



DYNASPECTM



Military Coatings Guide

Photo: Anette Ask / Armed Forces

NCP Coatings History

Founded by C.M. "Marvin" Hannewyk II, Niles Chemical Paint became a corporation in 1948. Now known as NCP Coatings, we continue to operate as a privately held business. Third generation members of the Hannewyk Family are driven by the tradition of developing and manufacturing value enhancing coatings.

We produce a variety of outstanding coatings, but the time and energy we invest in providing existing as well as prospective customers technical support is what really differentiates NCP. There is a formula for every coating, but many overlook the equally important formula for a successful application. All the variables, from substrate preparation to spray equipment settings, must be aligned to maximize the effectiveness of the finishing process.

Testimonials will verify that flexibility and attentiveness to the specific needs of each customer is what allows NCP the opportunity to work with a wide variety of businesses. These companies offer products ranging from metal castings that need basic protection to nuclear submarines and aircraft carriers that require highly specified coatings for long-term protection.

Our people, our experience, and our ability to support our customers and their employees at any level are the reasons we exist. If the feeling is that you should be getting more out of your finishing process, NCP will embrace the opportunity to help.

Military Paints

NCP Coatings takes great pride in supporting the men and women of the U.S. Military through direct efforts and global distribution. NCP Coatings offers a full line of DynaSpec™ QPL'd Military Specified Coatings. Following the stringent guidelines of ARL and TACOM, we produce the highest quality products possible.

TT-C-490	MIL-STD-171	MIL-DTL-53072
Chemical Conversion coatings and Pretreatments for metallic substrates	Manufacturing process standard for finishing of metal and wood	CARC Application & Q.C. Standard

NCP Coatings CARC Coating System

Military Coatings: PRIMERS

NCP Coatings portfolio of liquid primers and electrocoat products meets performance and corrosion protection of the stringent CARC specification.

Primer Spec	Type	Description
DOD-P-15328D	-	Wash Primer
MIL-C-8514C		Wash Primer
A-A-59745		Moisture Cure Zinc Rich & Epoxy Zinc Rich
TT-P-1757A	Type I	Zinc Chromate Alkyd Primer
MIL-DTL-53030D	Type II	Water Reducible Epoxy Primer
MIL-DTL-53022E	Type II, III, & IV	Solventborne Epoxy Primer

Military Coatings: TOPCOATS

NCP Coatings portfolio of topcoats includes: Chemical Agent Resistant Coatings (CARC), Epoxy, Polyurethane and Alkyd. These coatings meet several U.S. Military Specifications.

Topcoat Spec	Type	Description
MIL-DTL-53039E	Type III, IV, VIII Touch Up and IX	Single Component Polyurethane CARC
MIL-DTL-64159B	Type II	Water Reducible CARC
MIL-PRF-22750H	Type II, Class H, Grade B	Interior Epoxy
MIL-PRF-14105E	Type I	Heat Resistant Coatings
MIL-DTL-11195H	Type I and II	Alkyd Enamel

Military Coatings: REDUCERS

Solvent	Spec and Type	Description
T-210	MIL-T-81772 Type I	Polyurethane Reducer
T-236	MIL-T-81772 Type II	Epoxy Reducer
T-394	MIL-T-81772 Type III	Acrylic & Alkyd Thinner
T-487	MIL-DTL-53072E Par. 6.9	HAPS Free Thinner



Primer

MIL-P-15328D

B-875/ T-63/ T-98 is pretreatment wash primer for use on clean metal surfaces of all types as treatment prior to application of the coatings system and is not intended to be used as a permanent protective coating by itself. This wash primer has excellent spray characteristics and meets TT-C-490E Type III and DOD-P-15328D wash primer specifications.

