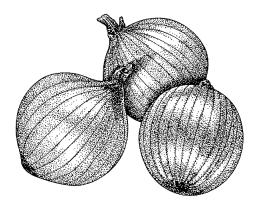
U.C. COOPERATIVE EXTENSION SAMPLE COST TO ESTABLISH AND PRODUCE

ONIONS



FOR DEHYDRATION

IMPERIAL COUNTY - 2004

Prepared by: Herman S Meister

Farm Advisor, U.C. Cooperative Extension, Imperial County

For an explanation of calculations used for the study refer to the attached General Assumptions or call the author, Herman Meister, at the Imperial County Cooperative Extension office, (760)352-9474 or e-mail at hmeister@ucdavis.edu.

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University of California and the United States Department of Agriculture cooperating.

FOREWORD

We wish to thank growers, pest control advisors, chemical applicators and chemical dealers, custom farm operators, fertilizer dealers, seed companies, contract harvesters, equipment companies, and the Imperial County Agricultural Commissioner's office for providing us with the data necessary to compile this circular. Without their cooperation we could not have achieved the accuracy needed for evaluating the cost of production for the field crop industry in Imperial County.

The information presented herein allows one to get a "ballpark" idea of field crop production costs and practices in the Imperial County. Most of the information was collected through verbal communications via office visits and personal phone calls. The information does not reflect the exact values or practices of any one grower, but are rather an average of countywide prevailing costs and practices. Exact costs incurred by individual growers depend upon many variables such as weather, land rent, seed, choice of agrichemicals, location, time of planting, etc. No exact comparison with individual grower practice is possible or intended. The budgets do reflect, however, the prevailing industry trends within the region.

Overhead usually includes secretarial and office expenses, general farm supplies, communications, utilities, farm shop, transportation, moving farm equipment, accountants, insurance, safety training, permits, etc. Eleven to 13% of the total of land preparation, growing costs and land rent was used to estimate overhead. Hourly rates vary with each crop depending on the workman's compensation percentages.

Since all of the inputs used to figure production costs are impossible to document in a single page, we have included extra expense in man-hours or overhead to account for such items as pipe setting, motor grader, water truck, shovel work, bird and rodent control, etc. Whenever possible we have given the costs of these operations per hour listed on the cultural operations page. Some custom operators have indicated that they are instituting a "fuel surcharge" to reflect "spikes" in fuel cost.

Not included in these production costs are expenses resulting from management fees, loans, providing supervision, or return on investments. The crop budgets also do not contain expenses encumbered for road and ditch maintenance, and perimeter weed control. If all the above items were taken into account, the budget may need to be increased by 7-15%.

Where applicable we have used terminology that is commonly used in the agricultural industry. These terms are compiled in a glossary at the end of the circular. We feel that an understanding of these terms will be useful to entry-level growers, bankers, students and visitors.

