights All Models Rear vision mirror All Models Ignition - Electrolock All Models Speedometer - Stewart Warner All Models Spare rim - One All Models Horn - E. A. All Models

Headlamps - Parabeam type (John Brown Lamp Co.)

Tire carried in R. H. front fender well

Storage battery - Exide

Shock absorber - Whal

Shock absorber type - Hydraulic

All Models

All Models

All Models

All Models

Trunk Landau Sedan, Victoria

Trunk Rack
Bumpers - front and rear
All Models
All Models

#### PAINT SPECIFICATIONS COVERING

#### The GREATER HUDSON

and

#### ESSEX the CHALLENGER

#### 1929

#### **INDEX**

Essex Coach		Pages 3-4
Essex Coupe		Pages 5- 6
Essex Convertible Coupe		Page 7
Essex Roadster		Page 7
Essex Phaeton		Page 8
Essex Standard Sedan		Pages 10-11
Essex Town Sedan		Pages 12-13
Hudson Coach		Pages 14-15
Hudson Coupe		Pages 19-20
Hudson Convertible Coupe		Page 21
Hudson Landau Sedan		Page 23
Hudson Phaeton	122 inch	Page 25
Hudson Roadster		Page 27
Hudson Standard Sedan		Pages 29-30
Hudson Town Sedan		Page 31
Hudson Victoria		Page 33
Hudson Limousine	139 inch	Page 35
Hudson Phaeton 5-passenger	139 inch	Page 37
Hudson Phaeton 7-passenger	139 inch	Page 39
Hudson Sedan 5-passenger	139 inch	Page 41
Hudson Sedan 7 -passenger	139 inch	Page 43

#### HUDSON MOTOR CAR CO.

DETROIT, MICHIGAN

### Source of Supply of all Paint Used in Manufacturing Hudson and Essex, 1929 Models

Armitage, Newark, N. J.
Ault & Wiborg, 507 Shelby, Detroit
Dibble Color Co., 1497 E. Grand Blvd., Detroit
Ditzler, 8000 W. Chicago, Detroit (Request list of Distributing Points)
Jones & Dabney, 4835 Woodward, Detroit
Rinshed Mason, 5971 Milford St., Detroit
Dupont De Nemurs, (Request list of Distributing Points)

ANTLER TAN – Dibble BAYOU BLUE – Ditzler BLUE HOUR – Dupont

CASHEW NUT TAN - Rinshed Mason, Ault and Wiborg, Ditzler

CHINESE RED - Rinshed Mason

CREAM COLOR DEEP - Jones and Dabney, Ditzler, Dupont, Ault and Wiborg, Rinshed Mason

DEVONSHIRE CREAM - Ault and Wiborg

DIANA BLUE - Armitage, Ditzler, Jones and Dabney

EMERALD GREEN EXTRA LIGHT- Ditzler, Jones and Dabney

EXTRA PERMANENT VERMILLION – Jones and Dabney, Rinshed Mason

FROSTY GREEN – Ditzler, Jones and Dabney

GAZELLE BROWN - Rinshed Mason GENEVA BLUE - Jones and Dabney

GLENROCK GREEN - Jones and Dabney

HUDSON STANDARD BLUE - Jones and Dabney, Ault and Wiborg

IVORY JET BLACK - Dibble, Jones and Dabney, Ditzler, Dupont, Rinshed Mason, Ault and Wiborg

KARNAK GREEN - Dupont and Dabney

LORELEI BLUE - Dibble

MALAGA MAROON - Rinshed Mason, Ditzler

MARMORA GREEN - Ditzler

MARSHLAND GRAY - Jones and Dabney

MILANO BLUE - Jones and Dabney

MOUNTAIN MIST BLUE - Dupont

NARRAGANSETT BLUE - Ditzler

NEPTUNE BLUE - Ditzler

OLD IVORY-Ault and Wiborg, Jones and Dabney

ORIOLE RED - Rinshed Mason, Jones and Dabney

PHEASANT BLUE – Ditzler PRAIRIE GRASS - Dupont

RESEDA GREEN - Rinshed Mason, Dupont

ROYAL CHARIOT RED - Ditzler, Rinshed Mason

RUST GOLD – Dupont

SEACREST GREEN - Ditzler

SEAL BROWN - Ault and Wiborg, Ditzler

SPANISH YELLOW - Jones and Dabney

SUNNYBROOK BLUE - Jones and Dabney, Ditzler, Ault and Wiborg, Armitage

TERRAPIN GRAY - Dibble, Jones and Dabney

TIOGA TAN - Dibble, Rinshed Mason, and Dabnev

VALLIBLUE - Dupont VENEZIA BLUE - Dibble

WOODLAWN GREEN- Armitage

Enamel and Dipping Lacquer, all Colors Used on Wheels, Shutters, etc., Supplied By Dibble Color Co.

#### **Essex Coach**

CARS 928663 to 953294

#### STANDARD NO OPTIONAL

UPPER BODY - Lorelie Blue
LOWER BODY - Lorelie Blue
BELT PANEL - Venezia Blue
Striped - Tioga Tan
Permanent Vermillion
BONNET- Lorelie Blue
WOOD WHEELS - Lorelie Blue
Striped - Tioga Tan
Permanent Vermillion
WIRE WHEELS - Black Enamel

1 SHUTTER ASSY. - Ivory Jet Black
2 FENDERS, SPLASH GUARDS ETC.
Ivory Jet Black Enamel

#### **NOTES**

- <sup>1</sup> Changed to Lorelie Blue at car No. 929937
- <sup>2</sup> Changed to Lorelie Blue at car No 944346

THIS COMBINATION USED ON FIRST ESSEX COACHES Signified by letters "QQ"

#### **Essex Coach**

CARS 953292 UPWARD

#### OPTION NO. 1

UPPER BODY - Hudson Standard Blue LOWER BODY - Terrapin Gray BELT PANEL - Geneva Blue Striped - -Cream Color Deep BONNET - Terrapin Gray WOOD WHEELS - Terrapin Gray Striped - Geneva Blue WIRE WHEELS - Black Enamel 'SHUTTER ASSY. - Terrapin Gray FENDERS, SPLASH GUARDS, ETC. Ivory Jet Black Enamel

#### NOTES

<sup>1</sup>Changed to Ivory Jet Black at car No. 958136

THIS IS KNOWN AS "Light Gray" COMBINATION Signified by letter"M"

#### Essex Coach

CARS 933294 UPWARD

#### STANDARD COLOR

UPPER BODY - Malaga Maroon LOWER BODY - Malaga Maroon BELT PANEL - Ivory Jet Black

Striped -Extra

BONNET - Malaga Maroon WOOD WHEELS - Malaga Maroon

Striped - Extra

WIRE WHEELS - Black Enamel

SHUTTER ASSY. - Malaga Maroon
FENDERS, SPLASH GUARDS, ETC.-Ivory Jet Black Enamel

#### **NOTES**

<sup>1</sup> Changed to Ivory Jet Black at car No. 958136

THIS IS KNOWN AS "Dark Red" COMBINATION Signified by letters"AA"

#### Essex Coach

CARS 953311 UPWARD

#### OPTION NO. 2

UPPER BODY - Gazelle Brown
LOWER BODY - Gazelle Brown
BELT PANEL - Cashew Nut Tan
Striped - Oriole Red
BONNET - Gazelle Brown
WOOD WHEELS - Cashew Nut Tan
\* - \* \* Oriole Red
WIRE WHEELS - Black Enamel
'SHUTTER ASSY. - Gazelle Brown
FENDERS, SPLASH GUARDS, ETC.
Ivory Jet Black Enamel

#### NOTES

<sup>1</sup> Changed to Ivory Jet Black at car No. 958136

THIS IS KNOWN AS
Dark Brown COMBINATION
Signified by letter"S"

#### Essex Coach

CARS 953293 UPWARD

#### OPTION NO. 3

UPPER BODY - Ivory Jet Black
LOWER BODY - Woodlawn Green
BELT PANEL - Sunnybrook Blue
Striped - Cream Color Deep
BONNET Woodlawn Green
WOOD WHEELS - Sunnybrook Blue
Striped - Cream Color Deep
WIRE WHEELS - Black Enamel

1 SHUTTER ASSY. - Woodlawn Green
FENDERS, SPLASH GUARDS, ETC
Ivory Jet Black Enamel

#### NOTES

<sup>1</sup> Changed to Ivory Jet Black at car No. 958136

THIS IS KNOWN AS "Bluish Green." COMBINATION Signified by letter"T"

#### Essex Coach CARS 953314 UPWARD

#### OPTION NO. 4

UPPER BODY - Hudson Standard Blue
LOWER BODY - Hudson Standard Blue
BELT PANEL - Geneva Blue
Striped - Cream Color Deep
BONNET - Hudson Standard Blue
WOOD WHEELS - Geneva Blue
Striped - Cream Color Deep
WIRE WHEELS - Black Enamel

1 SHUTTER ASSY. - Hudson Standard Blue
FENDERS, SPLASH GUARDS, ETC.
Ivory Jet Black Enamel

#### NOTES

<sup>1</sup> Changed to Ivory Jet Black at car No. 958136

THIS IS KNOWN AS "Dark Blue" COMBINATION Signified by letter"U"

#### **Essex Coupe**

CARS 928781 to 938857 STANDARD - NO OPTIONAL

UPPER BODY - Ivory Jet Black
LOWER BODY - Ivory Jet Black
BELT PANEL - Cream Color Deep
Striped - Ivory Jet Black
BONNET - Ivory Jet Black

1 WOOD WHEELS - Cream Color Deep
Striped - Ivory Jet Black
WIRE WHEELS - Cream Color Deep
SHUTTER ASSY. - Ivory Jet Black
FENDERS, SPLASH GUARDS, ETC. Black Enamel

#### **NOTES**

<sup>1</sup> Wood Wheel Hub Flanges changed from Cream Color Deep to Ivory Jet Black, at car No. 930716

THIS COMBINATION USED ON FIRST ESSEX COUPES Signified by letters"K4"

#### **Essex Coupe**

CARS 942389-950690 STANDARD - NO OPTIONAL

UPPER BODY - Ivory Jet Black
LOWER BODY - Ivory Jet Black
BELT PANEL - Cream Color Deep
Striped - Ivory Jet Black
BONNET - Ivory Jet Black

1 WOOD WHEELS - Cream Color Deep
Striped - Ivory Jet Black
WIRE WHEELS - Cream Color Deep
SHUTTER ASSY. - Ivory Jet Black
FENDERS, SPLASH GUARDS, ETC.
Ivory Jet Black Enamel

#### **NOTES**

This combination considered standard on cars NOTES No. 950690 to No. 953593 <sup>1</sup> Flanges - Ivory Jet Black <sup>2</sup>

THIS IS KNOWN AS "Greenish Blue" COMBINATION Signified by letter" K-2"

#### **Essex Coupe**

CARS 938857 to 942389 STANDARD - NO OPTIONAL

UPPER BODY- Glenrock Green
LOWER BODY- Antler Tan
BELT PANEL - Marshland Gray
Striped - Spanish Yellow
BONNET - Antler Tan
WOOD WHEELS - Marshland Gray
Striped - Spanish Yellow
WIRE WHEELS - Black Enamel
SHUTTER ASSY. - Antler Tan
FENDERS, SPLASH GUARDS, ETC. Ivory Jet Black Enamel

Signified by letters"SS"

#### **Essex Coupe**

CARS 954551 UPWARD OPTION NO. 1

UPPER BODY - Ivory Jet Black
LOWER BODY - Sunnybrook Blue
BELT PANEL - Woodlawn Green
Striped - Diana Blue
BONNET - Sunnybrook Blue
WOOD WHEELS - Sunnybrook Blue
Striped - Ivory Jet Black
WIRE WHEELS - Black Enamel
<sup>2</sup> SHUTTER ASSY. - Sunnybrook Blue
ENDERS, SPLASH GUARDS, ETC.
Black Eggshell Enamel

Changed to Ivory Jet Black at car No. 958575

#### **Essex Coupe**

CARS 953593 UPWARD STANDARD COLOR

UPPER BODY - Ivory Jet Black
LOWER BODY - Ivory Jet Black
BELT PANEL - Cream Color Deep
Striped - Ivory Jet Black
BONNET - Ivory Jet Black
'WOOD WHEELS - Cream Color Deep
Striped - Ivory Jet Black
WIRE WHEELS - Cream Color Deep
SHUTTER ASSY. - Ivory Jet Black
FENDERS, SPLASH GUARDS, ETC.Ivory Jet Black Enamel

#### NOTES

<sup>1</sup> Flanges - Ivory Jet Black This combination considered No. 1 Optional on cars No. 949997 to 953593

THIS IS KNOWN AS
"Black" COMBINATION
Signified by letter"K4"
Same as 3X Town Sedan No. 2

#### **Essex Coupe**

CARS 950686 UPWARD OPTION NO. 3

UPPER BODY - Gazelle Brown
LOWER BODY - Gazelle Brown
BELT PANEL - Cream Color Deep
Striped - Oriole Red
BONNET - Gazelle Brown
WOOD WHEELS - Gazelle Brown
Striped - Cream Color Deep
WIRE WHEELS - Black Enamel
'SHUTTER ASSY. - Gazelle Brown
FENDERS, SPLASH GUARDS, ETC. Ivory Jet Black Enamel

#### NOTES

\*Changed to Ivory Jet Black at car No. 958575

THIS IS KNOWN AS
"Dark Brown" COMBINATION
Signified by letter"M"
Signified by letter "S-3"

#### **Essex Coupe**

CARS 950689 UPWARD OPTION NO. 2

UPPER BODY - Reseda Green
LOWER BODY - Reseda Green
BELT PANEL - Ivory Jet Black
Striped - Cream Color Deep
BONNET - Reseda Green
WOOD WHEELS - Reseda Green
Striped - Cream Color Deep
WIRE WHEELS - Black Enamel
<sup>2</sup> SHUTTERS ASSY. - Reseda Green
FENDERS, SPLASH GUARDS, ETC.Ivory Jet Black Enamel

NOTES

<sup>2</sup> Changed to Ivory Jet Black at car No. 958575

THIS IS KNOWN AS
"Dark Green" COMBINATION
Signified by letter"R-2"

#### **Essex Coupe**

CARS 950758 UPWARD OPTION NO.4

UPPER BODY - Hudson Standard Blue
LOWER BODY - Terrapin Gray
BELT PANEL - Geneva Blue
Striped - Cream Color Deep
BONNET - Terrapin Gray
WOOD WHEELS - Terrapin Gray
Striped -Geneva Blue
WIRE WHEELS - Black Enamel
2SHUTTER ASSY. - Terrapin Gray
FENDERS, SPLASH GUARDS, ETC. Ivory Jet Black Enamel

**NOTES** 

<sup>2</sup> Changed to Ivory Jet Black at car No. 958575

THIS IS KNOWN AS
"Light Gray" COMBINATION
Same as SX Coach No. 1

### Essex Convertible Coupe

CARS 937531 UPWARD STANDARD COLOR

UPPER BODY-Bayou Blue

LOWER BODY - Bayou Blue

BELT PANEL - Neptune Blue Striped - Cream Color Deep

BONNET - Bayou Blue

WOOD WHEELS - Bayou Blue Striped -Cream Color Deep

<sup>1</sup> WIRE WHEELS - Cream Color Deep

SHUTTER ASSY. - Bayou Blue

FENDERS, SPLASH GUARDS, ETC. - Bayou Blue

NOTES WINDOW REVEALS - Neptune Blue <sup>1</sup> DRUMS - Bayou Blue

STANDARD COLOR NO OPTION Signified by letters "CC"

#### **Essex Roadster**

CARS 935436 UPWARD STANDARD COLOR

UPPER BODY - Royal Chariot Red

LOWER BODY - Royal Chariot Red

BELT MLDG. - Ivory Jet Black

Striped - Extra Permanent Vermillion

BONNET-Royal Chariot Red

WOOD WHEELS - Royal Chariot Red Striped - Extra Permanent Vermillion

<sup>1</sup> WIRE WHEELS - Extra Permanent Vermillion

<sup>2</sup> SHUTTER ASSY. - Malaga Maroon

FENDERS, SPLASH GUARDS, ETC. - Malaga Maroon

**NOTES** 

WINDSHIELD BELT PANEL - Malaga Maroon

<sup>1</sup> DRUMS - Malaga Maroon

<sup>2</sup> Changed to Ivory Jet Black at car No. 958136

STANDARD COLOR - NO OPTION Signified by letters "EE"

#### **Essex Phaeton**

CARS 962383 UPWARD STANDARD COLOR

UPPER BODY - Antler Tan

LOWER BODY - Antler Tan

BELT MLDG. - Ivory Jet Black Striped - English Coach Vermillion

BONNET - Antler Tan

<sup>1</sup>WOOD WHEELS - Antler Tan Striped - English Coach Vermillion

WIRE WHEELS - Black

SHUTTER ASSY. - Ivory Jet Black

FENDERS, SPLASH GUARDS, ETC. Ivory Jet Black

NOTES

BETWEEN MLDG .- English Coach Vermillion <sup>1</sup>FLANGES - Antler Tan

STANDARD COLOR Signified by letters "DD"

#### **Essex Phaeton**

CARS 992313 AND UPWARD OPTION NO. 1

UPPER BODY - Geneva Blue

LOWER BODY - Geneva Blue

BELT MLDG. - Ivory Jet Black Striped - Cream Color Deep

BONNET - Geneva Blue

WOOD WHEELS - Geneva Blue Striped - Crearn Color Deep

WIRE WHEELS - Ivory Jet Black

SHUTTER ASSY. - Ivory Jet Black

FENDERS, SPLASH GUARDS, ETC-Ivory Jet Black

**NOTES** 

BETWEEN MLDG. - Narragansett Blue.

