

'78 CHEVY VANS

SPORTVANS · CARAVANS · NOMADS



CHEVY TRUCKS

BUILT TO STAY TOUGH.

1978 CHEVY VAN

1978 CHEVY VAN ADDS UP TO A GREAT VALUE. BIG PAYLOAD CAPACITY. LONG LOAD LENGTH. DOORS THAT OPEN HIGH AND WIDE. EASY MANEUVERABILITY. SMOOTH, QUIET RIDE. WIDE RANGE OF MODELS. PLUS A WHOLE LOT THAT'S NEW.



New front end styling for '78.

This year's Chevy Van sports a new grille similar to the rest of the Chevy family of trucks. Additionally, rectangular headlamps are now available as part of the chromed grille option.

Comfortable working environment.

Low-back front driver bucket seat with embossed all-vinyl upholstery is standard. Passenger seat is available. High-back front bucket seats in all-vinyl trim are also available. Bucket seats are full foam cushioned and generously wide for lateral support. Accelerator pedal is set well away from the engine housing for easy accessibility, and passenger foot room is plentiful.

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Available Beauville custom vinyl and custom cloth seat trim and door panels are new for 1978.

Long inside for good load capacity.

You get nearly 12 feet of clear load space between the rear doors and the back of the engine on a 125" wheelbase Chevy Van. Maximum load length is nearly 14 feet. Yet overall length is only 202¼". An insulated engine housing cover, plus a neoprene housing-to-floor seal, helps block out engine sound and heat.

Rear doors open high and wide.

They can be swung all the way open so you can back right up against loading docks. Door opening measures over 4 feet high and 4½ feet wide for easy loading.



Many vehicles in this catalog are shown with available factory-installed options, dealer accessories and specialized equipment from various independent suppliers.



New instrument panel.

Redesigned for 1978, the instrument panel puts instruments and controls within easy view and reach of driver. Also featured is a stylish, new instrument panel extension that fits over the engine cover and incorporates a parcel tray, beverage holders, ashtray, storage compartment and available cigar lighter. (Beauville instrument panel shown above.)



42.1-ft. turning circle.

The 110"-wheelbase Chevy Van has a 42.1-ft. turning diameter, a definite benefit in city delivery. Our 125"-wheelbase model needs 46.8 ft., curb to curb.

Sliding side door.

Only 4 1/4 inches of clearance are required for our easy-to-open side door so you can pull up right next to loading docks and doors. Door opening is 49.2 inches high and 44.2 inches wide. There's a push button for inside locking.

Two wheelbases. Up to 296 cu. ft. of load space.

To help match our van to your load, Chevy offers three series. Six basic models in all. Choose between wheelbases of 110 and 125 inches. Lightweight unitized body construction affords payload capacities from 2,325 lbs. to 4,160 lbs. Maximum load space is 296 cu. ft. on the 125" wheelbase.



AVAILABLE EQUIPMENT.

Swivel reclining high-back front bucket seats (Beauville and Nomad) • New Delco AM/FM stereo radio • New Delco AM/FM stereo radio with tape deck • Delco AM or AM/FM push-button radio • New electric clock • New anti-theft alarm system • All Weather air conditioning (front only or front and rear) • Roof vent • Swing-out window in sliding side door • Intermittent windshield wipers • Rear heater • Auxiliary passenger seat • Exterior rearview mirrors • Automatic transmission • Heavy-duty Delco Freedom battery (permanently sealed) • 42- or 61-amp Delcocon generator • Heavy-duty front or rear springs • Power steering • Front stabilizer bar • Heavy-duty front and rear shock absorbers

• Chromed front and rear bumpers • Painted rear step bumper • Wheel covers and Rally wheels • Radial white-wall and white lettered tires • Upper or lower body side moldings • Special or Deluxe

two-tone paint • Custom steering wheel • Soft-Ray tinted glass (windshield only or all windows) • Comfortilt steering wheel • Temperature, oil, voltmeter gages • Speed and cruise control.



Rear air conditioning.

A rear overhead recirculating-air cooling unit with separate fan switch is avail-

able in addition to All Weather air conditioning unit up front.

Window combination.

To meet your visibility and display area needs, here are some available combinations:



• Window in sliding door.



