

THE BMW X6. LIMITLESS. POWERFUL. AGILE.

THE MODEL SHOWN.

04 BMW X6 xDRIVE50i WITH PURE EXTRAVAGANCE DESIGN PACKAGE:

BMW TwinPower Turbo V8 petrol engine, 450hp (330kW), 20" light alloy V-spoke style 597 with mixed tyres, exterior in Sparkling Storm Xirallic paint, Adaptive LED headlights, Ivory White / Black Bicolour Exclusive Nappa leather upholstery with Grey contrast stitching, American Oak, High-gloss interior trim.

This model is unavailable for the UK market. However M Sport and M50d models available.



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In touch with your world.

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Innovative systems for more driving pleasure.

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Technology at the highest level.

INDIVIDUALITY AND CHOICE.

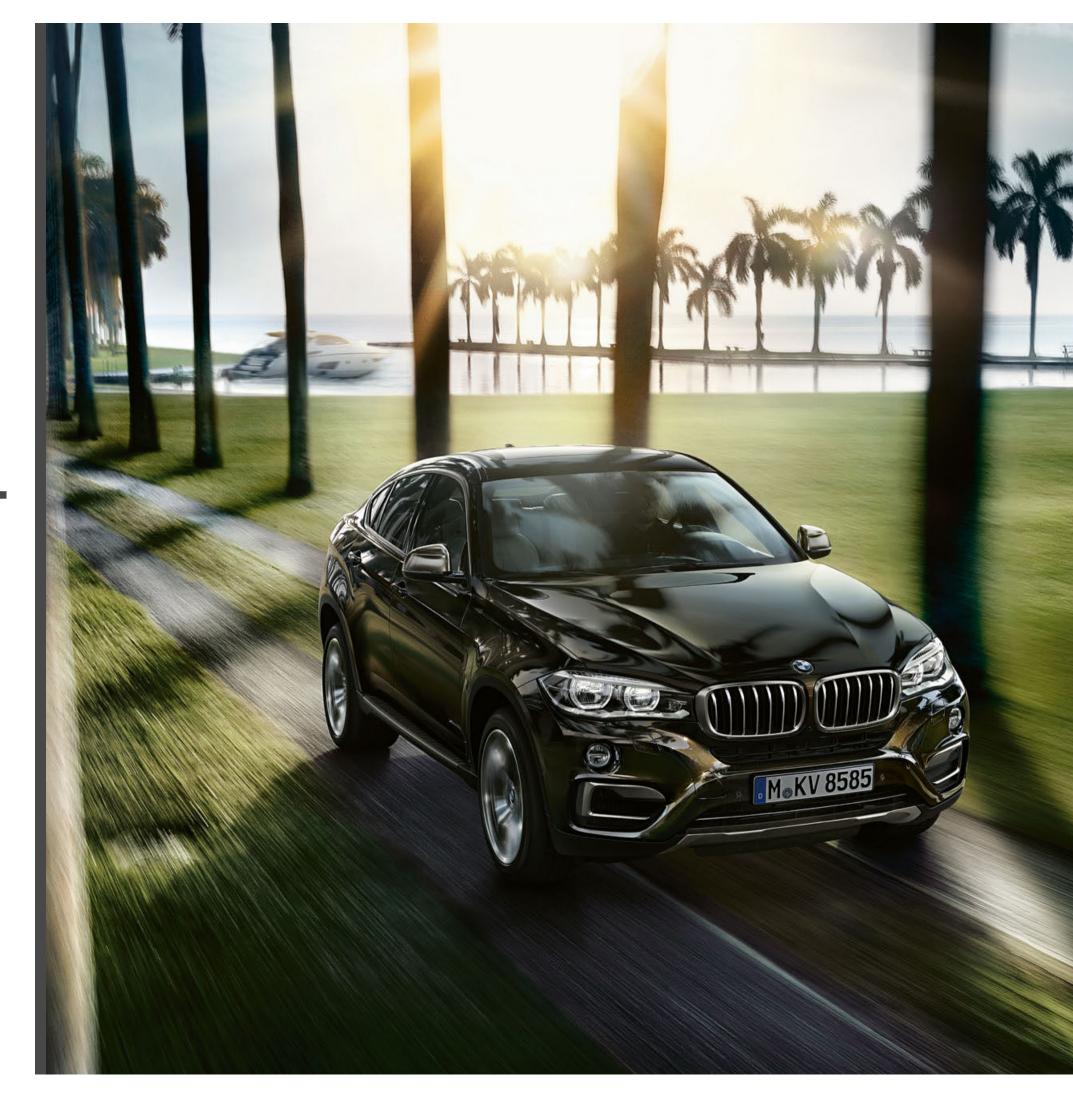
- **28 EQUIPMENT:** M Sport and M50d, BMW Individual, Equipment highlights, Genuine BMW Acessories.
- **40 COLOURS:** Exterior and interior colours.
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- **44** BMW Experience.

The imagery in this brochure features petrol engine variants (xDrive50i) of the BMW X6 which ceased production at the end of May 2018. For further information please contact your local BMW Retailer.

BREAKS

ALL RULES AND CONVENTIONS AND HEARTS.