Signified by letters "FFF"

#### **Essex Standard Sedan**

CARS 928665 to 948537 STANDARD COLOR - NO OPTION

UPPER BODY - Gazelle Brown

LOWER BODY- Gazelle Brown

BELT PANEL - Seal Brown Striped-- -Devonshire Cream

BONNET - Gazelle Brown

WOOD WHEELS - Gazelle Brown Striped - Devonshire Cream

WIRE WHEELS - Black Enamel

<sup>1</sup>SHUTTER ASSY. - Ivory Jet Black

<sup>2</sup>FENDERS, SPLASH GUARDS, ETC.-Ivory Jet Black Enamel

NOTES

<sup>1</sup>Changed to Gazelle Brown at car No. 939275 <sup>2</sup>Running Board Splash Guards changed to Gazelle Brown at car No. 944126

THIS COMBINATION USED
ON FIRST ESSEX STANDARD SEDANS.
Signified by letters "TT"

#### Essex Standard Sedan

CARS 948537 UPWARD OPTION NO. 1

UPPER BODY - Ivory Jet Black

LOWER BODY - Cashew Nut Tan

BELT PANEL - Gazelle Brown Striped - Oriole Red

BONNET - Cashew Nut Tan

WOOD WHEELS - Cashew Nut Tan

Striped - Oriole Red

WIRE WHEELS - Black Enamel

<sup>1</sup>SHUTTER ASSY. - Cashew Nut Tan

FENDERS, SPLASH GUARDS, ETC. - Ivory Jet Black Enamel

**NOTES** 

<sup>1</sup>Changed to Ivory Jet Black at car No. 958210

THIS is KNOWN AS
"Light Brown" COMBINATION
Signified by letter "V"

#### **Essex Standard Sedan**

CARS 948537 UPWARD STANDARD COLOR

UPPER BODY - Reseda Green

LOWER BODY - Reseda Green

BELT PANEL - Ivory Jet Black Striped-Cream Color Deep

BONNET - Reseda Green

WOOD WHEELS - Reseda Green

Striped - Cream Color Deep

WIRE WHEELS - Black Enamel

<sup>1</sup>SHUTTER ASSY. - Reseda Green

FENDERS, SPLASH GUARDS, ETC. -

Black Enamel

**NOTES** 

<sup>1</sup>Changed to Ivory Jet Black at car No. 958210

THIS IS KNOWN AS
'Dark Green" COMBINATION
Signified by letters "FF"

#### Essex Standard Sedan

CARS 948537 UPWARD OPTION NO. 2

UPPER BODY - Geneva Blue

LOWER BODY - Geneva Blue

BELT PANEL - Terrapin Gray Striped - Ivory Jet Black

BONNET - Geneva Blue

WOOD WHEELS - Terrapin Gray

Striped - Ivory Jet Black

WIRE WHEELS - Black Enamel

<sup>2</sup>SHUTTER ASSY. - Geneva Blue

 $FENDERS\ SPLASH\ GUARDS,\ ETC.\ -$ 

Ivory Jet Black Enamel

**NOTES** 

<sup>2</sup>Changed to Ivory Jet Black at car No. 9.58210

THIS IS KNOWN AS "Light Blue" COMBINATION Signified by letter "0-2"

#### **Essex Standard Sedan**

CARS 948537 UPWARD OPTION NO.3

UPPER BODY - Ivory Jet Black

LOWER BODY Ivory Jet Black

BELT PANEL - Reseda Green Striped - Cream Color Deep

BONNET - Ivory Jet Black

WOOD WHEELS - Reseda Green Striped - Cream Color Deep

WIRE WHEELS - Black Enamel

SHUTTER ASSY. - Ivory Jet Black

FENDERS, SPLASH GUARDS, ETC. - Ivory Jet Black Enamel

NOTES THIS IS KNOWN AS "Black" COMBINATION Signified by letter "K-3"

#### **Essex Standard Sedan**

CARS 948537 UPWARD OPTION NO. 4

UPPER BODY - Gazelle Brown

LOWER BODY - Gazelle Brown

BELT PANEL - Cashew Nut Tan Striped - Ivory Jet Black

BONNET - Gazelle Brown

WOOD WHEELS - Gazelle Brown Striped - Ivory Jet Black

WIRE WHEELS - Black Enamel

<sup>1</sup>SHUTTER ASSY. - Gazelle Brown

FENDERS, SPLASH GUARDS, ETC. - Ivory Jet Black Enamel

NOTES

¹Changed to Ivory Jet Black at car No. 958210

THIS IS KNOWN AS

"Dark Brown" COMBINATION

Signified by letter "S-2"

#### **Essex Town Sedan**

CARS 931386 to 949350 STANDARD COLOR - NO OPTION

UPPER BODY - Geneva Blue

LOWER BODY - Geneva Blue

BELT PANEL - Ivory Jet Black Striped - Crearn Color Deep

BONNET - Geneva Blue

WOOD WHEELS - Geneva Blue Striped - Crearn Color Deep

<sup>1</sup>WIRE WHEELS-Cream Color Deep

SHUTTER ASSY. - Geneva Blue

FENDERS, SPLASH GUARDS, ETC. - Geneva Blue

NOTES

'DRUMS - Geneva Blue
THIS COMBINATION USED
ON FIRST ESSEX TOWN SEDANS
Signified by letters "UU"

#### **Essex Town Sedan**

CARS 949348 UPWARD OPTION NO. 1

UPPER BODY - Geneva Blue

LOWER BODY - Geneva Blue

BELT PANEL - Ivory Jet Black Striped - Cream Color Deep

BONNET - Geneva Blue

WOOD WHEELS - Geneva Blue Striped - Cream Color Deep

WIRE WHEELS - Cream Color Deep

<sup>2</sup>SHUTTER ASSY. - Geneva Blue

FENDERS, SPLASH GUARDS, ETC. - Geneva Blue

NOTES

<sup>2</sup>Changed to Ivory Jet Black at car 957847

THIS IS KNOWN AS
"Light Blue" COMBINATION
Signified by letter "0-3"

#### **Essex Town Sedan**

CARS 949350 UPWARD STANDARD COLOR

UPPER BODY - Ivory Jet Black

LOWER BODY - Hudson Standard Blue

BELT PANEL - Geneva Blue Striped - Cream Color Deep

BONNET - Hudson Standard Blue

WOOD WHEELS - Geneva Blue Striped - Cream Color Deep

<sup>1</sup>WIRE WHEELS-Cream Color Deep

<sup>2</sup>SHUTTER ASSY. - Hudson Standard

FENDERS, SPLASH GUARDS, ETC. - Hudson Standard Blue

NOTES

<sup>1</sup>DRUMS - Hudson Standard Blue Changed to Ivory Jet Black at car No. 957847 THIS IS KNOWN AS "Dark Blue" COMBINATION Signified by letters "GG"

#### **Essex Town Sedan**

CARS 949341 UPWARD OPTION NO. 2

UPPER BODY - Ivory Jet Black

LOWER BODY - Ivory Jet Black

BELT PANEL - Cream Color Deep Striped - Ivory Jet Black

BONNET - Ivory Jet Black

<sup>1</sup>WOOD WHEELS - Cream Color Deep Striped - Ivory Jet Black

WIRE WHEELS - Cream Color Deep

SHUTTER ASSY. - Ivory Jet Black

FENDERS, SPLASH GUARDS, ETC. - Ivory Jet Black Enamel

NOTES 'FLANGES- Ivory Jet Black

THIS IS KNOWN AS
"Black" COMBINATION
Signified by letter "K-4"
Same as SX Coupe Standard

#### **Essex Town Sedan**

CARS 949357 UPWARD OPTION NO.3

UPPER BODY - Hudson Standard Blue

LOWER BODY - Terrapin Gray

BELT PANEL - Geneva Blue Striped - Cream Color Deep

**BONNET** -Terrapin Gray

WOOD WHEELS - Geneva Blue Striped - Cream Color Deep

WIRE WHEELS----Cream Color Deep

<sup>1</sup>SHUTTER ASSY.- Terrapin Gray

FENDERS, SPLASH GUARDS, ETC. - Terrapin Gray

**NOTES** 

<sup>1</sup> Changed to Ivory Jet Black at car No. 957847

THIS IS KNOWN AS
"Light Gray" COMBINATION
Signified by letter "M-l"

#### **Essex Town Sedan**

CARS 954683 UPWARD OPTION NO.4

UPPER BODY - Ivory Jet Black

LOWER BODY - Malaga Maroon

BELT PANEL - Royal Chariot Red Striped - Ivory Jet Black

BONNET - Malaga Maroon

WOOD WHEELS - Royal Chariot Red Striped - Ivory Jet Black

WIRE WHEELS- Extra Permanent Vermillion

<sup>1</sup>SHUTTER ASSY. - Malaga Maroon

FENDERS, SPLASH GUARDS, ETC. Malaga Maroon

**NOTES** 

<sup>1</sup> Changed to Ivory Jet Black at car No. 957847

THIS IS KNOWN AS
'Dark Red" COMBINATION
Signified by letter "H"

#### **Hudson Coach**

CARS 825416 UPWARD

STANDARD COLOR NO OPTION

UPPER BODY - Hudson Standard Blue

LOWER BODY - Terrapin Gray

BELT PANEL - Hudson Standard Blue Striped - Cream Color Deep

**BONNET** - Terrapin Gray

<sup>1</sup>WOOD WHEELS - Terrapin Gray Striped - Hudson Standard Blue

WIRE WHEELS - Cream Color Deep

SHUTTER ASSY. - Terrapin Gray

FENDERS SPLASH GUARDS, ETC. - Terrapin Gray

**NOTES** 

<sup>1</sup> FLANGES - Hudson Standard Blue ++DRUMS-Terrapin Gray

THIS COMBINATION USED ON FIRST HUDSON COACHES Signified by letters "V V"

#### **Hudson Coach**

CARS 832856 UPWARD

OPTION NO. 1

UPPER BODY - Ivory Jet Black

LOWER BODY - Malaga Maroon

BELT PANEL - Royal Chariot Red Striped - Ivory Jet Black

BONNET-- Malaga Maroon

<sup>1</sup>WOOD WHEELS - Royal Chariot Red Striped - Ivory Jet Black

<sup>2</sup>WIRE WHEELS - Extra Permanent Vermillion

SHUTTER ASSY. - Hudson Standard Blue

FENDERS, SPLASH GUARDS, ETC. Malaga Maroon

**NOTES** 

<sup>1</sup> FLANGES-Ivory Jet Black

<sup>2</sup> DRUMS-Malaga Maroon

THIS IS KNOWN AS
"Dark Red" COMBINATION
Signified by letter "H"

#### **Hudson Coach**

CARS 831903 UPWARD

STANDARD COLOR

UPPER BODY - Hudson Standard Blue

LOWER BODY - Geneva Blue

BELT PANEL - Terrapin Gray

Striped - Milano Blue

BONNET - Geneva Blue

<sup>1</sup>WOOD WHEELS - Terrapin Gray Striped - Milano Blue

WIRE WHEELS - Cream Color Deep

SHUTTER ASSY. - Geneva Blue

FENDERS, SPLASH GUARDS, ETC.-Geneva Blue

**NOTES** 

<sup>1</sup> FLANGES - Hudson Standard Blue

THIS IS KNOWN AS
"Light Blue" COMBINATION
Signified by letters "HH"

#### **Hudson Coach**

CARS 831846 UPWARD

OPTION NO. 2

UPPER BODY - Ivory Jet Black

LOWER BODY - Hudson Standard Blue

BELT PANEL - Geneva Blue Striped - Cream Color Deep

BONNET - Hudson Standard Blue

<sup>1</sup>WOOD WHEELS - Geneva Blue Striped - Cream Color Deep

WIRE WHEELS - Cream Color Deep

SHUTTER ASSY. - Malaga Maroon

FENDERS, SPLASH GUARDS, ETC. Hudson Standard Blue

NOTES

<sup>1</sup>FLANGES - Ivory Jet Black

THIS IS KNOWN AS
"Dark Blue" COMBINATION
Signified by letter "J"

#### **Hudson Coach**

CARS 831907 UPWARD

OPTION NO. 3

UPPER BODY - Ivory Jet Black

LOWER BODY - Ivory Jet Black

BELT PANEL - Cream Color Deep Striped - Ivory Jet Black

BONNET - Ivory Jet Black

<sup>1</sup>WOOD WHEELS - Cream Color Deep Striped - Ivory Jet Black

WIRE WHEELS - Cream Color Deep

SHUTTER ASSY. - Ivory Jet Black

FENDERS, SPLASH GUARDS, ETC.-Ivory Jet Black

NOTES

1 FLANGES - Ivory Jet Black
DRUMS - Ivory Jet Black

THIS IS KNOWN AS "Black" COMBINATION Signified by letter "K4"

#### **Hudson Coach**

CARS 831878 UPWARD

OPTION NO. 4

UPPER BODY - Geneva Blue

LOWER BODY - Terrapin Gray

BELT PANEL - Hudson Standard Blue Striped - Cream Color Deep

**BONNET** - Terrapin Gray

<sup>1</sup>WOOD WHEELS - Terrapin Gray Striped - Hudson Standard Blue

WIRE WHEELS - Cream Color Deep

SHUTTER ASSY. - Terrapin Gray

FENDERS, SPLASH GUARDS, ETC.-Geneva Blue

#### **NOTES**

<sup>1</sup> FLANGES - Hudson Standard Blue DRUMS - Geneva Blue

THIS IS KNOWN AS
"Light Gray" COMBINATION
Signified by letter "L"

#### **Hudson Coupe**

CARS 825468 to 830360

STANDARD COLOR - NO OPTION

UPPER BODY - Gazelle Brown

LOWER BODY - Cashew Nut Tan

BELT PANEL - Gazelle Brown

Striped - Chinese Red

**BONNET - Cashew Nut Brown** 

<sup>1</sup>WOOD WHEELS - Cashew Nut Tan

Striped - Chinese Red

WIRE WHEELS - Chinese Red

SHUTTER ASSY. - Cashew Nut Tan

FENDERS, SPLASH GUARDS, ETC. - Gazelle Brown

NOTES

<sup>1</sup> FLANGES - Chinese Red

THIS COMBINATION USED ON FIRST HUDSON COUPES Signified by letters "WW"

#### **Hudson Coupe**

CARS 832369 UPWARD

OPTION NO. 1

UPPER BODY - Ivory Jet Black

LOWER BODY - Ivory Jet Black

BELT PANEL - Malaga Maroon

Striped - Extra Permanent Vermillion

BONNET - Ivory Jet Black

<sup>1</sup>WOOD WHEELS - Malaga Maroon

Striped - Extra Permanent Vermillion

WIRE WHEELS - Extra Permanent Vermillion

SHUTTER ASSY. - Antler Tan

FENDERS, SPLASH GUARDS, ETC-

Ivory Jet Black

NOTES

<sup>1</sup> FLANGES - Ivory Jet Black

THIS IS KNOWN AS "Black" COMBINATION

Signified by letter "K-l"