Herman S Meister, Agronomy Advisor & Senior Editor

Contributors: Eric T. Natwick

Tom A. Turini Khaled M. Bali Juan N. Guerrero

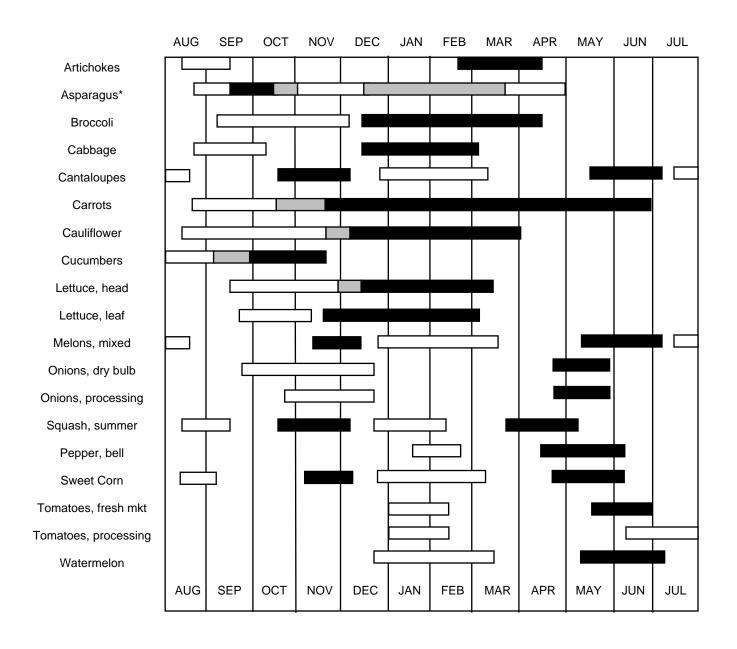
Keith Mayberry, Emeritus

2004-2005 Tillage & Harvest Rates IMPERIAL COUNTY

	IMPERIAL		
		Back fill furrow (melons)	9.5
HEAVY TRACTOR WORK & I	LAND		
PREPARATION			
<u>OPERATION</u>	\$/ACRE	Cultivate 80" melon slope beds	
Plow		Center 80" melon beds	
Subsoil 2 nd gear	45.00	Re-run 80" melon beds	
Subsoil 3 rd gear		Inject fertilizer & furrow out 80" melon bed	
Landplane		Bust out 80" melon beds	12.00
Triplane			
Chisel 15"		HARVEST COSTS-FIELD CRO	PS
Wil-Rich chisel			
Big Ox	25.00		BY UNIT
Slip plow		Windrow alfalfa seed	17.50/acre
Mark/disc borders		Combine alfalfa seed	41.00/acre
Make cross checks (taps)	6.75	Swath bermudagrass	13.75/acre
Break border		Rake bermudagrass	5.50/acre
Stubble disc/with cultipack	22.50/24.50	Swath sudangrass	11.25/acre
Regular disc/with cultipack		Rake sudangrass	6.00/acre
List 30"-12 row/40" 8 row	16.50	Swath alfalfa	8.75/acre
Float	11.50	Rake alfalfa	5.00/acre
Dump (scraper) borders	18.25	Bale (all types of hay- small bale)	
Corrugate	14.00	Haul & stack hay – small bale	
-		Bale (large bale 4X4)	
LIGHT TRACTOR WORK	K	Haul & stack big bale	
Power mulch dry	27.50	Load with hay squeeze	
Power mulch with herbicide		Dig sugar beets2.	
Shape 30" 6-row / 40" 4-row	12.75/12.75	Haul sugar beets2.	
Plant sugar beets & cotton 30"/40"		Combine wheat16.00 per acre $+ 0.60 / cv$	
Plant vegetables		Haul wheat	
Mulch plant wheat		Combine bermudagrass seed 1st time	
Plant alfalfa (corrugated)		Combine bermudagrass seed 2nd time	
Plant alfalfa (beds)		Haul bermudagrass seed (local)	
Plant bermudagrass		Pick Cotton 1 st /2 nd 03cts/1	
Plant with drill (sudangrass, wheat)		Tick Cotton 1 /205cts/1	.6/33.00/acre
Plant corn slope		MISCELLANEOUS RATES BY THE	HOUR
Cultivate 30"/40" beds 4-row		WINGCELLAN (EOCS MITTES DI TITE	поск
Spike 30"/40" beds 4-row			\$/HR
Spike and furrow out 30"/40" 4-row		Motor grader	4,
Furrow out 30"/40" beds 4-row		Backhoe	
Lilliston 30" 6-row / 40" 4-row		Water truck	
Lilliston 30" 6 row/ 40" 4-row/ herb		Wheel tractor	
Inj fert & fur out 30"/ 40" beds 4-row		Scraper	
Fertilize dry & fur out 30"/40" 4-row		Versatile	
Inject fertilizer flat		D-6	
Broadcast dry fertilizer		D-6 D-8	
Ground spray 30"/40" 8-row		Buck ends of field	
Chop cotton stalks 30"/40"beds			
List 80" melon beds		Pipe setting (2 men) Laser level	
Plant 80" melon slope beds		Work ends (disc out rotobucks)	
riant ou meion stope beds	22.00	work ends (disc out foloducks)	40.00