A way of life: the BMW X6. The striking Sports Activity Coupé from BMW confidently rules the road and is destined to stand out everywhere it goes. Its unique concept – a blend of the very best of an athletic coupé coupled with the powerful dynamism of a BMW – breaks all existing conventions, instantly propelling this exceptional vehicle to its rightful position as the king of the road.





EXCEPTIONAL BY NATURE.



The mark of a true athlete: The rear of the BMW X6 makes no secret of its powerful X pedigree. Horizontal contours highlight its broad stance, making the quintessential L-shaped rear lights with LED technology appear even more tantalising.



BEND THE LAWS OF PHYSICS.

At the heart of the action: Thanks to its superior handling and dynamic driving characteristics, in the BMW X6 you'll always be on top in traffic. The powerful six-cylinder diesel engine with BMW TwinPower Turbo technology and eight-speed Steptronic sport automatic transmission means that the BMW X6 xDrive30d accelerates from 0 to 62mph in 6.7 seconds and exhibits a torque of 560Nm.

The BMW S 1000 R is just as dynamic when it commands its space on the road: With 165hp (121kW) and a maximum torque of 114Nm at 9,250rpm, this roadster is poised to meet any challenge. The uncompromising design and highly advanced technology also ensure that the BMW S 1000 R is always in the lead.





MARK THE SPOT WITH AN X.

Your seat awaits you: The interior of the BMW X6 was designed with the driver in mind. Thanks to the vehicle's elevated seating position, you are guaranteed a superior overview of your surrounds. Expertly crafted materials create an exclusive interior atmosphere, while the elegant contours that sweep from the cockpit to the rear express the coupé-style personality of the BMW X6.



Wherever life may take you, the BMW X6 will bring you to your destination. The design is extravagant and the driving dynamics are thrilling to the extreme. What makes it different is what makes it so irresistible. Discover it for yourself: the BMW X6.



TO A TEE.











INNOVATION AND TECHNOLOGY.

BMW EFFICIENT DYNAMICS: Making light work of lower fuel consumption.

BMW CONNECTED DRIVE: In touch with your world.

SUSPENSION: Innovative systems for more driving pleasure.

SAFETY: Technology at the highest level.





www.bmw.co.uk/efficientdynamics

MORE POWER FROM LESS FUEL.

More power from 3 to 12 cylinders. Consume less, experience more – the BMW TwinPower Turbo engines offer the greatest possible dynamic performance with the greatest possible efficiency thanks to the newest injection systems, variable output control and sophisticated turbocharger technology. Whether diesel or petrol, and no matter how many cylinders, the engines from the BMW EfficientDynamics engine family allow markedly more agile power delivery and outstanding responsiveness even at low rpms, while being fuel-efficient and low in emissions.

MORE DRIVING PLEASURE, LESS EMISSIONS.

Approximately 33% less CO₂ emissions since 2000: BMW EfficientDynamics is a technology package that includes not only the engine and drivetrain, but rather the whole vehicle concept, including intelligent energy management. Provided as standard in every BMW, a variety of innovative technologies contribute to continuously improving efficiency. Via engine efficiency measures, electrification, lightweight construction methods and optimised aerodynamics, BMW has managed to reduce the CO₂ emissions of its fleet by 33%.

MORE SPEED, LESS WEIGHT.

Lower weight with intelligent lightweight construction. Special consideration for every last detail – intelligent lightweight construction means that the optimal material is found and implemented for each part of the vehicle. With extremely light high-tech materials such as aluminium and carbon fibre, BMW EfficientLightweight is pursuing the goal of minimising vehicle weight. That leads to even more dynamic performance, increased stability and heightened vehicle safety and comfort.

MORE ENERGY, LESS PETROL.

100% driving pleasure with 0% local emissions: BMW eDrive technology makes it possible. Energy for electric driving is supplied by a high-voltage lithium-ion battery and maximised by a host of efficiency measures such as Brake Energy Regeneration. The all-new synchronous electric motor BMW has developed for BMW eDrive provides plentiful torque for acceleration, available all the way to the car's maximum speed, to combine sustainable mobility with outstanding agility and dynamic performance.

The BMW X6.

BMW EFFICIENT LIGHTWEIGHT

BMW intelligent lightweight construction means using the right material for the right parts of the vehicle. The most suitable material is selected for each and every component. This philosophy, also known as BMW EfficientLightweight, is now an essential element of BMW EfficientDynamics and comes as standard in all BMW vehicles.

AUTOMATIC START/STOP FUNCTION

The Automatic Start/Stop function switches off the engine when the vehicle comes to a temporary standstill (e.g. at traffic lights or in a traffic jam) to further reduce overall fuel consumption. When the driver presses down on the clutch (manual transmission) or takes their foot off the brake (Steptronic transmission), the engine automatically starts up again in a fraction of a second.

BRAKE ENERGY REGENERATION

Brake Energy Regeneration uses the energy that is created when the driver eases off the accelerator or brakes. Thus, the alternator is used efficiently, and kinetic energy that until now went unused can now be turned into electric energy to charge the battery. Fuel consumption is reduced and performance increases.