**Hudson Coupe** 

CARS 830360 to 832272

STANDARD COLOR

UPPER BODY - Malaga Maroon

LOWER BODY - Royal Chariot Red

BELT PANEL - Malaga Maroon

Striped - Extra Permanent Vermillion

BONNET - Royal Chariot Red

<sup>1</sup>WOOD WHEELS - Royal Chariot Red

Striped - Extra Permanent Vermillion

WIRE WHEELS - Extra Permanent Vermillion

SHUTTER ASSY. - Royal Chariot Red

FENDERS - Malaga Maroon

RUNNING BOARD, SPLASH GUARDS –

Royal Chariot Red

NOTES

<sup>1</sup> FLANGES - Malaga Maroon

THIS IS KNOWN AS

"Light Red" COMBINATION

Signified by letters "JJ"

**Hudson Coupe** 

CARS 832272 UPWARD

OPTION NO. 2

UPPER BODY - Ivory Jet Black

LOWER BODY - Antler Tan

BELT PANEL - Reseda Green

Striped - Tioga Tan

BONNET - Antler Tan

<sup>1</sup>WOOD WHEELS - Antler Tan

Striped - Ivory Jet Black

WIRE WHEELS - Tioga Tan

SHUTTER ASSY. - Ivory Jet Black

FENDERS- -Reseda Green

RUNNING BOARD, SPLASHGUARDS

Antler Tan

NOTES

<sup>1</sup> FLANGES - Ivory Jet Black

THIS IS KNOWN AS "Tan" COMBINATION

Signified by letter "N"

#### **Hudson Coupe**

CARS 832333 UPWARD

OPTION NO. 3

UPPER BODY - Geneva Blue

LOWER BODY - Geneva Blue

BELT PANEL - Cashew Nut Tan

Striped - Ivory Jet Black BONNET - Geneva Blue

<sup>1</sup>WOOD WHEELS - Cashew Nut Tan

Striped - Ivory Jet Black

WIRE WHEELS - Tioga Tan

SHUTTER ASSY. - Geneva Blue

FENDERS - Cashew Nut Tan

RUNNING BOARD, SPLASH GUARDS - Geneva Blue

NOTES

¹FLANGES - Geneva Blue

THIS IS KNOWN AS
"Light Blue" COMBINATION
Signified by letter "0-1"

#### **Hudson Coupe**

CARS 832316 UPWARD

**OPTION NO.4** 

UPPER BODY - Geneva Blue

LOWER BODY - Terrapin Gray

BELT PANEL - Hudson Standard Blue

Striped - Cream Color Deep

BONNET - Terrapin Gray

<sup>1</sup>WOOD WHEELS - Hudson Standard Blue

Striped - Cream Color Deep

WIRE WHEELS - Cream Color Deep

SHUTTER ASSY. - Terrapin Gray

FENDERS, SPLASH GUARDS, ETC. -

Terrapin Gray

NOTES

¹FLANGES- --Geneva Blue

THIS IS KNOWN AS
"Light Gray" COMBINATION
Signified by letter "L"

#### **Hudson Convertible Coupe**

CARS 827004 UPWARD STANDARD COLOR

UPPER BODY - Frosty Green

LOWER BODY - Frosty Green

BELT MOULDING - Seacrest Green Striped - Cream Color Deep

**BONNET** - Frosty Green

WOOD WHEELS - Frosty Green Striped - Cream Color Deep

<sup>1</sup>WIRE WHEELS - Cream Color Deep

SHUTTER ASSY. - Frosty Green

FENDERS, SPLASH GUARDS, ETC. Frosty Green

NOTES <sup>1</sup>DRUMS - Frosty Green

STANDARD COLOR - NO OPTION Signified by letters "KK"

#### **Hudson Victoria**

CARS 825421 to 829424 832858 UPWARD

STANDARD COLOR

UPPER BODY – Ivory Jet Black

LOWER BODY - Reseda Green

BELT PANEL – Ivory Jet Black Striped – Cream Color Deep

BONNET – Reseda Green

WIRE WHEELS - Cream Color Deep

SHUTTER ASSY. - Reseda Green

FENDERS, SPLASH GUARDS, ETC – Reseda Green

**NOTES** 

STANDARD COLOR – NO OPTION Signified by letters "PP"

#### **Hudson Town Sedan**

CARS 827844 UPWARD STANDARD COLOR

UPPER BODY - Hudson Standard Blue

LOWER BODY - Hudson Standard Blue

BELT MLDG. – Upper – Ivory Jet Bla,c

BELT MLDG. – Lower – Hudson Standard Blue Both Striped – Old Ivory

<sup>1</sup>WOOD WHEELS – Hudson Standard Blue

Striped – Old Ivory

<sup>2</sup>WIRE WHEELS – Old Ivory

SHUTTER ASSY. - Ivory Jet Black

FENDERS, SPLASH GUARDS, ETC. - Ivory Jet Black

NOTES

<sup>1</sup> FLANGES – Ivory Jet Black

<sup>2</sup> DRUMS - Black

STANDARD COLOR – NO OPTION Signified by letters "QQ"

#### **Hudson 122" Phaeton**

CARS 836383 UPWARD

STANDARD COLOR

UPPER BODY – Terrapin Gray

LOWER BODY - Terrapin Gray

BELT MLDGS. – Hudson Standard Blue Striped – Old Ivory

BONNET - Terrapin Gray

WOOD WHEELS – Terrapin Gray Striped – Hudson Standard Blue

<sup>1</sup>WIRE WHEELS – Old Ivory

SHUTTER ASSY. – Terrapin Gray

FENDERS, SPLASH GUARDS, ETC. - Terrapin Gray

#### **Hudson Landau Sedan**

CARS 825419 to 827429

STANDARD COLOR

UPPER BODY - Cashew Nut Tan

LOWER BODY - Cashew Nut Tan

BELT MLDG. - Seal Brown Striped - Devonshire Cream

**BONNET-Cashew Nut Tan** 

<sup>1</sup>WOOD WHEELS - Cashew Nut Tan Striped - Devonshire Cream

WIRE WHEELS - Cream Color Deep

SHUTTER ASSY. - Cashew Nut Tan

FENDERS, SPLASH GUARDS, ETC.-Seal Brown

NOTES

<sup>1</sup> FLANGES - Seal Brown

STANDARD COLOR - NO OPTION Signified by letters "XX"

#### **Hudson Roadster**

CARS 826719 UPWARD STANDARD COLOR

UPPER BODY - Ivory Jet Black

LOWER BODY - Ivory Jet Black

BELT MLDG. - Mamora Green

BONNET – Ivory Jet Black

<sup>1</sup>WOOD WHEELS – Emerald Green – Extra Lite

WIRE WHEELS - Emerald Green - Extra Lite

FENDERS, ETC. - Emerald Green - Extra Lite

RUNNING BOARD, SPLASH GUARDS – Ivory Jet Black

NOTES

1 FLANGES – Ivory Jet Black

STANDARD COLOR – NO OPTION Signified by letters "LL"

#### **Hudson Landau Sedan**

CARS 827429 UPWARD

STANDARD COLOR

UPPER BODY - Ivory Jet Black

LOWER BODY - Sunnybrook Blue

BELT MLDG. - Ivory Jet Black Striped - Diana Blue

BONNET - Sunnybrook Blue

WOOD WHEELS - Sunnybrook Blue Striped - Ivory Jet Black

<sup>1</sup>WIRE WHEELS - Sunnybrook Blue

SHUTTER ASSY. - Sunnybrook Blue

FENDERS, ETC .-- Ivory Jet Black

RUNNING BOARD, SPLASH GUARDS-Sunnybrook Blue

NOTES

1 DRUMS - Ivory Jet Black

STANDARD COLOR - NO OPTION Signified by letters "MM"

#### Hudson Standard Sedan

CARS 825420 to 831507

STANDARD COLOR - NO OPTION

UPPER BODY - Woodlawn Green

LOWER BODY - Woodlawn Green

BELT PANEL - Sunnybrook Blue Striped - Cream Color Deep

BONNET - Woodlawn Green

\*WOOD WHEELS - Woodlawn Green Striped - Cream Color Deep

WIRE WHEELS - Cream Color Deep

SHUTTER ASSY. - Woodlawn Green

FENDERS, SPLASH GUARDS, ETC. - Woodlawn Green

NOTES
\*FLANGES - Sunnybrook Blue

STANDARD COLOR Signified by letters "YY"

#### Hudson Standard Sedan CARS 831496 UPWARD

OPTION NO. 1

UPPER BODY - Woodlawn Green

LOWER BODY - Woodlawn Green

BELT PANEL - Sunnybrook Blue Striped - Diana Blue

BONNET - Woodlawn Green

\*WOOD WHEELS - Sunnybrook Blue Striped - Diana Blue

WIRE WHEELS - Diana Blue

SHUTTER ASSY. - Woodlawn Green

FENDERS, SPLASH GUARDS, ETC. - Woodlawn Green

NOTES
\*FLANGES - Woodlawn Green

THIS IS KNOWN AS
"Bluish Green" COMBINATION
Signified by letter "P"

#### Hudson Standard Sedan

CARS 831507 UPWARD

STANDARD COLOR

UPPER BODY - Ivory jet Black

LOWER BODY - Ivory jet Black

BELT PANEL - Reseda Green Striped - Cream Color Deep

BONNET - Ivory jet Black

\*WOOD WHEELS - Reseda Green Striped - Cream Color Deep

WIRE WHEELS - Cream Color Deep

SHUTTER ASSY. - Ivory jet Black

FENDERS, SPLASH GUARDS, ETC.-Reseda Green

NOTES
\*FLANGES - Ivory jet Black

STANDARD COLOR Signified by letters "NN"

#### Hudson Standard Sedan CARS 835569 UPWARD

OPTION NO. 2

UPPER BODY - Woodlawn Green

LOWER BODY - Antler Tan

BELT PANEL - Sunnybrook Blue Striped - Tioga Tan

BONNET - Antler Tan

\*WOOD WHEELS - Sunnybrook Blue Striped - Tioga Tan

WIRE WHEELS - Cream Color Deep

SHUTTER ASSY. - Antler Tan

FENDERS, SPLASH GUARDS, ETC. - Antler Tan

NOTES
\*FLANGES - Woodlawn Grren

THIS IS KNOWN AS "Tan" COMBINATION Signified by letter

#### Hudson Standard Sedan

CARS 832343 UPWARD

OPTION NO. 3

UPPER BODY - Reseda Green

LOWER BODY - Reseda Green

BELT PANEL-Antler Tan Striped - Ivory jet Black

BONNET - Reseda Green

\*WOOD WHEELS-Antler Tan Striped - Ivory jet Black

WIRE WHEELS - Cream Color Deep

SHUTTER ASSY. - Reseda Green

FENDERS, ETC . -Antler Tan

RUNNING BOARD, SPLASH GUARDS - Reseda Green

NOTES

\*FLANGES - Reseda Green (These were changed to Ivory jet Black at car No. 836050)

THIS IS KNOWN AS
"Dark Green" COMBINATION
Signified by letter "R-I"

#### Hudson Standard Sedan

CARS 832512 UPWARD

OPTION NO. 4

UPPER BODY - Malaga Maroon

LOWER BODY- Malaga Maroon

BELT PANEL-Royal Chariot Red Striped - Ivory jet Black

BONNET - Malaga Maroon

\*WOOD WHEELS - Royal Chariot Red Striped - Ivory jet Black

WIRE WHEELS - Extra Permanent Vermillion

SHUTTER ASSY .- Malaga Maroon

FENDERS, SPLASH GUARDS, ETC. - Malaga Maroon

NOTES
\*FLANGES-Ivory jet Black

THIS IS KNOWN AS
"Dark Red" COMBINATION
Signified by letter "W"

#### Hudson 139" Limousine Sedan

CARS 41384 UPWARD

STANDARD COLOR

UPPER BODY- Ivory Jet Black

LOWER BODY- Valliblue

BELT PANEL – Pheasant Blue Striped – Cream Color Deep

BONNET - Valliblue

WIRE WHEELS - Cream Color Deep

SHUTTER ASSY. - Valliblue

FENDERS, SPLASH GUARDS, ETC. Ivory Jet Black

Signified by letters "CCC"

#### Hudson 139" 5-Pass. Sedan

FIRST CARS AND UPWARD

STANDARD COLOR - NO OPTION

UPPER BODY - Ivory Jet Black

LOWER BODY – Ivory Jet Black

<sup>1</sup>BELT PANEL – Karnack Green Striped – Ivory Jet Black

<sup>2</sup>WIRE WHEELS - Karnak Green

SHUTTER ASSY. - Ivory Jet Black

FENDERS, SPLASH GUARDS, ETC -Karnak Green. Changed to Ivory Jet Black Black on Car 41905

#### **NOTES**

<sup>1</sup> Changed from Karnak Green to Ivory Jet Black with a Silver stripe at Car No. 41905

<sup>2</sup> Changed from Karnak Green to Aluminum Bronze at Car No. 41905.

Signified by letters "AAA"

#### Hudson 139" 5-Pass. Phaeton

CARS 41384 UPWARD

STANDARD COLOR

UPPER BODY - Mountain Mist Blue

LOWER BODY - Mountain Mist Blue

BELT MLDG. – Blue Hour Striped – Cream Color Deep

BONNET - Mountain Mist Blue

WIRE WHEELS - Cream Color Deep

SHUTTER ASSY. - Mountain Mist Blue

FENDERS, SPLASH GUARDS, ETC. – Blue Hour

Signified by letters "EEE"

#### Hudson 139" 7-Pass. Sedan

CARS 41384 UPWARD

STANDARD COLOR - NO OPTION

UPPER BODY - Pheasant Blue

LOWER BODY - Valliblue

BELT PANEL – Pheasant Blue Striped – Cream Color Deep

WIRE WHEELS - Cream Color Deep

SHUTTER ASSY. - Valliblue

FENDERS, ETC. - Pheasant Blue

RUNNING BOARD, SPLASH GUARDS – Valliblue

Signified by letters "BB"

# Hudson 139" 7-Pass. Phaeton CARS 413845UPWARD

STANDARD COLOR

UPPER BODY - Mountain Mist Blue

LOWER BODY - Mountain Mist Blue

BELT PANEL – Blue Hour Striped – Cream Color Deep

BONNET - Mountain Mist Blue

WIRE WHEELS - Cream Color Deep

SHUTTER ASSY. - Mountain Mist Blue

FENDERS, SPLASH GUARDS ETC. – Blue Hour

Signified by letters "EEE"

#### PAINT SPECIFICATIONS COVERING

# The GREATER HUDSON ESSEX the CHALLENGER

and

#### DOVER COMMERCIAL CAR

1929

#### **INDEX**

Essex Coach		Page 3
Essex Coupe		Page 3
Essex Convertible Coupe		Page 4
Essex Phaeton		Page 4
Essex Roadster		Page 5
Essex Standard Sedan		Page 5
Essex Town Sedan		Page 6
Dover Commercial Car		Page 6
Hudson Coach		Page 7
Hudson Coupe		Page 7
Hudson Convertible Coupe		Page 8
Hudson Landau Sedan		Page 8
Hudson Phaeton	122 inch	Page 9
Hudson Roadster		Page 9
Hudson Standard Sedan		Page 10
Hudson Town Sedan		Page 10
Hudson Victoria		Page 11
Hudson Limousine.	139 inch	Page 11
Hudson Phaeton 5-passenger	139 inch	Page 12
Hudson Phaeton 7-passenger	139 inch	Page 12
Hudson Sedan 5-passenger	139 inch	Page 13
Hudson Sedan 7-passenger	139 inch	Page 13

#### HUDSON MOTOR CAR CO.

DETROIT, MICHIGAN

### Source of Supply of all Paint Used in Manufacturing Hudson and Essex, 1929 Models

Armitage, Newark, N. J.
Ault, Wiborg, 507 Shelby, Detroit
Dibble Color Co., 1497 E. Grand Blvd., Detroit
Ditzler, 8000 W. Chicago, Detroit (Request list of Distributing Points)
Jones Dabney, 4835 Woodward, Detroit
Rinshed Mason, 5971 Milford St., Detroit
Dupont De Nemurs, (Request list of Distributing Points)
V. E. P. Co., Pontiac, Mich.

