

# MANUFAKTUR Custom Order



Model Year 2022

Mercedes-Benz  
The best or nothing.





## Important note

The information presented in this guide is based on the most current information available and is intended for internal use only. Mercedes-Benz reserves the right to make changes at any time, without notice, to colors, materials, equipment, special specifications and models.

Pricing for all MANUFAKTUR custom orders will be confirmed and communicated to you by the MANUFAKTUR Order team.

Due to variances among monitors and printers the colors that appear on your screen and printouts may not be exact.

For illustrative purposes, some images may show vehicles with European Specification.

## Revision History

| <i>Date</i> | <i>Changes</i>                                  |
|-------------|---|
| 5/25/2021   | Initial MY22 Release including new inspirations |
|             |   |
|             |   |
|             |   |
|             |   |



## MANUFAKTUR

---



**Important Guidelines**



**Model Availability**



**Pricing Guidelines**



**Exterior Paint Colors**



**Interior Options**



**Exterior Paint Examples**



**Interior Examples**



**Ideas & Inspiration**



- This ordering guide is intended to provide **guidance** and **inspiration** on some of the available paints, upholsteries and other options that are possible through the MANUFAKTUR custom order program as well as provide a **first indication** of estimated pricing for several types of customization.
- Each custom order is unique: the MBUSA MANUFAKTUR team will check availability for **each order** with the factory before it can be confirmed and the order started. **Pricing will be communicated** on a per order basis by the MANUFAKTUR team.
- **Please review all guidelines and procedures** in this document before making a custom order request to the MANUFAKTUR team.
- Please direct all MANUFAKTUR Custom Order inquiries to [designo@mbusa.com](mailto:designo@mbusa.com) or Your Distribution Liaison Team.
- When making a custom order request please provide as much information as possible: **Paint Code, Paint Name**, if non- MB Paint please provide **the brand/OEM, paint code and paint name** and any other details which would help in verifying feasibility.



- Additional production time required for all custom orders.
- Always add the time quote to the scheduled decade in NetStar/VISTA. **Example:** Car scheduled in July 1<sup>st</sup> decade (7/1) should be complete in roughly September.
  - Custom exterior paint: approximately 8-10 weeks additional
  - Custom interior upholstery/headliner/stitching: approximately 8 – 16 weeks additional
  - Custom exterior and interior: approximately 12 – 16 weeks additional
- MANUFAKTUR custom order production timelines **are not guaranteed** and **MBUSA will not be responsible for additional time** beyond the estimated period. Each custom order is handled individually and patience is requested so we can build a completely unique vehicle.
- MANUFAKTUR vehicles ordered towards the end of a model year may be delayed into the following model year due to the factory production changeover.





## MANUFAKTUR (PA1) Availability by Carline – MY22

|                 | Tuscaloosa |     |            | Bremen               |     |                      | Sindelfingen        |              |            |              |              | Finnland | Rastatt | Kecskemét | Graz |
|-----------------|------------|-----|------------|----------------------|-----|----------------------|---------------------|--------------|------------|--------------|--------------|----------|---------|-----------|------|
|                 | GLE        | GLS | C<br>sedan | C<br>coupe<br>cabrio | GLC | E<br>coupe<br>cabrio | E<br>sedan<br>wagon | CLS<br>coupe | S<br>sedan | S<br>Maybach | GT<br>4-door | GLC      | GLA     | CLA       | G    |
| Paint           | No         | No  | No         | No                   | No  | No                   | Yes                 | No           | Yes        | Yes          | No           | No       | No      | No        | No   |
| Seat Upholstery | No         | No  | No         | Yes                  | Yes | Upon Request         | Yes                 | No           | Yes        | Yes          | No           | No       | No      | No        | No   |
| Headliner       | No         | No  | No         | No                   | No  | No                   | No                  | No           | Yes        | Yes          | No           | No       | No      | No        | No   |
| Seat stitching  | No         | No  | No         | Yes                  | Yes | Upon Request         | Yes                 | No           | Yes        | Yes          | No           | No       | No      | No        | No   |
| Wood Trim       | No         | No  | No         | No                   | No  | No                   | No                  | No           | No         | No           | No           | No       | No      | No        | No   |
| Dashboard       | No         | No  | No         | No                   | No  | No                   | Yes                 | No           | Yes        | Yes          | No           | No       | No      | No        | No   |
| Seatbelts       | No         | No  | No         | No                   | No  | No                   | No                  | No           | No         | No           | No           | No       | No      | No        | No   |
| Wheels          | No         | No  | No         | No                   | No  | No                   | No                  | No           | No         | No           | No           | No       | No      | No        | No   |