DRIVE PERFORMANCE CONTROL

Drive Performance Control lets the driver choose between the standard COMFORT mode, the ECO PRO Mode, geared towards efficiency, and the SPORT mode, which enables even more dynamic driving. ECO PRO mode adjusts the characteristics of the accelerator and the Steptronic transmission as well as the heating/air conditioning settings to make the drive as fuel-efficient as possible.

BMW Connected Drive.

www.bmw.co.uk/connected

REGISTERS UP TO 360 DEGREES OF THE VEHICLE'S SURROUNDINGS.

Enjoy the greatest convenience and the highest level of safety with BMW ConnectedDrive. For driving, parking and visibility, the BMW ConnectedDrive driver assistance systems are there when you need them, reliably, in every situation. The most cutting-edge systems, such as radar, ultrasound and cameras, dependably register the vehicle's surroundings, forming the basis for intelligent driver assistance systems. Whether activated when desired, or as emergency assistance in the background – the assistance systems from BMW ConnectedDrive make every drive in your BMW safer and more convenient.

CONNECTED FOR OVER 40
YEARS

Focussed on the future – from the very beginning. By the 1970s, BMW had already made headway in connected mobility. Another milestone of the digital future was surpassed in 1999: vehicles with built-in SIM cards. Then came the first online functionality, Google Services and innovative display systems such as the BMW Head-Up Display. Throughout this process, the desires of the customer have always taken centre stage. As the first premium automobile manufacturer, BMW makes it possible to book and pay for services flexibly via the BMW ConnectedDrive Store, in the vehicle or on a computer at home. And with the introduction of BMW Connected and the Open Mobility Cloud, BMW is taking the next steps into the future of mobility.

MORE THAN 20 SERVICES AND APPS

IN THE BMW CONNECTED DRIVE STORE.

The ConnectedDrive Services equipment forms the basis for intelligent BMW ConnectedDrive functions, as well as for the integration of selected smartphone apps. This equipment also provides access to the BMW ConnectedDrive Store, in which services and apps can be ordered and extended easily, any time and anywhere to suit the user's individual requirements – for example with the Concierge Service or Online Entertainment, which turn every drive into a convenient and entertaining experience.

IN TOUCH 24/7 WITH BMW CONNECTED.

What would it be like if you were never late again? What if your BMW already knew your preferred destinations? How would you like reliable navigation, whether you're sitting in your vehicle or not? BMW Connected provides you with the information you want, when and where you want it. BMW Connected is a personal mobility assistant which facilitates your everyday mobility and aids you in reaching your destinations relaxed and on time. With the BMW Connected app, mobility-relevant information such as recommendations for optimal departure times are available at any time via smartphone or smartwatch and can be seamlessly transmitted to the car.

The BMW X6-

Digitally connected for more infotainment and comfort.

TIME-TO-LEAVE NOTIFICATION

BMW Connected will inform users of recommended departure times via smartphone or smart watch to ensure they arrive at their next destination on time. The system calculates recommended departure times based on current vehicle location and real-time traffic data.

CONCIERGE SERVICES

Concierge Services puts the driver through to a BMW Call Centre agent at the touch of a button. The agent can locate a particular restaurant, the closest cash dispenser or an emergency pharmacy and send the address details directly to the car's BMW navigation system.

DRIVING ASSISTANT PLUS

The optional Driving Assistant Plus includes camera-based features Forward Collision Warning, Lane Departure Warning, City Collision Mitigation and Preventive Pedestrian Recognition, along with the radar-based Active Cruise Control with Stop and Go function. Driving Assistant Plus enhances driving safety and comfort when driving on motorways and in town with its range of intelligent driver assistance features.¹

HEAD-UP DISPLAY

The full-colour BMW Head-up Display projects information relevant to the journey directly into the driver's field of vision, thereby allowing them to fully concentrate on driving. The display includes information such as the current speed, navigation directions, Speed Limit Info including no-overtaking indicator, along with telephone and entertainment lists. (Information displayed is dependent on optional equipment specified on vehicle.)

¹ Functionality can be restricted by darkness and fog.

24 I 25 Innovation and technology

Suspension.

Innovative systems for more driving pleasure.



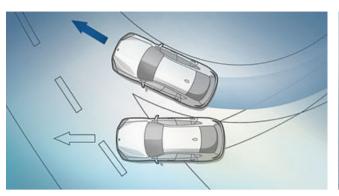
xDrive, the intelligent BMW four-wheel-drive system, adapts outstandingly to even the most challenging road surface conditions, always offering ample traction. With xDrive and Dynamic Stability Control (DSC) as standard, your car remains directionally stable and controllable. xDrive flexibly distributes drive power to the front and rear wheels, performing lightning-fast adjustments to ensure optimum ground contact at all times. This allows xDrive to combine the advantages of a four-wheel-drive - traction, directional stability and safety – with typical BMW agility.

Adaptive Dynamic suspension (optional) allows drivers to optimise the vehicle's full dynamic potential. Encompassing both Dynamic Performance Control and Dynamic Drive, Adaptive Dynamic suspension is guaranteed to deliver driving dynamics that are intrinsically sporty, while maintaining superior driving comfort. Dynamic Performance Control optimises traction, directional stability and agility by distributing drive power to the outer rear wheel when driving through bends.