		Color			Color
COLOR NAME	MANUFACTURER	Number	COLOR NAME	MANUFACTURER	Number
ANTLER TAN - Dil	bble	1	MALAY BROWN -	Dibble	24
BAYOU BLUE - Di	tzler	2	MARMORA GREEN - Ditzler		25
BLUE HOUR - Dup	ont	3	MARSHLAND GRA	AY - Jones and Dabney	26
BREWSTER GREE		4	MILANO BLUE - Jo	ones and Dabney	27
CASHEW NUT TA	N - Rinshed Mason, Ault		MOUNTAIN MIST		28
and Wiborg, Ditzle	er	5	NARRAGANSETT	BLUE - Ditzler	29
CHINESE RED - Ri	nshed Mason	6	NEBRASKA GREE	N - Armitage	30
	EEP - Jones and Dabney,		NEPTUNE BLUE -	Ditzler	31
Ditzler, Dupont, A	ault and Wiborg, Rinshed		OLD IVORY - Ault	and Wiborg, Jones and	
Mason		7	Dabney		32
DERBY BROWN -	Jones and Dabney	8	ORIOLE RED - Rin	shed Mason, Jones and	
DEVONSHIRE CRI	EAM-Ault and Wiborg.	9	Dabney		33
Dabney		10	PHEASANT BLUE	- Ditzler	35
	LUE - Rinshed Mason	11	PRAIRIE GRASS -		36
EMERALD GREEN			RESEDA GREEN -	Rinshed Mason, Dupont.	37
Ditzler, Jones and		12	RIMINI BLUE - Rir		38
EXTRA PERMANE				RED - Ditzler, Rinshed	
	, Rinshed Mason 13		Mason		39
FROSTY GREEN -	Ditzler, Jones and		RUST GOLD - Dup		40
Dabney		14	SEACREST GREEN		41
GAZELLE BROWN		15	SEAL BROWN - A	ult and Wiborg, Ditzler	42
GENEVA BLUE - J		16		V - Jones and Dabney	43
GLENROCK GREE	N - Jones and Dabney	17		LUE - Jones and Dabney,	
HIGHWAY GRAY	- Dibble	18	Ditzler, Ault and V	Wiborg, Armitage	44
HUDSON STANDA	ARD BLUE - Jones and		TARANTO RED - F		45
Dabney, Ault and		19	TERRAPIN GRAY	- Dibble, Jones and	
IVORY JET BLACE	K - Dibble, Jones		and Dabney		46
	Oupont, Rinshed Mason,		THORNE BROWN		47
Ault and Wiborg		20	TIOGA TAN - Dibb	le, Rinshed Mason, Jones	
KARNAK GREEN		21	and Dabney		48
LORELEI BLUE - I		22	VALLIBLUE - Dup	ont	49
MALAGA MAROO	N - Rinshed Mason,		VENEZIA BLUE - 1		50
Ditzler		23	WOODLAWN GRE	EEN - Armitage	51

Color numbers refer to color chart

Essex Coach					
	STANDARD	No.1 OPTION	No. 2 OPTION	No. 3 OPTION	No. 4 OPTION
STARTING CAR SERIAL NO.	1135350 up	1135348 up	1135369 up	1135365 up	1135387 up
UPPER BODY LOWER BODY BELT PANEL BELT PANEL STRIPE BONNET WOOD WHEELS WOOD WHEELS STRIPE WOOD WHEELS FLANGES WIRE WHEELS WIRE WHEELS DRUMS SHUTTER ASSY. FENDERS, SPLASH GUARDS, ETC. COLOR COMBINATION	Ivory Jet Black Ivory Jet Black Pharaoh Green Deep Cream Ivory Jet Black Pharaoh Green Deep Cream Pharaoh Green Deep Cream Ivory Jet Black Ivory Jet Black Ivory Jet Black Ivory Jet Black Black	Elizabethan Blue Elizabethan Blue Hudson Std. Blue Deep Cream Elizabethan Blue Deep Cream Elizabethan Blue Deep Cream Black Ivory Jet Black Ivory Jet Black Medium Blue	Ivory Jet Black Malay Brown Taranto Red Deep Cream Malay Brown Malay Brown Taranto Red Malay Brown Deep Cream Black Ivory Jet Black Ivory Jet Black Light Brown	Nebraska Green Nebraska Green Ivory Jet Black Emerald Green Nebraska Green Emerald Green Nebraska Green Emerald Green Black Ivory Jet Black Ivory Jet Black Dark Green	Thorne Brown Malaga Maroon Deep Cream Taranto Red Malaga Maroon Malaga Brown Deep Cream Malaga Maroon Deep Cream Black Ivory Jet Black Ivory Jet Black Dark Red
		Essex Coupe			
	STANDARD	No. 1 OPTION	No. 2 OPTION	No. 3 OPTION	No. 4 OPTION
STARTING CAR SERIAL NO.	1135375 up	1135339 up	1135368 up	1135377 up	1135372 up
UPPER BODY LOWER BODY BELT PANEL BELT PANEL STRIPE BONNET WOOD WHEELS WOOD WHEELS STRIPE WOOD WHEELS FLANGES WIRE WHEELS WIRE WHEELS DRUMS SHUTTER ASSY. FENDERS, SPLASH GUARDS, ETC. COLOR COMBINATION	Nebraska Green Pharoah Green Ivory Jet Deep Cream Pharoah Green Pharaoh Green Ivory Jet Black Pharaoh Green Deep Cream Black Ivory Jet Black Ivory Jet Black Ivory Jet Black Medium Green	Ivory Jet Black Ivory Jet Black Black Deep Cream Ivory Jet Black Ivory Jet Black Deep Cream Ivory Jet Black Ivory Jet Black Ivory Jet Black Deep Cream Black Ivory Jet Black Ivory Jet Black	Elizabethan Blue Elizabethan Blue Hudson Std. Blue Deep Cream Elizabethan Blue Deep Cream Elizabethan Blue Deep Cream Black Ivory Jet Black Ivory Jet Black Medium Blue	Malaga Maroon Malaga Maroon Ivory Jet Black Deep Cream Malaga Maroon Malaga Maroon Deep Cream Malaga Maroon Deep Cream Black Ivory Jet Black Ivory Jet Black Dark Red	Elizabethan Blue Highway Gray Hudson Std. Blue Deep Cream Highway Gray Deep Cream Ivory Jet Black Highway Gray Deep Cream Black Ivory Jet Black Ivory Jet Black Medium Gray

<b>Essex Convertible Coupe</b>	Essex	Conver	tible	Coupe
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	STANDARD	No. 1 OPTION	No. 1 OPTION	No. 2 OPTION	No. 2 OPTION
STARTING CAR SERIAL NO.	937531 up	1094744	1145961	1094885 to 1145961 up	
UPPER BODY	Bayou Blue	Cashew Nut Tan	Malay Brown	Ivory Jet Black	Ivory Jet Black
LOWER BODY	Bayou Blue	Cashew Nut Tan	Malay Brown	Ivory Jet Black	Ivory Jet Black
BELT PANEL	Neptune Blue	Gazelle Brown	Derby Brown	Geneva Blue	Elizabethan Blue
BELT PANEL STRIPE	Deep Cream	Deep Cream	Deep Cream	Deep Cream	Deep Cream
BONNET	Bayou Blue	Cashew Nut Tan	Malay Brown	Ivory Jet Black	Ivory Jet Black
WOOD WHEELS	Bayou Blue	Gazelle Brown	Derby Brown	Geneva Blue	Elizabethan Blue
WOOD WHEELS STRIPE	Deep Cream	Deep Cream	Deep Cream	Deep Cream	Deep Cream
WOOD WHEELS FLANGES			Derby Brown	Geneva Blue	Elizabethan Blue
WIRE WHEELS	Deep Cream	Deep Cream	Deep Cream	Deep Cream	Deep Cream
WIRE WHEELS DRUMS	Bayou Blue		Derby Brown	Ivory Jet Black	Ivory Jet Black
SHUTTER ASSY.	Bayou Blue	Ivory Jet Black	Ivory Jet Black	Ivory Jet Black	Ivory Jet Black
FENDERS, SPLASH					
GUARDS, ETC.	Bayou Blue	Gazelle Brown	Derby Brown	Ivory Jet Black	Ivory Jet Black
COLOR COMBINATION	Light Blue	Light Brown	Light Brown	Black	Black

#### **Essex Phaeton**

**STANDARD** 

STARTING CAR SERIAL NO.	962383 to 1139508	1139508 up
UPPER BODY	Antler Tan	Malay Brown
LOWER BODY	Antler Tan	Malay Brown
BELT PANEL	Ivory Jet Black	Derby Brown
BELT PANEL STRIPE	*Coach Vermilion	Deep Cream
BONNET	Antler Tan	Malay Brown
WOOD WHEELS	Antler Tan	Malay Brown
WOOD WHEELS STRIPE	*Coach Vermilion	Deep Cream
WOOD WHEELS FLANGES	Antler Tan	Malay Brown
WIRE WHEELS	Black	Black
WIRE WHEELS DRUMS	Black	Black
SHUTTER ASSY.	Ivory Jet Black	Ivory Jet Black
FENDERS, SPLASH		
GUARDS, ETC.	Ivory Jet Black	Ivory Jet Black
COLOR COMBINATION	Tan	Light Brown

**STANDARD** 

\*Note: - At car 1136891 Sunnybrook Blue and Deep Cream were used in place of English Coach Vermilion.

Additional color information and key to color chart on page two.

T	D 1-4	
H.SSEX	Roadster	

	STANDARD	No. 1 OPTION	No. 1 OPTION	No. 2 OPTION	No. 2 OPTION
STARTING CAR SERIAL NO.	113238	1094753 to 1139055	1139055 up	1094840 to 1141537	1141537 up
UPPER BODY LOWER BODY BELT MOULDING BELT MOULDING STRIPE BONNET WOOD WHEELS WOOD WHEELS STRIPE WOOD WHEELS FLANGES WIRE WHEELS WIRE WHEELS DRUMS SHUTTER ASSY.	Malaga Maroon Malaga Maroon *Royal Chariot Red Ivory Jet Black Malaga Maroon *Royal Chariot Red Ivory Jet Black *Royal Chariot Red Vermilion *Royal Chariot Red Ivory Jet Black	Cashew Nut Tan Cashew Nut Tan Gazelle Brown Deep Cream Cashew Nut Tan Gazelle Brown Deep Cream Gazelle Brown Deep Cream Gazelle Brown Deep Cream Gazelle Brown Ivory Jet Black	Malay Brown Malay Brown Derby Brown Deep Cream Malay Brown Derby Brown Deep Cream Derby Brown Deep Cream Derby Brown Deep Cream Derby Brown Ivory Jet Black	Sunnybrook Blue Sunnybrook Blue Ivory Jet Black Deep Cream Sunnybrook Blue Sunnybrook Blue Ivory Jet Black Sunnybrook Blue Deep Cream Sunnybrook Blue Ivory Jet Black	Highway Gray Highway Gray Ivory Jet Black Deep Cream Highway Gray Highway Gray Ivory Jet Black Highway Gray Deep Cream Ivory Jet Black Ivory Jet Black
FENDERS, SPLASH GUARDS, ETC. COLOR COMBINATION	Malaga Maroon Dark Red	Gazelle Brown	Derby Brown Light Brown	Ivory Jet Black	Ivory Jet Black Medium Gray

<sup>\*</sup>Note: - At car 1138865 Taranto Red replaced Royal Chariot Red.

#### **Essex Standard Sedan**

	STANDARD	No. 1 OPTION	No. 2 OPTION	No. 3 OPTION	No. 4 OPTION
STARTING CAR SERIAL NO.	1134969 up	1134971 up	1135891 up	1135011 up	1135016 up
UPPER BODY	Hudson Std. Blue	Ivory Jet Black	Derby Brown	Thorne Brown	Nebraska Green
LOWER BODY	Hudson Std. Blue	Ivory Jet Black	Derby Brown	Thorne Brown	Nebraska Green
BELT PANEL	Elizabethan Blue	Taranto Red	Thorne Brown	Malay Brown	Nebraska Green
BELT PANEL STRIPE	Deep Cream	Deep Cream	Deep Cream	Deep Cream	Deep Cream
BONNET	Hudson Std. Blue	Ivory Jet Black	Derby Brown	Thorne Brown	Nebraska Green
WOOD WHEELS	Elizabethan Blue	Taranto Red	Thorne Brown	Malay Brown	Pharaoh Green
WOOD WHEELS STRIPE	Deep Cream	Deep Cream	Deep Cream	Deep Cream	Deep Cream
WOOD WHEELS FLANGES	Elizabethan Blue	Taranto Red	Thorne Brown	Malay Brown	Pharaoh Green
WIRE WHEELS	Deep Cream	Deep Cream	Deep Cream	Deep Cream	Deep Cream
WIRE WHEELS DRUMS	Black	Black	Black	Black	Black
SHUTTER ASSY.	Ivory Jet Black	Ivory Jet Black	Ivory Jet Black	Ivory Jet Black	Ivory Jet Black
FENDERS, SPLASH	-	-	-	-	-
GUARDS, ETC.	Ivory Jet Black	Ivory Jet Black	Ivory Jet Black	Ivory Jet Black	Ivory Jet Black
COLOR COMBINATION	Dark Blue	Black	Medium Brown	Dark Brown	Dark Green

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HCCOV	OWN	Sedan

	STANDARD	No. 1 OPTION	No. 2 OPTION	No. 3 OPTION	No. 4 OPTION
STARTING CAR SERIAL NO.	1134582 up	1134589 up	1134957 up	1134998 up	1134584 up
UPPER BODY LOWER BODY BELT PANEL BELT PANEL STRIPE BONNET WOOD WHEELS WOOD WHEELS STRIPE WOOD WHEELS FLANGES WIRE WHEELS WIRE WHEELS DRUMS SHUTTER ASSY.	Malaga Maroon Malaga Maroon Ivory Jet Black Vermilion Malaga Maroon Ivory Jet Black Vermilion Ivory Jet Black Vermilion Malaga Maroon Ivory Jet Black	Ivory Jet Black Ivory Jet Black Ivory Jet Black Silver Ivory Jet Black Silver Ivory Jet Black Silver Silver Ivory Jet Black Ivory Jet Black	Elizabethan Blue Elizabethan Blue Deep Cream Elizabethan Blue Elizabethan Blue Deep Cream Elizabethan Blue Deep Cream Elizabethan Blue Ivory Jet Black	Hudson Std. Blue Hudson Std. Blue Highway Gray Deep Cream Hudson Std. Blue Hudson Std. Blue Deep Cream Hudson Std. Blue Deep Cream Hudson Std. Blue Ivory Jet Black	Elizabethan Blue Highway Gray Hudson Std. Blue Deep Cream Highway Gray Hudson Std. Blue Deep Cream Hudson Std. Blue Deep Cream Elizabethan Blue Ivory Jet Black
FENDERS, SPLASH GUARDS, ETC. COLOR COMBINATION	Malaga Maroon Dark Red	Ivory Jet Black Black	Elizabethan Blue Medium Blue	Hudson Std. Blue Dark Blue	Highway Gray

#### **Dover Commercial Car**

#### **STANDARD**

STARTING CAR SERIAL NO. 10001 up

BODY Hudson Std. Blue STRIPE Deep Cream

FENDERS, SPLASH

GUARDS, ETC.

RADIATOR SHELL

SHUTTER ASSY.