• Windows right side only.



• Windows all around.



• Rear windows.



SPORTVAN. FIRST-CLASS TRAVEL FOR UP TO 12.

Chevy Sportvans come in a broad range of sizes, styles and capacities. One to fit practically every family and business application. Choose 110"- or 125"-wheelbase models with GVW ratings up to 6,600 lbs., plus a 125"-wheelbase model rated to 8,150 lbs. GVW. Seating available for up to 12 people depending on available equipment selected. What's more, you can tailor your Sportvan to your individual wants by selecting from a long list of available options including AM/FM stereo radio with tape deck, cruise control, All Weather air conditioning and Comfortilt steering wheel. (See options, page 4.)



Luxurious Beauville interior.

High-back reclining swivel front bucket seats with your choice of woven cloth or all-vinyl upholstery are available in the Beauville Sportvan. Full-length color-keyed carpeting is included with this available interior option.



Quick-release seats.

Sportvan converts from people- to cargo-carrying in minutes. Both standard and available bench seats are

secured to the floor by cam-type front latches and hooked rear retainers that fit onto anchor pins. When the latches are released, as

shown, the seat can be slid off the rear anchors, then lifted and removed. Simply reverse procedure to re-install.



110" or 125"-wheelbase Series G20 models have available seating for up to 8. The 125"-wheelbase Series G30 models have available seating for up to 12.



NOMAD. 5-PASSENGER COMFORT. SPACIOUS CARGO AREA IN REAR.

A luxurious Beauville interior affords five-passenger comfort in this modified Series 20 125"-wheelbase van. High-back bucket seats up front, removable bench-type seat behind. Cut-pile carpeting in the seating area, simulated woodtone accents on the instrument panel. Swing-out windows in the sliding side door and opposite panel. And all kinds of room in the back for hauling things like motorcycles, bicycles or a snowmobile.



Comfort plus. Beauville luxury up front. Spacious cargo room in back. Fully reclining, high-back swivel bucket seats are an available option.



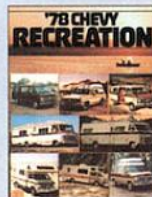
CARAVAN. READY FOR WHATEVER YOU WANT TO MAKE IT.



Caravan interior moves you to express yourself. It's partially finished so you can adapt it to your own personal taste. Special equipment was installed on this van by the owner.

Caravan encourages customizing. Standard features include reclining swivel bucket seats and a partially finished interior that makes an ideal under-surface for custom work. Roof, rear compartment doors and sidewalls are plywood-paneled and insulated. The entire floor is covered with a heavy, insulated black rubber mat. Some available options include a 14" square translucent roof vent and a Delco stereo radio. (See options, page 4.)

For more Chevy recreational information, see this catalog.



HERE'S WHAT GOES INTO A TOUGH CHEVY VAN.

Body strength where it's needed.

Chevy Van's floor panels are welded to heavy-gauge steel side rails, cross sills and outriggers. Main underbody components are also heavy-gauge steel, while components such as door step panels, front rocker panels and wheelhouseings are made of galvanized steel. Sealers provide tight, long-lasting joints and one-

piece outer panels minimize exterior joints where rust might collect.

Extended hood makes possible 27 easy service checks.

In all, 27 separate items can be checked quickly, simply by raising the hood. Oil check and fill, battery, radiator, water pump and major engine components are readily accessible. The hood opening, itself, is wide

and deep. The entire engine can be taken out through the front, after removal of the grille and other parts.

Computer-matched brake systems.

Front disc brakes and finned drum rear brakes are computer-matched to the GVWR of the truck you order. Lining areas, size and capacity of power assists, wheel cylinder size—all are preselected at the factory.

Also, a wear sensor sounds an audible signal when the front disc brake pads need replacing.

Protected steering linkage.

Boot seals on the outer ends of steering linkage tie rod help fend off road grit. Grease fittings are also provided.



Electrocoating process helps protect against corrosion.

Every Chevy Van body is thoroughly cleaned in a 7-stage zinc-phosphate wash, then submerged in a primer paint emulsion which is electrically charged to draw primer into seams and enclosed areas. Sealers in critical joints and underbody protective coating in various areas also help to fight corrosion.