DOD-P-15328D WASH PRIMER

NCP Product Code	Color	QPL#	Size	Mix Ratio	VOC lb/gal	Pot Life at 70° F	Film Thickness
B-875	Green	N/A	1 gallon 4 gallons	Mix 4 parts B-875 with 1-part T-63 Acid Diluent by volume, then add 5 parts T-98 Isopropyl Alcohol by volume.	5.96 lb/gal mixed	6 – 8 hours	0.3 – 0.5 DFT
T-63	Catalyst		1 quart 1 gallon				
T-98	Reducer		1 quart 1 gallon				



Primer

MIL-C-8514C Wash Primer

N-8564A/B is a Zinc Chromate Acid Etching Wash Primer meeting the stringent requirements of TT-C-490 Type III. MIL-C-8514C, this product is suitable for steel, aluminum and other metal substrates providing superior adhesion and corrosion resistance when used as part of a recommended military or OEM paint system.

MIL-C-8514C WASH PRIMER

NCP Product Code	Color	Size	Mix Ratio	VOC lb/gal	Pot Life at 70° F	Film Thickness
N-8564A	Yellow	1 gallon 4 gallons	4 parts N-8564A to 1 part N-8564B and reduce with 1-2 parts of reducer	6.1 lbs/gal mixed	6-8 hours	0.3 – 0.5 mils DFT
N-8564B		1 quart 1 gallon				



Primer

A-A-59745 Moisture Cure Zinc Rich Primer

N-5751M2 is a one-component moisture cure zinc rich primer containing 90% zinc dust in the dried film that provides outstanding corrosion protection for military ground and tactical equipment and munitions. N-5751M2 meets the requirements of SSPC 20 Type II and A-A-59745.

MIXING RECOMMENDATIONS

Mix Ratio	N/A
Potential Additive	N/A

AIR SPRAY

Recommended Reducer	T-210 SC100 or urethane grade exempt solvents
Reduction Ratio	0 – 20% as needed
Fluid Pressure	10–30 psi
Atomizing Pressure	40–60 psi
Cap Size	General Industrial for medium viscosity coating

AIRLESS & AA AIRLESS

Recommended Reducer	T-210 SC100 or urethane grade exempt solvents; Guidelines for VOC limits
Potential Additive	0 – 10% as needed
Fluid Pressure	Airless 2000 psi; AA Airless 1000 psi adjust as needed
Tip Size	.011 – .015
AA Pressure	20–40 psi

A-A-59745 MOISTURE CURE ZINC RICH PRIMER

NCP Product Code	Color	QPL #	Size	Mix Ratio	VOC lb/gal	Pot Life at 75° F	Film Thickness
N-5751M2	Gray	N/A	1 gallon 3 gallons	Single component. Mix to ensure that all particles are in suspensions. Keep under agitation after spraying.	2.8 lb/gal mixed	Unlimited as long as moisture laden atmosphere (air) is not introduced. An inert gas such as nitrogen or argon should always blanket supply.	2.0 mils DFT



Primer

A-A-59745 High Solids 90% Zinc Dust Epoxy Primer HAPS Free

N-8669A/B is a three-component, HAPS free, epoxy polyamide, corrosion inhibiting primer suited for high performance applications where extended corrosion resistance is required. The product is lead and chromate free and contains 90% zinc in the dried film. This product meets SSPC 20 Type II and A-A-59745. This product is very well-suited for general industrial applications, including heavy equipment, trailers and trucks where a high performance epoxy primer is required.