WHEELS

WHEELS

WHEELS STRIPE

COLOR COMBINATION

Livory Jet Black

Hudson Std. Blue

Deep Cream

Dark Blue

Hudson Coach					
	STANDARD	No. 1 OPTION	No. 2 OPTION	No. 3 OPTION	No. 4 OPTION
STARTING CAR SERIAL NO.	880889 up	880869 up	880872 up	880880 up	881176 up
UPPER BODY	Thorne Brown	Ivory Jet Black	Hudson Std. Blue	Ivory Jet Black	Hudson Std. Blue
LOWER BODY	Thorne Brown	Ivory Jet Black	Elizabethan Blue	Hudson Std. Blue	Highway Gray
BELT PANEL	Ivory Jet Black	Elizabethan Blue	*Hudson Std. Blue	Elizabethan Blue	Elizabethan Blue
BELT PANEL STRIPE	Deep Cream	Deep Cream	Deep Cream	Deep Cream	Deep Cream
BONNET	Thorne Brown	Ivory Jet Black	Elizabethan Blue	Hudson Std. Blue	Highway Gray
WOOD WHEELS I	Ivory Jet Black	Elizabethan Blue	Hudson Std. Blue	Elizabethan Blue	Elizabethan Blue
WOOD WHEELS STRIPE	Deep Cream	Deep Cream	Deep Cream	Deep Cream	Deep Cream
WOOD WHEELS FLANGES	Thorne Brown	Ivory Jet Black	Elizabethan Blue	Hudson Std. Blue	Hudson Std. Blue
WIRE WHEELS	Deep Cream	Deep Cream	Elizabethan Blue	Deep Cream	Deep Cream
WIRE WHEELS DRUMS	Thorne Brown	Ivory Jet Black	Ivory Jet Black	Ivory Jet Black	Ivory Jet Black
SHUTTER ASSY.	Thorne Brown	Ivory Jet Black	Elizabethan Blue	Hudson Std. Blue	Highway Gray
FENDERS, SPLASH		-			
GUARDS, ETC.	Thorne Brown	Ivory Jet Black	Hudson Std. Blue	Hudson Std. Blue	Hudson Std. Blue
RUNNING BOARD SPLASH		-			
GUARDS		Elizabethan Blue			
COLOR COMBINATION	Dark Brown	Black	Medium Blue	Dark Blue	Medium Gray

<sup>\*</sup>Note: - At car 884728 belt panel changed to Ivory Jet Black.

#### **Hudson Coupe**

	STANDARD	No. 1 OPTION	No.2 OPTION	No.3 OPTION	No. 4 OPTION
STARTING CAR SERIAL	NO. 880848 up	880914 up	881008 up	880884 up	880897 up
UPPER BODY	Ivory Jet Black	Hudson Std. Blue	Derby Brown	Thorne Brown	Nebraska Green
LOWER BODY	Ivory Jet Black	Elizabethan Blue	Malay Brown	Thorne Brown	Nebraska Green
BELT PANEL	Taranto Red	Ivory Jet Black	Thorne Brown	Thorne Brown	Pharaoh Green
BELT PANEL STRIPE	Deep Cream	Deep Cream	Deep Cream	Deep Cream	Deep Cream
BONNET	Ivory Jet Black	Elizabethan Blue	Malay Brown	Thorne Brown	Nebraska Green
WOOD WHEELS	Taranto Red	Ivory Jet Black	Thorne Brown	Thorne Brown	Pharaoh Green
WOOD WHEELS STRIPE	Deep Cream	Deep Cream	Deep Cream	Deep Cream	Deep Cream
WOOD WHEELS FLANGES	Ivory Jet Black	Elizabethan Blue	Malay Brown	Deep Cream	Nebraska Green
WIRE WHEELS	Deep Cream	Deep Cream	Deep Cream	Deep Cream	Deep Cream
WIRE WHEELS DRUMS	Ivory Jet Black	Ivory Jet Black	Malay Brown	Thorne Brown	Pharaoh Green
SHUTTER ASSY.	Ivory Jet Black	Elizabethan Blue	Malay Brown	Thorne Brown	Nebraska Green
FENDERS, SPLASH					Pharaoh Green
GUARDS, ETC.	Ivory Jet Black	Hudson Std. Blue	Malay Brown	Thorne Brown	(Fenders only)
SPLASH GUARDS, ETC.					Nebraska Green
COLOR COMBINATION	Black	Medium Blue	Light Brown	Dark Brown	Dark Green

#### **Hudson Convertible Coupe**

STANDARD No. 1 OPTION No. 2 OPTION No. 3 OPTION No. 4 OPTION

STARTING CAR SERIAL NO. 827004 up 867554 up 868299 up

**UPPER BODY** Frosty Green Mountain Mist Blue Malaga Maroon LOWER BODY Frosty Green Mountain Mist Blue Malaga Maroon BELT PANEL Seacrest Green Blue Hour Ivory Jet Black BELT PANEL STRIPE Deep Cream Old Ivory Deep Cream **BONNET** Frosty Green Mountain Mist Blue Malaga Maroon WOOD WHEELS Frosty Green Blue Hour Malaga Maroon WOOD WHEELS STRIPE Deep Cream Old Ivory Ivory Jet Black WOOD WHEELS FLANGES Frosty Green Mountain Mist Blue Ivory Jet Black Deep Cream Old Ivory Deep Cream WIRE WHEELS Malaga Maroon WIRE WHEELS DRUMS Frosty Green Blue Hour Frosty Green Mountain Mist Blue Malaga Maroon SHUTTER ASSY.

FENDERS, SPLASH

GUARDS, ETC. Frosty Green Blue Hour Malaga Maroon

RUNNING BOARD SPLASH

GUARDS, ETC. Mountain Mist Blue

COLOR COMBINATION Medium Green Medium Blue Dark Red

#### **Hudson Landau Sedan**

	STANDARD	No. 1 OPTION	No. 2 OPTION	No. 3 OPTION	No. 4 OPTION
STARTING CAR SERIAL NO.	880341 up	868291 up	867940 up		
UPPER BODY	Ivory Jet Black	Rust Gold	Ivory Jet Black		
LOWER BODY	Pharaoh Green	Prairie Grass	Ivory Jet Black		
BELT PANEL	Ivory Jet Black	Rust Gold	Ivory Jet Black		
BELT PANEL STRIPE	Emerald Green	Deep Cream	Silver		
BONNET	Pharaoh Green	Prairie Grass	Ivory Jet Black		
WOOD WHEELS	Pharaoh Green	Rust Gold	Ivory Jet Black		
WOOD WHEELS STRIPE	Ivory Jet Black	Deep Cream	Silver		
WOOD WHEELS FLANGES	Pharaoh Green	Prairie Grass	Ivory Jet Black		
WIRE WHEELS	Pharaoh Green	Deep Cream	Aluminum Bronze		
WIRE WHEELS DRUMS	Ivory Jet Black	Rust Gold	Ivory Jet Black		
SHUTTER ASSY.	Pharaoh Green	Prairie Grass	Ivory Jet Black		
FENDERS, SPLASH					
GUARDS, ETC.	Ivory Jet Black	Rust Gold	Ivory Jet Black		
RUNNING BOARD SPLASH					
GUARDS, ETC.		Prairie Grass			
COLOR COMBINATION	Medium Green	Tan	Black		

Additional color information and key to color chart on page two.

Page 8

#### **Hudson Phaeton (122")**

STANDARD No. 1 OPTION No. 2 OPTION No. 3 OPTION No. 4 OPTION

STARTING CAR SERIAL NO. 884502 up

UPPER BODY Highway Gray LOWER BODY Highway Gray Hudson Std. Blue **BELT PANEL** BELT PANEL STRIPE Old Ivory Highway Gray **BONNET** Highway Gray WOOD WHEELS Hudson Std. Blue WOOD WHEELS STRIPE WOOD WHEELS FLANGES Hudson Std. Blue WIRE WHEELS Old Ivorv Highway Gray WIRE WHEELS DRUMS Highway Gray SHUTTER ASSY.

FENDERS, SPLASH

GUARDS, ETC. Highway Gray COLOR COMBINATION Medium Gray

#### **Hudson Roadster**

STANDARD No. 1 OPTION No. 2 OPTION No. 2 OPTION STARTING CAR SERIAL NO. 826719 up 867401 up 867495 to 875781 875781 up. UPPER BODY Ivory Jet Black Mountain Mist Blue Royal Chariot Red Malaga Maroon Ivory Jet Black Mountain Mist Blue Royal Chariot Red Malaga Maroon LOWER BODY BELT PANEL Marmora Green Blue Hour Malaga Maroon Ivory Jet Black BELT PANEL STRIPE Emerald Green Old Ivory Vermilion Deep Cream Mountain Mist Blue Royal Chariot Red Malaga Maroon BONNET Ivory Jet Black WOOD WHEELS Emerald Green Blue Hour Malaga Maroon Malaga Maroon WOOD WHEELS STRIPE Old Ivory Vermilion Deep Cream WOOD WHEELS FLANGES Mountain Mist Blue Royal Chariot Red Ivory Jet Black Ivory Jet Black WIRE WHEELS Emerald Green Old Ivory Vermilion Vermilion WIRE WHEELS DRUMS Emerald Green Blue Hour Malaga Maroon Malaga Maroon Emerald Green Mountain Mist Blue SHUTTER ASSY. Royal Chariot Red Malaga Maroon FENDERS, SPLASH Blue Hour Malaga Maroon GUARDS, ETC. Ivory Jet Black Malaga Maroon Dark Red COLOR COMBINATION Medium Blue

	Hudson Standard Sedan					
	STANDARD	No. 1 OPTION	No. 2 OPTION	No. 3 OPTION	No. 4 OPTION	
STARTING CAR SERIAL NO.	880825 up	880877 up	880834 up	880827 up	880900 up	
UPPER BODY LOWER BODY BELT PANEL BELT PANEL STRIPE BONNET	Hudson Std. Blue Elizabethan Blue Ivory Jet Black Deep Cream Elizabethan Blue	Ivory Jet Black Ivory Jet Black Pharaoh Green Deep Cream Ivory Jet Black	Derby Brown Malay Brown Thorne Brown Emerald Green Malay Brown	Nebraska Green Pharaoh Green Highway Gray Deep Cream Pharaoh Green	Ivory Jet Black Highway Gray Pharaoh Green Deep Cream Highway Gray	
WOOD WHEELS WOOD WHEELS STRIPE WOOD WHEELS FLANGES WIRE WHEELS WIRE WHEELS DRUMS	Ivory Jet Black Deep Cream Elizabethan Blue Deep Cream Elizabethan Blue	Pharaoh Green Deep Cream Ivory Jet Back Deep Cream Ivory Jet Black	Derby Brown Emerald Green Thorne Brown Emerald Green Thorne Brown	Highway Gray Deep Cream Pharaoh Green Deep Cream Nebraska Green	Pharaoh Green Deep Cream Ivory Jet Black Deep Cream Highway Gray	
SHUTTER ASSY. FENDERS, SPLASH GUARDS, ETC. RUNNDG BOARD SPLASH	Elizabethan Blue Elizabethan Blue	Ivory Jet Black M Ivory Jet Black	Thorne Brown	Pharaoh Green Nebraska Green	Highway Gray Highway Gray	
GUARDS COLOR COMBINATION	Medium Blue	Black	Malay Brown Light Brown	Medium Green	Medium Gray	

#### **Hudson Town Sedan**

	STANDARD	No. 1 OPTION	No. 1 OPTION	No. 2 OPTION
STARTING CAR SERIAL NO.	923,004 up	867693 to 880414	880414 up	866721 up
UPPER BODY	Hudson Std. Blue	Reseda Green	Nebraska Green	Malaga Maroon
LOWER BODY	Hudson Std. Blue	Reseda Green	Nebraska Green	Malaga Maroon
BELT PANEL	Ivory Jet Black	Ivory Jet	Nebraska Green	Malaga Maroon
BELT PANEL STRIPE	Hudson Std. Blue	Deep Cream	Deep Cream	Deep Cream
BONNET	Old Ivory	Reseda Green	Nebraska Green	Malaga Maroon
WOOD WHEELS	Hudson Std. Blue	Ivory Jet Black	Ivory Jet Black	Malaga Maroon
WOOD WHEELS STRIPE	Old Ivory	Deep Cream	Deep Cream	Deep Cream
WOOD WHEELS FLANGES	Ivory Jet Black	Ivory Jet Black	Ivory Jet Black	Malaga Maroon
WIRE WHEELS	Old Ivory	Deep Cream	Deep Cream	Deep Cream
WIRE WHEELS DRUMS	Black	Black	Black	Black
SHUTTER ASSY.	Ivory Jet Black	Reseda Green	Nebraska Green	Malaga Maroon
FENDERS, SPLASH				
GUARDS, ETC.	Ivory Jet Black	Reseda Green	Nebraska Green	Ivory Jet Black
COLOR COMBINATION	Dark Blue	Dark Green	Dark Green	Dark Red

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STANDARD No. 1 OPTION No. 2 OPTION No. 3 OPTION No. 4 OPTION

STARTING CAR SERIAL NO. 873215 up 872577 up

UPPER BODY Ivory Jet Black Ivory Jet Black Ivory Jet Black LOWER BODY Nebraska Green Rimini Blue Ivory Jet Black Ivory Jet Black Ivory Jet Black Ivory Jet Black **BELT PANEL** BELT PANEL STRIPE Deep Cream Silver Silver

Nebraska Green Rimini Blue Ivory Jet Black **BONNET** 

WOOD WHEELS WOOD WHEELS STRIPE

WOOD WHEELS FLANGES

WIRE WHEELS Deep Cream Aluminum Bronze Aluminum Bronze Nebraska Green Ivory Jet Black WIRE WHEELS DRUMS Ivory Jet Black Nebraska Green Rimini Blue Ivory Jet Black SHUTTER ASSY. FENDERS, SPLASH

GUARDS, ETC. Nebraska Green

RUNNING BOARD SPLASH

**GUARDS** 

Dark Green COLOR COMBINATION

Ivory Jet Black Ivory Jet Black

Rimini Blue Rimini Blue Light Blue Black

#### **Hudson Limousine**

No. 1 OPTION **STANDARD** No. 2 OPTION No. 3 OPTION No. 4 OPTION

STARTING CAR SERIAL NO. 41384 up

**UPPER BODY** Ivory Jet Black LOWER BODY Valliblue BELT PANEL Pheasant Blue BELT PANEL STRIPE Deep Cream **BONNET** Valliblue

WOOD WHEELS

WOOD WHEELS STRIPE

WOOD WHEELS FLANGES

Deep Cream WIRE WHEELS Ivory Jet Black WIRE WHEELS DRUMS Valliblue SHUTTER ASSY.

FENDERS, SPLASH

GUARDS, ETC. Ivory Jet Black COLOR COMBINATION Medium Blue

#### **Hudson Phaeton 5-Pass. (139")**

STANDARD No. 1 OPTION No. 2 OPTION No. 3 OPTION No. 4 OPTION

STARTING CAR SERIAL NO. 41384 up 45241 up

UPPER BODY Prairie Grass Rimini Blue
LOWER BODY Prairie Grass Rimini Blue
BELT MOULDING Rust Gold Ivory Jet Black
BELT MOULDING STRIPE (None) Silver

BELT MOULDING STRIPE (None) Silver BONNET Prairie Grass Rimini Blue

WOOD WHEELS

WOOD WHEELS STRIPE WOOD WHEELS FLANGES

WIRE WHEELS Prairie Grass Aluminum Bronze
WIRE WHEELS DRUMS Rust Gold Ivory Jet Black
SHUTTER ASSY. Prairie Grass Rimini Blue
FENDERS, SPLASH

Rust Gold

GUARDS, ETC.

RUNNING BOARD SPLASH

GUARDS Rimini Blue

COLOR COMBINATION Tan Light Blue

#### **Hudson Phaeton 7-Pass. (139")**

Ivory Jet Black

STANDARD No. 1 OPTION No. 2 OPTION No. 3 OPTION No. 4 OPTION

STARTING CAR SERIAL NO. 41385 upward

UPPER BODY Mountain Mist Blue LOWER BODY Mountain Mist Blue

BELT MOULDING Blue Hour
BELT MOULDING STRIPE Deep Cream

BONNET Mountain Mist Blue

WOOD WHEELS

WOOD WHEELS STRIPE WOOD WHEELS FLANGES

WIRE WHEELS DRUMS Deep Cream Blue Hour

SHUTTER ASSY. Mountain Mist Blue

FENDERS, SPLASH

GUARDS, ETC. Blue Hour COLOR COMBINATION Medium Blue

#### Hudson Sedan 5-Pass. (139")

	STANDARD	No. 1 OPTION	No. 2 OPTION	No. 3 OPTION	No. 4 OPTION
STARTING CAR SERIAL NO.	41384 up	44404 up	44427 up		
UPPER BODY	Ivory Jet Black	Rust Gold	Ivory Jet Black		
LOWER BODY	Ivory Jet Black	Prairie Grass	Rimini Blue		
BELT PANEL	*Karnak Green	Rust Gold	Ivory Jet Black		
BELT PANEL STRIPE	Ivory Jet Black	Deep Cream	Silver		
BONNET	Ivory Jet Black	Prairie Grass	Rimini Blue		
WOOD WHEELS					
WOOD WHEELS STRIPE					
WOOD WHEELS FLANGES					
WIRE WHEELS *	'*Karnak Green	Deep Cream	Aluminum Bronze		
WIRE WHEELS DRUMS	Ivory Jet Black	Rust Gold	Ivory Jet Black		
SHUTTER ASSY.	Ivory Jet Black	Prairie Grass	Rimini Blue		
FENDERS, SPLASH	*Karnak Green	Rust Gold	Rimini Blue		
GUARDS, ETC.					
RUNNING BOARDS,		Prairie Grass	Ivory Jet Black		
SPLASH GUARDS					
COLOR COMBINATION	Black	Tan	Light Blue		

<sup>\*</sup>Changed to Ivory Jet Black with Silver stripe at car 41905.