VEGETABLE CROPS PLANTING & HARVESTING CALENDAR

IMPERIAL VALLEY, CALIFORNIA

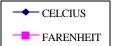


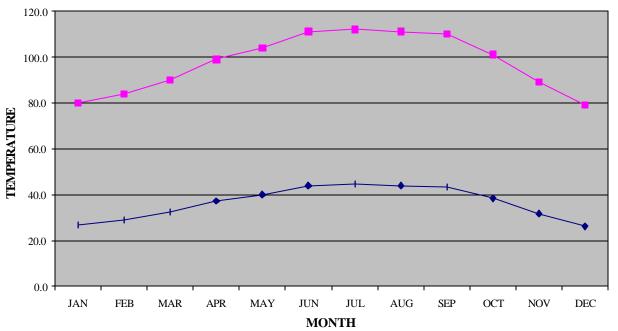
MONTH

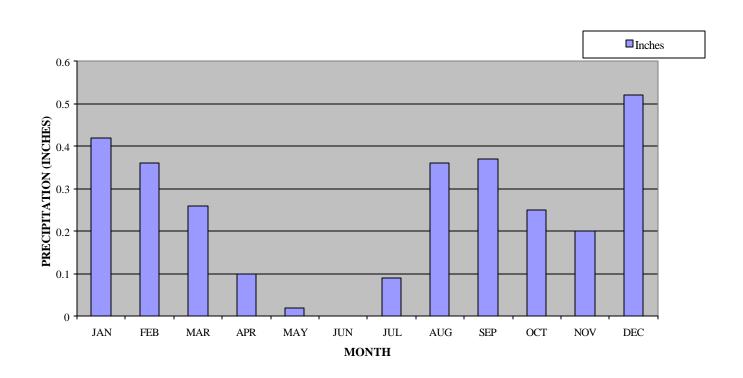
	planting
	planting/harvesting
	harvesting
*	perennial

IMPERIAL COUNTY WEATHER

Imperial Irrigation District 81 year average (1914-1994)







DAYS REQUIRED FOR SEEDLING EMERGENCE* AT VARIOUS SOIL TEMPERATURES

Soil Temperature (°F)

Vegetable	32	41	50	59	68	77	86	95	104
Asparagus	NG	NG	53	24	15	10	12	20	28
Beet	/	42	17	10	6	5	5	5	/
Cabbage	/	/	15	9	6	5	4	/	/
Cantaloupe	/	/	/	/	8	4	3	/	/
Carrot	NG	51	17	10	7	6	6	9	NG
Cauliflower	/	/	20	10	6	5	5	/	/
Celery	NG	41	16	12	7	NG	NG	NG	/
Cucumbers	NG	NG	NG	13	6	4	3	3	/
Eggplant	/	/	/	/	13	8	5	/	/
Lettuce	49	15	7	4	3	2	3	NG	NG
Okra	NG	NG	NG	27	17	13	7	6	7
Onion	136	31	13	7	5	4	4	13	NG
Parsley	/	/	29	17	14	13	12	/	/
Parsnip	172	57	27	19	14	15	32	NG	NG
Peppers	NG	NG	NG	25	13	8	8	9	NG
Radish	NG	29	11	6	4	4	3	/	/
Spinach	63	23	12	7	6	5	6	NG	NG
Sweet Corn	NG	NG	22	12	7	4	4	3	NG
Tomato	NG	NG	43	14	8	6	6	9	NG
Watermelon	/	NG	/	/	12	5	4	3	/

^{*}planting depth = 0.5 inches; NG = no germination; / = not tested; Source: Harrington, J. F. and P. A. Minges, Vegetable Seed Germination. California Agricultural Extension Mimeo Leaflet (1954).

SEED CALCULATIONS (M)

Number of seed (x1000) required 1 per acre for common plant spacing combinations within rows and between beds. Commonly coded as "M" or 1000 seed

		Spacin	g between be	eds³ (inches)			
Plant spacing within rows ² (inches)	30	40	42	60	66	80	
1	209.1	156.8	149.4	104.5	95.0	78.4	
1.5	139.4	104.5	99.6	69.7	63.4	52.3	
2	104.5	78.4	74.7	52.3	47.5	39.2	
2.5	83.6	62.7	59.7	41.8	38.0	31.4	
3	69.7	52.3	49.8	34.8	31.7	26.1	
4	52.3	39.2	37.3	26.1	23.8	19.6	
6	34.8	26.1	24.9	17.4	15.8	13.1	
8	26.1	19.6	18.7	13.1	11.9	9.8	
10	20.9	15.7	14.9	10.5	9.5	7.8	
12	17.4	13.1	12.4	8.7	7.9	6.5	
14	14.9	11.2	10.7	7.5	6.8	5.6	
24	8.7	6.5	6.2	4.4	4.0	3.3	
36	5.8	4.4	4.1	2.9	2.6	2.2	

¹ Seeds per acre was calculated assuming one seed per spacing combination. Factors influencing the actual amount of seed needed are seed delivery method and seed viability; ² Values are based on beds with a single row. For multiple rows, multiply by the number of rows per bed; ³ Beds are measured from center to center.

