

Bulletin Number **4**

COLORS 1949 KAISER-FRAZER



REG. U. S. PAT. OFF.

E. I. DU PONT DE NEMOURS AND COMPANY
INCORPORATED

Finishes Division · WILMINGTON 98, DELAWARE · *Refinish Sales*

619-21 Peachtree Street, N. E., ATLANTA 3, GA.

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2100 Elston Avenue, CHICAGO 14, ILL.

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2607 Live Oak Street, DALLAS 1, TEXAS

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235 Second Street, SAN FRANCISCO 6, CAL.

ISSUED APRIL 15, 1949

REISSUED FEBRUARY 28, 1950

COLOR CHIPS · COLOR MIXING FORMULAS · COLOR COMBINATIONS

1949 Kaiser-Frazer Color Combinations

| Comb. Number | DUCO Body Color | Model | Comb. Number | DUCO Body Color | Model |
|--------------|--|-------------------------------------|--------------|--|-------------------------------------|
| 105 | *181-22393 Sportsman Beige Metallic | Frazer | 210 | *181-24096 Linden Green Metallic | Kaiser |
| 110 | 246-54727-M Cardinal | Kaiser | 215 | 246-81313 Glass Green | Kaiser |
| 115 | *93-55078 Polar Gray | Kaiser | †220 | *181-24095 Bermuda Tan Metallic | Kaiser |
| 120 | 246-60408 Flax | Kaiser | 225 | 202-81325 Mineral Gray Metallic | Frazer, Frazer Manhattan |
| 125 | 202-81348 Hickory Brown Metallic | Frazer | 230 | 202-81322 Blade Green Metallic | Frazer |
| 130 | *93-55079 Horizon Blue | Kaiser | 235 | *181-24167 Saddle Bronze Metallic | Frazer, Frazer Manhattan |
| 135 | 202-34610 Academy Blue Metallic | Kaiser, Frazer, Frazer Manhattan | †240 | *181-24097 Silver Fox Gray Metallic | Frazer |
| 140 | 246-2048 Black | Kaiser, Frazer, Frazer Manhattan | 245 | *181-24094 Horizon Blue Metallic | Kaiser |
| 145 | *181-22368 Wedgewood Blue Dark Metallic | Frazer | 250 | *181-22391 Ocean Spray Green Metallic | Frazer |
| 150 | 246-54723 Crystal Green | Kaiser, Frazer, Frazer Manhattan | 255 | 246-55123 Green Spray | Frazer |
| 155 | 246-81289-M Dubonnet | Frazer, Frazer Manhattan | 260 | *93-55212 Sportsman Beige | Kaiser, Frazer |
| 160 | 246-54846 Teal Blue | Frazer Manhattan | †265 | 202-81327 Garden Green Metallic | Kaiser |
| 165 | 246-81311 Ranger Gray | Kaiser | †270 | 202-81326 Suede Gray Metallic | Frazer |
| 170 | 246-81314-G Executive Green | Kaiser | 275 | *93-55076 Wedgewood Blue | Kaiser, Frazer |
| 175 | 202-81288 Yale Blue Metallic | Kaiser | †280 | 246-81310 Pearl Mist Gray | Kaiser, Frazer |
| 180 | 246-81312 Bermuda Tan | Kaiser | †285 | 202-81206-G Green Spray Metallic | Kaiser, Frazer |
| 185 | 202-81349 Ranger Gray Metallic | Kaiser | 290 | 246-32390 Doeskin | Frazer |
| 190 | 202-81324 Executive Green Metallic | Kaiser | 295 | 202-81323 Blue Satin Metallic | Frazer |
| 195 | *181-22395 Caribbean Coral Metallic | Kaiser | †300 | 246-81316-M Indian Ceramic | Kaiser |
| 200 | 246-55178 Adirondack Gray | Kaiser | 305 | 202-81347 Crystal Green Metallic | Kaiser, Frazer, Frazer Manhattan |

*DULUX only. †Limited production.

NOTE—Combination numbers are shown on plate attached to the right side of the cowl in the engine compartment.

SEE BACK OF NEXT PAGE FOR ADDITIONAL COMBINATIONS.

1949 Kaiser-Frazer Colors

246-32390 Doeskin

30¹³/₁₆ oz. 246-0097 White
³/₄ oz. 246-064 Ferrite Yellow
³/₈ oz. 246-040 Burnt Umber
¹/₁₆ oz. 246-0895 Light Red (Oxide)

32 oz.

Comb. 290
 { Lower Body
 { Comb. 645
 { Lower Body
 { Comb. 650



246-32390 Doeskin

202-34610 Academy Blue Metallic No Mixing Formula Available

Comb. 135



202-34610 Academy Blue Metallic

246-54723 Crystal Green

19 oz. 246-020 Black
 7 oz. 246-070 Light Green
 5¹/₂ oz. 246-051 Milori Blue
¹/₂ oz. 246-0097 White

32 oz.