- G-Class offers many G manufaktur colors in the Dealer Ordering Guide through regular ordering, further colors are not possible at this time.
- CLS offers many MANUFAKTUR colors in the Dealer Ordering Guide through regular ordering, further colors are not possible at this time.



- Each custom order is unique, **exact pricing estimate will be provided** to the dealership by the MANUFAKTUR Custom Order Team.
- The following pricing is intended **only as a guideline** to assist you in determining if the MANUFAKTUR Custom Order Program is a good option for your customer.
- A **\$3,000 custom order fee** is applied to each custom order. The chosen custom options (paint/leather/stitching/etc.) will be quoted additionally.
- Please note, custom interiors can range widely depending on the specific configuration and details chosen, the below is the starting price for each model.

|       | Model  | Price    |
|-------|--------|----------|
| Paint | 213    | \$7,500  |
|       | V/Z223 | \$10,500 |

|            | Model   | Starting at: |
|------------|---------|--------------|
| Upholstery | 213     | \$9,000      |
|            | 213 AMG | \$14,000     |
|            | V223    | \$9,700      |
|            | Z223    | \$10,700     |

Note: Upholstery prices are on top of Nappa/MANUFAKTUR prices





## Approved Paint Colors

The below paint colors have been ordered in the past two years and should generally still be available for Sindelfingen models. All custom paint orders require final confirmation from the factory.

| Paint Code | U.S. Color Name (Global Name if Different) | Paint Type   |
|------------|--|--------------|
| 029        | MANUFAKTUR Silver                          | Metallic     |
| 032        | MANUFAKTUR Mystic Blue                     | Metallic     |
| 033        | MANUFAKTUR Mocha Black                     | Metallic     |
| 041        | MANUFAKTUR Graphite                        | Metallic     |
| 044        | MANUFAKTUR Alanite Grey                    | magno        |
| 049        | MANUFAKTUR Cashmere White                  | Magno        |
| 052        | MANUFAKTUR Mystic Brown                    | Metallic     |
| 054        | Monza Grey                                 | magno        |
| 056        | MANUFAKTUR Night Black Magno               | Magno        |
| 112        | Majestic Black                             | Metallic     |
| 124        | Arabian Grey                               | Non-Metallic |
| 149        | Polar White                                | Non Metallic |
| 175        | Kryptonite Green                           | Metallic     |
| 190        | Graphite Grey                              | Non Metallic |
| 228        | Monarch Blue                               | Metallic     |
| 255        | MANUFAKTUR Olive                           | Metallic     |
| 271        | MANUFAKTUR Dakota Brown Magno              | Magno        |
| 278        | AMG Solar Beam                             | Beam Paint   |
| 385        | Maybach Cote D'Azure Light Blue            | Metallic     |
| 491        | Maybach Rocky Mountains Dark Brown         | Metallic     |
| 497        | Cuprite Brown                              | Metallic     |
| 526        | Dolomite Brown                             | Metallic     |
| 548        | Firemist Red                               | Metallic     |
| 588        | Maybach Bryce Canyon Red                   | Metallic     |
| 589        | Jupiter Red                                | Non Metallic |
| 592        | Northern Lights Violet                     | Metallic     |
| 644        | Brilliant Blue Magno                       | Magno        |