MIXING RECOMMENDATIONS

Mix Ratio	1:1:1
Potential Additive	N/A

AIR SPRAY

Recommended Reducer	T-236
Reduction Ratio	5 – 20% if desired
Fluid Pressure	10–30 psi
Atomizing Pressure	20–40 psi
Cap Size	1.5 mm – 2.0 mm

AIRLESS & AA AIRLESS

Recommended Reducer	T-236
Potential Additive	5 – 20% if desired
Fluid Pressure	2500–3000 psi
Tip Size	.013–.017
AA Pressure	20–40 psi

A-A-59745 HIGH SOLIDS 90% ZINC DUST EPOXY PRIMER HAPS FREE

NCP Product Code	Color	QPL #	Size	Mix Ratio	VOC lb/gal	Pot Life at 75° F	Film Thickness
N-8669A/B	Gray	N/A	2.7 gallon kit	Add bucket of N-8669A2 Zinc Dust to one gallon of N-8669A1 while mixing; mix until zinc is dispersed, then add 0.87 gallons of N-8669B and mix until uniform.	2.8 lb/gal mixed	4–6 hours	1.0-2.0 mils DFT above profile



Primer

TT-P-1757A Zinc Chromate Primer

XE-7156 is a Zinc Chromate, low-moisture sensitive, Corrosion Inhibiting Primer designed for application to aluminum that has been surface treated or coated with MIL-C-8514C or DOD-P-15328D wash primers.

MIXING RECOMMENDATIONS

Mix Ratio	N/A
Potential Additive	N/A

AIR SPRAY

Recommended Reducer	T-43
Reduction Ratio	5 – 20% as desired
Fluid Pressure	10–30 psi
Atomizing Pressure	20–40 psi
Cap Size	1.2 mm – 1.5 mm

AIRLESS & AA AIRLESS

Recommended Reducer	T-43
Potential Additive	5 – 10% as desired
Fluid Pressure	2500–3000 psi
Tip Size	.011 – .017
AA Pressure	20–40 psi

TT-P-1757A ZINC CHROMATE PRIMER

NCP Product Code	Color	Size	Mix Ratio	VOC lb/gal	Pot Life at 70° F	Film Thickness
XE-7156	Yellow	1 Gallon 5 Gallons Drums	Single Component	4.7 lb/gal	N/A	0.9-1.2 mils above profile



Primer

MIL-DTL-53030D 2K Waterborne Epoxy Primer

N-8460A/B a two-component water-reducible epoxy primer for use over pretreated zinc phosphate steel. It is approved to military specification MIL-DTL-53030D Type II.

TWO COMPONENT

Comp A	Water Reducible Epoxy
Comp B	Amine Catalyst

MIXING RECOMMENDATIONS

Mix Ratio	4:1
Potential Additive	None

AIR SPRAY

Recommended Reducer	Water
Reduction Ratio	0 – 20% as needed
Fluid Pressure	5–20 psi
Atomizing Pressure	20–60 psi
Nozzle Size Pressure Feed	Medium viscosity range .046" (1.2 mm), .052" (1.3 mm) or .055" (1.5 mm) High viscosity range .070" (1.8 mm), .086" (2.2mm) or .110" (2.8 mm)

AIRLESS & AA AIRLESS

Recommended Reducer	Water
Reduction Ratio	0 – 20% as needed
Fluid Pressure	Airless 2000 psi
Tip Size	.011–.015
AA Pressure	20–40 psi

MIL-DTL-53030D 2K WATERBORNE EPOXY PRIMER

NCP Product Code	Color	QPL#	Size	Mix Ratio	VOC lb/gal	Pot Life at 70° F	Film Thickness
N-8460A	Off- White	Q-1931	1 gallon 4 gallons	4:1 Mix 4 parts N-8460A with 1part N-8460B by volume. Induction time is 15 minutes at temperatures below 75° F.	2.44 lb/gal mixed	6 hours at 75° F.	1.0 – 1.5 DFT min
N-8460B	Catalyst	Q-1931	1 quart 1 gallon			Pot life shortens as temperature increases.	



Primer

MIL-DTL-53022E Type II, III, IV Epoxy Primer 3.5 VOC and 2.5 VOC

A two-component, epoxy polyamide, corrosion inhibiting primer suited for high performance application. Lead and chromate free.