\*\*Changed to Aluminum Bronze at car 41905

#### Hudson Sedan 7-Pass. (139")

	STANDARD	No. 1 OPTION	No. 2 OPTION	No. 3 OPTION	No. 4 OPTION
STARTING CAR SERIAL NO.	. 42856 up	45166 up	45187 up		
UPPER BODY LOWER BODY BELT PANEL BELT PANEL STRIPE BONNET WOOD WHEELS WOOD WHEELS STRIPE WOOD WHEELS FLANGES	Ivory Jet Black Brewster Green Ivory Jet Black Deep Cream Brewster Green	Ivory Jet Black Valliblue Pheasant Blue Silver Valliblue	Ivory Jet Black Ivory Jet Black Ivory Jet Black Silver Ivory Jet Black		
WIRE WHEELS WIRE WHEEL DRUMS SHUTTER ASSEMBLY FENDERS, SPLASH GUARDS, ETC. COLOR COMBINATION	Deep Cream Brewster Green Brewster Green Brewster Green Dark Green	Deep Cream Ivory Jet Black Valliblue Ivory Jet Black Medium Blue	Aluminum Bronze Ivory Jet Black Ivory Jet Black Ivory Jet Black Black		

### HUDSON MOTOR CAR COMPANY DETROIT, MICH., U. S. A.

#### TECHNICAL SERVICE BULLETIN

TS 04-005

File Under: Service, Electrical

All Hudson and Essex Owners – 1929-1931 Types 8 and 9 Electrolock Service Instructions **NOTE**: Type 9-B used on 1929-1931 Essex; 1929-1931 Hudson

#### **TYPES 8-A, 9-A**

**DESCRIPTION**: - These types Electrolocks differ from the Type 5 in that the lock cylinder does not spring out as the switch is unlocked and has simply a one-quarter turn rotary movement. The key hole in the lock is vertical with the switch locked. To turn on ignition, the key must be inserted and turned to the right. The key may then be removed as the switch locks automatically when the ignition is turned off by turning the lock cylinder back to the vertical position. The 'A' Type Electrolock has one terminal on the side of the case. This should be connected to the Ignition coil and the other coil terminal should be connected to a 'hot' terminal of the car wiring circuit ordinarily the discharge side of the ammeter. The Electrolock Is coincidental in operation, grounding the coil and breaker through the switch mounting on the instrument board and the cable attachment on the distributor when the switch is turned off. No provision is made for the connection of gasoline gauges or other accessories to be controlled by the ignition switch and If devices of this kind are installed they must be provided with a separate switch, or a 'B' Type Electrolock installed.

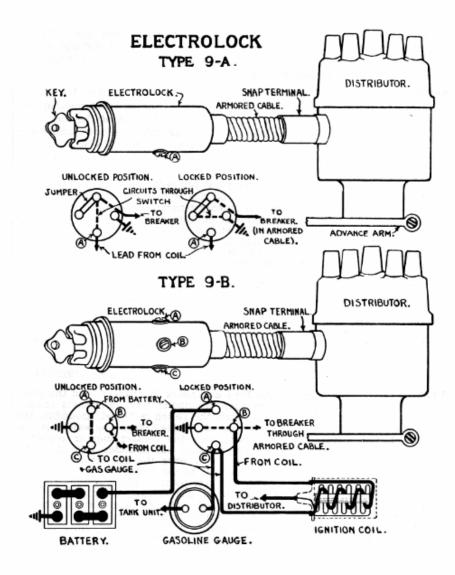
To Remove Electrolock from Distributor. The Type 9 Electrolock Is fitted with a 'serviceable timer end' and the Electrolock and cable assembly can be removed from the distributor housing and replaced. To remove the snap terminal assembly (distributor housing assembly) from the Electrolock, first remove snap terminal assembly and cable from distributor. Then cut the terminal post to remove the grounding cup and insulating washer. This will expose the timer end nut which is staked in place. Unscrew the nut, using the special spanner wrench designed for this purpose (see illustration). The snap terminal assembly can then be removed with the timer end lock ring attached to the terminal stud. In reassembling a new terminal stud and lock ring must be used. The timer end contact spring assembly on the cable can also be disassembled by using the special wrench to unscrew the nut. In reassembling, replace parts In the same order, making certain that the insulating washers are in place and stake nuts to prevent their working loose in service.

**SERVICING ELECTROLOCK**: - The Electrolock can be disassembled for inspection and service by turning the lock cylinder to the unlocked position and then removing the small screw in the side of the case. The lock cylinder and rotary contact assembly should be withdrawn, terminal screws removed, and contact base pushed out of the lock case. All parts can then be inspected and repairs made.

**Trouble Shooting.** Use a lamp and test points to check Electrolock switch circuits. Disconnect wire at terminal on side of case and block open breaker contacts. Place one test point on primary terminal inside breaker case and the other test point on the terminal on the side of the case. The lamp should light with the switch unlocked and should not light with the switch locked. If test lamp Indicates switch circuits are not being completed correctly, the lock cylinder should be removed and the switch inspected. With one test point on the primary terminal inside the distributor housing place the second test point on the lock case. The lamp should light with the switch off or locked and should go out when the switch is unlocked.

If the lamp remains lighted with the switch unlocked, the Electrolock Is grounded or the condenser is grounded. Disconnect the condenser and repeat the test. If this indicates that the condenser is at fault it should be replaced. If these tests indicate that the Electrolock is all right and Ignition trouble continues, check the ignition coil, breaker contacts, distributor, spark plugs and spark plug cables.

**DESCRIPTION:** - The 'B' Type Electrolock is similar in design to the 'A' Type except that it is provided with three terminals on the side of the case and should be used when gasoline gauges or other accessories are used which must be controlled by the ignition switch. The ignition lead is connected to one terminal on the case and the two coil leads are connected to the other two terminals. The gasoline gauge and other accessories should be connected to the feed terminal of the coil on the case (and never to the breaker lead from the coil). The breaker lead from the coil Is completed through the Electrolock armored cable in the usual manner and the coil and breaker are grounded when the switch is locked.



**SERVICING DISTRIBUTOR AND ELECTROLOCK:**-The Electrolock Is removed and serviced in exactly the same manner as the Type 9-A. In making tests with lamp and test points, disconnect wires at Electrolock terminals and use terminal marked 'Coil.' In rewiring ignition circuit make certain that all leads are insulated down to the screw heads to avoid any possibility of short circuit to the case. Never use grease or oil in the lock cylinder. If the tumblers stick a small amount of graphite may be used on them.

# MARVEL CARBURETER

AND

HEAT CONTROL

As Used on 1929

## **Hudson Super-Six**

"BOOKLET VB"

#### MARVEL CARBURETER CO.

FLINT, MICHIGAN

U. S. A.

#### Model "VB" Carbureter

Used on 1929 Essex Super-Six Cars

The carbureter measures the fuel charges for the engine and automatically mixes them with the proper amount of air to form a highly combustible gas. The Marvel model "vb" carbureter is of the automatic air valve, heat controlled type. Its outstanding advantages are:

- 1. Simplicity of adjustment and operation.
- 2. Quick starting in any weather.
- 3. Automatic and manually controlled heat application to insure complete vaporization of fuel and maximum quick warming-up in coldest weather, thereby reducing overuse of the choker and resultant crankcase dilution to the minimum.
  - 4. Economy in fuel consumption.
- 5. Ease of adjustment of heat control to meet varied driving and climatic conditions.

#### CONSTRUCTION

The construction embodies a main body or mixing chamber and a conventional float chamber bowl with fuel strainer attached at point of entrance of fuel to bowl. Within the mixing chamber are three nozzles which proportion the amount of gasoline used in the mixture. These nozzles of the fixed opening non-adjustable type. One of these nozzles, called the "low speed" is situated in a fixed air opening, the venturi, The other two, called the "high speed" and "intermediate high speed", are controlled by the automatic air valve, and located under same. An air screw is provided which regulates the pressure of the air valve spring enclosed therein. This constitutes the only mixture adjustment on the carbureter. Within this screw is also enclosed a plunger connected by a link to the air valve.

The function of this plunger is to provide a resistance in addition to that of the air valve spring to assist in acceleration. This arrangement of plunger and. air valve screw is termed the dash pot.

A further control of the high speed jet is provided by the "economizer" which is a fuel metering valve operated by the carbureter throttle. This valve provides the maximum fuel feed to the "high speed" nozzle when the throttle is fully opened for high speeds, hill power and for quick "pick-up". During the ordinary driving ranges this valve controls the amount of fuel being used, thus providing all the economy possible. This valve is entirely automatic and requires no adjustment.

#### CHOKER AND BY-PASS

A choke button is provided on the instrument board to assist in starting. Pulling out this button does two things in the carbureter. First, it closes a butterfly choker valve in the air inlet of carburetor, which restricts the air opening and consequently produces a very rich mixture for starting. Second, thru inter-connection of the choker lever and by-pass valve (See cuts p. 4-5), this motion likewise opens a passage between mixing chamber, just above low speed nozzle, and the intake manifold passage, just above the throttle. (See sketch page 4). Due to the higher suction existing above the throttle, the over-rich starting mixture is therefore immediately drawn thru the fixed opening in by-pass valve, up past the throttle and on into the engine. Partial release of the choker button on instrument board after starting, releases choker valve so that it positions itself to the needs of the engine due to the action of the counterweights attached to this choker valve, which no becomes automatic in its action, the weights allowing the valve to open or close automatically, depending on the engine speed and the quantity of air passing thru carbureter. This partial release of choker button does not, however, change position of by-pass valve opening, which remains open, and engine therefore runs at an increased idling speed during this period, same as would be obtained if the throttle were manually opened slightly and there was no by-pass valve. This gives the car a speed of approximately 14 to 15 miles per hour on the road automatically, without the necessity of opening throttle, and is of great assistance in getting under way after starting a cold engine.

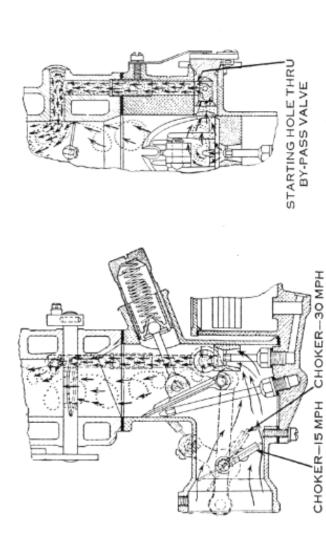
Reference to sketch on page 4 will show this action, and likewise the position of choker valve.

As soon as engine is sufficiently warmed up to drive with choker button completely released, by-pass valve returns to its normal position shown in sketch on page 5 and choker valve is automatically locked in wide open position.

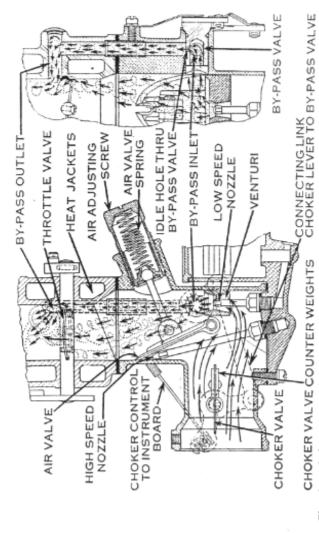
#### **HEAT CONTROL**

The carbureter and manifolds have been designed to utilize the exhaust gases of the engine to insure complete vaporization and a consequent minimum consumption of fuel. This is accomplished by an exhaust jacket in a double walled riser placed between the carbureter and the intake manifold. This riser is connected to the exhaust manifold in such a manner that the exhaust gases pass between the walls of the riser, through the heat jacket and the outlet to the exhaust pipe. The amount of heat thus furnished to the riser is controlled by two valves: one in the main exhaust above the exhaust outlet from the riser and one in the exhaust inlet and of riser heat jacket.

The valve in the main exhaust is connected to the throttle lever of carbureter in such a manner that the greatest amount of heat is had in the jackets of riser when the throttle is only partly open, as in idling



Showing action of automatic choker, and showing action thru by-pass valve on starting and warming up



Showing choker in normal open position and showing idle action thru by-pass valve in normal running position

and at low speeds, and a decreasing amount as the throttle is opened further for higher speeds. By means of the heat control lever below instrument board this automatic action of the heat valve may be varied to suit weather and driving conditions.

The valve described above in main exhaust line at rear end of engine is housed in a separate casting. On the front side of this casting will be noticed a boss acting as a locating stop for the damper valve lever. This stop indicates the closed position of the damper valve and is to be used in assembling control rod to carbureter, the normal position of damper valve lever being against this stop boss when heat control on instrument board is set at "Hot" position and throttle is closed.

The control lever below instrument board operates the valve in the exhaust inlet of the riser heat jacket simultaneously with the valve in the main exhaust and an adjustment by moving control lever to "Cold" may be had to the point where no exhaust gases pass thru the riser jacket thereby shutting off all the heat.

Gases from the main exhaust enter at opening "N" at back of riser (see cut on page 9) and pass through riser jackets, returning to exhaust pipe below valve "A".

It will be noted in cut that valve "A" is connected by means of connecting rod "H" to roller "E" operating in slot "D" of cam "C". The roller "E" is connected by means of a short, loose jointed, free lever, to lever "F" which in turn is attached in fixed position to throttle shaft "G". As throttle is opened, valve "A" is also opened due to the roller "E" at end of connecting rod "H" following the slot "D" in cam plate "C". Thus the volume of heat through heat jackets of riser will be lessened as the engine speed increases, depending upon the position of cam "C" controlled by lever "J". In the cut on

page 9 showing "Hot" or WARM UP POSITION, owning to action of slot "D" in cam "C" on position of valve "A" as throttle is opened, valve "A" is caused to remain closed (thus insuring most heat) until engine has attained a speed of approximately forty to forty-five miles per hour, after which at higher speed it opens automatically and rapidly to "wide open" thus insuring against back pressure and overheating.

The valve "B" in riser heat inlet is connected by a lever and link To the cam "C", the position of which is controlled by the lever "J" as stated. In the "Hot" or WARM UP POSITION it will be noted in cut this valve "B" is held wide open.

In the cut on page 10 showing "Medium" Driving Position, owing to the cam "C's" position having been changed from "Hot" by the control lever "J" below instrument board to half way down or "Medium," the valve "A" opens directly with the opening of the throttle, thus insuring less heat than in the "Hot" position but sufficient for normal driving. It will be noted in the cut that valve "B" in this setting is now partly closed.

The "Medium" setting of control lever should be used as soon as engine is warm and will give the best economy and performance under normal driving and weather conditions, and also when driving cross country in winter. If weather is very cold, after warming up in "Hot," drive with lever "J" further toward "Hot" from "Medium" or in the "Warm" position, especially if driving around town making frequent stops. If temperature of air is 85 or above, drive with lever "J" further toward "Cold" from "Medium" or on "Cool," and in extremely hot weather on "Cold."

For economy and best engine performance it is essential that driving be done with control lever "J" as near center at "Medium"

position as shown in cut on page 10 as driving and weather conditions permit.

In cut on page 11 showing "Cold" position owning to the cam "C's" position being still further changed by the control lever "J' below instrument board, the valve "A" at CLOSED THROTTLE POSITION is already open partially, and opens quickly with the throttle to full wide open position. At the same time it will be noted that valve "B" has been closed by cam "C," thus insuring in this setting no heat circulation through the system.