| Paint Code | U.S. Color Name (Global Name if Different) | Paint Type   |
|------------|--|--------------|
| 650        | Polar White                                | Non Metallic |
| 660        | Rubellite Red                              | Metallic     |
| 685        | Sunburst Yellow                            | Non Metallic |
| 723        | Pewter                                     | Metallic     |
| 753        | Tectite Grey                               | Metallic     |
| 756        | Maybach Himalayas Medium Grey              | Metallic     |
| 773        | Maybach Teide Light Grey                   | Metallic     |
| 781        | Maybach Teide Medium Grey                  | Metallic     |
| 796        | Dakota Brown                               | Metallic     |
| 818        | MANUFAKTUR Graphite Grey Magno             | Magno        |
| 825        | Deep Green                                 | Non-Metallic |
| 896        | Brilliant Blue                             | Metallic     |
| 897        | Ruby Black                                 | Metallic     |
| 904        | Midnight Blue                              | Non-Metallic |
| 934        | China Blue                                 | Non-Metallic |
| 982        | MANUFAKTUR Iridium Silver Magno            | Magno        |
| 983        | Rough Silver                               | Metallic     |
| 996        | MANUFAKTUR Cardinal Red                    | Metallic     |
| 998        | Anthracite Blue                            | Metallic     |
| Audi       | Nardo Grey                                 | Non-Metallic |
| Audi       | Chalk                                      | Non-Metallic |
| Bentley    | Bentley Damson                             | Metallic     |
| BMW        | Champagne Quartz                           | Metallic     |
| Porsche    | Voodoo Blue                                | Non-Metallic |
| Porsche    | Graphite Blue                              | Non-Metallic |
| 940        | Hansa Blau ( Marine Blue)                  | Non-Metallic |
| 5389       | Stahl Blau                                 | Non-Metallic |
| C36        | Dravit Grey                                | Metallic     |
| 274        | Olive Green (Porsche)                      | Non-Metallic |
| M4Z        | Amethyst Metallic (Porsche)                | Metallic     |
| 623        | Light Ivory                                | Non-Metallic |





## Paint Colors Not Possible

The following paints have recently been checked and are not possible at this time.

| Paint Code | U.S. Color Name                             | Paint Type         |
|------------|---|--------------------|
| 047        | ALUBEAM Silver                              | Special BEAM paint |
| 376        | AMG Green Hell Magno                        | Magno              |
| 590        | Mars Red (Fire Opal)                        | Non-Metallic       |
| 671        | MANUFAKTUR Olive Magno (Yellow Olive Magno) | Magno              |
| 950        | Caspian Blue                                | Metallic           |
| 997        | Piedmont Green                              | Metallic           |
| 020        | Orange Metallic                             | Metallic           |
| 6606       | Bentley Verdant Green                       | Metallic           |
| 300        | Jade Green                                  | Metallic           |



## Customization Options we can offer:

- Past *designo* or MANUFAKTUR upholsteries
- Distinct interior color combinations
  - (ex. Customer wants to replace Espresso Brown in Magma Grey/Espresso Brown interior from the old S-Class with Black.)
- Contrast stitching colors
  - (ex. Black interior with red/yellow/orange stitching)
- **On the S-Class/Maybach:** headliners in Nappa leather in different colors and stitching patterns