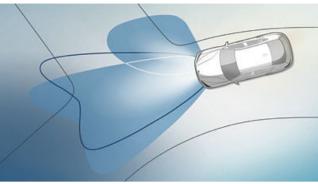
Adaptive M suspension (standard for M Sport models) includes Variable Damper Control and self-levelling air suspension on the rear axle. Its dynamic basic configuration can be changed using the Drive Performance Control button, with Sport and Sport+ modes for an even sportier setting.

Safety.

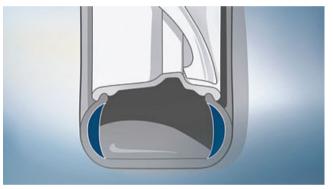
Technology at the highest level.



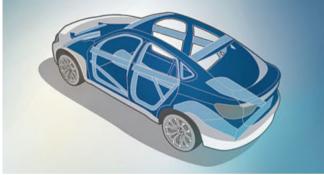
■ Dynamic Stability Control Plus (DSC+) constantly assesses the vehicle's movements and optimises directional stability and traction.



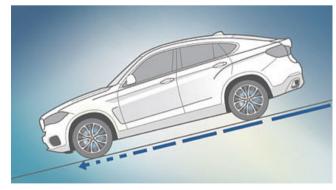
☐ **Adaptive Headlights** with variable light distribution, including cornering lights for optimal illumination of the road ahead and BMW Selective Beam (available with Highbeam Assistant).



■ Tyre pressure monitoring measures the air pressure and temperature via a sensor, and notifies the driver of pressure loss.



■ Passenger cell optimises passive safety in the event of a crash with its specialised system of beams and nodal connections as well as high-strength materials.



■ Hill Descent Control (HDC). When activated, this system ensures that the vehicle can negotiate the steepest downhill runs automatically and safely at just above walking pace, without the driver having to brake.



□ **Dynamic Safety** is a preventive passenger protection system developed by BMW. It triggers precautionary measures in potentially dangerous situations and brakes the vehicle after an accident has occurred. Includes Attentiveness Assistant.

■ Standard equipment □ Optional equipment



INDIVIDUALITY AND CHOICE.

EQUIPMENT: M Sport and M50d, BMW Individual, Equipment highlights, Genuine BMW Accessories.

COLOURS: Exterior and interior colours.

BMW SERVICE: BMW Service, BMW Financial Services and BMW Experience.





M SPORT.

Interior equipment features:

- Adaptive M suspension
- Door sill finishers with M designation
- Headlining, Anthracite
- Interior trim, Aluminium Hexagon
- M leather steering wheel with gearshift paddles
- Remote control, including integrated key, with M designation

 Seat adjustment front, electric with driver memory
- Sport seats, front

Exterior equipment features:

- 20" light alloy Double-spoke style 469 M wheels with run-flat tyresAir Breather with Black, High-gloss finisher
- Exhaust tailpipes single, left and right, Chrome, quadrilateral
- Exterior trim, High-gloss Shadowline
- M aerodynamic bodystyling
- M designation on front side panels, left and right

M Sport Plus package:

- 20" light alloy M Double-spoke style 469 M wheels
- Head-up Display
- Loudspeaker system harman/kardon
- Speed-limit display
- Sun protection glass
- Digital Cockpit

Ask your BMW Retailer for further information



[01] The M leather steering wheel offers great grip and makes driving easier thanks to multi-function buttons and integrated gearshift paddles.



[02] Electronically adjustable Sport seats with memory function and optional Black Alcantara/Dakota leather upholstery offer the driver and front passenger optimum lateral support.











- [03] The BMW X6 in Flamenco Red Xirallic paint with optional 21" light alloy Double-spoke
- [04] As soon as the door is opened, the door sill finishers with M designation hint at the excitement to come behind the wheel.
- [05] 20" light alloy M Double-spoke style 469 M wheels, Jet Black with mixed run-flat tyres.
- [06] Anthracite headlining lends the interior an exclusive atmosphere.
- [07] 20" light alloy M Double-spoke style 469 M wheels, with mixed run-flat tyres.

THE BMW X6 M50d. M GENE INCLUDED.

BMW X6 M50d. The BMW X6 M50d combines an innovative drive train, perfectly aligned suspension technolo gy and a unique design to create a vehicle destined to delight with its blend of unadulterated dynamism, comfort and everyday practicality. The M Performance TwinPower Turbo six-cylinder in-line diesel engine with a three-stage turbocharger and Common-rail direct injection delivers an impressive performance coupled with lightningfast responsiveness and lasting thrust power. With its 381hp (280kW) engine, the BMW X6 M50d takes just 5.2 seconds to accelerate from 0 to 62mph. Adaptive M suspension and Variable Damper Control simultaneously ensure that the BMW X6 M50d takes sportiness to a whole new level – allowing you to experience outstandingly precise handling and the ultimate in agility.



ZE MEEG







BMW Individual

The expression of personality.





The BMW X6. Inspired by BMW Individual.

Driving a BMW is, in itself, a mark of character. There are those who still, however, want their vehicles to be even more individual reflections of their personality. The BMW Individual Collection and the BMW Individual Manufaktur meet these needs by opening up seemingly limitless opportunities for differentiation.