Aluminum-coated muffler.

Mufflers and tail pipes are aluminum coated. Exhaust system mountings adjust to heat expansion in the pipes.

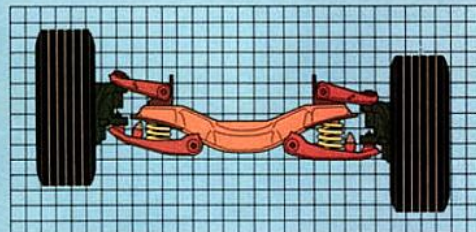
Wide front and rear tread.

Tread dimensions of approximately 68 1/2" (front) and 67"

(rear), depending on model, help provide a stable load platform.

Concealed side steps.

Protected from rain, slush and dirt by the front doors and the sliding side door, they feature slip-resistant strips for a good foothold.



Massive Girder Beam front suspension.

A rigid steel beam is the major component. Attached at each end of this girder beam are two contoured steel control arms. Each pair flexes freely up and down, allowing the front wheels to take on bumps and ruts independently to help smooth the ride.

Leaf-type rear springs.

Empty or loaded, Chevy Van delivers a smooth, balanced ride with two-stage rear leaf springs that stiffen as load weight increases.

A word about engines.

The Chevrolet Trucks in this catalog are equipped with GM-built engines produced by various divisions. Please refer to the engine chart included in this catalog or available from your dealer for complete details about engine sources and availability.

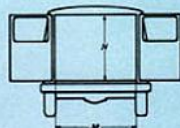
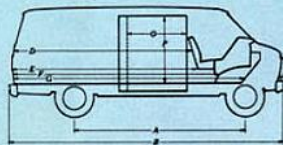
Three high torque V-8s.

All V-8 engines feature High Energy Ignition, short-stroke valve-in-head design and downdraft carburetor. 305-2. Available on Series 10 vans (except 125"-wheelbase G10 Sportvans and in California), the 305-2 barrel comes with a cast iron cylinder case and forged steel connecting rods. 400-4. The 400-4 barrel V-8 is available on Series 20-30 vans. Comes with nodular iron crankshaft and 4-barrel downdraft carburetor.

Two dependable Sixes.

The 250 Six is standard for all Series 10 vans and on Series 20 and 30 Chevy Vans sold in California. The 292 Six is standard on all other Series 20 and 30 Chevy Vans and Sportvans (except in California). Both engines feature High Energy Ignition system, seven main bearings, cast iron cylinder head with induction hardened exhaust valve seats, and timing tabs with electronic timing sensor provisions.

All Chevrolet light-duty gasoline engines may be converted to use LP gas when permissible under State and Federal laws.



Dimensions

	CHEVY VAN 110 G10/G20/G30	CHEVY VAN 125 G10/G20/G30
A WHEELBASE	110.0	125.0
B OVERALL LENGTH	178.2	202.2
C OVERALL WIDTH	79.5	79.5
D BACK OF SEAT TO REAR DOORS AT BELT	95.3	118.2
E BACK OF SEAT TO REAR DOORS AT FLOOR	102.5	126.5
F BACK OF ENGINE HOUSING TO REAR DOORS AT FLOOR	118.0	142.0
G MAXIMUM CARGO LENGTH AT FLOOR	150.6	174.7
H DISTANCE BETWEEN WHEELHOUSINGS	53.5	53.5
J MAXIMUM INSIDE WIDTH AT FLOOR	69.0	69.0
K MAXIMUM INSIDE WIDTH AT BELT	71.9	71.9
L MAXIMUM INSIDE HEIGHT	53.7	53.8
M REAR DOOR OPENING WIDTH	54.4	54.4
N REAR DOOR OPENING HEIGHT	48.8	48.8
O SIDE DOOR OPENING WIDTH	44.2	44.2
P SIDE DOOR OPENING HEIGHT	49.2	49.2