TWO COMPONENT

Comp A	Pigmented Epoxy
Comp B	Polyamine

MIXING RECOMMENDATIONS

Mix Ratio	4:1
Potential Additive	None

AIR SPRAY

Recommended Reducer	T-236, T-487 or Exempt solvent. Check Local & State guidelines for VOC limits
Reduction Ratio	0 – 20%
Fluid Pressure	5–20 psi
Atomizing Pressure	15–40 psi
Cap Size	General Industrial for medium viscosity coating

AIRLESS & AA AIRLESS

Recommended Reducer	T-236, T-487 or Exempt Solvent. Check Local & State guidelines for VOC limits
Reduction Ratio	0 – 20% as needed
Fluid Pressure	Airless 2000 psi; AA Airless 1000 psi adjust as needed
Tip Size	.011–.015
AA Pressure	20–40 psi



Primer

MIL-DTL-53022E TYPE II, III, IV EPOXY PRIMER 3.5 VOC AND 2.5 VOC

NCP Product Code	Color	QPL#	Size	Mix Ratio	VOC lb/gal	Pot Life at 70° F	Film Thickness	B-117 Salt Spray
N-1981T	Buff	Q-1051	1 gallon 4 gallons	After thoroughly mixing Part A, mix 4 parts Comp A with 1 part Comp B, may be used with proportioning equipment, no induction (sweat) time required	3.5 lb/gal mixed	4-6 hours, 6-8 hours if reduced Pot life decreases as temp rises	1.3 – 1.7 mils above profile	336
N-1981B	Catalyst	Q-1051	1 Gallon 1 Quart					
T-236	Thinner		1 gallon 5 gallons					

MIL-DTL-53022E TYPE III PRIMER 2.5 VOC

NCP Product Code	Color	QPL#	Size	Mix Ratio	VOC lb/gal	Pot Life at 70° F	Film Thickness	B-117 Salt Spray
N-8901A	Buff	Q-2052	1 gallon 4 gallons	After thoroughly mixing Part A, mix 4 parts Comp A with 1 part Comp B, may be used with proportioning equipment, no induction (sweat) time required	2.5 VOC lb/gal HAPS Free	4-6 hours, 6-8 hours if reduced Pot life decreases as temp rises	1.3 – 1.7 mils above profile	336
N-8901B	Catalyst	Q-2052	1 gallon 4 gallons					
T-236 or T-487	Thinner	N/A	1 gallon 5 gallons					

MIL-DTL-53022E TYPE IV EPOXY PRIMER

NCP Product Code	Color	QPL#	Size	Mix Ratio	VOC lb/gal	Pot Life at 70° F	Film Thickness	B-117 Salt Spray
N-8959A	Buff	Q-1934	1 gallon 4 gallons	After thoroughly mixing Part A, mix 4 parts Comp A with 1 part Comp B, may be used with proportioning equipment, no induction (sweat) time required	2.5 lb/gal mixed HAPS Free	4 hours Pot life decreases as temp rises	1.3 – 1.7 mils above profile	1000
N-8959B	Catalyst	Q-1934	1 quart 1 gallon					
T-236 or T-487	Thinner		1 gallon 5 gallons					



Topcoat

MIL-DTL-53039E Solventborne CARC Topcoat Type III, IV, VIII, IX

Aliphatic Polyurethane Single Component Carc, Polymeric Flattened

The MIL-DTL-53039 coatings are HAPS Free, polymeric flattened single component moisture cure aliphatic polyurethane chemical agent resistant coatings (CARC). These coatings can be effectively decontaminated after exposure to chemical warfare agents and provide visual and infrared camouflage to military vehicles and equipment.