Precisely in tune with each model, the BMW Individual Collection offers a highly exclusive selection of equipment options and fascinating exterior paint which refracts the light. Leather, unique in colour and scope of application, perfected with clever contrasts and decorative stitching. Interior trims in the most exclusive fine woods, the immaculate Piano Black and the finest leather.

And yet even this can be surpassed – thanks to the BMW Individual Manufaktur. Here, there is only one goal: realising almost any request, even the most personal, with stylish, hand-crafted perfection.



BMW Individual Extended Merino leather in Taupe with decorative perforation, piping and contrast stitching.



BMW Individual Extended Merino leather in Taupe with BMW Individual Instrument panel, leather, BMW Individual Light Sen wood, High-gloss interior trim¹.















[01] The electric glass sunroof creates a pleasant climate. The integrated wind deflector guarantees a high level of acoustic comfort.1

[02] Towbar, fully electric, can be electronically folded away [04] Adaptive LED Headlights produce light which is under the rear apron and can support a trailer load of up to 3.5 tonnes.

[03] The M leather steering wheel offers a firm grip and exceptional convenience thanks to multi-function buttons and gearshift paddles.

similar to daylight. The light distribution is automatically adjusted depending on the vehicle's steering angle

[05] Soft-close doors – an electric motor pulls the door securely and quietly closed.

[06] Roof rails, shown here in Black, High-gloss, match harmoniously to the car's design and provide the foundation for a BMW multi-functional roof rack system available from BMW Genuine Accessories.







[08] Driving Assistant Plus, including Active Cruise Control (ACC) with Stop&Go function, provides the most modern warning and collision protection functions available and supports the driver in dangerous or monotonous traffic situations.

[09] The Digital Cockpit offers an impressive presentation of the gauges and other instruments.4

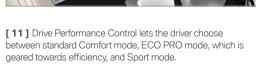
[10] Head-up Display projects all information relevant to the journey directly into the driver's field of vision.^{3, 4}











[13] Cup holders in front of the gear lever, along with storage

the iDrive Controller touchpad.

[14] Ceramic finish for controls, such as the gear lever and temperature and volume dials, give an especially high-quality appearance.

[15] B&O Advanced audio system enthrals listeners with full [12] The iDrive Touch Controller allows intuitive control via sound and 16 loudspeakers with extendable centre speaker.

> [16] Automatic air conditioning with four-zone control comes with an additional control unit for individual temperature control in the rear.

Steering wheel shown is not available in the UK.
 The top is in Black with Amaro Brown, Nutmeg or Criollo Brown upholstery and in Dark Scotch with Smoke White or Taupe upholstery.
 The upper and lower parts of the instrument panel and the door panels feature contrast stitching. Only available in conjunction with corresponding BMW Individual Merino leather upholstery. ³ Image also shows optional Speed-limit information.

⁴ Standard for M Sport Edition.



















- [01] Surround-view is a visual parking aid with camerabased functions Rear view camera, Top View and Panorama
- [02] Rear-seat entertainment Professional provides excellent entertainment for rear passengers thanks to two separate colour displays.
- [03] Telephony with wireless charging offers a comprehensive telephony package with Bluetooth connectivity, an NFC interface and the technical capacity for a WiFi hotspot.1
- [04] Park Assist automates the parking process by taking over shifting, steering, accelerating and braking. Steering operation, braking and acceleration is controlled completely
- [05] Navigation system BMW Professional Multimedia, shown here with Real Time Traffic Information (RTTI) which delivers traffic information about motorways, country roads and main roads, as well as numerous urban routes.
- [06] BMW Night Vision with Dynamic Light Spots makes it [09] In warm weather, the active seat ventilation in the front easy to identify people and large animals at night – even at a significant distance.
- [07] The Speed Limit Display detects the current speed limit and presents it in the instrument cluster, alongside road sign information.2
- [08] When driving off-road, xDrive Status offers an overview of information such as the cross slope and angle of incline, as well as a compass.
 - ensures provides a cool and pleasant seat temperature, for a more comfortable driving experience.

















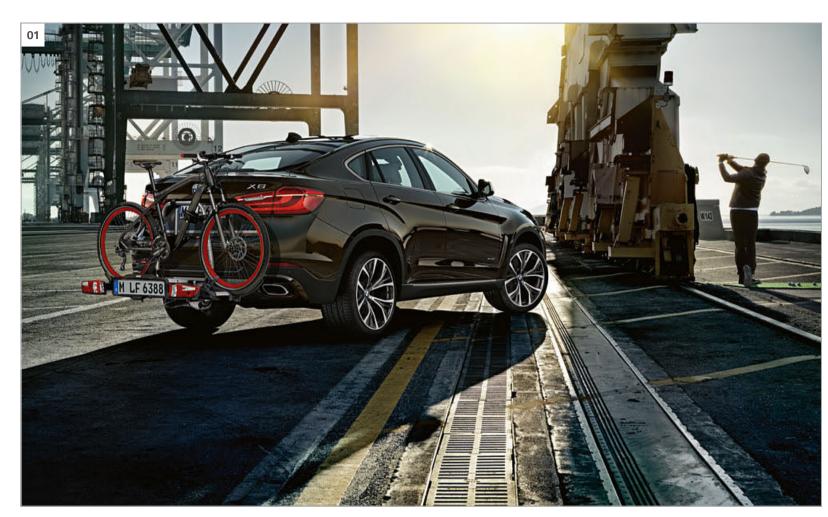
- [10] Comfort Access for keyless locking, unlocking and ignition provided the remote key is on your person. Includessmart-opener for contactless opening and closing
- [11] Seat adjustment, front, electric with driver memory features two programmable settings for driver seat, steering wheel column and exterior mirror.
- [12] Sport seats for the driver and front passenger provide optimal support, along with numerous electrical adjustment
- [13] Extended storage includes a number of clever solutions that allow large and small objects, as well as luggage, to be secured and stowed.
- [14] The 5 seats, which include two visually contoured individual rear seats, lend the car a dynamic coupé-style character (shown here in optional Bi-colour Exclusive Nappa leather).
- [15] Through-loading ski bag ensures there is still room in the rear for up to two passengers.
- [16] Knee pads on the centre console for both the driver and front passenger provide comfortable lateral support for legs – especially when driving round bends.
- [17] Ambient interior lighting with colour selection includes additional light sources positioned throughout the interior for a particularly pleasant atmosphere.