Comb. 150



246-54723 Crystal Green

246-54727-M Cardinal No Mixing Formula Available

Comb. 110
 { Upper Body
 { Comb. 650



246-54727-M Cardinal

246-54846 Teal Blue

24¹/₄ oz. 246-0097 White
 2¹³/₁₆ oz. 246-059 Ramapo Blue
 2⁵/₈ oz. 246-020 Black
 2⁵/₁₆ oz. 246-070 Light Green

32 oz.

Comb. 160



246-54846 Teal Blue

246-55123 Green Spray

27¹/₄ oz. 246-0097 White
 4 oz. 246-0751-G Chrome Oxide Green
¹/₂ oz. 246-020 Black
¹/₄ oz. 246-070 Light Green

32 oz.

Comb. 255
 { Lower Body
 { Comb. 640



246-55123 Green Spray

246-55178 Adirondack Gray

27¹/₂ oz. 246-0097 White
 2³/₈ oz. 246-0751-G Chrome Oxide Green
 2¹/₈ oz. 246-020 Black

32 oz.

Comb. 200



246-55178 Adirondack Gray

246-60408 Flax

30⁷/₈ oz. 246-0097 White
 1¹/₈ oz. 246-064 Ferrite Yellow
 Trace 246-040 Burnt Umber
 Trace 246-020 Black

32 oz.

Comb. 120



246-60408 Flax

202-81206-G Green Spray Metallic No Mixing Formula Available

Comb. 285
 { Upper Body
 { Comb. 640



202-81206-G Green Spray Metallic

1949 Kaiser-Frazer Color Combinations

(Continued)

| Comb. Number | DUCO Body Color | Model | Comb. Number | DUCO Body Color | Model |
|------------------------|--|------------------|------------------------|-------------------------------------|------------------|
| Upper 605 Lower | *181-22393 Sportsman Beige Metallic | Frazer Manhattan | Upper †635 Lower | 202-81325 Mineral Gray Metallic | Frazer Manhattan |
| | *93-55212 Sportsman Beige | | | 246-81310 Pearl Mist Gray | |
| Upper †610 Lower | 202-81326 Suede Gray Metallic | Frazer Manhattan | Upper †640 Lower | 202-81206-G Green Spray Metallic | Frazer Manhattan |
| | *181-24097 Silver Fox Gray Metallic | | | 246-55123 Green Spray | |
| Upper †615 Lower | 202-81327 Garden Green Metallic | Frazer Manhattan | Upper 645 Lower | 202-81348 Hickory Brown Metallic | Frazer Manhattan |
| | 246-81313 Glass Green | | | 246-32390 Doeskin | |
| Upper 625 Lower | *181-22368 Wedgewood Blue Dark Metallic | Frazer Manhattan | Upper 650 Lower | 246-54727-M Cardinal | Frazer Manhattan |
| | *93-55076 Wedgewood Blue | | | 246-32390 Doeskin | |
| Upper 630 Lower | 202-81322 Blade Green Metallic | Frazer Manhattan | | | |
| | *181-22391 Ocean Spray Green Metallic | | | | |

*DULUX only. †Limited production.



202-81288 Yale Blue Metallic

Comb. 175

202-81288 Yale Blue Metallic

24 3/4 oz. 246-056 Red-Toned Blue
 3 1/4 oz. 246-0376-MM Medium Light Maroon
 1 1/2 oz. 246-0097 White
 2 1/2 oz. 202-082 Metallic Base

32 oz.



246-81289-M Dubonnet

Comb. 155

246-81289-M Dubonnet

No Mixing Formula Available



246-81310 Pearl Mist Gray

Comb. 280
 } Lower Body
 } Comb. 635

246-81310 Pearl Mist Gray

30 1/8 oz. 246-0097 White
 1 3/4 oz. 246-020 Black
 1/8 oz. 246-040 Burnt Umber

32 oz.



246-81311 Ranger Gray

Comb. 165

246-81311 Ranger Gray

No Mixing Formula Available

1949 Kaiser-Frazer Colors

(Continued)

246-81312 Bermuda Tan

29³/₄ oz. 246-0097 White
 1⁵/₈ oz. 246-040 Burnt Umber
 1¹/₂ oz. 246-0895 Light Red (Oxide)
 1¹/₈ oz. 246-020 Black

Comb. 180

32 oz.

246-81312 Bermuda Tan

246-81313 Glass Green

27⁷/₈ oz. 246-0097 White
 3 oz. 246-0751-G Chrome Oxide Green
 7⁷/₈ oz. 246-064 Ferrite Yellow
 1¹/₄ oz. 246-020 Black

Comb. 215
 { Lower Body
 } Comb. 615

32 oz.