X06 auburn  
brown/maron



X13 mystic red



X35 light brown



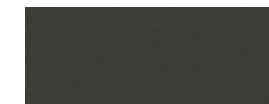
X46 deep white



X07 armagnac



X12 saffron beige/pastel  
yellow



X49 corteccia



X17 classic red



X10 sand



## *Blues*



**032**  
**MANUFAKTUR Mystic Blue**  
**Metallic**



**228**  
**Monarch Blue (Cornetite Blue)**  
**Metallic**



**039**  
**Mauritius Blue**  
**Metallic**



## *Blues*



**904**  
**Midnight Blue**  
**Non-Metallic**



**934**  
**China Blue**  
**Non-Metallic**



**5389**  
**Steel Blue**  
**Non-Metallic**



## *Greens*



**255**  
**MANUFAKTUR Olive**  
**Metallic**



**825**  
**Deep Green**  
**Non-Metallic**



**164**  
**Olive Green**  
**Magno**



## *Reds*



**032**  
**MANUFAKTUR Mystic Red**  
**Metallic**



**548**  
**Firemist Red / Amber Red**  
**Metallic**



**586**  
**Magma Red**  
**Non-Metallic**



## *Reds*



**588**  
**Maybach Bryce Canyon Red / Ayers Rock Red  
Metallic**



**660**  
**Rubellite Red  
Metallic**



**996**  
**MANUFAKTUR Cardinal Red  
Metallic**



## *Greys*



**041**  
**MANUFAKTUR Graphite**  
**Metallic**



**044**  
**MANUFAKTUR Alanite Grey**  
**Magno**



**124**  
**Arabian Grey**  
**Non-Metallic**





## *Greys*



**190**  
**Graphite Grey**  
**Non-Metallic**



**281**  
**MANUFAKTUR Shadow Grey**  
**Magno**



**753**  
**Tectite Grey**  
**Metallic**



## *Greys*



**773**  
**Teide Light Grey / Tierra del Fuego**  
**Metallic**



**963**  
**Indium Grey**  
**Metallic**



**Dravit Grey**  
**Metallic**



## *Others*



**056**  
**MANUFAKTUR Night Black**  
**Magno**



**271**  
**MANUFAKTUR Dakota Brown**  
**Magno**



**029**  
**MANUFAKTUR Silver**  
**Metallic**



## *Others*



**685**  
**Sunburst Yellow**  
**Non-Metallic**



**No Code**  
**Bentley Damson**  
**Metallic**



**592**  
**Northern Lights Violet**  
**Metallic**

# Interior Upholstery – MANUFAKTUR Exclusive Nappa Leather



X07  
Armagnac



X10  
Sand



X06  
Auburn Brown  
(Global Name Maron)



X17  
Classic Red



X49  
Cortecchia



X46  
Deep White

*Images shown for color example only.*



X35  
Light Brown



X12  
Pastel Yellow  
(Also called Saffron Beige)

*S-Class shown for illustration. Note, pre-facelift model shown.*



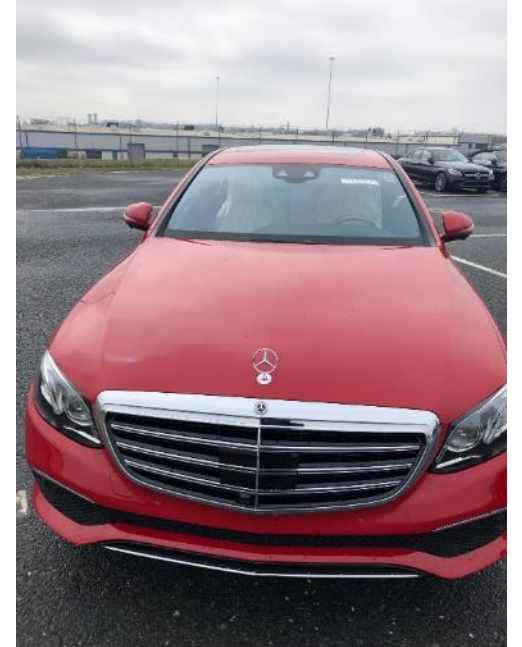
Paint: China Blue (934)





Paint: Jupiter Red (589)

Interior Upholstery: *MANUFAKTUR* Porcelain Exclusive Interior







Paint: Maybach Cote d'Azur Light Blue (385)