¹ To ensure the Smartphone charges function and connects to the external aerial, the Smartphone must be positioned with its back flat to the charging surface. For Smartphones without an inductive charging function, special charging cases are available to purchase via BMW Parts and Accessories for selected devices. Extended functionality may depend on the features of the Bluetooth / USB device in use. For confirmation, please check the Bluetooth Compatibility Checker on www.bmw.co.uk.

² Standard for M Sport Edition.

³ Model shown is not available in the UK.

GENUINE BMW ACCESSORIES.







[02] 21" BMW M Performance light alloy in Double-spoke style 599 M, bi-colour matt Orbit Grey, gloss-lathed on the visible side, with a rolled-steel rim bed and M designation.
RDC complete wheel set with run-flat mixed tyres.

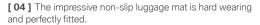


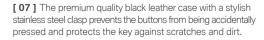
[03] The perfectly fitted, durable mat with a raised border and stainless steel metal inlay protects the footwell and feet from moisture and dirt.





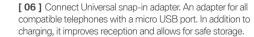








[05] BMW junior seat, group 1. Seat, Black/Anthracite, for children from approx. 12 months to 4 years old (approx. 9-18kg), for mounting on the ISOFIX base (to be ordered separately). Includes air pads for more side impact protection.

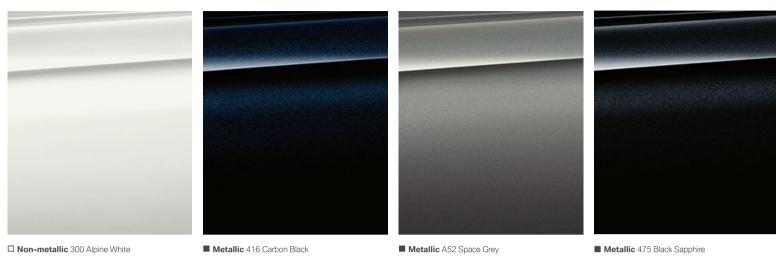


Discover the all-round innovative solutions on offer in many categories: exterior, interior, communication & information and transport & luggage compartment. Your BMW Retailer will be happy to advise you and provide you with a special catalogue detailing the entire range of Genuine BMW Accessories. For further information, please visit www.bmw.co.uk/accessories

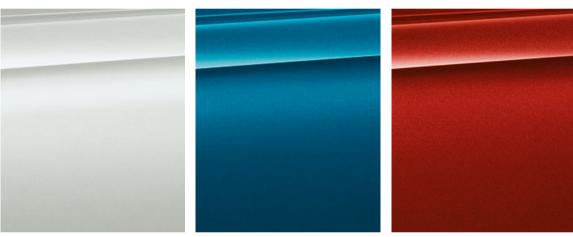
¹ Model shown is not available in the UK.

☐ BMW Individual S34 Azurite Black metallic

EXTERIOR COLOURS.



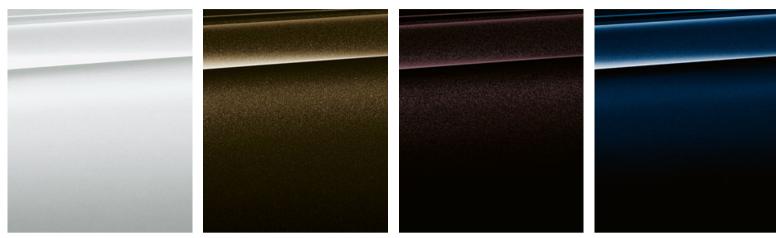
■ Xirallic C06 Flamenco Red



■ Metallic C16 Long Beach Blue¹

BMW INDIVIDUAL

☐ **BMW Individual** X01 Pearl Silver metallic



☐ **BMW Individual** X03 Ruby Black metallic

☐ **BMW Individual** X13 Pyrite Brown metallic

■ Metallic A96 Mineral White

[[]Colour samples] These colour samples are intended as an initial guide to the colours and materials available for your BMW. However, experience has shown that printed versions of paint, upholstery and interior trim colours cannot in all cases faithfully reproduce the appearance of the original colour. Please discuss your preferred colour choices with your BMW Retailer. There you can also see original samples and be assisted with any requests.