246-81313 Glass Green

246-81314-G Executive Green

17⁵/₈ oz. 246-0097 White
 9¹/₂ oz. 246-0751-G Chrome Oxide Green
 2⁵/₈ oz. 246-020 Black
 2³/₈ oz. 246-064 Ferrite Yellow

Comb. 170

32¹/₈ oz.

246-81314-G Executive Green

246-81316-M Indian Ceramic

No Mixing Formula Available

Comb. 300

246-81316-M Indian Ceramic

202-81322 Blade Green Metallic

No Mixing Formula Available

Comb. 230
 { Upper Body
 } Comb. 630

202-81322 Blade Green Metallic

202-81323 Blue Satin Metallic

No Mixing Formula Available

Comb. 295

202-81323 Blue Satin Metallic

202-81324 Executive Green Metallic

No Mixing Formula Available

Comb. 190

202-81324 Executive Green Metallic

202-81325 Mineral Gray Metallic

No Mixing Formula Available

Comb. 225
 { Upper Body
 } Comb. 635

202-81325 Mineral Gray Metallic

202-81326 Suede Gray Metallic

No Mixing Formula Available

Comb. 270
 { Upper Body
 } Comb. 610

202-81326 Suede Gray Metallic

NOTE—Formulas in this bulletin are shown by volume (fluid ounces) and approximate 1 quart, or 32 ounces.

OVER →

1949 Kaiser-Frazer Colors

(Continued)



202-81327 Garden Green Metallic

Comb. 265
{ Upper Body
{ Comb. 615

202-81327 Garden Green Metallic
No Mixing Formula Available



202-81347 Crystal Green Metallic

Comb. 305

202-81347 Crystal Green Metallic
No Mixing Formula Available



202-81348 Hickory Brown Metallic

Comb. 125
{ Upper Body
{ Comb. 645

202-81348 Hickory Brown Metallic
No Mixing Formula Available



202-81349 Ranger Gray Metallic

Comb. 185

202-81349 Ranger Gray Metallic
No Mixing Formula Available



181-22368 Wedgewood Blue Dark Metallic

Comb. 145
{ Upper Body
{ Comb. 625

181-22368 Wedgewood Blue Dark Metallic
Supplied In DULUX Only
No Mixing Formula Available



181-22391 Ocean Spray Green Metallic

Comb. 250
{ Lower Body
{ Comb. 630

181-22391 Ocean Spray Green Metallic
Supplied In DULUX Only
No Mixing Formula Available



181-22393 Sportsman Beige Metallic

Comb. 105
{ Upper Body
{ Comb. 605

181-22393 Sportsman Beige Metallic
Supplied In DULUX Only
No Mixing Formula Available



181-22395 Caribbean Coral Metallic

Comb. 195

181-22395 Caribbean Coral Metallic
Supplied In DULUX Only
No Mixing Formula Available



181-24094 Horizon Blue Metallic

Comb. 245

181-24094 Horizon Blue Metallic
Supplied In DULUX Only
No Mixing Formula Available

1949 Kaiser-Frazer Colors

(Continued)

181-24095 Bermuda Tan Metallic
Supplied In DULUX Only
No Mixing Formula Available

Comb. 220



181-24095 Bermuda Tan Metallic

181-24096 Linden Green Metallic
Supplied In DULUX Only
No Mixing Formula Available

Comb. 210



181-24096 Linden Green Metallic

181-24097 Silver Fox Gray Metallic
Supplied In DULUX Only
No Mixing Formula Available

Comb. 240
{ Lower Body
} Comb. 610



181-24097 Silver Fox Gray Metallic

181-24167 Saddle Bronze Metallic
Supplied In DULUX Only
No Mixing Formula Available