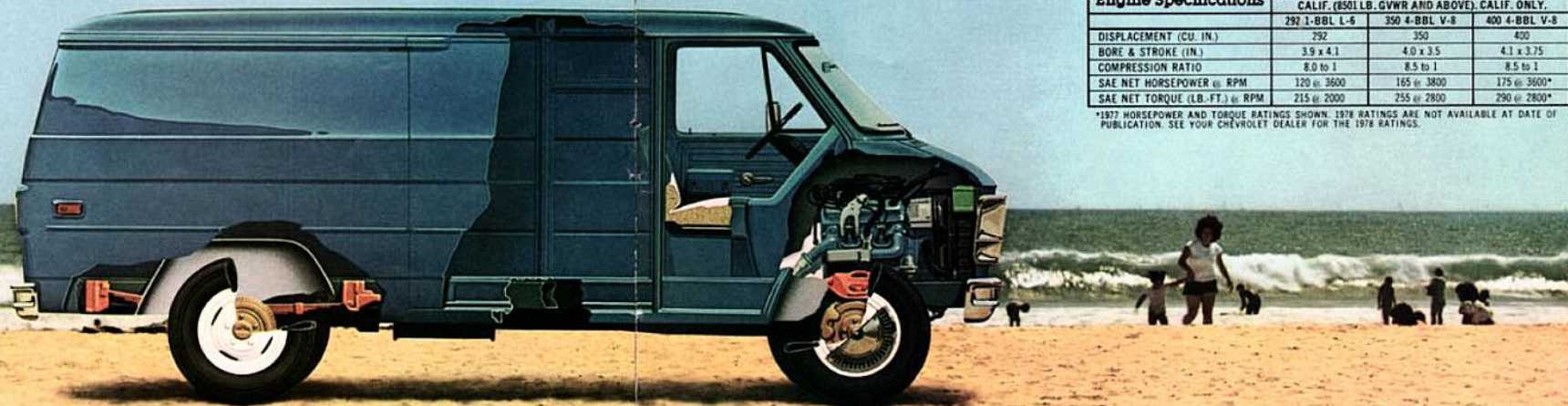
CHEVY VAN 110
G10/G20/G30

CHEVY VAN 125
G10/G20/G30

Engine Specifications	ENGINES WITH LIGHT-DUTY EMISSIONS (6000-LB. GVW AND BELOW) EXCEPT CALIF.			ENGINES WITH CALIF. EMISSIONS (6001-LB. TO 8500-LB. GVWR)		
	250 1-BBL L-6	305 2-BBL V-8	350 4-BBL V-8	250 1-BBL L-6	350 4-BBL V-8	400 4-BBL V-8
DISPLACEMENT (CU. IN.)	250	305	350	250	350	400
BORE & STROKE (IN.)	3.9 x 3.5	3.74 x 3.48	4.0 x 3.5	3.9 x 3.5	4.0 x 3.5	4.1 x 3.75
COMPRESSION RATIO	8.3 to 1	8.5 to 1	8.5 to 1	8.3 to 1	8.5 to 1	8.5 to 1
SAE NET HORSEPOWER @ RPM	115 @ 3800	145 @ 3800	165 @ 3800	105 @ 3800	165 @ 3800	175 @ 3600
SAE NET TORQUE (LB.-FT.) @ RPM	195 @ 1800	245 @ 2400	260 @ 2400	190 @ 1600	255 @ 2800	290 @ 2800

Engine Specifications	WITH HD EMISSIONS (6001 LB. GVWR AND ABOVE) EXCEPT CALIF. (8501 LB. GVWR AND ABOVE), CALIF. ONLY.		
	292 1-BBL L-6	350 4-BBL V-8	400 4-BBL V-8
DISPLACEMENT (CU. IN.)	292	350	400
BORE & STROKE (IN.)	3.9 x 4.1	4.0 x 3.5	4.1 x 3.75
COMPRESSION RATIO	8.0 to 1	8.5 to 1	8.5 to 1
SAE NET HORSEPOWER @ RPM	120 @ 3600	165 @ 3800	175 @ 3600*
SAE NET TORQUE (LB.-FT.) @ RPM	215 @ 2000	255 @ 2800	290 @ 2800*

*1977 HORSEPOWER AND TORQUE RATINGS SHOWN. 1978 RATINGS ARE NOT AVAILABLE AT DATE OF PUBLICATION. SEE YOUR CHEVROLET DEALER FOR THE 1978 RATINGS.



CHEVY VANS FOR SPECIAL VOCATIONAL APPLICATIONS.