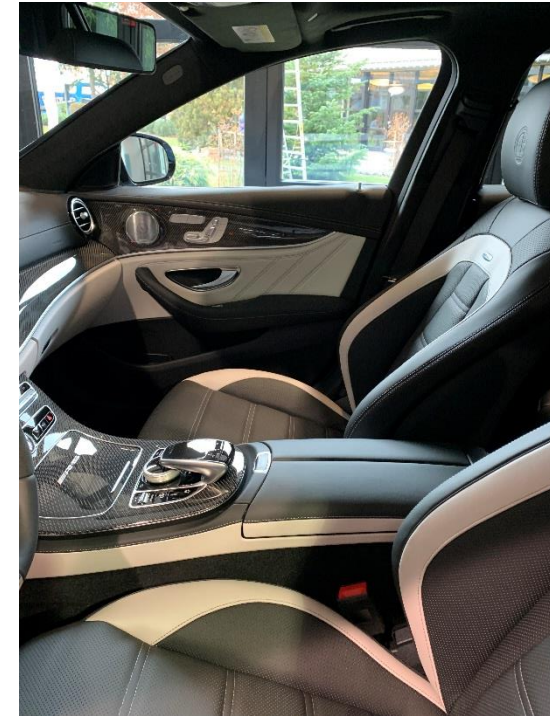


# AMG E 63 S 4MATIC+ Wagon



Paint: China Blue (934)

Interior Upholstery: *MANUFAKTUR* Platinum White/Black



# AMG E 63 S 4MATIC+ Wagon



Paint: Brilliant Blue Magno (644)





Paint: Arabian Grey (124)

Interior Upholstery: Classic Red (X17)



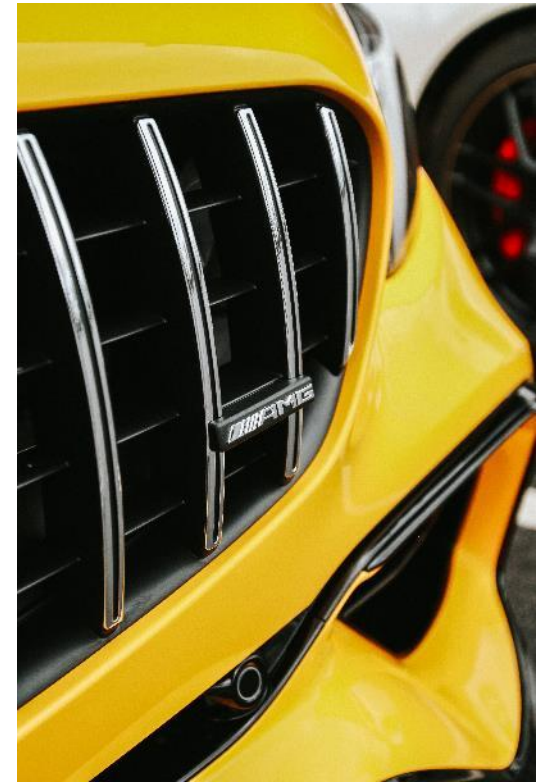


Paint: *MANUFAKTUR* Night Black Magno (056)  
Interior Upholstery: Black/Yellowstone