Linear feet per acre for common bed widths

Linear feet per acre
17,424
13,068
12,446
8,712
7,920
6,534

IMPERIAL COUNTY DEHYDRATOR ONIONS PROJECTED PRODUCTION COSTS 2004-2005

40 Acre Field

Hand labor at \$9.95per hour (\$6.75 plus SS,unemployment insurance, workman's compensation, and fringe benefits).

Yield- 20 Tons

OPERATION	Cost	Materials	S	Hand L	abor	Cost
		Туре	Cost	Hours	Dollars	Per acre
LAND PREPARATION						
Stubble disc / ring roller	24.50					24.50
Big Ox	25.00					25.00
Disc 2x / ring roller	15.00					30.00
Triplane	12.00					12.00
Border, cross check						
& break borders	23.75					23.75
Flood		Water 1 ac/ft	16.00	1	9.95	25.95
Disc 2x	13.00					26.00
Triplane	12.00					12.00
Spread fertilizer	8.00	500 lb. 11-52-0	75.00			83.00
List 40" beds	16.50					16.50
TOTAL LAND PREPARA	TION					278.70
GROWING PERIOD						
Power mulch	27.50					27.50
Precision plant	NC	Seed	N/C	1	9.95	9.95
Weed Control-						
pre-emergence	12.50	Herbicide	100.00			112.50
Sprinkler irrigate	175.00					175.00
Chemigation/herbicide		Herbicide	12.50			12.50
Chemigation/insecticide		Insecticide	5.50			5.50
Cultivate 1x	14.00					14.00
Spike 2x	11.00					22.00
Fertilize/furrow out 2x	14.50	250 lb. N / UAN 32	95.00			124.00
Weed Control-						
layby & post emergence	12.50	Herbicide	30.00			55.00
Hand weed 1x				7	69.65	69.65
Irrigate 12x		Water 4 1/2 ac/ft	72.00	8	79.60	151.60
Disease control 4x	11.50	Fungicides	125.00			171.00
TOTAL GROWING PERIO	DD					950.20
GROWING PERIOD & LANE	PREPARATIO	N COSTS				1,228.90
Land Rent (net acres)						210.00
Cash Overhead	13 % of	preharvest costs & land re	ent			187.06
TOTAL PREHARVEST CO		promarvost costs a land le	J110			1,625.96

HARVEST COSTS

None -- contracted @~ 95.00 / ton return to grower

PROJECTED PROFIT OR LOSS PER ACRE Tons/acre

14.00 16.00 18.00 20.00 22.00 \$/Ton 95.00 -296 -106 84 274 464





Break-even

tons/acre

17.12

IMPERIAL COUNTY DEHYDRATOR BULB ONION CULTURE 2004-2005

Annual acreage, yield, and value of dehydrator bulb onions in Imperial County, CA (1999-2003)

Year	Acres	Yield/Acre (tons)	Gross Value/Ton
2003	4,785	19.12	\$ 96
2002	5,305	19.89	\$ 91
2001	5,508	13.85	\$103
2000	5,436	19.50	\$ 94
1999	5,524	20.68	\$ 92

Source: Imperial County Agricultural Commissioner's Reports 1999-2003

PLANTING-HARVESTING DATES: Since dehydrator onions are grown under contract, the dehydrators recommend the planting date to the grower and supply the seed. Planting dates may differ with variety, but normally dehydrator onions will be planted between October 5 and November 10. Harvesting starts in May and continues until the entire crop is harvested.

VARIETIES: Most dehydrator onions are "White Creole" derivatives selected for a high soluble solids content. The dehydrators provide seed for the grower.

PLANTING INFORMATION: The percent germination of onion seed is normally lower than many other vegetable seed. Therefore, growers should work closely with seed companies to insure that the seed meets their needs and adjust seeding rates accordingly. The normal range for germination is between 70 to 85 percent

Some dehydrators supply the onion planter and the grower supplies the field labor for planting. Under good conditions, roughly 2½ cres can be planted per hour.