EQUIPMENT PACKAGES AVAILABLE ON SPECIAL ORDER.



General service.

Typical factory-installed package includes: bin with open back, utility cabinet with shelves and dividers, bin with shelf, adjustable shelf unit, drawer units, utility cabinet and security screen.



Electric and gas appliance service.

Package includes: stool, bins with open back, workbench, 9-drawer unit, adjustable shelf rack, cabinet with adjustable shelf, medium drawer units, bins with door and shelf, catalog file, welded shelf rack and security screen.



Plumbing, heating, air conditioning service.

This includes: catalog file, utility cabinets with shelves and dividers, utility cabinet with shelves and drawers, welded shelf unit bin with open back, medium drawer units, adjustable shelf unit, 9-drawer unit and security screen.



Chevy Vans provide a solid foundation for a wide range of specialized vocational equipment.

Hi-Cube Vans. Two wheelbases. GVWRs from 7,400 to 10,000 lbs.

Chevy Hi-Cube Vans feature the Chevy Van chassis plus a higher, wider van-type rear body. Built on wheelbases of 125" and 146", Chevy Hi-Cube Vans offer a selection of bodies with load space ranging from 384 cu. ft. to 570 cu. ft. And a long list of available equipment lets you tailor these Hi-Cubes to your specific needs. The standard engine for 125" wheelbase models is the 292 Six (except in California), while the 350-4 V-8 is required on 146" wheelbase models and 125" wheelbase models sold in California. Rear axle capacity: 5,700, 6,200 or 7,500 lbs., depending on model and/or GVWR.

7,400- to 8,900-lb. GVWR vans with steel body.

10' body length, 82.5" or 95" width, 125" wheelbase. Standard height is 6'; 6'4" is available. 82.5"-wide body comes with single rear wheels at 7,400, 7,900 and 8,400 lbs. GVWR. 95"-wide body comes with dual rear wheels at 8,900-lb. GVWR.

8,900-lb. GVWR vans with aluminum body.

10' body length, 96" width, 125" wheelbase. Standard height is 6' with 6'4" available. Dual rear wheels are standard.

8,900- or 10,000-lb. GVWR vans with steel or aluminum body.

12' body length and 95" width (steel) or 96" width (aluminum) on a 146" wheelbase. Standard height is 6'. Dual rear wheels are standard.

CHOICE OF AVAILABLE FACTORY-INSTALLED OPTIONS.

Overhead rear door.

Rolls up easily. 66" wide on 10' long, 82.5"-wide steel body; 78" wide on 10' and 12' long, 95"-wide steel bodies; 85" wide on 10' and 12' aluminum bodies.

Sliding partition.

Between driver's seat and load compartment.

Wide rear doors.

Handle wide loads. 60" wide available on all bodies. 74" wide on 10' long, 82.5"-wide steel body.

Plus...

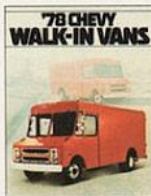
- Body height addition to 76" inside
- Inside-mounted spare wheel carrier—LH or RH
- Special interior and/or exterior trim
- Other options are available on special order. Ask your Chevy dealer.



Chevy 125"- and 146"-wheelbase Commercial Cutaway Vans.

The 125"-wheelbase model has a GVW range of 7,400 to 8,400 lbs. with single rear wheels (not available in California) and 8,900 lbs. with dual rear wheels. The 146"-wheelbase model has dual rear wheels standard; GVW ratings are 8,900 lbs. and 10,000 lbs. The Commercial Cutaway Van features the 292 Six as standard engine on the 125"-wheelbase model and the 350-4 V-8 as standard on the 146"-wheelbase model. Also standard on the 146"-wheelbase model is a 4,000-watt Delco Freedom battery, a 61-amp Delcotron generator and a front stabilizer bar.