**Paint:** Sunburst Yellow (685)





## S 63 Sedan

**Paint:** MANUFAKTUR Brilliant Blue Magno  
(€



## S 63 Cabriolet

**Paint:** Jupiter Red (589)



## S 63 Sedan

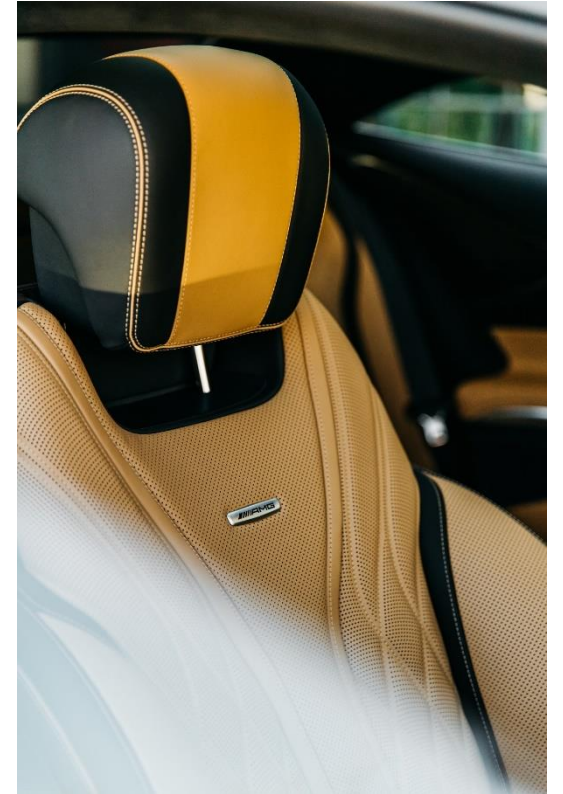
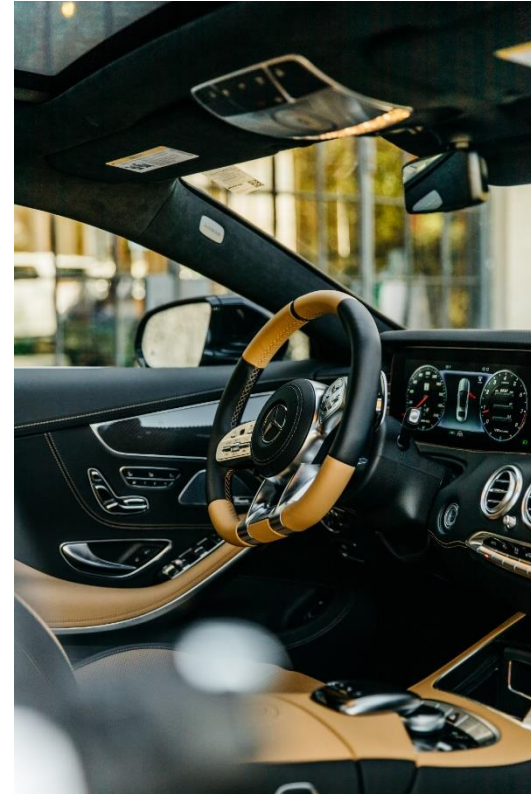
**Paint:** Deep Green (825)



# AMG S 63 Coupe



Paint: *MANUFAKTUR* Monza Grey Magno (054)  
Interior Upholstery: *MANUFAKTUR* Sand/Black Two-Tone  
(X10)