MIXING RECOMMENDATIONS

Mix Ratio	N/A
Potential Additive	N/A

AIR SPRAY

Recommended Reducer	T-210, T-487 or Exempt Solvent
Reduction Ratio	0 – 20%
Fluid Pressure	10–30 psi
Atomizing Pressure	80–120 psi
Cap Size	General Industrial for high viscosity coating

AIRLESS & AA AIRLESS

Recommended Reducer	T-210, T-487 or Exempt Solvent
Potential Additive	0 – 10% as needed
Fluid Pressure	Airless 2000 psi; AA Airless 1000 psi adjust as needed
Tip Size	.011–.015
AA Pressure	20–40 psi



MIL-DTL-53039E TYPE III, POLYMERIC FLATTENED, 1.5 VOC SOLVENTBORNE CARC TOPCOAT

NCP Product Code	Color	QPL#	Size	Mix Ratio	VOC lb/gal	Pot Life at 75° F	Film Thickness
N-8070	Green 383 #34094	Q-1832	1 gallon 5 gallons	Single Component (1K)	1.5 lb/gal maximum	Use within 8 hours after opening	1.8 mils DFT minimum
N-8203	Black #37030	Q-1847	1 gallon 5 gallons				
N-8977	Brown 383 #30051	Q-1955	1 gallon 5 gallons				
N-8976	Tan 686A #33446	Q-1954	1 gallon 5 gallons				

Topcoat

MIL-DTL-53039E TYPE IV, POLYMERIC FLATTENED, 1.0 VOC SOLVENTBORNE CARC TOPCOAT

NCP Product Code	Color	QPL#	Size	Mix Ratio	VOC lb/gal	Pot Life at 75° F	Film Thickness
N-8913	Green 383 #34094	Q-1941	1 gallon 5 gallons	Single Component (1K)	1.0 lb/gal maximum	Use within 8 hours after opening	1.8 mils DFT minimum
N-8914	Black #37030	Q-1942	1 gallon 5 gallons				
N-8205	Brown 383 #30051	Q-1885	1 gallon 5 gallons				
N-8204	Tan 686A #33446	Q-1884	1 gallon 5 gallons				

MIL-DTL-53039 TYPE IX, ALIPHATIC POLYURETHANE, 3.5 VOC SOLVENTBORNE CARC TOPCOAT

NCP Product Code	Color	QPL#	Size	Mix Ratio	VOC lb/gal	Pot Life at 75° F	Film Thickness
N-8979	Green 383 #34094	Q-1987	1 gallon 5 gallons	Single Component (1K)	3.5 lb/gal maximum	Use within 8 hours after opening	1.8 mils DFT minimum
N-8982	Black #37030	Q-1977	1 gallon 5 gallons				
N-8980	Tan 686A #33446	Q-1988	1 gallon 5 gallons				
N-8981	Brown 383 #30051	Q-1976	1 gallon 5 gallons				

MIL-DTL-53039E TYPE VIII SMART TOUCH KITS

NCP Product Code	Color	QPL#	Size	Mix Ratio	VOC lb/gal	Pot Life	Film Thickness
N-8204ST-KT	Tan	Q2089	1 unit or each.	See TDS	1.0 lb/gal	12- months un-opened	1.8 mils DFT minimum
N-8205ST-KT	Brown	Q2090					
N-8913ST-KT	Green	Q2091					
N-8914ST-KT	Black	Q2092					



Topcoat

TYPE II:

Polymeric Based Flattening Agents

- Color retention is much higher when using polymeric agents.
- Polymeric bead is mar resistant: has best mar resistance and highest durability of all CARC products.
- Does not contain any silica: this is very important for health and safety.

MIL-DTL-64159B Waterborne CARC Topcoat Type II

Aliphatic Polyurethane 2k Water Dispersible CARC, Polymeric Flattened

MIL-DTL-64159, Type II CARC coatings are two-component water reducible polyurethane chemical agent resistant coatings (CARC) for military equipment. Can be effectively decontaminated after exposure to chemical and biological warfare agents and provide visual and infrared camouflage to military vehicles and equipment.