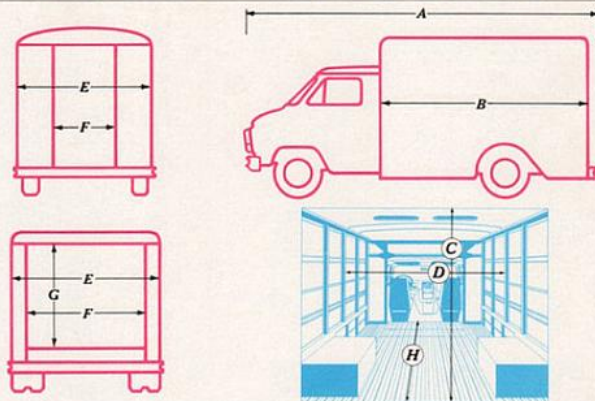
For vans with even more cargo capacity, check this catalog.



A WORD ABOUT THE COMPONENTS AND OPTIONAL EQUIPMENT IN THESE CHEVROLETS:

The Chevrolets described in this brochure incorporate thousands of different components produced by various divisions of General Motors and by various suppliers to Chevrolet. From time to

time during the manufacturing process it may be necessary in order to meet public demand for particular vehicles or equipment, or to meet federally mandated emissions, safety and fuel economy requirements, or for other reasons, to produce Chevrolet products with different components or differently sourced components than initially scheduled. All such components have been approved for use in Chevrolet products by Chevrolet Motor Division and will provide the quality performance associated with the Chevrolet name. □ With respect to factory-installed extra cost optional equipment, make certain you specify the type of equipment you desire on your vehicle when ordering it from your dealer. Before taking delivery of the vehicle, we suggest you verify that it includes the optional equipment that you ordered or if there are changes, they are acceptable to you.



Dimensions	125" WHEELBASE		146" WHEELBASE		
	STEEL		ALUMINUM	STEEL	ALUMINUM
	SINGLE REAR	DUAL REAR			
A OVERALL LENGTH	207.3"	207.3"	210.3"	231.3"	234.3"
B BODY LENGTH	10'	10'	10'	12'	12'
C BODY HEIGHT, INSIDE	72", 76"	72", 76"	72", 76"	72", 76"	72", 76"
D BODY WIDTH, INSIDE	77.5"	90.2"	90.2"	90.2"	90.2"
E BODY WIDTH, OUTSIDE	82.5"	95.2"	95.7"	95.2"	95.7"
F REAR DOOR OPENING WIDTH	38" to 74"	38" to 78"	38" to 85"	38" to 78"	38" to 85"
G REAR DOOR OPENING HEIGHT	65.4", 69.4"	65.4", 69.4"	65.6", 69.6"	65.4", 69.6"	65.6", 69.6"
H BODY LENGTH, INSIDE	120.7"	120.7"	122.3"	144.7"	146.3"