UPHOLSTERY COLOURS





■ LCSW Black Dakota

■ LCB8 Terra Dakota

leather with Contrast stitching¹



■ LCCY Canberra Beige

■ LCD1 Coral Red

☐ 4CV American Oak, High-gloss

☐ 4DD Fineline Pure textured wood

INTERIOR COLOURS

Black

INTERIOR TRIMS







☐ 4B9 Fine Brushed Aluminium

☐ BMW Individual XE7 Piano Black



■ 4MR Aluminium Hexagon

☐ BMW Individual XEW Light Sen wood, High-gloss



☐ 4D0 Fineline Stripe, High-gloss

■ 4MC Carbon Fibre, highlight trim finisher Pearl





■ 4AC Poplar Grain wood, High-gloss⁶

□ BMW Individual

4WC Ash Volcano Brown, High-gloss



■ LCRI Cognac Dakota leather²



☐ NAEN Bi-colour Ivory White/Black



☐ NARQ Bi-colour Cognac/Black

■ LCEW Ivory White



☐ GMAT Black

BMW INDIVIDUAL UPHOLSTERY COLOURS





☐ ZAP3 Criollo Brown BMW Individual Extended Merino leather4

☐ ZAP5 Amaro Brown







■ 775 Anthracite

☐ BMW Individual

HEADLININGS

☐ 776 Alcantara Anthracite

☐ BMW Individual

BMW Individual Extended Merino leather

☐ ZAFU Smoke White



BMW Individual Extended Merino leather





BMW Individual Extended Merino leather⁴

☐ **ZAML Nutmeg**BMW Individual Extended Merino leather

Please note that even normal long or short-term use can lead to unrecoverable upholstery damage. This can be caused in particular by non-colourfast clothing. The interior colour is dependent on the chosen upholstery colour.

☐ ZAN3 Taupe

- In conjunction with the optional Seat ventilation, front, Dakota leather comes with perforated surfaces on the front seats, while Exclusive Nappa leather and BMW Individual Extended Merino leather comes with perforated surfaces on the front and rear seats.
- ² Not available in conjunction with Comfort seats.
- ³ Exclusively available with Pure Extravagance Interior Design package in combination with Comfort seats.
- ⁴ BMW Individual Extended Merino leather includes the front and rear seats, including headrests, rear panels on the front seat backrests, door panel inserts and centre console, including armrest, armrests in the doors and the door handles. Seats with contrast piping, contrast stitching and decorative perforation (decorative perforation not available in conjunction with optional Seat ventilation, front).

Canberra Beige

- $^{\scriptscriptstyle 5}$ Standard on M Sport Edition.
- 6 Only available in conjunction with BMW Individual Extended Merino leather in Amaro Brown,
- Criollo Brown or Smoke White.

 7 Only available in conjunction with BMW Individual Extended Merino leather in Taupe or Nutmeg.

THE BMW SERVICE CONCEPT:

customer care. Condition Based Service tracks service fluids and parts subject a service appointment where the required repairs can be performed, using to wear, and where appropriate indicates required service stops on the display. In combination with BMW TeleServices, the vehicle data collected by Condition Based Worldwide, you can call on more than 3,300 Service Authorised Workshops Service are automatically transmitted to BMW. Your preferred **BMW Service Retailer** in more than **150 countries**.

When you buy a BMW, you can look forward to superb service and comprehensive can access the vehicle data. They will contact you when necessary to arrange **Genuine BMW Parts**, so your driving pleasure can continue indefinitely.

BMW SERVICE INCLUSIVE.



BMW Service Inclusive:

Wouldn't it be good to know your comprehensive servicing costs in advance? Well, that's exactly what BMW Service Inclusive¹ provides and for a low one-off payment.

BMW Service Inclusive¹ lasts for 3 years or 36,000 miles (whichever occurs first) and covers all your vehicle's comprehensive servicing requirements. And whenever servicing and maintenance work is carried out on your BMW, you can be sure that it will only be done by fully qualified BMW Service Approved Technicians at one of over 150 BMW Service

Authorised Workshops around the country. Furthermore, only Genuine BMW Parts are used – each covered by a two year warranty. BMW Service Inclusive is transferable to subsequent

period, which can enhance the resale www.bmw.co.uk/serviceinclusive

value of your car.2

owners within the time and mileage

BMW CONNECTED DRIVE SERVICES.



BMW ConnectedDrive Services.

A function using the built-in BMW SIM card to provide telematic and online services that are fully integrated into your BMW vehicle. All services require connection to a UK mobile network. Some services are available in other European countries. The range of ConnectedDrive Services that are available depends on the specification of the vehicle. The service duration varies depending on the ConnectedDrive Service.

For further information on BMW ConnectedDrive Services and terms and conditions please visit www.bmw.co.uk/ connecteddrive-information

BMW EMERGENCY SERVICE.



BMW Emergency Service, BMW Emergency Service is the only roadside and assistance programme designed specifically for BMW vehicles offering an exceptional range of benefits and services. It is available 24 hours a day. 7 days a week and utilises a dedicated fleet of BMW Approved Technicians, equipped with Genuine Parts and tools. ensuring that you and your vehicle receive the best possible care in the event of any motoring emergency.