Seed should be sown about ¾nch deep. Dehydrator onions are normally planted on 40 -inch beds with 6 seed lines per bed. Seed spacing down the row is roughly 2½ 3 inches and between lines is 2½ 3 inches. A 3 to 4 inch space is left in the middle of the bed for salt accumulation.

SOILS: Medium-textured sandy loams are preferred. Onions are shallow-rooted and need a friable soil that retains moisture well, especially after cultivation. Avoid salty, hard crusting, or weed-infested soils.





Onions may be grown on sandy soils provided that moisture is made available whenever needed.

IRRIGATION: Onions are generally sprinkled to emergence. It may take 10 days for the seed to germinate, or longer with November plantings. During germination and emergence, seed must not be allowed to dry out and the soil surface should be moist.

Onions should never suffer from lack of water. Stressing them for water before maturity may cause splitting and lower yields. Weather and soil conditions determine the number of irrigations required to grow a crop; usually 7 to 12 irrigations per season. The last irrigation is often scheduled for late March or early April.

FERTILIZER: Generally 300 to 500 pounds of 11-52-0 ammoniated phosphate are broadcast prior to listing. During the season 150 to 200 pounds of actual nitrogen are applied during the growing season. Late applications of nitrogen tend to cause re-greening and may add to bulb splitting.

PEST AND DISEASE CONTROL: Mites, thrips, armyworms, leafminers, and maggots are the major insect pests of onions. Fields should be checked regularly for these pests.

Downy mildew (*Peronospora destructor*) and *Stemphylium* leaf blight (*Stemphylium vesicarium*) are the major fungal pests of onions. These diseases can be very destructive if left unchecked. Pink root (*Phoma terrestris*) is a soil-borne disease affecting onions; crop rotation and resistant varieties should be used to suppress the problem.

Iris yellow spot virus is a disease causes necrotic spots on leaves and seed stalks. This virus disease is transmitted by onion thrips (*thrips tabacci*).

Nematodes can cause damage in onions. This problem rarely occurs in late fall planting period because temperatures do not favor nematode activity.

WEED CONTROL: Hand weeding is often very destructive to the dehydrator onion stands, but may be used one time to remove large weeds that were not controlled with herbicide or cultivation. Herbicide use is essential to maximize onion yield. Chemigation of Goal and Buctril looks promising as a method of applying herbicide for early weed control in onions. Follow the label directions closely to achieve the best weed control and least crop injury.

HARVESTING: Dehydrator onions are machine-topped, undercut, and covered with a fine layer of soil to "cure" before harvesting. The onions are then mechanically dug up and lifted to a sorter to remove clods and excess debris before being loaded on trucks for shipment to the processing plant. The contractor does all harvesting. Contracts for acreage vary yearly according to the supplies on hand at the processing plant. Some years, there is large carry-over.

Prices per ton may vary slightly among contractors. Some have a sliding scale; others give a premium on certain bulb sizes. These factors affect the price per ton on any given field. Only the grower and dehydrator can provide exact data.



For more information see "Dehydrator Bulb Onion Production in California", DANR Publication 7239 available from the Imperial County Cooperative Extension Office or for a free download from the Internet go to http://anrcatalog.ucdavis.edu/specials.ihtml





GLOSSARY

Air spray The application of chemicals by aircraft.

Back fill furrows To shave soil off the top of melon beds and place it into a furrow in order to bring the irrigation water closer to the melon seedline.

Bed Mounded soil that is shaped and used for planting; beds are separated by furrows.

Bell Bell pepper.

Big Ox A chisel with 7 shanks used to rip soil 18-24 inches deep.

Blacken the beds To wet/darken a bed with irrigation water.

Black Ice Ice formation on asparagus that is clear and therefore difficult to detect.

Blanks Lack of individual kernel formation in corn.

Brassicas Plants belonging to the genus *Brassica*, of the mustard family (Cruciferae), including cabbage, kale, broccoli, cauliflower, turnip, and mustard; all brassicas are crucifers, but not all crucifers are brassicas.

Break a field To harvest a crop the first time in a season.

Break borders To tear down flat flood borders or flat crop borders.

Breaker A tomato fruit that is beginning to show color change from green to pink on the blossom end; preceded by the *mature green* stage.

Brix A measure of sugar content, especially in tomatoes; a graduated scale, used on a hydrometer, that indicates the weight of sugar per volume of solution.