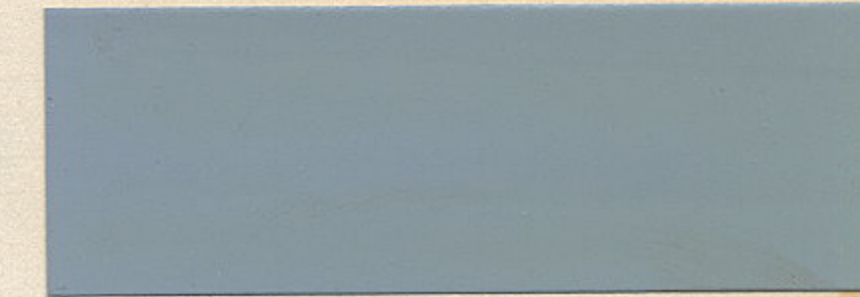
Comb. 235



181-24167 Saddle Bronze Metallic

93-55076 Wedgewood Blue
Supplied In DULUX Only
No Mixing Formula Available

Comb. 275
{ Lower Body
} Comb. 625



93-55076 Wedgewood Blue

93-55078 Polar Gray
Supplied In DULUX Only
No Mixing Formula Available

Comb. 115



93-55078 Polar Gray

93-55079 Horizon Blue
Supplied In DULUX Only
No Mixing Formula Available

Comb. 130



93-55079 Horizon Blue

93-55212 Sportsman Beige
Supplied In DULUX Only
No Mixing Formula Available

Comb. 260
{ Lower Body
} Comb. 605



93-55212 Sportsman Beige

NOTE—Formulas in this bulletin are shown by volume (fluid ounces) and approximate 1 quart, or 32 ounces.

OVER—→

1946-1947 and 1948 Kaiser-Frazer Colors

1946-1947 KAISER-FRAZER

| DUCO | COLOR | COMB. NO. |
|-------------|-------------------------|-------------------------|
| 246-54722 | Speedwing Gray..... | 302, 313, 702, 752 |
| 246-54723 | Crystal Green..... | 305, 705, 755 |
| 246-54724 | Turf Green..... | 304, 704, 754 |
| 246-54725 | Airway Blue..... | 303, 703, 753 |
| 246-54727-M | Buckeye Maroon..... | 307, 707, 757 |
| 246-54732 | Lambswool Cream..... | 309, 316, 317, 709, 759 |

1947 FRAZER MANHATTAN

| DUCO | COLOR | COMB. NO. |
|-------------|-----------------------------|--------------|
| 246-32390 | Doeskin..... | 367, 366 (L) |
| 202-32410 | Hickory Brown Metallic..... | 366 (U) |
| 202-32420 | Gunmetal Metallic..... | 363, 364 |
| 246-54722 | Speedwing Gray..... | 369 (L) |
| 246-54724 | Turf Green..... | 361 (U) |
| 246-54725 | Airway Blue..... | 369 (U) |
| 246-54727-M | Buckeye Maroon..... | 362 |
| 246-54846 | Teal Blue..... | 365 |
| 246-70524 | Linden Green..... | 361 (L) |

1948 KAISER-FRAZER

| DUCO | COLOR | COMB. NO. |
|-------------|--|---------------------------------|
| 246-32390 | Doeskin 181, 184, 501 (L), 502 (L), 521 (L) | |
| 202-32410 | Hickory Brown Metallic.. | 271, 501 (U) |
| 202-34610 | Academy Blue Metallic..... | 211 |
| 246-54722 | Speedwing Gray..... | 191, 192, 532 (L) |
| 246-54723 | Crystal Green..... | 131 |
| 246-54724 | Turf Green..... | 121, 122, 511 (U) |
| 246-54725 | Airway Blue..... | 111, 532 (U) |
| 246-54727-M | Buckeye Maroon.. | 151, 521 (U), 591 (U) |
| 246-54732 | Lambswool Cream..... | 141 |
| 246-54846 | Teal Blue..... | 171 |
| 246-55077 | Clay Pipe Gray.. | 231, 232, 233, 542 (L), 591 (L) |
| 246-55081 | Coral Sand..... | 251 |
| 246-55123 | Green Spray..... | 343, 561 (L) |

| DUCO | COLOR | COMB. NO. |
|-------------|---------------------------------------|--------------|
| 246-70524 | Linden Green..... | 221, 511 (L) |
| 202-81206-G | Green Spray Metallic..... | 561 (U) |
| 202-81288 | Yale Blue Metallic..... | 332 |
| 246-81289-M | Dubonnet..... | 302 |
| 202-81348 | Hickory Brown Metallic. | 272, 502 (U) |
| 202-81349 | Gunmetal Metallic..... | 162, 542 (U) |
| *181-22368 | Wedgewood Blue Dark Metallic | 451, 551 (U) |
| *181-22393 | Sportsman Beige Metallic | 312, 581 (U) |
| *181-22395 | Caribbean Coral Metallic | 322 |
| *181-22396 | Turf Green Metallic..... | 291 |
| *181-24094 | Horizon Blue Metallic..... | 571 (U) |
| *181-24167 | Saddle Bronze Metallic..... | 241 |
| *93-55076 | Wedgewood Blue..... | 201, 551 (L) |
| *93-55079 | Horizon Blue..... | 261, 571 (L) |
| *93-55212 | Sportsman Beige..... | 281, 581 (L) |

*DULUX only.

The above Kaiser-Frazer colors are available to Refinishers at DUCO-DULUX Distributing Points.



BETTER THINGS *for* BETTER LIVING ... THROUGH CHEMISTRY