SPECIFICATIONS

	CHEVY VAN/SPORTVAN			G30-RV CUTAWAY VAN		G30 COMMERCIAL C. VAN		G30 HI-CUBE VAN			
	G10	G20	G30	125" WB	146" WB	125" WB	146" WB	125" WB (10')	146" WB (12')		
								STEEL (E34)	STEEL (E31)	STEEL (E38)	
								ALUM. (E36)	ALUM. (E39)		
GVW RANGE (LB.)	CHEVY VAN	4900-6000	6400-6600	6400-8400	8400-8900	10,500	7400-8900	8900-10,000	7400-8400	8900	8900-10,000
	SPORTVAN	5600-6000	6400-6600	6600-8150							
ENGINE	STD.	250-1	292-1	292-1	350-4	350-4	292-1*	350-4	292-1*	350-4	350-4
	AVAIL.	305-2**	350-4	350-4	400-4	400-4	350-4	400-4	350-4	400-4	400-4
		350-4	400-4	400-4	—	—	400-4	—	400-4	—	—
CLUTCH DIA. (IN.)	STD.	11**			—		11**	12	11**	12	12
INDEPENDENT FRONT SUSPENSION	TYPE/SPRING	COIL SPRINGS			COIL SPRINGS		COIL SPRINGS		COIL SPRINGS		
	CAPACITY (LB.)	3400	3400	3900	3900		3900		3900		
	STD. SPRING CAPACITY (LB.) EA.	1310(A)	1700	1700	1950		1700	1950	1700	1700	1950
	AVAIL. SPRING CAPACITY (LB.) EA.	1700	—	1950	—		1950	—	1950	—	—
	STD. SHOCK ABSORBERS	25MM DIA.			25MM DIA.	35MM DIA.	25MM DIA.	35MM DIA.	25MM DIA.	25MM DIA.	35MM DIA.
	STABILIZER BAR	AVAILABLE			1.06" DIA.		AVAILABLE.	1.06" DIA.	AVAILABLE.	1.06" DIA.	
REAR SUSPENSION	AXLE TYPE	SEMI-FLOATING		FULL FLTG.		FULL FLOATING		FULL FLOATING		FULL FLOATING	
	AXLE CAPACITY (LB.)	3500	3500	5700	5700	7500	5700	6200	5700	6200	6200
	STD. RATIO	3.08	3.40	4.09	4.09	4.56	4.56	4.10	4.56	4.10	4.10
	AVAIL. RATIOS	2.73	2.76	3.21	3.75	4.10	3.75	4.10	3.75	4.10	4.10
		3.08	3.07	3.75	4.09	4.56	4.09	4.56	4.09	4.56	4.56
		3.42	3.40	4.09	4.10	—	4.10	—	4.10	—	—
		3.73	3.73	4.56	4.56	—	4.56	—	4.56	—	—
		—	4.11	—	—	—	—	—	—	—	—
		2.76	} W/G80	—	—	—	—	—	—	—	—
		3.07		—	—	—	—	—	—	—	—
	3.40	—		—	—	—	—	—	—	—	
	SPRING TYPE	TWO STAGE		TWO STAGE		TWO STAGE		TWO STAGE			
	STD. SPRING CAPACITY (LB.) EA.	1200(A)	2100	2100	3000	3600	2100	3600	2100	3000	3600
	AVAIL. SPRING CAPACITY (LB.) EA.	1700	—	3000	—	—	3000	—	3000	—	—
	STD. SHOCK ABSORBERS	25MM DIA.		25MM DIA.	35MM DIA.	25MM DIA.	35MM DIA.	25MM DIA.	25MM DIA.	35MM DIA.	
BRAKES	DISC/DRUM	MANUAL (B)	VAC. POWER	VAC. POWER	VAC. POWER	HYD. POWER	VAC. POWER	HYD. POWER	VAC. POWER	HYD. POWER	HYD. POWER
		—	—	—	—	—	—	—	—	—	—
ELECTRICAL	BATTERY (WATTS)	2500	3200	3200	3200	4000	2500	4000	2500	2500	4000
	GENERATOR (AMP)	—	37	—	—	61	42	61	42	61	61
FUEL TANK (GAL.) NOM. CAPACITY	STD.	—	21	—	—	33	—	21	—	21	—
	AVAIL.	—	33†	—	—	—	—	33	—	33	—
STEERING	STD.	MANUAL			POWER		MANUAL		MANUAL		
	AVAIL.	POWER			—		POWER		POWER		
TRANSMISSION	STD.	3-SPD.			AUTOMATIC		3-SPD.		3-SPD.		
	AVAIL.	AUTOMATIC			—		AUTOMATIC		AUTOMATIC		
TIRE SIZE CHEVY VAN	110"-125" WB	F78-15B	J78-15B	8.00-16.5C	—	—	8.75-16.5D	—	—	—	—
	SPORTVAN	110"-125" WB	G78-15B	J78-15B	8.00-16.5C	8.75-16.5E	—	—	8.75-16.5D	8.00-16.5C	—
	146" WB	—	—	—	—	8.00-16.5C	—	8.00-16.5C	—	—	8.00-16.5C

Larger size tubeless and tube-type tire available

*NOT AVAILABLE IN CALIFORNIA. †AVAILABLE WITH 125" WB ONLY. ‡250-1 STANDARD IN CALIF. ONLY. (A) G10 SPORTVAN 1700 LB. EA. (B) VAC. POWER BRAKES STD. G10 SPORTVAN. **12" CLUTCH INCLUDED WITH 350 4, 400 4 V 8 ENGINE.

STANDARD COLORS



* (Hi-Cube and Cutaway Vans only.)

All illustrations and specifications contained in this literature are based on the latest product information available at the time of publication approval. The right is reserved to make changes at any time in prices, colors, materials, equipment, specifications and models, and also to discontinue models. Chevrolet Motor Division of General Motors Corporation, Detroit, Michigan 48202. Litho in U.S.A.