This, as stated, is the setting used only during hot weather or under certain constant heavy road conditions when the engine appears to lose power because of to much heat.

#### **STARTING**

To start engine, pull out choke button all the way. Advance spark lever about halfway and depress starter pedal.

The moment the engine fires the choke button should be pushed in very slightly and engine allowed to run at by-pass speed for a few minutes. If engine hesitates, pull out choke button slightly and push back in to a point where engine runs smoothly during this short period, the object being to secure momentarily a richer mixture to assist engine in warming up. Even in zero weather it is not necessary to run with choker out, except momentarily when just starting cold engine.

It should be remembered in cold weather, as stated above, that the setting of the heat control largely controls the performance.

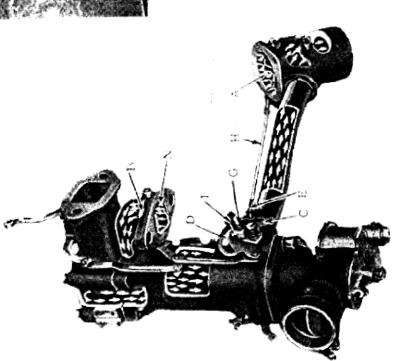


# "HOT" OR WARM UP POSITION

Showing position of lever "J" below instrument board at "Hot" position and cam "C" on carburetor for supplying the most heat.

for supplying the most heat.

Valve "A" in main exhaust pipe closed and valve
"B" inlet of riser body wide open, allowing maximum
flow of heat. As throttle is opened valve "A" remains
closed up to approximately 40-45 miles per hour,
then opens wide with wide open position of throttle.





# "MEDIUM OR NORMAL DRIVING POSITION

at "Medium" position allowing sufficient flow of heat for Control lever "J" below instrument board in Center normal driving and moderate weather condtions.



# "COLD" OR HOT WEATHER DRIVING POSITION

Heat control lever "J" below instrument board at end of ravel shutting off heat flow entirely.

travel shutting off heat flow entirely.

Valve "A" half open and valve "B" fully closed.

In this setting for exhaust gasses pass through the riser jackets. As throttle is opoened valve "A: will also open to wide open.

Therefore in cold weather, drive with heat enough to provide the same, which will not be obtained if control is in "Cool" postion.

#### **ADJUSTMENT**

No change should be made in the carbureter adjustment until after an inspection has been made to determine if the trouble is in some other unit. It should be noted that the gasoline lines and strainer are clear, that there is gasoline in the vacuum tank, that there are no leaks at connections between carbureter and engine, that the ignition system is in proper condition, and that there is even compression in all cylinders.

If it is necessary to test adjustments or to make a readjustment proceed as follows:

Set air screw so that end is flush with the end of ratchet spring bearing against it.

Set heat control in "Warm" position, and leave in this position while making adjustment. Pull out choker to closed position and start engine in usual manner. As soon as engine has fired, release choker VERY SLIGHTLY. Run for a few moments until engine has warmed up, remembering never to use choker more than necessary, as when not needed it has a tendency to foul up engine and ruin the lubricating oil in the crankcase.

Next, set air screw for good idle by either turning in to the right a little or backing out to the left as the needs of the engine require.

With the engine warmed up, the adjustment of the air screw for proper idling is easily accomplished by using a little care. If the air screw is turned in too tight, the motor will roll or appear sluggish. If the air screw is not tight enough, the motor will hesitate and stumble, and perhaps stop entirely. To make a nice clean adjustment for idle turn air screw back to the left until engine hesitates, indicating that mixture has too much air and is too lean; next turn air screw in to the right three or four notches at a time until engine

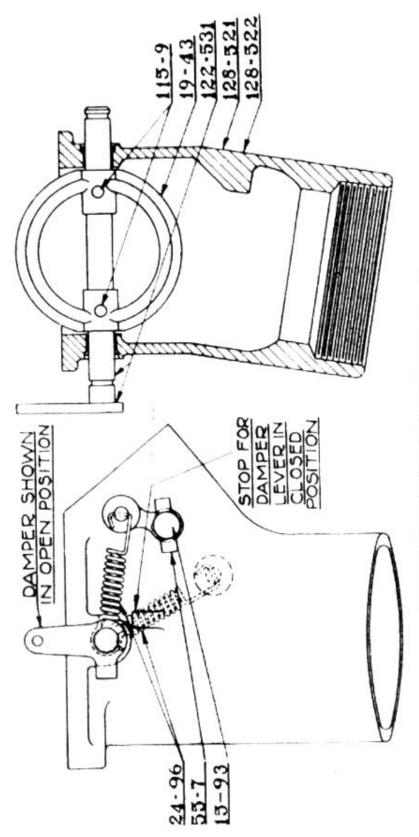
until engine runs smoothly. This idle setting accomplished, by proceeding as directed above, the proper carbureter adjustment for the entire range of the engine will have been attained.

If the engine idles too fast with throttle closed, the latter may be adjusted by means of the throttle lever adjusting screw.

#### ALTITUDE CHANGES

No change is necessary for touring through mountainous country but for cars operating permanently in territory of 4000 feet elevation or over we advise going to the nearest Hudson-Essex dealer or Marvel service, station and changing to 49-130- D-28 High Speed Jet and 49-170-E-24 Intermediate High Speed Jet for the best results in such altitude territory.

Do not, under any circumstances, make this change unless operating permanently above 4000 feet elevation.



DAMPER BODY ASSEMBLY for 1929 Hudson Super-Six

#### PARTS PRICE LIST

#### MARVEL CARBURETER

#### Model "VB"

#### For 1929 HUDSON SUPER-SIX

Part No.	Name	Price
10-168	Carbureter Body	6.00
10-724	Carbureter Assembly	\$22.00
10-725	Carbureter & Riser Assem.	32.00
12-614	Throttle Lever & Shaft. Assem.	1.00
14-24	Throttle Fly	.25
15-5	Bowl Cover Screw	.05
15-14	Ratchet Spring & By-pass Spring Screw	.05
15-17	Bowl to Body Screw	.05
15-23	Throttle & Choker Fly Screw	.05
15-32	Pilot Set Screw	.05
15-33	Throttle Adj. Screw Lock Screw	.05
15-35	Choker Swivel Screw	.05
15-42	Throttle Adjusting Screw	.05
15-60	Spacer Block Screw	.05
15-62	Carbureter to Riser Cap Screw	.05
15-95	Choker Sleeve & By-pass	.05
	Valve Stop Screw	
15-96	Choker Stop Screw	.05
15-99	Channel Plug Screw 1/4"	.10
15-106	High Speed Channel Plug Screw	.10
16-41	Bowl to Body Gasket	.05
16-47	Float Valve Seat & Metering	.05
	Pin Plug Gasket	.05
16-120	Channel Plug Screw Gasket 1/4"	.05
16-121	Strainer Gasket	.05.
16-125	Bowl Cover Gasket	05
16-128	Intermediate High Speed	.05
	Standpipe, Low Speed Nozzle & High Speed Standpipe Gasket	.05.
16-138	Low Speed Nozzle Nut Gasket	.05

Part No.	Name	Price
16-146	Carbureter to Riser Flange Gasket	.40
17-505	Damper Conn. Rod Assem. (Cam End)	. 40
17-506	Damper Conn. Rod Assem. (Bell Crank End)	.40
18-539	Damper Lever, Shaft. Fly &	1.75
	Rivet Assem.	.60
23-15	Air Adjusting Screw	.15
24-28	Flusher Spring	.15
24-49	Cam Friction Spring	.15
24-51	Ratchet Spring	.15
24-74	Cam Roller Link Friction Spring	.15
24-96	Damper Spring	.15
24-102	Choker Spring	.15
24-106	By-pass Valve Spring	.15
14-115	Air Valve Spring	.35
15-571	Choker Lever & Clutch Sleeve	.55
13-371	Assembly	1.00
26-43	Choker Shaft	.30
27-501	Choker & Counterbalance	
-1 001	Weight Assembly	.40
28-17	Choker Swivel	.25
30-518	Float & Lever Assembly	1.00
33-501	Float Lever Shaft & Head	
	Assembly	.20
35-512	Float Valve Assembly	.75
36-41	Float Valve Seat	.55
37-1	Lead Shot	.05
44-3	Metering Pin Packing	.10
45-8	Low Speed Nozzle Packing Nut	.15
17-9	Low Speed Nozzle	.50
45-528	High Speed Standpipe Assem.	.50
48-535	Intermediate High Speed	.50
10 333	Standpipe Assem.	.50
49-140-D-28	High Speed Jet	.30
*49-160-D-28	High Speed Jet	.30
49-220-E-24	Intermediate High Speed Jet	.30
49-180-E-24	Intermediate High Speed Jet	.30
17 100 L-2T	mormodiate riigh speed set	.50

Part No.	Name	Price
51-523	Air Valve & Dash Pot Plunger Assembly	1.75
52-12	Air Valve Shaft	.20
55-8	Metering Pin Packing Re-	`
	tainer	.10
56-37	Bowl Cover	.50
56-520	Bowl Cover Assembly	1.00
58-5	Flush Plunger	.15
62-8	Cam Lever Pin	.10
62-10	Metering Pin Link Pin	.05
62-24	Dash Post Plunger Road Pin	.05
65-586	Bowl & Plug Assembly	2.50
65-587	Bowl Assembly (Complete)	11.00
69-3	5/16" Flared Tube Ell	.20
78-2	Carbureter to Riser Cap Screw	
	Lock Washer	.05
78-5	Ratchet Spring Screw, Bowl	
	To Body Screw & By-pass	
	Valve Spring Screw Lock	
	Washer	.05
78-37	Flusher Plunger Washer	.05
78-62	Choker Sleeve Screw & Choker	
	Stop Screw Lock Washer	.05
80-9	Metering Pin Plug	.20
80-509	Strainer Plug & Gauze Assem.	.45
82-1	Air Fly Shaft Cotter Key	
	1/16" x 1/2"	.05
82-11	Flusher Plunger Cotter Key	
	1/64: x 3/8"	.05
82-14	Choker Swivel, Dash Pot	
	Plunger Rod Pin, By-pass	
	Link, Cam Roller Link Fric-	
	tion Spring, Conn. Rod Cam	
	End, Conn. Rod Bell Crank	
	End. & Metering Pin Link	
	Stud. Cotter Key	.05
83-7	Cam Friction Stud	.10
83-506	Cam Roller Stud & Link Assem.	.30
84-093-C	Metering Pin Jet	.30
*84-090	Metering Pin Jet	.30
111-10	Spacer Block	.40

Part No.	Name	Price
119-520	Dash Pot Plunger, Rod &	
	Washer Assembly	.90
146-562	Riser, Lining, Bushing &	
	Damper Assembly	5.50
146-563	Riser, Lining, & Bushing	
	Assembly	4.50
146-564	Riser, Assembly (Complete)	11.00
156-24	Damper Control Cam	.50
160-16	Cam Lever	.50
160-509	Cam Lever, Link & Roller	
	Assembly	1.24
168-70	Metering Pin Link	.20
168-502	By-pass Link Assembly	.40
173-528	Metering Pin Assembly	.50
173-544	Metering Pin & Link Assem-	.75
174-1	bly	.20
214-502	Cam Friction Plate	
	By-pass Valve & Lever	.50
	Assembly	

\*NOTE: This change of calibration went into effect after cabureter serial number 9088214 and though not necessary to change on older models, this is advisable if owner complains of lack of driving "feel" or ruggedness in job below 25 miles per hour. Carbureters having this new calibration, have letter B stamped on outside of fuel bowl at bottom next to body.

#### **HUDSON MAIN DAMPER PARTS**

15-93	Heat Tube Stop Screw	.10
16-116	Damper Body Flange Gasket	.10
19-43	Damper Fly	1.00
24-96	Damper Spring	.15
55-7	Heat Tube Stop Screw Re-	
	tainer	.05
115-9	Damper Fly Rivet	.05
122-531	Damper Lever & Shaft As-	
	sembly	1.00
124-11	Exhaust Tube Packing Collar	.20
126-40	Exhaust Outlet Tube	.20
127-7	Exhaust Pipe Packing	.05 Ft.
127-8	Exhaust Tube Packing	,05 Ft.
128-521	Damper Body Assembly Com-	
	plete	4.00
128-522	Damper Body & Bushing	
	Assembly	1.50

#### Marvel Distributors and Service Stations

\*NOTE: Marvel Distributors in charge of service stations in this territory. Carries a complete stock of carbureters and parts. Overhauls and rebuilds carbureters in addition to giving service.

Aberdeen, Washington - Hood Automotive Service Company.

Akron, Ohio - The Maibohm Battery & Ignition Company.

Albany, N. Y. - 412 Hamilton Street - John F. Pierce Garage.

Allentown, Pa. - 1041 Hamilton Avenue - Motor Accessories Company.

\*Baltimore, Md. - 25th Street and Homewood Ave. - Baltimore Automotive Corp.

Bellingham, Washington - Paul Tifany

\*Birmingham, Alabama - Ave. B and 23rd. St. - Birmingham Electric Battery Co.

\*Boston, Mass - 335 Newbury Street - Marvel Carbureter Sales Company.

Brooklyn, N. Y - 1061 Atlantic Avenue - E. A. Wildermuth.

Buffalo, N. Y. -1557 Main St. - J. B. Clark

Canon City, Colorado - 708 - Main Street - Bliley-Walker Service Station.

Casper, Wyoming - 136 E. Midwest Avenue - Auto Electrical Company.

Centralia, Illinois - Motor Specialty Company.

\*Charlotte, N. C. - Woodside Motor Company.

\*Chattanooga, Tenn. - 318 Market Street - Hassler Brothers.

\*Chicago, Illinois - 2427-31 S. Prairie Avenue - Marvel Carbureter Sales Company.

Cincinnati, Ohio - Carburetor Service Station

\*Cleveland, Ohio - 2013 East 65th Street - Fred Crandall Company.

Cleveland, Ohio - 4310 Carnegie Avenue - Wright Carbureter & Ignition Co.

\*Columbia, S. C - 1111 Taylor Street - Standard Parts Corp.

\*Columbus, Ohio - Hughes Scott Co.

\*Dallas, Texas - 1500 Young St. - The Beach-Wittmann Company.

Dallas, Texas - J. J. Gibson Company.

Davenport, Iowa - Emeis Electrical Service - 218 Iowa Street.

Dayton, Ohio - 339 S. Jefferson St. - Carbureter Sales & Service Co.

\*Denver, Colorado - The Auto Electric Appliance Company - W. 13th & Acoma St.

\*Des Moines, Iowa - 1309-19 Locust Street - Iowa Auto Market.

\*Detroit, Michigan - 3127 Jefferson East - Greenleaf Incorporated.

\*El Paso, Texas - 409 Montana Street. - Maloney Battery & Ignition Co.

Enid, Okla. - Silver's Electric Station & Garage.

Erie, Pa. - 216 W. 12th St. - F. W. Seemann

Everett, Washington - 2817 Rucker Avenue - Proctor Motor Company.

Glendale, California - 217 W. Colorado - Parker & Black

Grand Rapids, Mich. - 53 Commerce Ave. N. W. Electric Service Station.

Great Bend. Kans. - Scheufler Tire & Supply Co.

Greeley, Colo. - 17 10th St. - The Mutual Battery & Electric Co.

Hanford, Calif. - Cousins Tractor Co.

Harrisburg. Pa. - 112-18 Cameron St. - E. Mather Co.

Hoisington, Kans. - M. Bell Battery & Electtic Co.

Houston, Texas - 1507 Fannin St. - Westbrook Cabureter & Electric Co.

Huntington, W. Va. - Rear 538 4th Ave. - Jack Warner's Garage.

Indianapolis, Ind. - 733-35 N. Capital - Madden-Copple, Inc..

Jamaica, L. I, N. Y. - 104 Smith St. - Fogarty Bros.

Jamestown. N. Dak. - H. W. Lyons.

Kankakee, Ill. - Fortin Brothers.

\*Kansas City. Mo. - 1820-22 McGee St. - The BeachWittmann Co.

\*Knoxville, Tenn. - 307-11 N. Central St. - McNutt & Burks. Inc.