Brown bead A physiological disorder of broccoli thought to be related to lack of calcium uptake and excessive heat during head formation

Buck ends of field The remaking of beds at the end of a field in order to channel irrigation water properly; a necessary practice when beds at the end of a field are destroyed due to insufficient turn around space for farm equipment.

Cateye A condition in broccoli where some beads begin breaking into yellow flower; also called *starring*.

Cello Poly bags which hold one or two pounds of carrots; from "cellophane".

Chisel A tractor-mounted, knife-like implement used to rip soil about 20 inches deep.

'choke Artichoke

Cole crops Any of various plants of the genus *Brassica*, of the mustard family.

Cos Romaine Lettuce

Cross checks Small dikes at perpendicular angles to borders used for water diversion into a field.

Crucifers Plants belonging to the Cruciferae or mustard family (e.g., broccoli, brussel sprouts, cabbage, cauliflower, etc.).

Cucurbits Plants belonging to the melon or gourd family (e.g., cantaloupe, watermelon, pumpkin, cucumbers, squash, etc.).

Cull To separate unwanted product from desirable product.

Cultipacker A farm implement used to break up clods of soil; consists of groups of knobbed metal rings stacked together.

Cultivate To work beds after planting in order to control weeds, loosen soil, and allow for application of fertilizer.

Curd The edible portion of marketed cauliflower.

Custom rate The value assigned to a cultural operation by farmers for cost accounting; normally includes the cost of the operator.

Damping-off A fungal disease of seedlings that causes rotting of the stem at the soil level and collapse of the plant.

Doubles The placement of two seeds rather than one when one is intended.

Drift Agrichemicals, dust or pests, which inadvertently fall on nearby (usually adjacent) non-target crops; usually the result of spraying products (especially products of small particle size) on windy days or of poor equipment operation.

Drip Irrigation The slow application of low pressure water in tubes or pipes (buried or on the surface): sometimes called trickle irrigation.

Edema (oedema) A physiological disorder of plant resulting from over-watering; numerous small bumps on the lower side of leaves or on stems divide, expand, and break out of the normal leaf surface and at first form greenish-white swellings or galls; the exposed surface

later becomes rusty colored and has a corky texture; especially common in cabbage.

Excelsior Fine wood shavings; used for stuffing, packing, etc.

Feathering Premature flowering of asparagus due to high temperatures.

Flats Flattened asparagus spears caused by certain varietal characteristics.

Float A large, wooden frame pulled with a tractor for rough leveling of the soil surface.

Flood irrigation A method of irrigation where water is applied to a field by gravity; the water is applied to a field by gravity; the water is channeled by earth borders that are usually 70 feet apart.

'flower Cauliflower

Forking The division of a tap root (especially carrots and lettuce) into branches; can be caused by nematode feeding, soil-borne pathogens, and soil texture.

Frost kissed Produce that has been frozen in the field and has a frosty appearance.

Furrow irrigation A method of irrigation where water is applied to fields by gravity flow down furrows; the water enters the bed by capillary action.

Furrow out The removal of soil from furrows by tractor-mounted shovels.

Gated pipe Large diameter pipes used to deliver low pressure water to each furrow; used to keep head end of field dry for cultivation or harvesting.

Green line A term used to describe the appearance of an emerging row crop as plants germinate and emerge above the soil line, a *green line* appears; often growers switch from sprinkler to furrow irrigation when a field can be *green-lined*.

Ground spray The application of an agrichemical by a tractor-mounted sprayer.

Hollow stem A physiological disorder in

Hollow stem A physiological disorder in broccoli resulting from excessive plant spacing. **Honeydew** Sweet excrement from aphids and

whiteflies as a result of feeding on plant sap. Honeydew attracts ants and will support the growth of fungi (sooty mold).

Hydrocool To cool produce using ice cold water.

Inject fertilizer The application of liquid fertilizer in the top or sides of a bed.

Jelly Gelatinous material present in *mature-green* tomatoes (see also *locule*).

Landplane A large, tractor-pulled, land leveling machine.

Laser level A land surface leveler that uses a laser guiding device to maintain an accurate grade.

Layby To apply an herbicide or other agrichemical at the last opportunity to enter a field with a tractor prior to harvest.

Lilliston A rolling cultivator with curved times which uses ground speed to assist in working up the soil surface in order to destroy weeds.

Listing Throwing soil in to a mound to make beds.