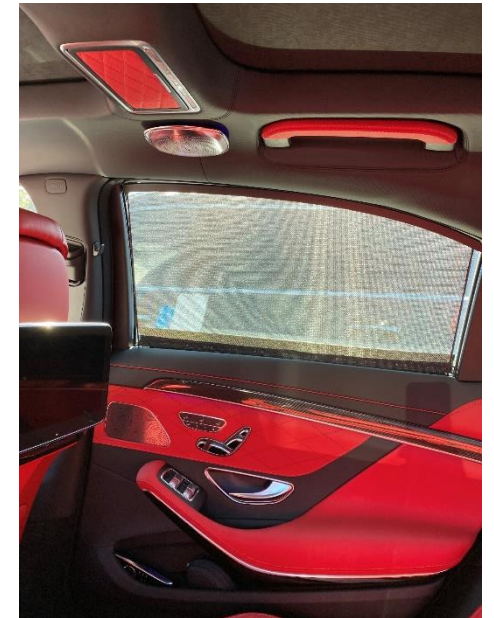






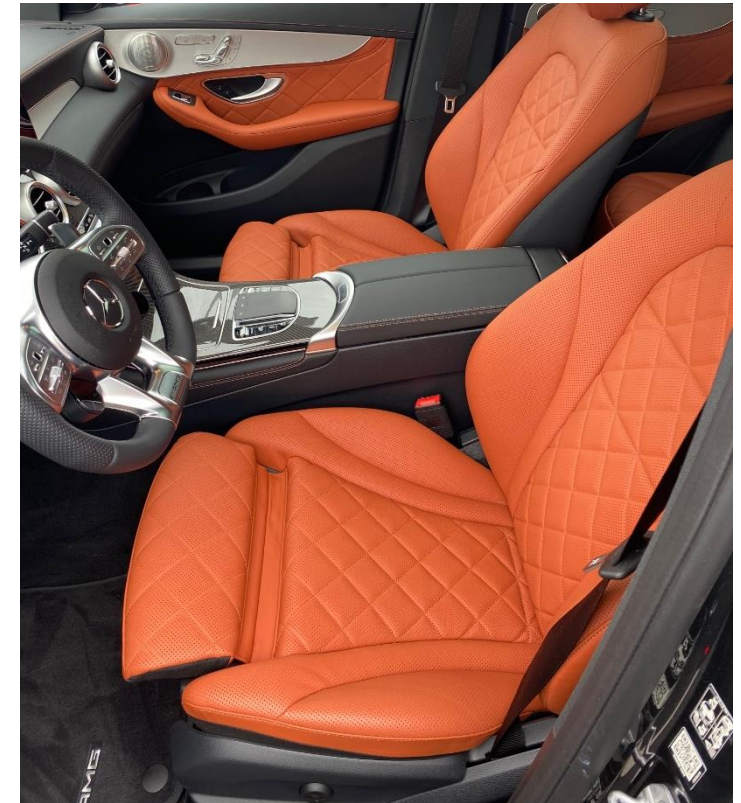
Paint: *MANUFAKTUR* Graphite Grey Magno (818)

Interior Upholstery: *MANUFAKTUR* Classic Red, with a full black Nappa  
Leather Headliner and Grab Handles/ Vanity Mirrors in Classic Red (X17)





**Interior Upholstery:** *MANUFAKTUR* Amaretto Nappa Leather with Amaretto Contrast Stitching





**Paint:** Obsidian Black (197)

**Interior Upholstery:** *MANUFAKTUR* Sand/Black Two-Tone Nappa Leather





**Paint:** Obsidian Black (197)

**Interior Upholstery:** *MANUFAKTUR* Bengal Red with Matching Folding Tables



# S560 Cabriolet



Paint: Mystic Blue (032)

Interior Upholstery: Deep White (X46)



# S 560 Sedan



Paint: Teide Light Grey (781)

Interior Upholstery: MANUFAKTUR Light Brown Nappa  
Leather (X35)



# Further Interior Leather Color Inspirations



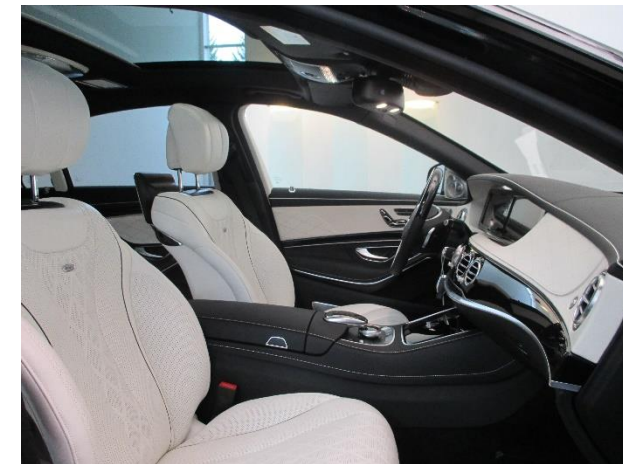
**Auburn Brown**



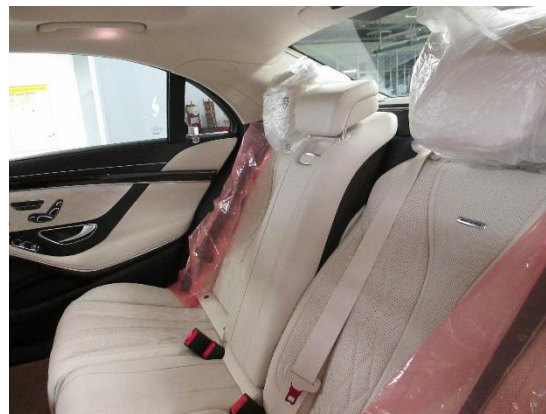
**Porcelain/Black**



**Bengal Red (w/ design style)**



**Deep White/Black**





Please direct all MANUFAKTUR Custom Order inquiries to

[designo@mbusa.com](mailto:designo@mbusa.com)

or

Your Distribution Liaison Team