Lansing, Mich. - 400 N. Washington - Capital Battery Shop.

Lewiston. Idaho - Robinson Battery & Ignition Co.

Liberal, Kans. - Motor Parts & Supply Co.

\*Lincoln, Nebr. - 1637 "P" St. - Parkhtirst AUTO ELECtric Co.

Long Beach. Calif. - 1009 Americari Ave. - Helme Brothers Co.

Los Angeles, Calif. - 1837 S. Flowe'r St. - Marvel Carbureter Sales Co.

Louisville. Ky. - 917 S. 2nd St. Rear - Strader Electric & Carbureter Repair Co.

Marshfield, Oregon - P. J. Rooney Co.

\*Memphis, Tenn. - Union and Marshall Aves. - McGregor's.

\*Milwaukee, Wis. - Van Buren St. - Wiscunsin Magneto Co.

\*Minneapolis. Minn. - 2nd Ave. N, 3rd St. - W. S Nott Co.

Montgomery, Ala. - Auto Electric Service Co.

Mt. Vernon, Wash. - Carl E. Lindbery Co.

\*Nashville, Tenn. - 1227 Broad St. - The Chapman Co.

New Castle. Ind. - John W. Shopp.

Newport News, Va. - H. & W. Motor Corp.

New York City, N. Y. - 225 W. 64th St. - C. I. Barrows.

\*New York City, N. Y. - 242 W. 69th St. - Marvel Carbureter Sale's Co.

Oklahoma City, Okla. - 6 E. 5th - Herman Reuter Service.

\*Oklahoma City, Okla. - 706 Broadway - The Beach-Wittmann Co.

Oakland, Calif. - 23rd and Veldex - G. E. S. Co.

Ontario, Calif. - Cochran & Nichols.

Pasadena, Calif. - 165 S. Fair Oaks - Kay & Burbank Co.

Philadelphia, Pa. - 1625 N. Syclenham St. - Marvel Carbureter Sales Co.

Phoenix, Ariz. - 315 N. Central Ave. - Motor Supply, Co.

Pittsburgh, Pa. - 5157 Liberty Ave. - Electrical Equipment Service Co.

Pittsburgh, Pa. - 5209 Baum Blvd. - Carbureter & Ignition Co.

Pomona, Calif. - Garey Ave. & Holt - C. R. May.

Porterville. Calif. - Hayden & Ilayden.

Portland, Oregon - L. H. Buntzel Co.

Portland. Oregon - 111 13th St. - Henry Ward & Co.

\*Raleigh, N. C. - 215 E. Davie St. - Motor & Equipment Co.

\*Richmond, Va. - 501-11 W. Broad St. - Lane Bowles Co.

Richmond, Va. - McKinnin Motor Co.

Rochester, N. Y. - 335 Court St. - Standalrd Battery Service

Rockford. Ill. - Phillips Battery & Electric Co.

\*Salt Lake City, Utah - 475 S. Main St. - Automotive Electric Service Co.

\*San Antonio, Texas - Westbrook Carbureter & Electric Co.

San Diego, Calif. - 929 Columbus St, - San Diego Garage.

San Francisco. Calif. - 1726 California St. - Hanni Auto Repair.

San Jose, Calif. - 580 1st St. - Lehmann Brothers.

San Luis Obispo, Calif. - 1009 Monterey St. - C. H. Kamm & Co.

Santa Barbara, Calif. - 514-522 State St. - Harry A. Thayer.

Santa Monica, Calif. - 1452 Second St. - G. R. Payne.

\*Seattle, Wash. - 12th Ave. & Pine St. - McAlpin-Schreinev, Co.

Spokane, Wash. - W. 610 Third Ave. - The Carbureter Service Co.

Stockton. Calif. - Miner Ave. & California St. - J. M. McGillivray.

\*St. Louis, Mo. - 2827 Locust Blvd. - R. A. MacGuire Inc.

St. Paul, Minn. - 179 W. 69th St. - Mayer Battery Electric Service.

Tacoma, Wash. W. 610-112 South Eighth St. - McAlpin-Schreiner Co.

\*Tampa, Fla. - 708 Twiggs St. - Motive Parts Co. of Florida.

Terre Haute, Ind. - The Terre Haute Battery & Electric Co.

Tucson, Ariz. - 49 No. 6th Ave. - Motor Supply Co

\*Tulsa, Okla. - 210 10th St. East - The Beach-Wittmann Co.

Union City, N. J.-S86 Summit Ave. - Charlie's Auto Repair%.

Victoria, B. C., Canada - Auto Electric & Battery Co., Ltd.

Visalis. Calif. - 500 E. Main St. - Christie & Henry.

\*Washington, D. C. - 1019 17th St. N. W. - Tompkins Sales & Service Co.

Wenatchee. Wash .- 326 S. Wenatchee - Hayes Auto Repair Shop.

\*Wichita, Kansas - 225 N. Market St. - The Beach-Wittmann Co

Wichita Falls, Texas - Ruby Howard Battery Co.

Yakima, Wash. - Wm. C. Wright Co.

Youngstown, Ohio 28 W. Madison St. - Exide Milburn Service Co.

#### CANADIAN LIST

Calgary, Alberta - Dyson Battery Service

Courtney. B. C. - Blunt & Ewart.

Halifax, Nova Scotia - Halifax Ignition Company.

Montreal. Qubec - Battery & Electric Service Co.

Ottawa, Ontario - Welch & Johnson.

Regina, Saskatchewan - Magneto Service Station.

Toronto, Ont. - 350 Danforth Ave. - Barnes Battery & Ignition Company.

\*Toronto. Ont. 252 Victoria St. - Auto Electric Service Co.. Ltd.

Vancouver, B. C. - Roy Howard, Ltd.

Victoria, B. C. - Auto Electric & Battery Co., Ltd.

\*Winnipeg. Manitoba - Beattie Auto Electric. Ltd.

# Marvel Carbureter' Export Distributors,

NOTE: Refer all. export business to Marvel Carbureter Co. Export office, 30 Water St., New York. N. Y.

Australia, Brisbane - Perry St. - Motor Supplies, Ltd.

Australia, Melbourne- 149 163 Lit. Lansdale St. - Brooklands Accessorie's Ltd.

Australia West, Perth - Messrs. Armstrong Cycle' & Motor Agency.

Australia, Sydney - 177-185 William' St. - Larke Hoskins & Co.

Burma, Rangoon - 4-5 Shafraz Road - Messrs. Muller & Phipps (Asia) Ltd.

Ceylon, Colombo - Kevzer St. - Messrs. Muller & Phipps (Asia) Ltd

China, Hongkong - 5 Queens Road, Central - Messrs. Muller & Phipps (Asia) Ltd.,

China, Shanghai - 24. The Bund - Messrs. Muller & Phipps, (China) Ltd.

Denmark, Copenhagen - Pilealle 5-7, Hans Lystrup.

Dutch East Indies, Weltevreden - Care of the Consulate of the U. S. A., - Mr. C. Guidon.

India, Bombay - New York Building, Hornby Rd. Fort - Messrs. Muller & Phipps (India) Ltd.

India, Calcutta - 21 Old Court House St. - Messrs. Muller & Phipps (India) Ltd.

India, Delhi - Sadar Bazaar - Messrs. Muller & Phipps (India) Ltd.

India, Karachi - 726 Napier Road - Messrs. Muller & Phipps (India) Ltd.

India, Lahore Bazaar Rang Mahal - Messrs. Muller & Phipps (India) Ltd.

India, Madrars, - 21 Sunkuraina Chetty - Messrs. Muller & Phipps (India) Ltd.

Japan, Osaka - P. 0. Box 61, Gosho Bldg. - Messrs. Muller, Phipps & Sellers, Ltd.

Japan, Tokyo - P. 0. Box,98, Marunouchi Bldg. - Messrs. Muller, Phipps & Sellers Ltd

New Zealand, Wellington - E. Reynolds & Co.

Norway, Oslo - Handelsbygningen Drammensveien 20-24 - Messrs. Sorensen og Balchen.

South Africa, East London - P. O. Box 57 Malcomess Ltd.

South Africa, Johannesburg - P. 0. Box 2767 - Messrs. Connock's S. A. Motor Co., Ltd.

Straits Settlement, Singapore - Union Building - Messrs. Muller & Phipps (Malaya) Ltd.

#### MODELS V, VB, VE, VH

V-10-722 - ESSEX SUPER SIX MODEL (1929)

V-3-10-778 - ESSEX SUPER SIX MODEL (1930)

VE-3-10-917 - ESSEX SUPER SIX MODEL (1931)

10-995 - ESSEX SUPER SIX MODEL (1932) - FIRST CARS

10-1505 - ESSEX SUPER SIX MODEL (1932) - LATER CARS

VB-10-724 - HUDSON SUPER SIX MODEL (1929)

VH-4-10-776 - HUDSON EIGHT MODEL (1930)

10-949 - HUDSON EIGHT MODEL (1931)

10-989 - HUDSON GREATER EIGHT MODEL (1932)

10-1533 - HUDSON SUPER SIX MODEL (1933)

10-1536 - HUDSON GREATER EIGHT MODEL (1933)

**TYPE**: - Automatic air valve updraft type with throttle operated economizer (all models), accelerating pump (V, V-3, VE-3, only), and Marvel Heat Control. Heat control on Hudson 1929 Model VB carburetor is throttle operated, dash regulated (manipulation of dash heat regulator lever is an operating adjustment). Heat control on Essex 1929-30-31 Models V, V-3, VE-3 carburetors and Hudson 1930-31 Model VH4 carburetor, carburetors is throttle operated with a seasonal control on the engine manifold. Heat control on 1932-33 Essex and 1932-33 Hudson models is automatic thermostatic control type (see description of all heat controls below).

**NOTE**: - Intermediate high speed jets are not used on the Essex Models 722 and 778 carburetors. This will not affect adjustment instructions given below. See Specification Table for complete jet assemblies.

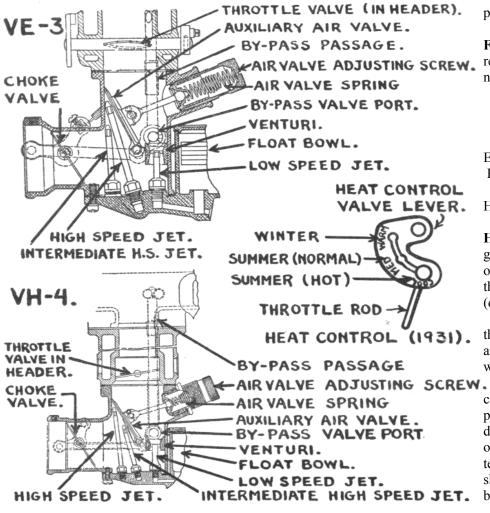
**ADJUSTMENT:** - On Hudson 1929 models place dash heat regulator lever in "Hot" position and leave lever in this position while adjusting carburetor On 1929-30-31 Essex models, 1930-31 Hudson models, see that throttle connection on heat control valve lever is in "Warm" position (see illustration) while carburetor is being adjusted. This is important. Make a preliminary adjustment of the air valve screw by turning screw in or out until end of screw is flush with end of ratchet spring. Warm up engine thoroughly. With engine warm and running, close throttle and allow engine to idle. Turn air valve screw In or clockwise until engine begins to roll (mixture too rich), turn screw out until engine begins to hesitate or miss (mixture too lean), then turn screw slowly in until engine fires smoothly. Adjust throttle lever stop screw for correct idling speed (7 MPH on Hudson-Essex models).

PERFORMANCE AND SPECIFICATIONS: - Performance should be satisfactory throughout entire driving range if air valve adjustment has been made correctly. Air valve spring length should not be changed and spring should be replaced if it has been tampered with. Jets should be changed only for permanent operation at elevations greater than 4000 feet. Standard and float high altitude jet calibrations are shown in Marvel Jet Specification table. Jet heights and clearances are shown in table below:

Carburetor		or	<b>Jet Heights</b>		Jet Clearance
		H.S. Jet	Inter. H.S. Jet	L.S. Nozzle	H.S Jet from Wall
	10-722	2.666-2.699"		1 1/4"	.010"
	10-724	2.964-2.997"	2.268-2.302"	1.271-1.291"	.016"
	10-738	2.505-2.539"		1 1/4"	.052"
	10-749	2.802-2.836"	1.889-1.923"	1.211-1.274"	
l	10-776	2.964-2.997"	2.233-2.267"	1.271-1.281"	
t	10-778	2.776-2.810"		1 1/4"	.029"
l	10-947	2.746-2.776"	1.883-1.923"	1 1/4"	.030"
l	10-949	2.964-2.997"	2.233-2.267"	1.271-1.281"	.016"
l	10-989	2.964-2.997"	2.485-2.515"	1 9/32"	.018"
,	10-995	2.746-2.776"	1.883-1.923"	1 1/4"	.030"
3	10-1505	2.746-2.776"	1.883-1.923"	1 1/4"	.030"
	10-1533	2.746-2.776"	1.883-1.923"	1 1/4"	.030"
)	10-1536	2.964-2.997"	2.485-2.515"	1 9/32"	.018"

**ECONOMIZER:** - Economizer consists of metering jet and metering pin connected to throttle lever (metering pin is part of accelerating pump plunger assembly on VE-3). Fuel supply for high speed jets is controlled by economizer at all partial throttle positions to assure maximum economy. At high speeds (60 MPH on VE-3 or 65-70 MPH on VH-4) or with wide open throttle, economizer permits greater fuel flow for maximum power. Economizer is not adjustable and does not require attention.

**ACCELERATING PUMP:** - V, V-3, VE-3, Models only. Accelerating pump is operated by throttle lever and discharges fuel to high speed jets when throttle is opened for acceleration. A check valve in the pump intake channel prevents fuel discharged by the pump flowing back into the float bowl. Accelerating pump used on Model VE3 carburetors is not adjustable and should not require attention.



**Adjustment:** - V, V-3, Models. Accelerating pump control rod pointer or handle is located on the float bowl cover. Pointer should be turned to position opposite "Winter" mark providing maximum pump discharge for cold weather or winter operation (heat control must be in "Warm" position). For warm weather operation change heat control to "Med." position and If car performance is still sluggish change accelerating pump control pointer to "Summer" position. In this position the control rod prevents the check valve closing and allows some of the

pump discharge to be by-passed back to the float bowl.

**FLOAT LEVEL**: - To check float level on all models, take off float bowl cover, remove gasket, measure distance from top edge of bowl to top of float with needle valve held closed. Correct float heights are given in the table below.

Do not attempt to change float level by bending float lever.

Car	Carburetor Model	Float Level
Essex 1929, 30 Essex 1931, 32, 33	10-722, 778 10-947, 995, 1505, 1533	5/16" 11/32"
Hudson 1929 to 1933	All Models	19/64"

**HEAT CONTROL**: - Carburetor header on all models is jacketed for exhaust gas heating. The exhaust gas flow through the jacket is controlled by a throttle operated rod so that the amount of heat applied is progressively decreased as the throttle is opened. In addition to the throttle control an operating adjustment (dash control) or seasonal adjustment (at the manifold) Is provided as follows:

**1929 Hudson:** - On these models a dash regulator lever is located under the instrument panel. This adjustment should be manipulated by the car operator and does not require attention except that lever must be placed in "hot" position while the carburetor is being adjusted.

1929-31 Essex, 1930-31 Hudson: - On these models the throttle rod connection to the damper valve on the exhaust manifold is adjustable for three positions: "Warm" or "Hot" should be used for very cold temperatures or winter driving and when carburetor is being adjusted, "Med" should be used for ordinary temperature ranges, "Cool" should only be used for extremely hot temperatures (in excess of 100° F) or with high test gasoline. See illustration showing heat control valve or damper valve lever connections. Throttle rod must be placed in "Hot" position while carburetor is being adjusted.

**1932-33 Essex, 1932-33 Hudson**: - On these models damper valve controlling exhaust gas flow through jacket is controlled by an automatic thermostat, This type requires no attention.

**CHOKE**: - Choke valve is held In position on choke valve shaft by a spring which allows choke to open against spring tension when engine begins to fire, preventing over-choking and assisting in warming up. Choke valve shaft also operates by-pass idling valve through a connecting lever. Adjust choke linkage so that choke valve is fully closed when choke control button on instrument panel is pulled all the way out and wide open with button pushed in.