TWO COMPONENT

Comp A	Pigmented Polyurethane Dispersion
Comp B	Aliphatic Isocyanate Catalyst

MIXING RECOMMENDATIONS

Mix Ratio	2:1: (up to) 1 part water
Potential Additive	None

AIR SPRAY

Recommended Reducer	Water
Reduction Ratio	0 – 20% Normally start at 2:1:0.5
Fluid Pressure	5–20 psi
Atomizing Pressure	15–40
Cap Size	General Industrial for medium viscosity coating

AIRLESS & AA AIRLESS

Recommended Reducer	Water
Reduction Ratio	0 – 20% Normally start at 2:1:0.5
Fluid Pressure	Airless 2000 psi; AA Airless 1000 psi adjust as needed
Tip Size	.011–.015
AA Pressure	20–40 psi



Topcoat

MIL-DTL64159B TYPE II WATERBORNE CARC TOPCOAT

NCP Product Code	Color	QPL#	Size	Mix Ratio	VOC lb/gal	Pot Life at 75° F	Film Thickness
N-8066A	Green 383 #34094	Q-1695	Quart 1 gallon 5 gallons Drum	Mix 2 parts component A with 1 part component B catalyst	<1.8 lb/gal mixed	4 hours at 78° F, may decrease as temp increases, typical 2K	1.8 mils DFT minimum
N-8055A	Black #37030	Q-1696					
N-8068A	Brown 383 #30051	Q-1697	Call Customer Service for pricing and availability	Use up to 1 part water to dilute for proper spray viscosity			
N-8067A	Tan 686A #33446	Q-1694					
N-8445A	Olive Drab #34088	Q-1738					
N-8446A	Aircraft White #37875	Q-1736					
N-8448A	Aircraft Red #31136	Q-1737					
N-8449A	Sand #33303	Q-1740					
N-8470A	Tan #33531	Q-1735					
N-8488A	Aircraft Black #37038	Q-1739					
N-8508A	Aircraft Green #34031	Q-1742					
N-8551A	Aircraft Gray #36300	Q-1768					
N-8556A	Insignia Blue #35044	Q-1767					
N-8611A	Interior AC Gray #36231	Q-1618					
N-8587A	Woodland Desert Sage #34021	Q-2099					
N-8627A	Dark Sandstone #33510	Q-1848					
N-8634A	Interior Aircraft Black #37031	Q-1850					
N-8636A	Aircraft Yellow #33538	Q-1849					
H20B	Catalyst	—					



Topcoat

MIL-PRF-22750H, Type II, Class H, Grade B Epoxy Topcoat

A two-component, high solids epoxy coating for use on the interior of tactical equipment.

MIXING RECOMMENDATIONS

Mix Ratio	4:1
Potential Additive	None

AIR SPRAY

Recommended Reducer	T-236
Reduction Ratio	0 – 20% if desired
Fluid Pressure	10–40 psi
Atomizing Pressure	10–40 psi
Cap Size	1.5 – 1.8 mm

AIRLESS & AA AIRLESS

Recommended Reducer	T-236
Potential Additive	0–10% if desired
Fluid Pressure	2500–3000
Tip Size	.013–.017
AA Pressure	20–40 psi

MIL-PRF-22750H, TYPE II, CLASS H, GRADE B EPOXY TOPCOAT

NCP Product Code	Color	QPL#	Size	Mix Ratio	VOC lb/gal	Pot Life	Film Thickness
N-9042A	White #17925	Q-2073	1 gallon kit 5 gallon kit	4:1	< 2.8 lb/gal	4-6 hours	1.8 – 2.2 DFT
N-9043A	Sea Foam #124533	Q-2126					
N-9044A	Gray #36375	Q-2074					

Available in most 595 colors. Please call NCP for part numbers.

Topcoat

MIL-P-14105E High Temperature Heat Resistant

These heat resistant coatings are intended for use on steel surfaces exposed to high temperatures (1400°F) and exterior weathering. They are used primarily on exhaust systems and in under body applications. These coatings are lead and chromate free.