This tailor-made programme has been specifically designed to meet the needs Financial Services offers a range of of BMW drivers travelling in the UK, Republic of Ireland and Continental Europe giving complete reassurance and peace of mind. Every new BMW is covered for three years.

BMW Financial Services: BMW finance and insurance solutions designed to help you drive the BMW of your choice. All our products offer you the flexibility to customise your finance, making driving any BMW a reality. After all, who knows more about financing your BMW than BMW.

BMW FINANCIAL SERVICES.

For customers in the United Kingdom If you would like to find out more information, visit www.bmwfs.co.uk Here, you will also find details of our comprehensive range of products and current offers engineered for every eventuality. BMW (UK) Ltd is a credit broker and not a lender. Finance is subject to status and available to over 18s in the UK only. Guarantees and

indemnities may be required. Finance is provided by BMW Financial Services (GB) Limited, Summit ONE, Summit Avenue, Farnborough, Hampshire GU14 0FB.

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If you would like to find out more information, visit http://www.bmw.ie/ en/topics/owners/for-owners/ bmw-financial-services.html Here, you will also find details of our comprehensive range of products and current offers engineered for every eventuality. Finance is subject to status and available to over 18s in the IE only. Guarantees and indemnities may be required. Finance is provided by BMW Financial Services (Ireland) Limited. Swift Square, Santry Demesne, Santry, D09 R802, Dublin, Ireland.

THE BMW EXPERIENCE.



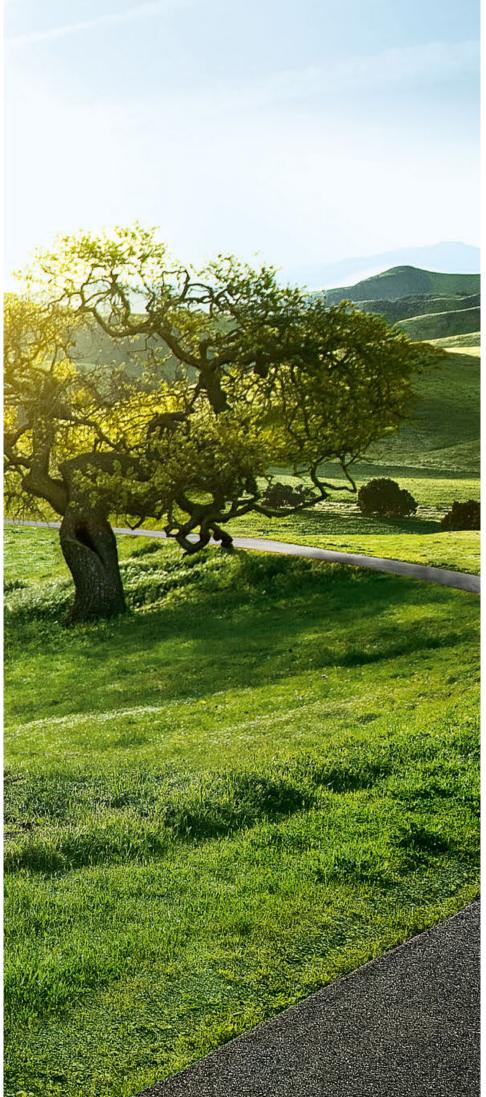
BMW News: To ensure you're one of the first to hear the latest BMW news and developments, BMW UK offer an email programme. Sign-up at: www.bmw.co.uk/newsletter



BMW World, an iconic building in the Munich skyline. The BMW World is a true brand experience where it's possible to marvel at the historic BMWs in the museum, learn about our engineers' newest innovations and take a tour of the plant to experience with your features. own eyes the cutting-edge and exacting methods used to create a BMW.



BMW Magazine: Every new BMW customer receives a complimentary subscription to BMW Magazine. This publication features all the latest news and developments from BMW, together with a variety of driving and lifestyle



SHAPING THE FUTURE-RESPONSIBLY.

In 2017, the BMW Group was once more listed in the Dow Jones Sustainability Index. This makes BMW Group the only company in the automotive industry to be listed without interruption since the index was established. The development of efficient vehicle concepts and environmentally friendly production processes, including recycling, is an integral part of our philosophy. BMW EfficientDynamics and electric vehicles have enabled us to cut CO₂ emissions from our European new-vehicle fleet by more than 42% since 1995. We have also reduced the amount of resources used in production, such as water and energy, by 34% between 2006 and 2017, with a reduction to 45% of previous levels aimed at for 2020. In terms of other resources (such as volatile organic compounds, process wastewater and waste) our 45% target was met in 2014, and we will continue to work on further improvement. Production at our engine plant in Steyr has been waste-water free since 2007. And of course, at the end of its service life, every one of our vehicles can be easily and economically recycled. To return your end-of-life vehicle, please contact your BMW retailer. For more information on this issue please visit our website.

www.bmw.co.uk/EfficientDynamics www.bmwgroup.com/responsibility www.bmw.com/recycling

Service Inclusive is available as a cost option. Terms and conditions apply, for full details speak to your retailer or visit www.bmw.co.uk/serviceinclusive

For further information, please contact your local BMW Retailer