Locules Tomato fruit seed cavity.

Mature-green A stage of tomato fruit development when the fruit is fully grown and shows brownish ring at the stem scar after removal of the calyx; color at the blossom end has changed from light green to yellow-green and the seeds are surrounded by *jelly*.

Motor grader A large grader normally used to cut tail ditches for draining off excess surface water.

Naked pack Head lettuce packed without a wrapper.

Pegging the emergence of a *radicle* from seed and its placement in the soil.

Pipe setting Installing 2-inch plastic tubes through a soil berm with a hydraulic ram; the pipes are used to control the flow or irrigation water.

Power mulch A tractor-mounted, power rototiller.

Precision planter Planters which drop seeds at exact intervals; may function mechanically or by vacuum.

Primed seed Lettuce seed that has been *primed* for germination by soaking in *osmotic* solutions (e.g., polyethylene glycol [PEG]) as a preventative to *thermodormancy*.

Pull borders To make flood berms used to channel the water.

Punching pipe see pipe setting.

Putting the crop to sleep A phrase used to describe the over-watering of tomatoes by furrow irrigation following sprinkler irrigation; encourages shallow rooting and decreased plant growth.

Radicle The embryonic root.

Random flow planter A non-precision planter; seed drop is regulated by agitating the seed in a hopper over a hole; planting rate depends upon hole size and tractor speed.

Ricing Undesirable granulation of floret tips in cauliflower.

Roll beds A large, metal roller used to firm beds prior to thinning.

Rototill To mechanically mix soil.

Row A line of plants or a bed with a single line of plants.

Seedline A line down a bed in which seeds are planted.

Sidedress To place agrichemicals in a band next to a row of plants.

Silking Period of corn ear formation when silky threads emerge from the ear tip.

Slant bed A culturing technique where beds are slanted towards the winter sun (35-37 degrees from horizontal) such that the bed is perpendicular to the sun's rays.

Slip plow An implement pulled by a caterpillar and used to make deep cuts into the soil whereby soil from below is carried upward into the cut; used to improve drainage.

Slush-ice-cooling A cooling method used on broccoli; a mixture of water and ice is forced rapidly into cartons to cool the product.

Spike The running of tractor-mounted shanks into the soil or beds to improve aeration and drainage.

Sprinkler irrigate The application of irrigation water by pressurized injection into the air.

Starring see *cateye*

Stinger A root emerging from seed; a *radicle* **Stubble disc** An implement used to chop crop residue and incorporate it into the soil; the blades are scalloped and operate like a pizza cutter.

Subbing Irrigation method where water is applied to a field in furrows and allowed to travel across beds by capillary action.

Subsoil The pulling of large, hard-faced shanks through the soil up to 42 inches deep; used to shatter soil layers and improve drainage.

Swamper Watermelon harvesting crew member.

Swath To cut a tall crop such as asparagus fern. **Taps** See *cross checks*

Tasseling The emergence of corn inflorescence.

Thermodormancy A condition of lettuce seed where high temperatures (>86°F) make seed go dormant, thus inhibiting germination.

Thin The removal of excess crop plants and weeds in the seedline in order to achieve desired plant spacing.

Tillering Emergence of multiple stalks from the same root in corn.

Tip burn A condition, especially in lettuce, where leaf tips are burned; thought to be due to lack of calcium uptake; foliar applications of calcium do not correct the problem.

Trio A head lettuce having crew unit consisting of two cutters and a packer; only used in *naked pack* lettuce.

Triplane A smaller, three-wheeled version of a *landplane*.

Triwall cardboard Triple-layered, corrugated cardboard used to make very sturdy fiberboard containers for watermelon.

Vacuum cooling A cooling method whereby commodities are placed in a strong-walled room, air pressure is reduced and heat consumed in the process cools the product.

Versatile A large caterpillar-sized tractor with rubber tread; used to pull discs and other implements; safe for crossing asphalt roads.

Water run An application of an agrichemical in irrigation water (i.e., furrow irrigation).

White star White markings at the blossom end of tomatoes that turn from green to white as the fruit matures; an indicator of maturity in tomatoes.

Wil-rich chisel plow An implement used to work wet or moist soils prior to making beds. Wind whip Girdling of seedling stems due to high winds. Seedlings are especially susceptible following thinning or weeding; cole crops are most susceptible.