MIXING RECOMMENDATIONS

Mix Ratio	N/A
Potential Additive	N/A

AIR SPRAY

Recommended Reducer	Aromatic 100, Xylol or Exempt Solvent
Reduction Ratio	0 – 10% as needed
Fluid Pressure	10–30 psi
Atomizing Pressure	80–120 psi
Cap Size	General Industrial for high viscosity coating

AIRLESS & AA AIRLESS

Recommended Reducer	Aromatic 100, Xylol or Exempt Solvent
Reduction Ratio	0 – 5% as needed
Fluid Pressure	Airless 2000 psi; AA Airless 1000 psi adjust as needed
Tip Size	.011 – .015
AA Pressure	20–40 psi

MIL-P-14105E HEAT RESISTANT

NCP Product Code	Color	QPL#	Size	Mix Ratio	VOC lb/gal	Pot Life at 75° F	Film Thickness
N-9475	Green 383 #34094	Q-2142	1 quart 1 gallon 5 gallons	Single Component (1K)	<2.8 lb/gal	N/A	1.2-1.6 mils DFT
N-9455	Black #37030						
N-9481	Brown 383 #30051						
N-9480	Tan 686 #33446						
N-9483	Gray #16376						
N-9482	Olive Drab #34088						



Topcoat

MIL-DTL-11195G & H

Enamel, Lusterless, Fast Dry, VOC Compliant

For use on ammunition and other metals. Exterior and interior applications.
Lead and hexavalent chromium free.

MIXING RECOMMENDATIONS

Mix Ratio	N/A
Potential Additive	N/A

AIR SPRAY

Recommended Reducer	MAK, MEK or Exempt Solvent
Reduction Ratio	5 – 20%
Fluid Pressure	10–30 psi
Atomizing Pressure	10–40 psi
Cap Size	1.5- 1.8 mm

AIRLESS & AA AIRLESS

Recommended Reducer	MAKE, MEK or Exempt Solvent
Redution Ratio	N/A
Fluid Pressure	2500-3000 psi
Tip Size	.013–.017
AA Pressure	20–40 psi

MIL-DTL-11195G & H

NCP Product Code	Color	QPL#	Size	Mix Ratio	VOC lb/gal	Pot Life	Film Thickness
N-9223	Tan #33446	Q-2069	1 Gallon 5 Gallons Drums	N/A	<3.0 lb/gal	N/A	1.3 – 1.7 DFT
N-9224	Green #34079	Q-2063					
N-9225	Olive Drab #34088	Q-2062					
N-9226	Blue #35109	Q-2061					

Available in most 595 colors. Please call NCP for part numbers.



Reducers

MIL-T-81772 TYPE I POLYURETHANE REDUCER

NCP Product Code	Color	Size	Mix Ratio	VOC lb/gal
T-210	Clear	1 Gallon 5 Gallons Drum	Follow appropriate mil specification for proper mixing of the coating	7.42 lb/gal

MIL-T-81772 TYPE II EPOXY REDUCER

NCP Product Code	Color	Size	Mix Ratio	VOC lb/gal
T-236	Clear	1 Gallon 5 Gallons Drum	Follow appropriate mil specification for proper mixing of the coating.	7.0 lb/gal

MIL-T-81772 TYPE III ACRYLIC & ALKYD THINNER

NCP Product Code	Color	Size	Mix Ratio	VOC lb/gal
T-394	Clear	1 Gallon 5 Gallons Drum	Follow appropriate mil specification for proper mixing of the coating.	7.33 lb/gal

MIL-DTL-53072E PAR 6.9 HAPS FREE REDUCER

NCP Product Code	Color	Size	Mix Ratio	VOC lb/gal
T-487	Clear	1 Gallon 5 Gallons Drum	Follow appropriate mil specification for proper mixing of the coating.	6.75 lb/gal





Family Owned

ISO 9001:2008 Certified

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